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TRANSMISSION

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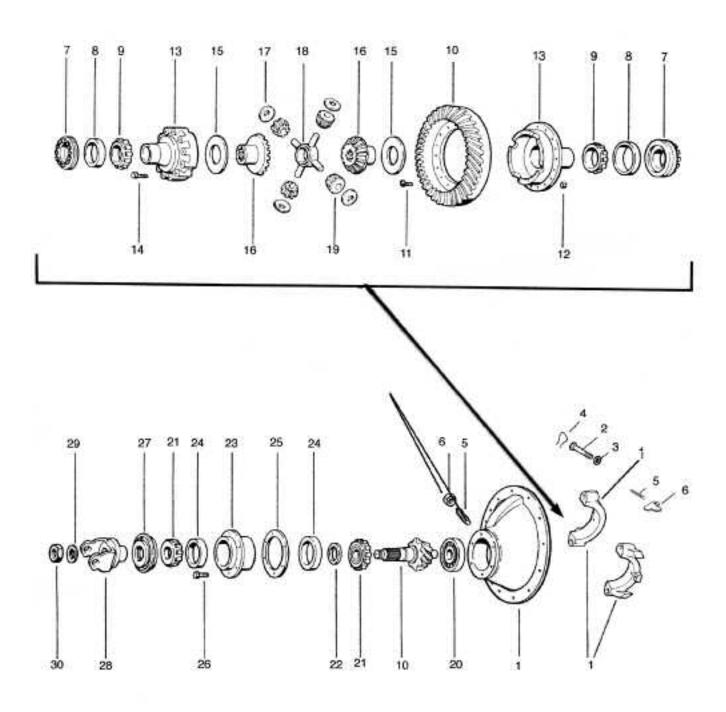
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MODELS: 15040S - 19050S - 19055S - 21065S - 22065S



$\textbf{EATON}^{\text{\tiny \tiny \tiny \tiny \bf R}}$

MODELS: 15040S - 19050S - 19055S - 21065S - 22065S

ITEM	PART	QTY PER			19055S 21065S	
NO.	NAME	AXLE	15040S	19050S	22065S	REMARKS
	Bearing, Seal & Gasket Kit	1	RA400R	RA221R	121769	
1	Diff. Carrier & Bearing Caps	1	121737	121754	121774	Includes Items
	Carrier Casting No (NSS) Units built after 5-1-1990 Units built after 5-1-1990		210316	210393	126044 -	1-3, 5-6 Includes Items 1-3 Includes Items 1-3
2	Bearing Capscrew	4	210134	210095	210095	includes items 1-3
3	Flat Washer	4	210134	210288	210288	
4	Cotter Pin	2	126156	126156	126156	
5	Ring Gear Thrust Screw	1	126193	126193	126193	
6	Thrust Screw Jam Nut	1	210184	210184	210184	
7	Diff. Bearing Adjuster (RH)	1	210104	210104	210179	Plain Case Side
'	Diff. Bearing Adjuster (LH)	1	210389	210389	210009	Flange Case Side
8	Diff. Bearing Cup (RH)	1	3920	3920	493	riange dase dide
J	Diff. Bearing Cup (LH)	1	493	493	592A	
9	Diff. Bearing Cop (LH)	1	497	497	598	
J	Diff. Bearing Cone (RH	1	3994	3994	497	
10	RING GEAR & DRIVE PINION SET	1			SEPARATE LISTI	NG ON PAGE 4)
	RING GEAR BOLT & NUT KIT	1	121736	121753	121772	Includes Items 11-12
11	Bolt	16	126218	126219	126220	molados nomo 11-12
12	Nut	16	126217	126216	126216	
12	WHEEL DIFF CASE KIT	1	120217	120210	120210	Includes Items 13-14
	Ratio Variance	'				11010000 1101110 10-14
	3.36 - 3.90		122233			
	4.11 - 4.88		121734			
	5.29 - 7.17		121734			
	3.36 - 4.11		121733	121750		Includes 210389
	4.33 l- 5.29			121750		Diff. Brg.
	4.33 i- 3.29 5.57 - 7.17			121751		Adjuster
	3.08 - 3.55			121132	211407	Aujustei
	3.70 - 4.33				121770	
	4.63 - 7.17				121770	
13	Diff. Case (Flange Half) (NSS)	1			161//1	
.0	Ratio Variance	'				
	3.36 - 3.90		126037			
	4.11 - 4.88		126037			
	5.29 - 7.17		126036			
	3.36 - 4.11		120033	210390		
	4.33 - 5.29			210390		
				210391		
	5.57 - 7.17 3.08 - 3.55			210392	126190	
	3.08 - 3.55 3.70 - 4.33				126190	
	3.70 - 4.33 4.63 - 7.17				126191	
	4.63 - 7.17 Diff. Case (Plain Half) (NSS)	4	106006	126014		
14	Diff. Case (Plain Half) (NSS)	1 12	126996 210469	126014 210469	210017 210091	
14	Diff. Case Capscrew WHEEL DIFF. KIT	12	114467	121748	210091	Includes Items 15 10
	WHEEL DIFF. NII	ı	11440/	1∠1/48	114460	Includes Items 15-19 19055S
					114469 114470	21065S/22065S
	WHEEL DIFF. LESS SIDE GEAR KIT	1	118746	121749	114470 118748	Includes Items 15, 17, & 1
15	Side Gear Thrust Washer	2	20850	126004	27827	miciales nems 15, 17, & 1
16	Diff. Side Gear	2	20000	120004	21021	
10	34 Involute Splines	2	110500			
			110522	106000		
	36 Involute Splines 39 Involute Splines			126000	110505	100558
					110525	19055S
17	41 Involute Splines	A	05000	100000	110527	21065S/22065S
17	Side Pinion Thrust Washer	4	25968	126003	27810	
18	Spider Side Dinion	11	20766	126002	38289	
19	Side Pinion	4	102512	126001	104139	
20 21	Pinion Pilot Bearing Pinion Bearing Cone (Inner)	1 1	MUB1305TDM 55175C	RUB1570UM 72200C	MUB1308UM 78215C	
	Finion Footing (Cono (Innor)		hh175(*	ייטחחני)	/U/)1E('	

NLA = No Longer Available
NSS = Not Sold Separately

$\textbf{EATON}^{\text{\tiny (R)}}$

MODELS: 15040S - 19050S - 19055S - 21065S - 22065S (Cont'd)

ITEM NO.	PART NAME	QTY PER AXLE	15040S	19050S	19055S 21065S 22065S	REMARKS
21	Pinion Bearing Cone (Outer)	1	HM903249	HM903249	55200C	
22	Pinion Bearing Spacer	AR	CALL Y	OUR SALES RE	P	
23	Pinion Bearing Cage & Cup Assy	1	210340	210189	210011	Includes Item 24
	Case (NSS)		210339	210188	210010	
24	Pinion Bearing Cup (Inner)	1	55437	72487	78551	
	Pinion Bearing Cup (Outer)	1	HM903210	HM903210	55437	
25	Pinion Bearing Cage Shim	AR				
		.003"	107567	107567	67920	
		.005"	107568	107568	67921	
		.010"	107569	107569	67922	
		.020"	107570	107570	67923	
		.030"	NLA	NLA	67924	
26	Bearing Cage Capscrew	6	210115	210115	210094	
	OIL SEAL & SHIM KIT	1	115551	115551	121773	Includes Items 25 & 27 & RTV
27	Pinion Oil Seal	1	9773	9773	9773	
28	Input Yoke	1	CALL Y	OUR SALES RE	P	
29	Washer	1	210114	210114	210090	
30	Pinion Nut	1	210133	210133	210089	
	Gasket Compound	AR	107276	107276	107276	

MODELS: 15040S - 19050S - 19055S - 21065S - 22065S (Cont'd)

MODELS

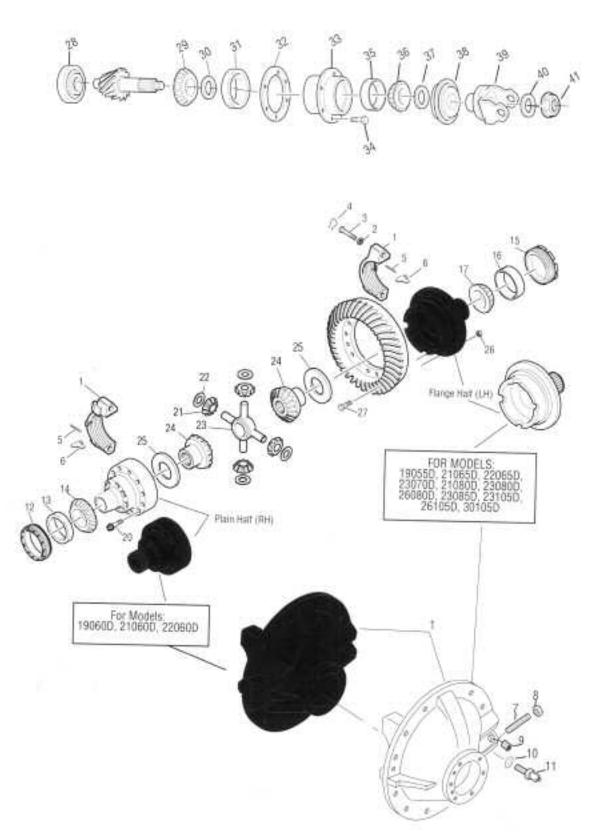
3.36 122347 37-11 3.55 122348 39-11 3.70 122349 37-10 3.90 122350 39-10 4.11 122231 37-9 4.33 122232 39-9 4.63 122351 37-9 4.88 121738 39-8 5.29 121739 37-7 5.57 122331 39-7 5.83 121740 35-6 6.17 121741 37-6 6.50 122019 39-6	Mo Drive Pinion	ODEL: 15040 Spline - 34,	_
3.55 122348 39-11 3.70 122349 37-10 3.90 122350 39-10 4.11 122231 37-9 4.33 122232 39-9 4.63 122351 37-9 4.88 121738 39-8 5.29 121739 37-7 5.57 122331 39-7 5.83 121740 35-6 6.17 121741 37-6 6.50 122019 39-6	RATIO	PART#	
7.17 121/42 43-6	3.55 3.70 3.90 4.11 4.33 4.63 4.88 5.29 5.57 5.83 6.17	122348 122349 122350 122231 122232 122351 121738 121739 122331 121740 121741	39-11 37-10 39-10 37-9 39-9 37-9 39-8 37-7 39-7 35-6 37-6

MC Drive Pinion	DEL: 190508 Spline - 34,	
RATIO	PART#	TEETH
3.36	122017	37-11
3.55	122014	39-11
3.70	122016	37-10
3.90	121755	39-10
4.11	121756	37-9
4.33	121757	39-9
4.63	121758	37-8
4.88	121759	39-8
5.29	121760	37-7
5.57	121761	39-7
5.83	121762	35-6
6.17	121763	37-6
6.50	121764	39-6
7.17	121765	43-6
- 3.0		•

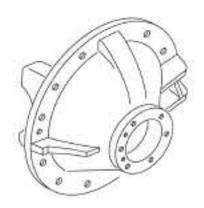
55S - 19055L - 22065S - 2 Spline - 39,	2065D
PART#	TEETH COUNT
122352	37-12
122353	39-12
122354	37-11
122355	39-11
122211 121775	37-10 39-10 37-9
122109 122109 122099	39-9 37-8
121776	39-8
121777	37-7
121778	39-7
122018	35-6
121779	37-6
121780	39-6
121781	43-6
	- 22065S - 2 Spline - 39, PART# 122352 122353 122354 122355 122211 121775 12209 122109 122109 121776 121777 121778 122018 121779 121780

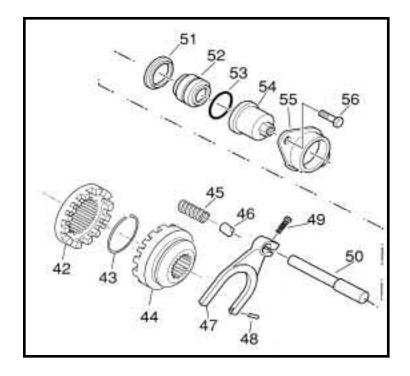
NLA	= No Longer Available
NSS	= Not Sold Separately

MODELS: 19055D - 19060D - 21060D - 21065D - 21080D - 22060D - 22065D - 23070D - 23080D 23085D - 23105D - 26080D

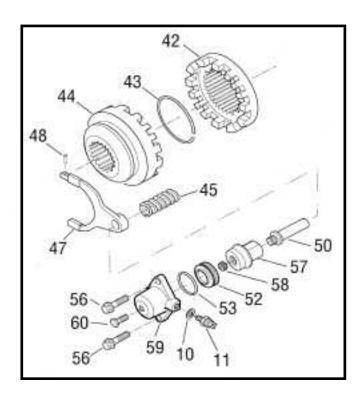


MODELS: 19055D - 19060D - 21060D - 21065D - 21080D - 22060D - 22065D - 23070D - 23080D 23085D - 23105D - 26080D (Cont'd)









MODELS: 19055D - 19060D - 21060D - 21065D - 21080D - 22060D - 22065D - 23070D - 23080D 23085D - 23105D - 26080D

ITEM NO.	PART NAME	QTY PER AXLE	19060D 21060D 22060D	19055D 21065D 22065D	23070D	23085D 21080D 23080D 26080D	23105D
NO.	NAME	AALE	220000	22005D	230700	20000D	23103D
	BASIC OVERHAUL KIT	1	217464	121769	121784	213744	123297
1	DIFF. CARRIER & BEARING CAPS DIFF. CARR. & CAPS 23105D -	1	217362	211313	210701	210701	123293
	(BEFORE 12/07/92)						
	CARRIER CASTING NO. (NSS)	1	128601	126838	210697	210697	128376
	CARRIER CASTING NO.						
	(BEFORE 5/5/93)						126719
2	FLAT WASHER	4	210288	210288	210288	210288	32912
3	BEARING CAP SCREW	4		210095	210095	210095	127180
_4	LOCKWIRE		00070	00070	00070	00070	12563
5	COTTER PIN - RH	1	90873	90873	90873	90873	90876
	COTTER PIN - LH BEARING CAP ADJUSTER LOCK - RH	11	90873	210464	210464	210464	90876 14275
6	BEARING CAP ADJUSTER LOCK - HH						126979
7	RING GEAR THRUST SCREW	1		126193	126193	126193	126193
8	THRUST SCREW JAM NUT	1		210184	210184	210184	210184
9	PIPE PLUG	1		90325	90325	90325	90325
10	WASHER	1	126618	126618	126618	126618	126618
11	SWITCH	1	210280	210280	210280	210280	210280
12	DIFF. BEARING ADJUSTER - RH	1	128616	210179	210179	210179	113885
13	DIFF. BEARING CUP - RH	1	43584	493	493	493	JM822010
14	DIFF. BEARING CONE - RH	1	42362	497	497	497	JM822049
15	DIFF. BEARING ADJUSTER - LH	1	127410	210286	210286	210286	126729
16	DIFF. BEARING CUP - LH	1	563	592A	592A	592A	126924
17	DIFF. BEARING CONE - LH	1	567	598	598	598	56425
	WHEEL DIFF. CASE KIT	1	IDEN	TIFY BY RATIO	ITEMS 18, 19 &	20 INCL. IN KIT.	
	3.08 - 3.70				212007	212007	
	3.90 - 4.33				212008	212008	
	4.63 - 6.50				212009		
	3.08 - 3.90						123294
	4.11 - 4.33						123295
	4.63 - 6.14						123296
	3.08 - 3.55			122117			
	3.70 - 4.33			122118			
	4.63 - 7.17		017100	122119			
	2.64 - 3.25 3.36 - 3.90		217166				
	4.11 - 4.88		217167 217168				
	5.29 - 6.50		217169				
18	DIFF. CASE (FLANGE HALF) (NSS)		217109				
_10	3.08 - 3.70				126858	126858	
	3.90 - 4.33				126859	126859	
	4.63 - 6.50				126860	120000	
	3.08 - 3.90						126723
	4.11 - 4.33						126722
	4.63 - 6.14						126721
	3.08 - 3.55			126844			
	3.70 - 4.33			126845			
	4.63 - 7.17			126846			
	2.64 - 3.25		127585				
	3.36 - 3.90		127586				
	4.11 - 4.88		127574				
	5.29 - 6.50		127575				
19	DIFF. CASE (PLAIN HALF) (NSS)	11	128607	210017	210507	210507	113864
20	DIFF. CASE CAP SCREW	12	128619	210091	210513	210513	88503
	WHEEL DIFF. KIT	11			121785	121785	114472
	19055D			114469			
	21/22065D		0.17.0.	114470			
	19060D	1	217461				

NLA = No Longer Available

NSS = Not Sold Separatel

MODELS: 19055D - 19060D - 21060D - 21065D - 21080D - 22060D - 22065D - 23070D - 23080D 23085D - 23105D - 26080D (Cont'd)

ITEM NO.	PART NAME	QTY PER AXLE	19060D 21060D 22060D	21065	D	23085D 21080D 23080D 26080D	23105D
	WHEEL DIFF. CASE KIT (CONTINUED)						
20	21060D	1	216229				
	22060D	1	217462				
21	SIDE PINION	4	127364	104139	108142	108142	86780
22	SIDE PINION THRUST WASHER	4	127369	27810	108145	108145	86781
	RING GEAR BOLT & NUT KIT	1	219704	121772	121790	121790	119802
23	SPIDER	1	127359	38289	210572	210572	86778
	RING GEAR & DRIVE PINION SET	1					
0.4	WHEEL DIFF. LESS SIDE GEAR KIT	1	216228	118748	121786	121786	118749
24	DIFF. SIDE GEAR		107000				
	33 INVOLUTE SPLINES 22060D 34 INVOLUTE SPLINES	2	127366				
	36 INVOLUTE SPLINES	2			118959	118959	93401
	39 INVOLUTE SPLINES 19055D OR	2	127367	110525	110939	110939	93401
	19060D	~	12/00/	110323			
	41 INVOLUTE SPLINES 21/22065D OR 21060D	2	127368	110527			
25	SIDE GEAR THRUST WASHER	2	127386	27827	83726	83726	27274
26	NUT	16	126216	126216	126215	126215	84497
27	BOLT	16	126219	126220	126221	126221	113888
28	PINION PILOT BEARING	1	MUB7307UM	MUS13087M	1MUS13087M	127826	MUS1308TM
29	PINION BEARING CONE (INNER)	1	72212C	78215C	H913842	126286	126286
30	PINION BEARING SPACER	AR			OUR SALES REP		
31	PINION BEARING CUP (INNER)	1	72487	78551	210474	126287	126287
32	PINION BEARING CAGE SHIMS	AR					
	.003"		127595	67920	113876	113876	113876
	.005"		127596	67921	113877	113877	113877
	.010" .020"		127597 127598	67922 67923	113878 113879	113878 113879	113878 113879
	.030"		127596	67924	113880	113880	113880
	PINION BEARING CAGE & CUP ASSY	1	127600	210011	210511	127843	126290
33	CAGE (NSS)	i	127481	210011	210510	127844	126289
34	BEARING CAGE CAP SCREW	6	210115	210094	210094	210094	113867
35	PINION BEARING CUP (OUTER)	1	55437	55437	72487	HM813810	HM813810
36	PINION BEARING CONE (OUTER)	1	127535	55200C	72212C	HM813841	HM813841
37	INPUT YOKE SPACER			CALL YO	UR SALES REP		126940
38	PINION OIL SEAL	1	127591	9773	210724	210724	210724
	OIL SEAL & SHIM KIT	1	216225	121773	119796	119796	119796
39	INPUT YOKE	11		CALL YO	UR SALES REP		
40	WASHER	1			210509		
41	PINION NUT FLANGED-LOCKNUT	1	127589	127589	210508	128049	95262
42	FIXED CURVIC CLUTCH	1	128627	126841	126841	126841	127810
43	FIXED CURVIC CLUTCH SNAP RING	1	210299	210299	210299	210299	126728
44	SLIDING CURVIC CLUTCH 19055D	1		127210	127211	127211	127811
	21065D/22065D	1		126840			
	SLIDING CURVIC CLUTCH GEAR		126840	120040			
	21060D/19060D		120040				
	SLIDING CURVIC CLUTCH GEAR		128926				
	22060D						
45	COMPRESSION SPRING	1	128614	31038	31038	31038	31038
46	SWITCH ACTUATOR	1		210279	210279	210279	210279
47	SHIFT FORK (NSS)	1	128611	126842	126842	126842	128379
	SHIFT FORK (NSS) 23105D BEFORE 12/7/92						126726
	SHIFT FORK SUB-ASSEMBLY INCL. 47, 48 & 49	1	217465	219456	219456	219456	219457
48	SHIFT FORK SPRING PIN	1	210020	210020	210020	210020	210020

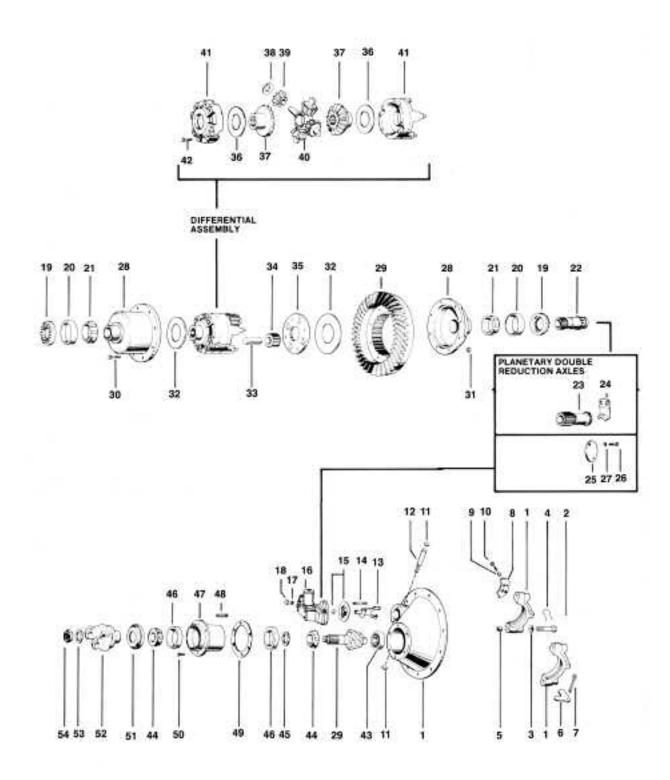
NLA = No Longer Available
NSS = Not Sold Separately

MODELS: 19055D - 19060D - 21060D - 21065D - 21080D - 22060D - 22065D - 23070D - 23080D 23085D - 23105D - 26080D (Cont'd)

ITEM NO.	PART NAME	QTY PER AXLE	19060D 21060D 22060D	19055D 21065D 22065D	23070D	23085D 21080D 23080D 26080D	23105D
49	SHIFT FORK CAP SCREW	1		210191	210191	210191	210191
50	PUSH ROD	1	128617	210277	210277	210277	210277
51	SHOULDER WASHER	1		210452	210452	210452	210452
52	PISTON	1	128624	210278	210278	210278	210278
53	O-RING	1	210180	210180	210180	210180	210180
54	SHIFT CYLINDER BODY	1		210640	210640	210640	210640
	DIFF. LOCK SHIFT CYL. ASSY	1		126806	126806	126806	126806
	MOUNTING BRACKET (NSS)	1		127675	127675	127675	127675
56	BRACKET CAP SCREW	2	128744	210182	210182	210182	210182
57	PISTON DRIVER		128640				
58	SET SCREW		128618				
59	PISTON COVER		128612				
60	CAPSCREW		128274				
61	GASKET COMPOUND		107276	107276	107276	107276	107276

MODEL: 19055S - 19055D - 21065S - 21065D - 22065S - 22065D Drive Pinion Spline - 39, 2.000" Dia.							
RATIO	PART#	TEETH COUNT					
3.90 4.11 4.33 4.63	122352 122353 122354 122355 122211 121775 122209 122109 122099 121776 121777 121778 122018 121779 121780	37-12 39-12 37-11 39-11 37-10 39-10 37-9 39-9 37-8 39-8 37-7 39-7 35-6 37-6 39-6					
7.17	121781	43-6					

MODELS: 15040T/P - 19050T/P - 19055T/P - 21065T/P - 22065TP



$\textbf{EATON}^{\text{\tiny \tiny \tiny \tiny \bf R}}$

MODELS: 15040T/P - 19050T/P - 19055T/P - 21065T/P - 22065T/P

ITEM NO.	PART NAME	QTY PER AXLE	15040T 15040P	19050T 19050P	19055T, 19055P 21065T, 21065P 22065T, 22065P	REMARKS
	Bearing, Seal & Gasket Kit	1	RA24R	RA24R	110635	
1	Diff. Carrier & Bearing Caps	1	76929	85995	109365	Includes 1-5, 11-12, 14-15,
2	Carrier Casting No (NSS) Bearing Capscrew	2	113641 90036	113643 14970	107493 32732	17-18, 25 & RTV
2	Bearing Capscrew Bearing Capscrew	2	90036	127181	32732 32732	
3	Flat Washer	4			32912	
4	Lockwire	4	12563	90536	90538	Qty 2
5	Dowel Bushing	2			32730	, =
6	Bearing Adjuster Lock (RH)	1	90186	13377	13377	
7	Cotter Pin (RH)	1	90873	90873	90873	
8	Bearing Adjuster Lock (LH)	1	10602	14949	37745	
9	Dowel Bushing (LH)	2			37746	
10	Capscrew (LH)	2	126076	126076	210601	
11	Expansion Plug (Upper)	1	9797	9797	30703	
10	Expansion Plug (Lower) Shift Fork Shaft Assy	<u>1</u> 1	9797 113800	9797	9797 113801	
12 13	Shift Fork & Roller Assy	1	32326	113800 32425	32613	
14	Shift Fork Mounting Stud	2	119863	119863	119863	2-Speed Only
15	Shift Fork Seal & Spring Assy	1	119855	119855	119855	2-Speed Only
16	Shift Unit Motor Only	1	40635	113745R	110000	2-Speed Only
17	Lockwasher	2	119857	119857	119857	2-Speed Only
18	Stud Nut	2	63028	63028	63028	2-Speed Only
19	Diff. Bearing Adjuster (RH)	1	10524	110243	110243	-
	Diff. Bearing Adjuster (LH)	1	74055	74022	56932	
20	Diff. Bearing Cup (RH)	1	33472	493	493	
	Diff. Bearing Cup (LH)	1	493	42584	56650	
21	Diff. Bearing Cone (RH)	1	33275	495A	497	
	Diff. Bearing Cone (LH) SLIDING CLUTCH SERVICE KIT	1 1	498 98089	42381	56425	0.00
	SLIDING CLUTCH SERVICE KIT	ı	98089	95371	60608	2-Speed Only Includes Items 19 (LH), 22, 32 (LH 35
22	Sliding Clutch	1	113599	113629	113596	2-Speed Only
	SUN GEAR SERVICE KIT	1		99552	62040	PDR Only Includes Items 19 (LH), 23, 32 (LH 35
23	Sun Gear	1	113601	113631	113598	PDR Only
24	Sun Gear Retainer	1	45615	45325	43178	PDR Only
25	Shift Unit Opening Cover	1	45521	45521	45521	PDR Only
26	Capscrew	2	20807	20807	20807	PDR Only
27	Lockwasher	2	90415	90415	90415	PDR Only
28	Gear Support Case (RH)	1	20759	126009	110148	
00	Gear Support Case (LH)	1	13385	27859	27838	ON DAGE 40)
29	RING GEAR & DRIVE PINION SET	1		•	SEPARATE LISTING	
30	RING GEAR BOLT & NUT KIT Bolt	1 8	121448 44355	121449 44356	87955 44358	Includes Items 30-31 +6 Bolts
31	Nut	8	60597	67592	60599	+6 Bolts
32	Gear Support Thrust Washer (RH)	1	20850	126004	27827	+0 Dolls
02	Gear Support Thrust Washer (LH)	1	43268	43269	43270	
33	Idler Pinion Pin	4	20821	126008	27861	
34	Idler Pinion	4	74057	27875	27835	
35	High Speed Clutch Plate	1	74056	74023	56931	
	WHEEL DIFF. CASE KIT	1	52112	121807	101878	Includes Items 41-42
36	Side Gear Thrust Washer	2	20850	126004	27827	
37	Diff. Side Gear	2				
	34 Involute Splines		110522			
	36 Involute Splines			126000		
	39 Involute Splines				110525	19055T/19055P
	41 Involute Splines				110527	21065T/P, 22065T/P

PARTS LISTED IN THIS CATALOG ARE NOT NECESSARILY MANUFACTURED BY THE ORIGINAL EQUIPMENT MANUFACTURER AND ANY REFERENCE TO THE TRADEMARKS OR PART NUMBERS OF OTHERS ARE FOR CROSS REFERENCE INFORMATIONAL PURPOSES ONLY. THE TRADEMARKS OF OTHERS REFERRED TO HERRIN ARE OWNED BY THEIR RESPECTIVE COMPANIES AND ARE NOT AFFILIATED IN ANY WAY WITH MIDWEST TRUCK & AUTO PARTS, INC.® MOTIVE GEAR® AND WORLD AMERICAN® ARE THE REGISTERED TRADEMARKS OF MIDWEST TRUCK & AUTO PARTS, INC.® USE OF THE WIN CONNECTION WITH A MARK OF MIDWEST TRUCK & AUTO PARTS, INC.® INDICATES THAT THE MARK IS REGISTERED IN AT LEAST THE UNITED STATES. NO REPRESENTATION IS MADE WITH RESPECT TO THE SOURCE OF MANUFACTURE OF ANY PARTICULAR PART. © 2005, MIDWEST TRUCK & AUTO PARTS, INC.® ALL RIGHTS RESERVED.

NSS

= Not Sold Separately

MODELS: 15040T/P - 19050T/P - 19055T/P - 21065T/P - 22065T/P (Cont'd)

ITEM NO.	PART NAME	QTY PER AXLE	15040T 15040P	19050T 19050P	19055T, 19055P 21065T, 21065P 22065T, 22065P	REMARKS
	WHEEL DIFF. KIT	1	114467	121748		Includes Items 36-40
					114469	19055T/19055P
	Olds Distant Thomas No. share	4	05000	100000	114470	21065T/P, 22065T/P
_38	Side Pinion Thrust Washer	4	25968	126003	27810	
39	Side Pinion	4	102512	126001	104139	
40	Spider	1	20766	126002	38289	
41	Diff. Case w/Clutchplate Pin	1	408237	126006	98182	NSS
	Diff. Case (LH)		71880	126005	96278	NSS
	Diff. Case (RH)	1	71881	126007	96279	NSS
42	Diff. Case Capscrew	8	109237		96283	
	(Short)	4		118739		
	(Long)	8		109238		
	WHEEL DIFF. LESS SIDE GEAR KIT	1	118746	121749	118748	Includes Items 36, 38-40
43	Pinion Pilot Bearing	1	MU1305TDM	MU1305TDM	MUS1307UM	
44	Pinion Bearing Cone (Inner)	1	LM903249	55175C	72200C	
	Pinion Bearing Cone (Outer)	1	LM903249	55175C	55200C	
45	Pinion Bearing Spacer	AR	CALL Y	OUR SALES	REP	
46	Pinion Bearing Cup (Inner)	1	HM903210	55437	72487	
	Pinion Bearing Cup (Outer)	1	HM903210	55437	55437	
47	Pinion Bearing Cage & Cup Assy	1	76897	75110	107496	Includes Item 46 & 48
	Case (NSS)		76896	75109	107495	
48	Bearing Cage Dowel Pin	1	90654			
49	Pinion Bearing Cage Shim	AR				
	.003"		75968	107567	107567	
	.005"		75969	107568	107568	
	.010"		75970	107569	107569	
	.020"		75971	107570	107570	
	.030"		75972	NLA	NLA	
50	Bearing Cage Capscrew	6	113325	113325	113325	
	OIL SEAL & SHIM KIT	1	121800	114104	115552	Includes Items 15, 49, 51 & RTV
51	Pinion Oil Seal	1	9773	9773	9773	· · ·
52	Input Yoke	1	CALL Y	OUR SALES F	REP	
53	Washer	1	210114	210114	210090	
54	Pinion Nut	1	210133	210133	210089	
	Gasket Compound	AR	107276	107276	107276	

RING GEAR & PINION KITS

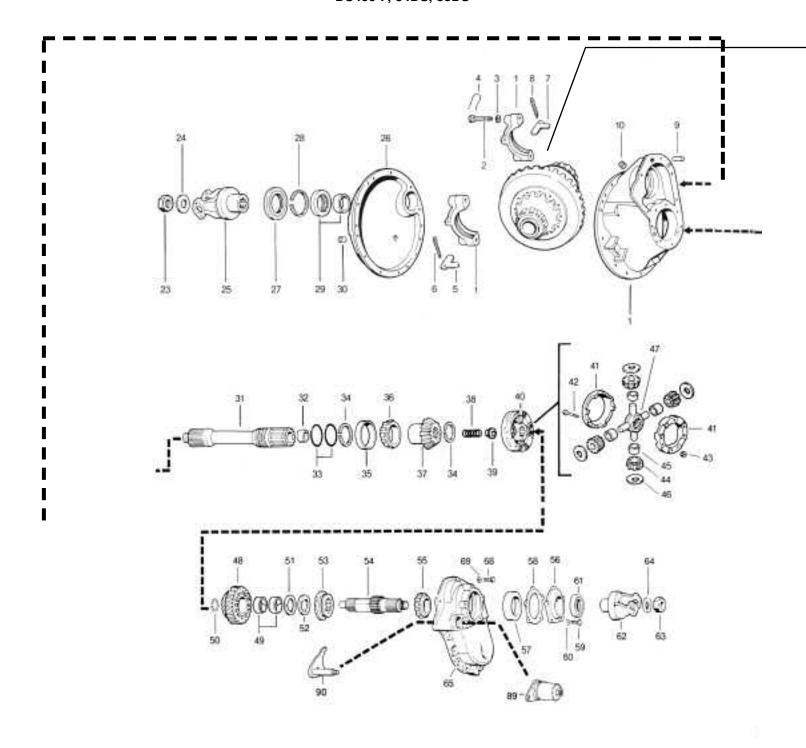
	IODEL: 1504 n Spline - 34	
RATIO	PART#	TEETH COUNT
4.56/6.34 5.14/7.16 5.57/7.75 5.86/8.15 6.29/8.75	122011 121801 121802 121803 121804	(41-9) (36-7) (39-7) (41-7) (44-7)

MODEL: 19050T Drive Pinion Spline - 34, 1.750" Dia.						
RATIO	PART#	TEETH COUNT				
4.56/6.34 4.88/6.78 5.29/7.35 5.57/7.75 6.14/8.55 6.57/9.14 7.17/9.97	121545 121546 121547 121548 121549 121550 121551	(41-9) (39-8) (37-7) (39-7) (43-7) (46-7) (43-6)				

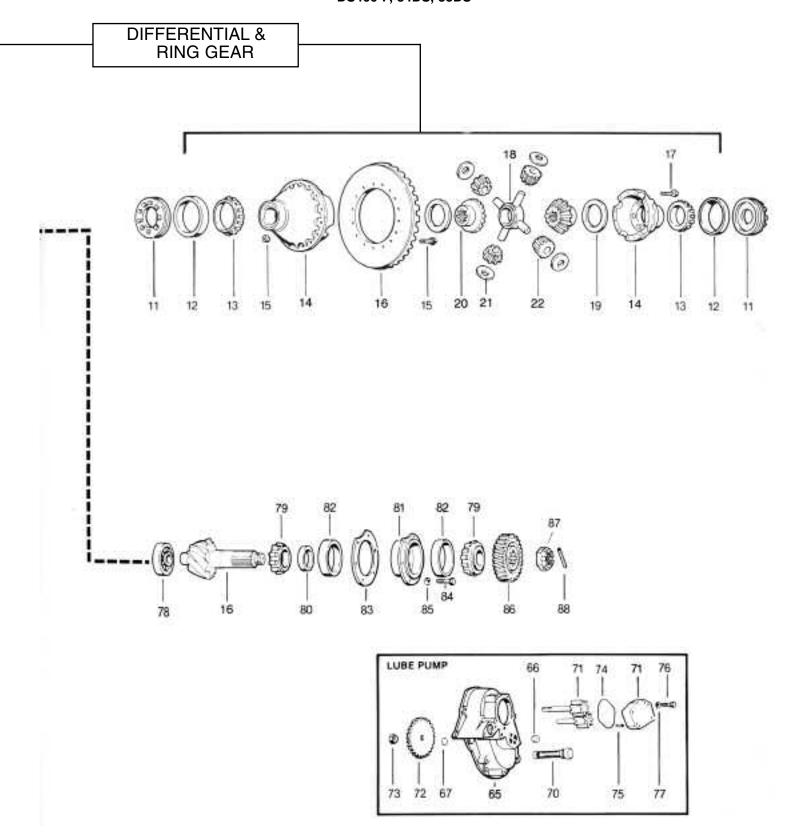
MODEL: 19055T - 19055P - 21065T 21065P - 22065T - 22065P Drive Pinion Spline - 39, 2.000" Dia.						
		TEETH				
RATIO	PART#	COUNT				
3.90/5.32	121956	(39-10)				
4.11/5.61	121957	(37-9)				
4.33/5.91	121810	(39-9)				
4.63/6.31	122146	(37-8)				
4.88/6.65	121811	(39-8)				
5.29/7.21	121812	(37-7)				
<i>5.57/7.60</i>	121813	(39-7)				
6.17/8.41	121814	(37-6)				
6.50/8.86	121815	(39-6)				
7.17/9.77	121816	(43-6)				

NLA	= No Longer Available
NSS	= Not Sold Separately

 $\begin{array}{c} \mathsf{MODELS:}\ \mathsf{DS341},\ \mathsf{DS402}(\mathsf{P}),\ \mathsf{DS451-P},\ \mathsf{DS381}(\mathsf{P}),\ \mathsf{DS401-P},\ \mathsf{DS340},\ \mathsf{DS380}(\mathsf{P}),\\ \mathsf{DS400-P},\ \mathsf{34DS},\ \mathsf{38DS} \end{array}$



MODELS: DS341, DS402(P), DS451-P, DS381(P), DS401-P, DS340, DS380(P), DS400-P, 34DS, 38DS



MODELS: DS341, DS402(P), DS451-P, DS381(P), DS401-P, DS340, DS380(P), DS400-P, 34DS, 38DS

ITEM NO.	PART NAME	QTY PER AXLE	DS341, DS402(P), DS451-P BUILT AFTER 4/6/89	DS381(P), DS402(P), DS401-P, DS451-P BUILT BEFORE 4/6/89	DS340, DS3L8 DS400-P NOTE 1	34DS 38DS
	Bearing, Seal & Gasket Kit	1	RA222FR	RA196R	RA193R	RA64FDF
1	Diff. Carrier & Bearing Caps	1	115690	115690	120924	120923
	Carrier Casting No. (NSS)		128107	128107	128107	128107
	115690 includes Items 2-4, 9-10				NOTE 2	NOTE 2
	120923, 120924 include Items					
	2-4, 9-10, 35-37					
2	Bearing Capscrew	4	127179	127179	127179	127179
3	Flat Washer	4	26772	26772	26772	26772
4	Lockwire	4			90538	90538
5	Bearing Adjuster Lock (RH)	1	14275	14275	14275	14275
6	Cotter Pin (RH)	1	90876	90876	90876	90876
7	Bearing Adjuster Lock (LH)	1	13377	13377	13377	13377
8	Cotter Pin (LH)	1	90873	90873	90873	90873
9	Carrier Cover Dowel Pin	2	7641	7641	7641	7641
10	Filler Plug	1	90325	90325	90325	90325
11	Diff. Bearing Adjuster (RH)	1	31562	31562	31562	31562
	Diff. Bearing Adjuster (LH)	1	110243	110243	27842	27842
12	Diff. Bearing Cup (RH)	1	563	563	563	563
12	Diff. Bearing Cup (LH)	1	493	493	493	493
40						567
13	Diff. Bearing Cone (RH)	1	567	567	567	
14	Diff. Bearing Cone (LH) Diff. Case (Plain Half) (NSS)	<u>1</u> 1	497 210017	497 210017	497 210017	497 210017
1-7	Diff. Case (Flanged Half) (NSS)	1	210017	210017	210017	210017
	Ratios 3.08 & 3.25		127823			
	Ratios 3.36-5.29		103865	103865	103865	
	Ratios 5.57-7.17 WHEEL DIFF. CASE KIT		88677	88677	88677	
	Ratios 3.08 & 3.25	1	212202			
	Ratios 3.36 - 5.29	1	106397	106397	106397	
	Ratios 5.57 - 7.17	1	124374	124374	124374	
	Includes Items 16, 17 & 110243					
	Adjuster 12" O.D 1/2" Bolt	1				96794
	Flanged Half 91114	•				30734
	11-1/2" O.D 1/2" Bolt	1				96795
	Flanged Half 91116					101071
	5/8" Bolt Flanged Half 88677	1				124374
15	RING GEAR BOLT & NUT KIT (5/8")	1	70745	70745	70745	70745
	Вост	16	67586	67586	67586	67586
		16	60600	60600	60600	60600
	NUT PING GEAD BOLT & NUT KIT (1/2")				y 	
	RING GEAR BOLT & NUT KIT (1/2") Bolt	1 16				69957 69117
	Nut	10			_	00117
16	RING GEAR & DRIVE PINION SET		MATCHED PARTS: (SEE	SEPARATE LISTING ON PA	AGE 19)	
17	Diff. Case Capscrew	12	96271	96271	96271	92671
18	Spider	1	38289	38289	38289	38289

NSS = Not Sold Separately

MODELS: DS341, DS402(P), DS451-P, DS381(P), DS401-P, DS340, DS380(P), DS400-P, 34DS, 38DS (Cont'd)

ITEM NO.	PART NAME	QTY PER AXLE	DS341, DS402(P), DS451-P BUILT AFTER 4/6/89	DS381(P), DS402(P), DS401-P, DS451-P BUILT BEFORE 4/6/89	DS340, DS3L80(P) DS400-P NOTE 1	34DS 38DS
	WHEEL DIFF. SIDE GEAR,					
	PINION KIT	1				
	Includes Items 18-22					
	Models: 34, 340, 341		114469	114469	98850	98850
	38, 380, 381, 402		114470	114470	85358	85358
	400, 401, 451		98853	98853	98853	
	WHEEL DIFF. KIT LESS SIDE GEAR	S				
	Includes Items 18-19, 21-22	1	118748	118748	118748	118748
19	Side Gear Thrust Washer	2	27827	27827	27827	27827
20	Diff. Side Gear	2				
	Models:34, 340, 341		110525	110525	37072	37072
	38, 380, 381, 402		110527	110527	37069	37069
	400, 401, 451		85486	85486	85486	
21	· · · ·	4				07010
21	Side Pinion Thrust Washer	4	27810	27810	27810	27810
		16				67592
22	Side Pinion	4	104139	104139	104139	104139
	104139 replaces 37071					
23	Output Shaft Nut	1	127589*	95205	95205	95205
24	Flat Washer	1	4327	4327	4327	4327
25	Output Yoke	1		CALL YOUR SALES REP		
26	Axle Housing Cover Assy	1				
	Includes Items 27-30					
	(Casting# 127708)					
	Cover (127781 (NSS)		107320	107320		
	3/4" (Cover 127874)				75336	75336
	1" (Cover 7749 (NSS)					77750
	Rear Bearing Retaining Washer	1			46683	46583
	Not Illustrated					
27	Output Shaft Oil Seal	1	475003N	475003N		
28	Bearing Snap Ring	1	45516	45516	45516	45516
29	Output Shaft Bearing		MA1209EL	MA1209EL	MA1209EL	MA1209E
	Bearing - Inner Race (NSS)	1	118789	118789	118789	118789
	, ,	1	118790	118790	118790	118799
	Bearing - Outer Race (NSS)	ı	116790	116790	110/90	110790
30	Magnetic Filler Plug					
	3/4"	1			54254	54254
	1"	1	75130	75130		75130
	1" Optional		77944	77944		
	Hole Plug	1	90898	90898		
31	OUTPUT SHAFT, NUT & BUSHING	1	115123	115123	98603	98603
	KIT					
	Includes Items 23, 32-33;					
	115123 also includes Items 38-39					
	Shaft (NSS) 34 splines, 1.750" dia.		110818	110818		
	Shaft (NSS) 10 splines, 1.750" dia.				85441	85441
32	Output Shaft Bushing	1	48922	48922	48922	48922
33	Output Shaft "O" Ring	2	46526	46526	46526	46526
34	Output Washer		85429	85429	85429	85429
35	Output Shaft Bearing Cup (Inner)	1	29620	29620	34492A	34492A
	Output Shaft Bearing Cup (Inner) Output Shaft Bearing Cone (Inner)	1	29675	29675	34274	34274
36	Output Shart Bearing Cone (inner) Output Shaft Side Gear		110810			
37		1		110810	85436	85909
38	Output Shaft Spring	1	51238			
39	Output Shaft Spring Thrust Bearing	1	51228			
40	Inter-axle Diff. Assy	1	10.1500#	10.1500##	40.4500**	050/10
	w/o Lube Pump		104509**	104509**	104509**	95213
	w/Lube Pump		213608	213608	213608	
	Includes Items 41-47					

^{*} Late Style - Use 127589 Metric Nut

NSS = Not Sold Separately

^{**} All Have Been Replaced by 213608

MODELS: DS341, DS402(P), DS451-P, DS381(P), DS401-P, DS340, DS380(P),

ITEM NO.	PART NAME	QTY PER AXLE	DS341, DS402(P), DS451-P BUILT AFTER 4/6/89	DS381(P), DS402(P), DS401-P, DS451-P BUILT BEFORE 4/6/89	DS340, DS3L80(P), DS400-P NOTE 1	34DS 38DS
41	DIFF. CASE KIT	1				
	w/o Lube Pump	(NLA)	Order #40	Order #40	94810	91850
	w/Lube Pump	NLA)	Order #40	Order #40	Order #40	
	Case Half (NSS)	2				
	w/o Lube Pump		102621	102621	102621	88029
	w/Lube Pump		127784	102621	102621	
42	Bolt*	8	85438	85438	85438	85438
43	Nut*	8	57637	57637	57637	57637
	DIFF SIDE PINION & SPIDER*	-				
	Kit (Includes Items 44-47)	1				
	w/o Lube Pump	•	96381	96381	96381	96380
	w/Lube Pump			96381	96381	
44	Side Pinion*	4		55001	5500 i	
	w/o Lube Pump	7	95214	95214	95214	95210
	w/b cube Fump		95214 95214	95414 95414	95214 95214	95210
45	Side Pinion Bushing*	4	3321 4	JUH 14	3J2 1 4	
40	w/o Lube Pump	4	05215	05215	05215	05211
	•		95215	95215	95215 95215	95211
16	w/Lube Pump	4		95215	93∠15	
46	Side Pinion Thrust Washer*	4	05407	05407	05407	05000
	w/o Lube Pump		85437	85437	85437	25968
47	w/Lube Pump		127785	85437	85437	
47	Spider*	1	05040	05040	05040	05045
	w/o Lube Pump		95216	95216	95216	95212
	w/Lube Pump		127783	95216	95216	
48	Helical Side Gear & Bushing Assy	1	128042	128042	85432	45476
	Includes Item 49				**	
	Side Gear (NSS)		128028	128018	85431	45474
49	Helical Side Gear Bushing	2	85991	85991	85991	48921
50	Helical Side Gear Snap Ring	1	85997	85997	85997	46983
51	Helical Side Gear Thrust Washer	1	85429	85429	85429	45477
52	Helical Side Gear "D" Washer	1	45478	45478	45478	45478
53	Lockout Sliding Clutch	1	128016	128016	128016	128016
54	INPUT SHAFT, WASHER & NUT KIT					
	Includes Items 52 & 63					
	Models w/o Lube Pump	1	115122	115122	103289	98693
	Shaft (NSS) 44 splines, 2.250" dia.		110823	110823		
	Shaft (NSS) 16 splines, 2.125" dia.				103283	
	Shaft (NSS) 10 splines, 1.969" dia.				. 30200	88285
	Models w/Lube Pump	1	115126	115126	106709	
	Shaft (NSS) 44 splines, 2.250" dia.	•	110805	110805	. 307 00	
	Shaft (NSS) 16 splines, 2.125" dia.		.10000		102608	
			0070	0070		
55	Input Shaft Bearing Cone	1	3979	3979	JH307749	JM207049
56	Input Bearing Cover, Cup & Seal Assy					
	Includes Items 57 & 61					
	Models w/o Lube Pump	1	211634	110826	85423	86813
	Cover (NSS)		110824	110824	85421	86811
	Models w/Lube Pump	1	211888	110808	102629	
	Cover (NSS)		110807	110807	102614	
57	Input Bearing Cup	1	JM511910	JM511910	JH307710	JM20701
58	Input Bearing Cover Shim	AR				
	.003		45498	45498	45498	45498
	.005		70709	70709	70709	70709
	.010		45499	45499	45499	45499
	.020		85406	85406	85406	86506
59	Bearing Cover Capscrew	5	113324	113324	113324	113324
60	Lockwasher	5	90414	90414		
	OIL SEAL & SHIM KIT	1	114465	114465	114465	114465
	Includes Items 27, 58, 61, 83 & RV	•				

^{* =} PD kit has been updated use complete PD Kit 213608

^{** =} Use Helical Conversion Kit 113561

NSS = Not Sold Separately

NLA = No Longer Available

MODELS: DS341, DS402(P), DS451-P, DS381(P), DS401-P, DS340, DS380(P), DS400-P, 34DS, 38DS (Cont'd)

ITEM NO.	PART NAME	QTY PER AXLE	DS341, DS402(P), DS451-P BUILT AFTER 4/6/89	DS381(P), DS402(P), DS401-P, DS451-P BUILT BEFORE 4/6/89	DS340, DS3L80 DS400-P NOTE 1	0(P), 34DS 38DS
61	Oil Seal -	1	127719	127719	127719	127720
	Input Bearing Spacer Not illustrated	1			85427	
-60	Input Yoke			CALL VOUD CALES DED		
62		- 4	128049*	CALL YOUR SALES REP	05007	05000
63	Input Shaft Nut	1		95207	95207	95206
64	Flat Washer	1	85404	85404	85404	56864
65	Diff. Carrier Cover Assy		45.404	45404	45.404	45.404
	Models w/o Lube Pump	1	45481	45481	45481	45481
	Models w/Lube Pump	1	102627	102627	102627	
	Includes Items 66-67					
	Cover (NSS)		102606	102606	102606	
66	Pipe Plug 1"	1	90325	90325	90325	
	Models w/Lube Pump					
67	Expansion Plug	1	9797	9797	9797	
	Models w/Lube Pump					
68	Carrier Cover Capscrew					
	Models w/o Lube Pump (Long)	5	12063	12063	12063	12063
	(Short)	4	90069	90069	90069	90069
	Models w/Lube Pump (Long)	4	12063	12063	12063	
	(Short)	4	90069	90069	90069	
	(12 pt)	1	81855	81855	102605	
69	Lockwasher	9	90417	90417	90417	90417
70	Magnetic Filter Screen	1	102611	102611	102511	
, 0	Models w/Lube Pump	•	102011	102011	102011	
71	LUBE PUMP REPLACEMENT KIT	1	106368	106368	106368	
<i>,</i> ,	Models w/Lube Pump		100000	100000	100000	
	Includes Items 72-77					
70	Pump Drive Gear	1	111448	111448	102609	
72 73		<u></u>	111440	111446		
73	Drive Gear Locknut		-	-	63028	
	Drive Gear Woodruff Key	1			81471	
	Not Illustrated		100000	10000	100000	
74	Cover "O" Ring	1	102620	102620	102620	
75	Cover Dowel Pin	2	102617	102617	102617	
<u>76</u>	Cover Capscrew	4	102618	102618	102618	
_77	Lockwasher	4	90419	90419	90419	
78	Pinion Pilot Bearing	1	MUSB7307UM	MUS1307UM	MUS1307UM	
79	Pinion Bearing Cone (Inner)	1	72218C	72218C	72218C	72200C
, 0						
	Pinion Bearing Cone (Outer)	1	HM807049	HM807049	72200C	72200C
80	Pinion Bearing Spacer	AR		CALL YOUR SALES REP		
_81	Pinion Bearing Cage & Cup Assy	11				
	Includes Item 82					
	Ratios 3.55 & 3.70		110731	110731	107322	107322
	Cage (NSS)		110730	110730	107321	107321
	Ratios 3.08, 3.25, 3.35, 3.90-7.17		110733	110733	107324	107324
	Cage (NSS)		110732	110732	107323	107323
82	Pinion Bearing Cup (Inner)	1	72487	72487	72487	72487
	Pinion Bearing Cup (Outer)	1	HM807010	HM807010	72487	72487
83	Pinion Bearing Cape Shim	AR	1110007010	110007010	12401	72407
03	0 0	Αn	45404	45404	45404	45401
	.003"		45461	45461	45461	45461
	.005"		62829	62829	52829	62829
	.010"		45462	45462	45462	45462
	.020"		62830	62830	61830	62830
	.030"		45463	45463	45463	45463
84	Bearing Cage Capscrew	6	62158	62158	62158	62158
_85	Lockwasher	6	37207	37207	37207	37207
86	Pinion Helical Gear	1	110845	110845		
	Ratios 3.70				46977	
	Other Ratios				74991	
	34/38DSB, C					46977
	34/38DSD, E					74991

^{* =} Late Style - Use 128049 Metric Nut

NSS = Not Sold Separately

MODELS: DS341, DS402(P), DS451-P, DS381(P), DS401-P, DS340, DS380(P), DS400-P, 34DS, 38DS (Cont'd)

ITEM NO.	PART NAME	QTY PER AXLE	DS341, DS402(P), DS451-P BUILT AFTER 4/6/89	DS381(P), DS402(P), DS401-P, DS451-P BUILT BEFORE 4/6/89	DS340, DS3L80(P) DS400-P NOTE 1	, 34DS 38DS
87	Slotted Pinion Nut	1	118806	118806		
88	Roll Pin	1	118807	118807		
	Slotted Nut	1			95206	95206
89	Air-Operated Lockout Assy					
	Models w/Lube Pump	1		CALL YOUR SALES REP		
	Models w/o Lube Pump	1		CALL YOUR SALES REP		
90	Shift Fork & Push Rod Assy					
	Models w/Lube Pump	1	102613	102613	102613	
	Models w/o Lube Pump	1	45859	45859	45859	45859
	Gasket Compound	AR	107276	107276	107276	107276

⁼ Before 4/6/89 Use Late Style R & P & Late Pilot Bearing MUSB7307UM

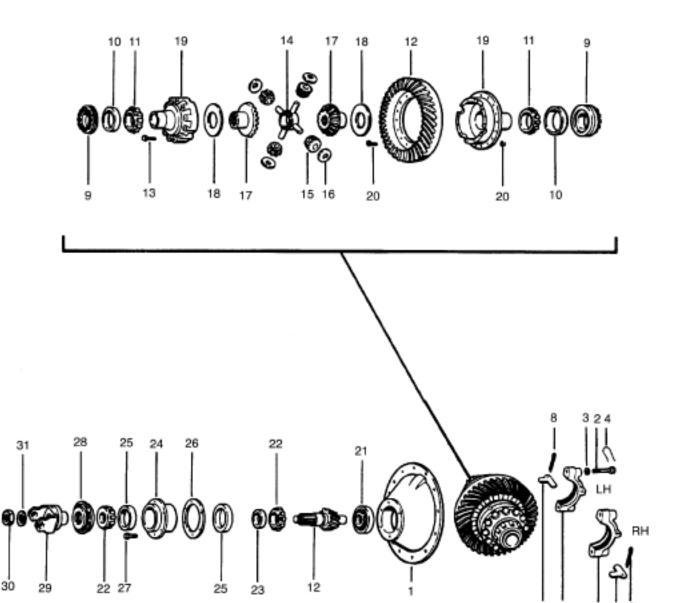
RING GEAR & PINION KITS

34/38DS PINION SPLINE: 1 5/8" 10 SPLINE						
<u>ATIO</u>	PART#	TEETH COUNT				
70 11 33 56 88 29 57 14	95536 95537 95538 95539 95540 95541 95542 95543 95544	(37-10) (37-9) (39-9) (41-9) (39-8) (37-7) (39-7) (43-7) (43-6)				

	DS 340, 380, 400. PINION SPLINE: 1 5/8" 10 SPLINE					
RATIO	PART#	TEETH COUNT				
3.55 3.70 3.90 4.11 4.33 4.56 4.88 5.29 5.57 6.14	110862 95557 99745 95558 95559 95560 95561 95562 95563 95564	(39-11) (37-10) (39-10) (37-9) (39-9) (41-9) (39-8) (37-7) (39-7)				
6.50 7.17	95565 95566	(39-6) (43-6)				

	, 43 I-P. PINIUN	I SPLINE 41, 2.1	00" DIA.
RATIO	*BEFORE 4/6/89 <u>PART#</u>	AFTER 4/6/89 PART #	TEETH COUNT
3.36 3.55 3.70 3.90 4.11 4.33 4.56 4.88 5.29 5.57 6.14 6.50 7.17	120761 111174 111175 111176 111177 111178 111179 111180 111181 111182 111183 111183 111184	127265 127266 127267 127268 127269 127270 127271 127272 127273 127274 127275 127276 127277	(37-12) (39-11) (37-10) (39-10) (37-9) (39-9) (41-9) (39-8) (37-7) (39-7) (43-7) (43-6)

MODELS: RS341, 402(P), 451-P, 381(P), 401-P, 340, 380(P), 400-P, 34PS, 38PS



MODELS: RS341, RS402, RS451, RS381, RS401, RS340, RS380, RS400, 34RS, 38RS

ITEM NO.	PART NAME	QTY PER AXLE	RS341, RS401, RS402, RS451 BUILT AFTER 4/6/89	RS341, RS381, RS401, RS402, RS451 BUILT BEFORE 4/6/89	RS340, RS380, RS400	34RS 38RS
	Bearing, Seal & Gasket Kit	1	RA222RR	RA1AR	RA1R	RA1AI
1	Diff. Carrier & Bearing Caps Carrier Casting No. (NSS)	1	211219 128109	67804 106402	67804 106402	67804 10640
	Includes Items 1-4			10=1=0		
2	Bearing Capscrew	4	127179	127179	127179	12717
3	Flat Washer	4	26772	26772	26772	26772
4	Lockwire	4	10077	10077	90538	90538
5	Bearing Cap Adjuster Lock (RH)	1	13377	13377	13377	13377
7	Cotter Pin (RH)	1	90873	90873	90873	90873
	Bearing Cap Adjuster Lock (LH)	1	14275	14275	14275	14275
8	Cotter Pin (LH)	1	90876	90876	90876	90876
9	Diff. Bearing Adjuster (RH)	1	110243	110243	27842	27842
	Diff. Bearing Adjuster (LH)	1	31562	31562	31562	31562
10	Diff. Bearing Cup (RH)	1	493	493	493	493
	Diff. Bearing Cup (LH)	1	563	563	56650	563
11	Diff. Bearing Cone (RH)	1	497	497	497	497
	Diff. Bearing Cone (LH)	11	567	567	56425	567
12	RING GEAR & DRIVE PINION SET Includes Item 20	1	MATCHED PARTS: (SEE	E SEPARATE LISTING ON PA	(GE 22)	
13	Diff. Case Capscrew	12	96271	96271	96271	9627
	WHEEL DIFF. SIDE GEAR & PINION KIT Includes Items 14-18					
	Models: 34, 340, 341	1	114469	114469	98850	9885
	38, 380, 381, 402	1	114470	114470	85358	85358
	400, 401, 451	1	98853	98853	98853	
	WHEEL DIFF. KIT LESS SIDE GEARS Includes Items 14-16, 18	1	118748	118748	118748	11874
14	Spider	1	38289	38289	38289	38289
	WHEEL DIFF. CASE KIT					
	Ratios 3.08 & 3.25	1	212202			
	Ratios 3.36-5.29	1	106397	106397	106397	
	Ratios 5.57-7.17 Includes Items 12-13 & 110243 Adjuster	1	124374	124374	124374	
	12" O.D 1/2" Bolt Flanged Half 91114	1				96794
	11-1/2" O.D 1/2" Bolt Flanged Half 91116	1				9679
	5/8" Bolt Flanged Half 88677	1				12437
15	Side Pinion 104139 replaces 37071	4	104139	104139	104139	10413
16	Side Pinion Thrust Washer	4	27810	27810	27810	27810
17	Side Gear	2				
	Models: 34, 340, 341		110525	110525	37072	37072
	38, 380, 381, 402		110527	110527	37069	37069
	400, 401, 451		85486	85486	85486	
18	Side Gear Thrust Washer (RH)	2	27827	27827	27827	2782
19	Diff. Case (Plain Half) (NSS) Diff. Case (Flanged Half) (NSS)	1 1	210017	210017	210017	2100
	Ratios 3.08 & 3.25		127823			
	Ratios 3.36-5.29		103865	103865	103865	
	Ratios 5.57-7.17		88677	88677	88677	
20	RING GEAR NUT & BOLT KIT (5/8")	1	70745	70745	70745	70745
	Bolt	16	67586	67586	67586	67586
	Nut	16	60600	60600	60600	60600

MODELS: RS341, RS402, RS451, RS381, RS401, RS340, RS380, RS400, 34RS, 38RS (Cont'd)

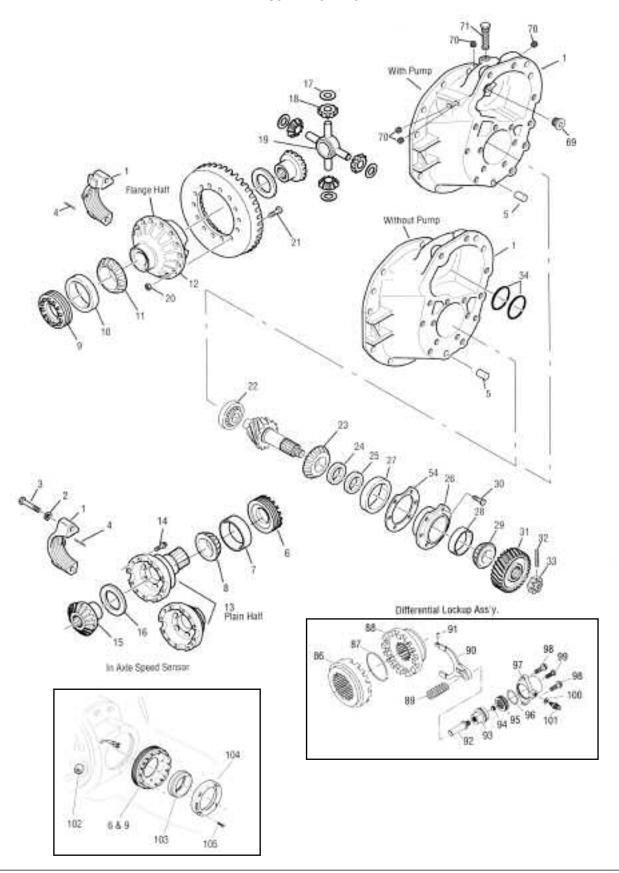
ITEM NO.	PART NAME	QTY PER AXLE	RS341, RS402, RS451 BUILT AFTER 4/6/89	RS341, RS381, RS401, RS402, RS451 BUILT BEFORE 4/6/89	RS340, RS380, RS400	34RS 38RS
20	RING GEAR NUT & BOLT KIT (1/2")	1				69957
	Bolt	16				69117
	Nut	16				67592
_21	Pinion Pilot Bearing	1	MUSB7307UM	MUS1307UM	MUS1307UM	MUS1307UM
22	Pinion Bearing Cone (Inner)	1	72218C	55200C	55200C	55200C
	Pinion Bearing Cone (Outer)	1	55200C	55200C	55200C	55200C
_23	Pinion Bearing Spacer	AR		CALL YOUR SALES REP		
24	Pinion Bearing Cage & Cup Assy Includes Item 25					
	Ratios 3.55 & 3.70	1	127039	75108	75108	
	Cage (NSS)		127038	75107	75107	
	Ratios 3.08, 3.25, 3.36, 3.90-7.17	1	107496	75110	75110	
	Cage (NSS)		107495	75109	75109	
	34/38RSB, C	1				75108
	34/38RRD, E					75110
25	Pinion Bearing Cup (Inner)	1	72487	55437	55437	55437
	Pinion Bearing Cup (Outer)	1	55437	55437	55437	55437
	OIL SEAL & SHIM KIT Includes Items 26, 28 & RTV	1	213763	213764	213764	213764
26	Pinion Bearing Cage Shim	AR				
	.003"		107567	43588	43588	43588
	.005"		107568	107568	107568	107568
	.010"		107569	43589	43589	43589
	.020"		107570	107570	107570	107570
	.030"			43590	43590	43590
27	Bearing Cage Capscrew	6	113325	113325	113325	113325
28	Pinion Seal	1	475012N	475012N	475012N	475012N
29	Pinion Yoke			CALL YOUR SALES REP		
30	Pinion Nut	1	95206	95206	95206	
	Ratio 3.70-4.33 (1-31/32" Spline)	1				95206
	4.33-7.17 (1-3/4" Spline)	1				95205
31	Flat Washer	1	56864	56864	56864	4327
	Gasket Compound	AR	107276	107276	107276	107276

NSS = Not Sold Separately

REAR AXLES AFTER 4/6/89 RS401, 402, 451								
L	LONG PINION SHAFT							
	TEETH							
RATIO	PART#	COUNT						
3.36	217996	(37-11)						
3.55	217997	(39-11)						
3.70	217998	(37-10)						
3.90	217999	(39-10)						
4.11	218000	(37-9)						
4.33	218001	(39-9)						
4.56	218002	(41-9)						
4.88	218003	(39-8)						
5.29	218004	(37-7)						
5.57	218005	(39-7)						
6.14	218006	(43-7)						
6.50	218007	<i>(39-6)</i>						
7.17	218008	(43-6)						
INC	LUDES PINION	YOKE						
	SPACER 1291	69						

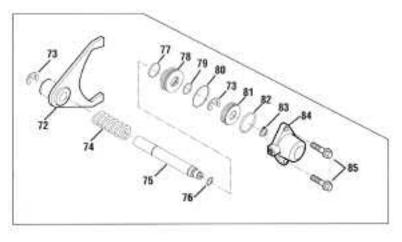
	REAR AXLES BEFORE 4/6/89 RS341, 381, 40	9
<u>RATIO</u>	PART#	TEETH COUNT
3.36 3.55 3.70 3.90 4.11 4.33 4.56 4.88 5.29 5.57 6.14 6.50 7.17	120763 111501 111502 111503 111504 111505 111506 111507 111508 111509 111510 111511	(37-11) (39-11) (39-10) (39-10) (37-9) (39-9) (41-9) (39-8) (37-7) (39-7) (43-7) (39-6) (43-6)

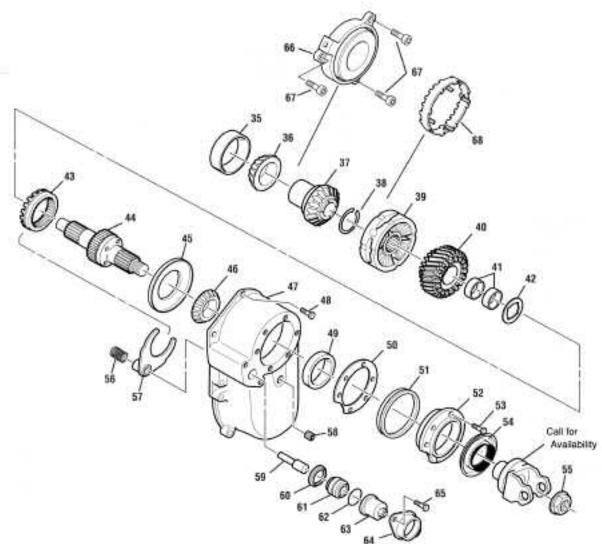
DS344 - 404 - 454



$\textbf{EATON}^{\texttt{®}}$

DS344 - 404 - 454







DS344 - 404 - 454

		DS344, DA404(P)	DD404(P)	
DESCRIPTION	QUANTITY		DD404(P) DD454-P	NOTES
Bearing, Seal & Gasket Kit		RA404FR	217463	
Diff. Carrier & Bearing Caps Kit	1	216222	217361	Non-Pump Models
		217360	217537	Models with Pump
,		217536		DA404 Model Only
Flat Washer	4	210288	210288	•
Capscrew	4	210095	210095	
Cotter Pin	2			
Dowel Pin	2	7641	7641	
	1			
g,				DA404(P) Model Only
Bearing Cup - Plain Half	1		42584	
	1			
	1			
20ag . tajaotoi	•			DA404(P) Model Only
Bearing Cup - Flange Half	1		563	27.1.0 1(1. / 1.110001 0111)
		307	307	
	. 1	508653	508724	Ratios 2.64 to 3.25
				Ratios 3.36 to 3.90
				Ratios 4.11 to 4.88
				Ratios 5.29 to 6.50
, , , ,	,	300030	300727	Use 508652 Belt Kit
	1	107/00	100607	Order kits listed above
, , , ,				
	12		128619	Included in Case Kits
			040000	All 344 Models
(Includes Items 15-19)			216229	All 404 & DS454-P Models
				DD454P Models Only
(Includes Items 16-19)				
	1			
RING GEAR NUT & BOLT KIT (Includes Items 20-21)		121753	121753	
	N		(SEE SEPARATE LIST	ING ON PAGE 27)
Side Pinion	4	127364	127364	
	4	129305	129305	
Side Gear - 39 Inv. Spline	2	127367		All 344 Models
41 Inv. Spline		127368	127368	All 404 & DS454-P Models
33 Inv. Spline			127366	DD454-P Models Only
Side Gear Thrust Washer	2	127386	127386	
Nut	16	126216	126216	
Bolt	16	126219	126219	
Pinion Pilot Bearing	1	MUB1307UM	MUB1307UM	
Pinion Bearing Cone - Inner	1	72218C	72218C	
Spacer Washer	1	127565	127565	
Pinion Bearing Spacer	AR			
Pinion Bearing Cage & Cup Assy Cage # 127488C (NSS)	1	127601	127601	Includes Item 26-28
Pinion Bearing Cup - Inner	1	72487	72487	
Pinion Rearing Cup. Outor	1	55/27	55/27	
•				
rinion Helical Gear	I	12/523	127523	
	Bearing, Seal & Gasket Kit Diff. Carrier & Bearing Caps Kit (Includes Items 1-3, 5, 62) Flat Washer Capscrew Cotter Pin Dowel Pin Diff. Bearing Adjuster - Plain Half Bearing Cup - Plain Half Bearing Cone - Plain Half Bearing Cone - Flange Half WHEEL DIFF. CASE KITS Diff. Case-RH (Flg. Half) - (NSS) 127585 Diff. Case-RH (Flg. Half) - (NSS) 127586 Diff. Case-RH (Flg. Half) - (NSS) 127574 Diff. Case-RH (Flg. Half) - (NSS) 127575 (Includes Items 13-14) Diff. Case-LF (Plain Half) - (NSS) Capscrew WHEEL DIFF. SIDE GEAR KIT (Includes Items 15-19) WHEEL DIFF. W/O SIDE GEARS (Includes Items 16-19) Diff. Spider RING GEAR NUT & BOLT KIT (Includes Items 20-21) Ring Gear & Pinion Drive Set (NSS) Side Pinion Side Pinion Side Pinion Thrust Washer Side Gear - 39 Inv. Spline 41 Inv. Spline 33 Inv. Spline 33 Inv. Spline Side Gear Thrust Washer Nut Bolt Pinion Pilot Bearing Pinion Bearing Cone - Inner Spacer Washer Pinion Bearing Cage & Cup Assy Cage # 127488C (NSS) (Includes Items 26-28)	Bearing, Seal & Gasket Kit	DESCRIPTION	DA404(P) DA404(P) DB494-P

NSS = Not Sold Separately

DS344 - 404 - 454 (Cont'd)

ITEM	DESCRIPTION	QUANTITY	DS344, DA404(P) DS404(P) DS454-P	DD404(P) DD454-P	NOTES
32	Roll Pin	1	118807	118807	
33	Slotted Pinion Nut	1	126182	126182	
34	Output Shaft O-Ring	2	127545	127545	
35	Output Shaft Bearing Cup	1	29630	29630	
36	Output Shaft Bearing Cone	1	29675	29675	
37	Output Shaft Side Gear	1	127645	127645	
38	Snap Ring	1	85997	85997	
39	Inter-Axle Diff. Assy	1	128634	128634	Use For Non-Pump &
	,	1	128634	128634	Pump Models
40	Helical Side Gear & Bushing Assy Gear #127494 - (NSS) Includes Item 41)	1	127495	127495	
41	Helical Gear Bushing - (NSS)	2	(NSS)	(NSS)	
42	Helical Gear Thrust Washer	2	128702	128702	
43	Lockout Sliding Clutch	1	127510	127510	
44	Input Shaft Kit - Shaft #128704 (NSS)	1	216226	216226	Includes Items 42, 44, 55
45	Oil Retainer	1	128700	128700	11010000 110110 12, 11, 00
46	Input Shaft Bearing Cone	1	552A	552A	
47	PDU Cover	1	127605	127605	
48	Capscrew	5	210091	210091	Long
40	ouponew	4	210115	210115	Short
49	Bearing Cup	 1	555S	555S	Chore
	OIL SEAL & SHIM KIT	1	216224	216224	Incl.Items 50,54 &127592 Oil Seal
50	Shim .003	AR	127595	127595	1110.11101110 00,01 0127 002 011 00ai
00	Shim .005	7.0.1	127596	127596	
	Shim .010		127597	127597	
	Shim .020		127598	127598	
	Shim .030		127599	127599	
51	Oil Seal-V-Ring	1	401300	401300	
52	Input Brg. Cover Assy - Cover #127490		127602	127602	Includes Item 49
53	Bearing Cover Capscrew	6	210115	210115	molado nom 10
54	Oil Seal	1	127591	127591	
55	Locknut	<u> </u>	128049	128049	Included in 216226 Kit
56	Compression Spring	<u>.</u> 1	127474	127474	moladed in 2 rozzo rat
57	Shift Fork Assy	<u> </u>	129783	129783	
58	Plug	<u> </u>	90325	90325	
59	Push Rod	<u> </u>	127477	127477	
	AIR-OPERATED LOCKOUT ASSY	1	121905	121905	Includes Items 60-64
60	Shoulder Washer	1	210452	210452	morado nome de en
61	Piston	1	210278	210278	
62	O-Ring	1	210180	210180	
63	Shift Cylinder Body	1	210276	210276	
64	Mounting Bracket	<u>.</u> 1	127675	127675	
65	Capscrew	2	210182	210182	
66	Lube Pump Assembly	1	127534	127534	Pump Models Only
67	Capscrew	3	127551	127551	Pump Models Only
68	Drive Coupling - Service	1	128628	128628	Pump Models Only (Prod#127648)
69	Poppet Valve Plug	1	19411	19411	Pump Models Only
70	Pipe Plug	4	X12603	X12603	Pump Models Only
71	Filter Screen Assy	1	127649	127649	Pump Models Only
	NAVISTAR® REVERSE-AIR LOCKOUT	KIT 1	216048	216048	Includes Items 73-85

NSS = Not Sold Separately

EATON® DS344 - 404 - 454 (Cont'd)

TEM	DESCRIPTION	QUANTITY	DS344, DA404(P) DS404(P) DS454-P	DD404(P) DD454-P	NOTES
72	Shift Fork	1	CALL YOUR S	SALES REP	
73	Snap Ring	2	128725	128725	
74	Compression Spring	1	128731	128731	
75	Push Rod	1	128730	128730	
76	O-Ring	1	128331	128331	
77	O-Ring	1	128727	128727	
78	Pilot Plate	1	128726	128726	
79	O-Ring	1	128729	128729	
80	O-Ring	1	128728	128728	
81	Piston	1	128724	128724	
82	O-Ring	1	210180	210180	
83	Snap Ring	1	128734	128734	
84	Piston Cover	1	128733	128733	
85	Capscrew - Fig Head Hex	2	128744	128744	
86	Fixed Curvic Clutch Gear	1	N/A	128627	
87	Snap Ring	1	N/A	210299	
88	SI Curvic Clutch Gear	1	N/A	126840	DD404(P)
			N/A	128926	DD454-P
89	Compression Spring	1	N/A	128614	
90	Shift Fork - (NSS)	1	N/A	128609	
91	Spring Pin	1	N/A	210020	
92	Push Rod	<u> </u>	N/A	128617	
93	Piston Driver	<u> </u>	N/A	128640	
94	Set Screw	11	N/A	128618	
95	Piston	1	N/A	128624	
96	O-Ring	1	N/A	210180	
97	Piston Cover	1	N/A	128612	
98	Capscrew - Fix Head Hex	2 1	N/A	128744	
99	Capscrew		N/A	128274	
100	Washer	1	N/A	126618	
101	Switch	1	N/A	210280	
102	Sensor Connector	2	128713	N/A	DA404(P) Models Only
103	Rotor Assembly - 41 Spline	2	128081	N/A	DA404(P) Models Only
104	Sensor Assembly	2	128082	N/A	DA404(P) Models Only
105	Fasteners	4	128074	N/A	DA404(P) Models Only
106	RTV - Sealant	1	107276	107276	
NSS =	Not Sold Separately				

RING GEAR & PINION KITS

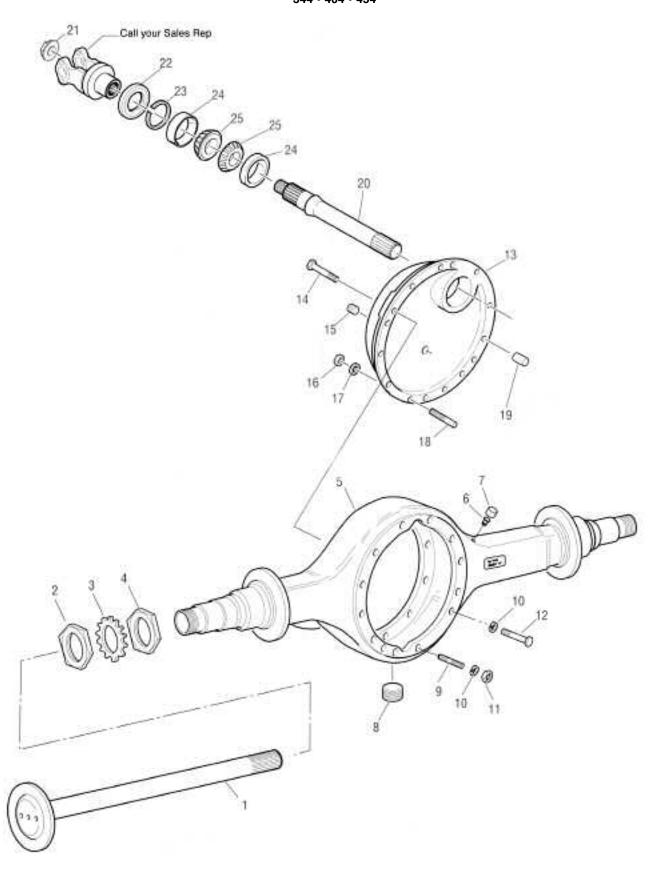
S KITS & ASSEMBLIES

REDUCTION A	XXLES W/DIFI	LOCK
ETH		TEETH
UNT RATIO	O PART #	COUNT
-14) 4.11	211470	(37-9)
-13) 4.33	211471	(39-9)
-12) 4.63	211472	(37-8)
-12) 4.88	211473	(39-8)
-11) 5.29	211474	(37-7)
-11) 5.57	211475	(39-7)
'-10) <i>6.17</i>	211476	(37- 6)
-10) 6.50	211477	(39-6)
	E REDUCTION A IYPOID GEARII ETH UNT RATIO 1-14) 4.11 1-13) 4.33 1-12) 4.63 1-12) 4.84 1-11) 5.29 1-11) 5.57 1-10) 6.17	UNT RATIO PART # 2-14) 4.11 211470 1-13) 4.33 211471 1-12) 4.63 211472 1-12) 4.88 211473 1-11) 5.29 211474 1-11) 5.57 211475 1-10) 6.17 211476

Ring Gear Nut & Bolt Kit	508652	Includes Items 20-21
Oil Seal & Shim Kit	216224	Includes 50, 54 & 127592 Seal
Lockout Cylinder Assy	121905	Includes 64-68
Reverse Air Lockout Assy (IHC)	216048	Includes 72, 74-85
Input Shaft Kit	216226	Includes 42, 44, 55

Notes

EATON[®] 344 • 404 • 454

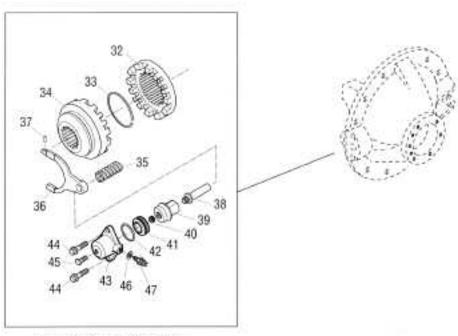




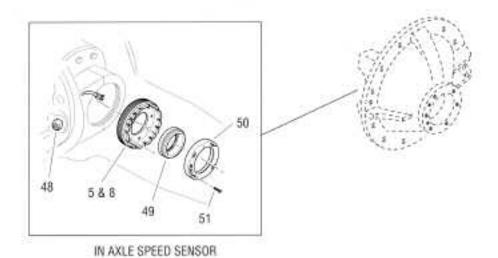
ITEM	DESCRIPTION	QTY	PART NO.	NOTES
1	Axle Shaft	2	A/R	CALL YOUR SALES REP
2	Outer Bearing Adjuster Nut	2	119881	All D/R Models
3	Bearing Adjuster Lockwasher	2	119883	All D/R Models
4	Inner Bearing Adjuster Nut	2	119882	All D/R Models
5	Axle Housing Assy	1		See Your OEM Catalog
6	Breather	1	809560	
7	Plastic Snap Cap	1	126980	
8	Magnetic Drain Plug - 3/4"	1	54254	All D/R Models
9	Stud - Carrier to Housing	4	127641	DS/RS344/404/454
		2	127641	DD/RD404/454
10	Lockwasher - Carrier to Housing	12	90422	All D/R Models
11	Nut - Carrier to Housing	4	127567	RS344/404/454
		2	127567	DD/RD404/454
12	Capscrew (short) - Carrier to Housing	8	210173	All D/R Models (was 127590)
	Capscrew (long)	2	128639	DD/RD404/454
13	Axle Housing Cover Assy	1	217520	Includes (1) Item #24
	Cover casting # 127486C - (NSS)			Forward Axle
14	Capscrew - Housing Cover to Head Assy	8	210135	All Forward Axles
15	Magnetic Plug - 1"	1	127572	
16	Nut - Housing Cover to Head Assy	4	127569	All Forward Axles
17	Lockwasher - Housing Cover to Head Assy	12	210140	All Forward Axles
18	Stud - Housing Cover	4	127568	All Forward Axles
19	Dowel Pin - Housing Cover	1	7641	All Forward Axles
20	OUTPUT SHAFT KIT	1	216227	Includes Items 20-21
	Output Shaft #127646- (NSS)		216227	
21	Locknut - Hex	1	127588	
22	Oil Seal	1	127592	
23	Snap Ring			
	.103	1	127538	
	.109	1	127537	
24	Bearing Cup	2	55437	
25	Bearing Cone	2	55212C	

KITS AND ASSEMBLIES

RS344 - 404 - 454 (Cont'd)

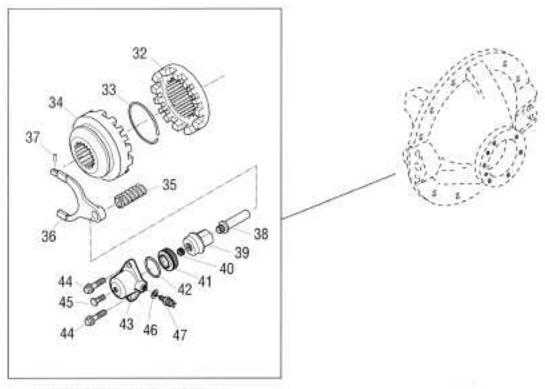


DIFFERENTIAL LOCKUP ASS'Y.

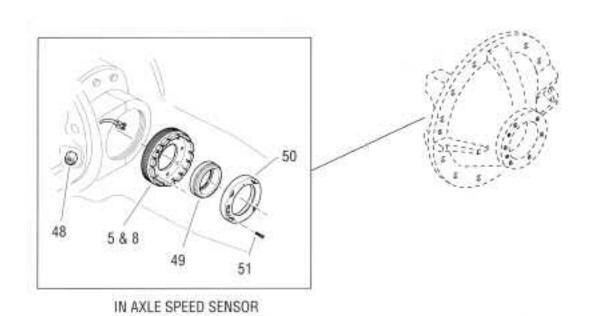


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RS344 - 404 - 454 (Cont'd)



DIFFERENTIAL LOCKUP ASS'Y.



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RS344 - 404 - 454 (Cont'd)

			RS344, RA404 RS404	RD404	
ITEM	DESCRIPTION	QUANTITY	RS454	RD454	NOTES
	Bearing, Seal & Gasket Kit		RA404RR	217464	
1	Diff. Carrier & Bearing Caps	1	216223	217362	
	(Includes Items 1-3)		217538		RA404 Models Only
2	Flat Washer	4	210288	210288	
3	Capscrew	4	210095	210095	
4	Cotter Pin	2	126156	126156	
5	Diff. Bearing Adjuster - Plain Half	1	127412	128615	DA 404 Mardala Oak
	Decrine Cone Dicin Holf	4	128429	40000	RA404 Models Only
<u>6</u> 7	Bearing Cone - Plain Half Bearing Cup - Plain Half	<u>1</u> 1	497 493	42362 42584	
8	Diff. Bearing Adjuster - Flange Half	1	127410	127410	
	Dill. Bealing Adjuster - Flange Hall	ı	128428	127410	RA404 Models Only
9	Bearing Cup - Flange Half	1	563	563	TIATOT Models Offly
10	Bearing Cone - Flange Half	1	567	567	
	WHEEL DIFF. CASE KITS		00,		
11	Diff. Case-LH (Flg. Half) - (NSS) 127585	1	508653	217166	Ratios 2.64 to 3.25
	Diff. Case-LH (Flg. Half) - (NSS) 127586		508654	217167	Ratios 3.36 to 3.90
	Diff. Case-LH (Flg. Half) - (NSS) 127587		508655	217168	Ratios 4.11 to 4.88
	Diff. Case-LH (Flg. Half) - (NSS) 216233 (Includes Items 11-13)		508656	217169	Ratios 5.29 to 6.50
12	Capscrew	12	127465	128619	
13	Diff. Case-RH (Plain Half) - (NSS)	1	127408	128607	Order Kits Listed on Next Page
	WHEEL DIFF. SIDE GEAR KIT		217461	120007	All 344 Models
	(Includes Items 14-18)		216229	216229	All 404 & RS454 Models
	(morados nomo 11 10)		2.0220	217462	RD454 Models Only
14	Diff. Spider	1	127359	127359	
	RING GEAR NUT & BOLT KIT		121753	121753	Includes Items 19-20
15	Side Pinion	4	127364	127364	
	WHEEL DIFF. KIT W/O SIDE GEARS (INCLUDES ITEMS 15-18)		216228	216228	
16	Side Pinion Thrust Washer	4	127369	127369	
17	Side Gear - 39 Inv. Spline	2		127367	All 344 Models
	41 Inv. Spline		127368	127368	All 404 & RS454 Models
	33 Inv. Spline			127366	RD454 Models Only
_18	Side Gear Thrust Washer	2	127386	127386	
19	Nut	16	126216	126216	
20	Bolt	16	126219	126219	
21	Pinion Pilot Bearing	1	MUB7307UM	MUB7307UM	
22	Pinion Bearing Cone - Inner	1	72212C	72212C	
23	Pinion Bearing Spacer	AR		R SALES REP	
24	Pinion Bearing Cage & Cup Assy	1	127600	127600	Includes How 04.00
	(Cage #127481C (NSS)	1	70407	70407	Includes Item 24-26
25 26	Pinion Bearing Cup - Inner Pinion Bearing Cup - Outer	<u>1</u> 1	72487 55437	72487 55437	
27	Pinion Bearing Cup - Outer Pinion Bearing Cone - Outer	1	55200C	55437 55212C	
28	Capscrew	6	210115	210115	
	OIL SEAL & SHIM KIT		216225	216225	Includes Items 29-30, 52
29	Shim .003	AR	127595	127595	11010000 1101110 20 00, 02
_0	Shim .005		127596	127596	
	Shim .010		127597	127597	
			127598	127598	
	Shim .020				
	Shim .030		127599	127599	

NSS = Not Sold Separately



RS344 - 404 - 454 (Cont'd)

			RS344, RA404 RS404	RD404	
ITEM	DESCRIPTION	QUANTITY	RS454	RD454	NOTES
31	Pinion Nut	1	127589	127589	
32	Fixed Curvic Clutch Gear	1	N/A	128627	
33	Snap Ring	1	N/A	210299	
34	SL Curvic Clutch Gear	1	N/A	126840	RD404
			N/A	128926	RD454
35	Compression Spring	1	N/A	128614	
	SHIFT FORK ASSY		N/A	217465	Includes Items 36-37
36	Shift Fork - 128611C (NSS)	1	N/A	128609	
37	Spring Pin	1	N/A	210020	
38	Push Rod	1	N/A	128617	
39	Piston Driver	1	N/A	128640	
40	Set Screw	1	N/A	128618	
41	Piston	1	N/A	128624	
42	O-Ring	1	N/A	210180	
43	Piston Cover	1	N/A	128612	
44	Capscrew - Flg. Head	2	N/A	128744	
45	Capscrew	1	N/A	128274	
46	Washer	1	N/A	126618	
47	Switch	1	N/A	210280	
48	Sensor Connector	2	128713	N/A	RA404 Models Only
49	Rotor Assembly - 41 Spline	2	128081	N/A	RA404 Models Only
50	Sensor Assembly	2	128082	N/A	RA404 Models Only
51	Fasteners	4	128074	N/A	RA404 Models Only
52	RTV - Sealant	1	107276	107276	Not Illustrated

NSS = Not Sold Separately

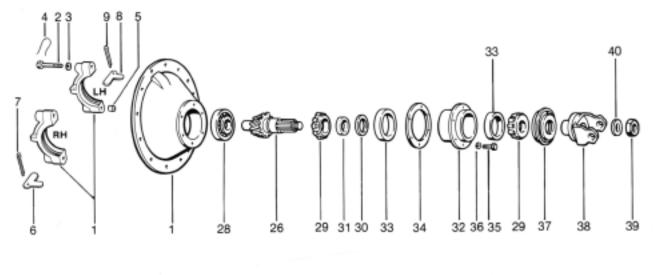
RING GEAR & PINION KITS							
R344/404/454 SINGLE REDUCTION AXLES RD404/454 SINGLE REDUCTION AXLES W/DIFF. LOCK 15" HYPOID GEARING							
		TEETH			TEETH		
<u>RATIO</u>	PART#	COUNT	RATIO	PART #	COUNT		
2.64	211478	(37-14)	4.11	211486	(37-9)		
2.85	211479	(37-13)	4.33	211487	(39-9)		
3.08	211480	(37-12)	4.63	211488	(37-8)		
3.25	211481	(39-12)	4.88	211489	(39-8)		
3.36	211482	(37-11)	5.29	211490	(37-7)		
3.55	211483	(39-11)	5.57	211491	(39-7)		
3.70	211484	(37-10)	6.17	211492	(37-6)		
3.90	211485	(39-10)	6.50	211493	(39-6)		

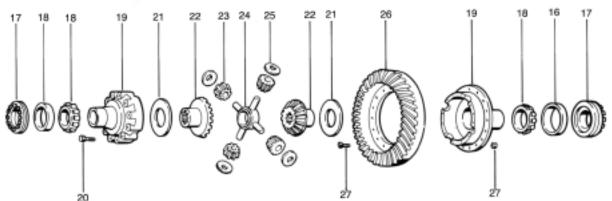
KITS & ASSEMBLIES

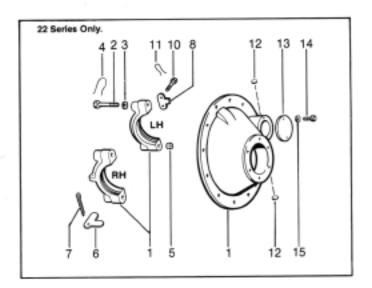
Basic Overhaul Kit - RS & RA Models Basic Overhaul Kit - RD Models Oil Seal & Shim Kit Ring Gear Nut & Bolt Kit RA404RR 217464 216225 508652

Contents Identified With # Contents Identified With # Includes Items 29-30, 52 Includes Items 19-20

SINGLE AXLE DIFFERENTIAL - SINGLE REDUCTION 17, 18101, 21, 22, 23-26121







SINGLE AXLE DIFFERENTIAL - SINGLE REDUCTION

ITEM NO.	PART NAME	QTY PER AXLE	17101-21 18101-21 21121	22121	23121 26121
NO.	FART NAME	AVE	21121	22121	20121
Bearing	g, Seal & Gasket Kit	1	RA1AR	110634	RA18ER
1	Diff. Carrier & Bearing Caps	1	67804	109364	98593
	Carrier Casting No. (NSS) 67804 (Includes Items 1-4) 109364 (Includes Items 1-5, 12-13 plus (2) 20807 Capscrews and (2) 90415 lockwashers). 98593 (Includes Items 1-5)		106402	107493	98493
2	Bearing Capscrew	4	67811	32732	32732
3	Flat Washer	4	26772	32912	31912
4	Lockwire	4	90538		12563
	Lockwire	2		90538	
5	Lockwire Dowel Bushing	2		12563 32730	32730
6	Bearing Cap Adjuster Lock (RH)	1	13377	13377	14275
7	Cotter Pin (RH)	1	90873	90873	90876
8	Bearing Cap Adjuster Lock (LH)	1	14275	45448	14275
9	Cotter Pin (LH)	1	90876		90876
10	Capscrew (LH)	2		12562	
	Lockwire	1			
12	Upper Expansion Plug	1		30703	
10	Lower Expansion Plug	1		9797	
13	Shift Fork Opening Cover Stud/Screw	2		45521 119863	
15	Flat Washer	2		119857	
17	Diff. Bearing Adjuster (RH)	1		110243	21637
.,	17, 21 Series	•	110243		
	18 Series		27842		
	Diff. Bearing Adjuster (LH) (106694 includes 90943 Cup)	1	31562	106694	39448
16	Diff. Bearing Cup (RH)	1	493	493	42584
	Diff. Bearing Cup (LH)	1	563	563	653
18	Diff. Bearing Cone (RH)	1	467	497	42381
	Diff. Bearing Cone (LH)	1	567	567	665
	WHEEL DIFF. CASE KIT (Includes Items 19-20) To service axles with 88678 case: 1/2" Bolt	1	96794		
	5/8" Bolt	1	94799		
	To service axles with 110138 case:	•	34733		
	Ratios 3.36-5.29	1	106397	106397	
	Ratios 5.57-7.17	1	94799	94799	
	(Above kits include 110243 adjuster)				
	Ratios 3.55-4.11	1			98610
	Ratios 4.33-6.67	1			98611
19	Diff. Case (Plain Half) (NSS) Diff. Case (Flanged Half) (NSS)	1	110138	110138	86777
	1/2" Bolt	1	91114		
	5/8" Bolt Ratios 3.36-5.29	1	88677 193865	193865	
	Ratios 5.56-5.29	1	88677	88677	
	Ratios 3.55-4.11	1			88501
	Ratios 4.33-6.67	1			88776
20	Diff. Case Capscrew	12	96271	96271	88503
	WHEEL DIFF. KIT				
	(Contains Items 21-25 including required side gear)	1		114470	114472
	17 Series	1	114469		
	18, 21 Series	1	114470		

NSS = Not Sold Separately

SINGLE AXLE DIFFERENTIAL - SINGLE REDUCTION (Cont'd)

ITEM		QTY PER	17101-21 18101-21		2312
NO.	PART NAME	AXLE	21121	22121	2612
21	Side Gear Thrust Washer	2	27827	27827	27274
<u> </u>	WHEEL DIFF. KIT LESS SIDE GEARS				
22	(Includes Items 21, 23-25) Diff. Side Gear	1	118748	118748	118749
	Straight Splines	2	37072	37069	
	Involute Splines	2		110527	
	17 Series	2	110525		
	18 & 21 Splines	2	110527		0070
	Involute Splines 22 Involute Splines 36	2 2			8678- 9340
23	Side Pinion	4	104139	104139	8678
23 24	Spider	1	38289	38289	86778
25	Side Pinion Thrust Washer	4	27810	27810	8678
06	DINIC CEAD & DDIVE DINION CET (NCC) 1			
26	RING GEAR & DRIVE PINION SET (NSS) !	MATCHED PARTS: (S	SEE SEPARATE LISTING	ON PAGE 38)
27	RING GEAR BOLT & NUT KIT 1/2" Fasteneers	1	69957		
	Bolts	16	69117		
	Nuts	16	67592		
	5/8" Fasteners	1	70745	70745	7074
	Bolts	16	110686	110686	11068
	Nuts	16	60606	60600	6060
	For use with 5/8" drive gear and 1/2" diff.	1	120780		
	case holes				
	Bolts	16	119865		
	Nuts	16	67592		
28	Pinion Pilot Bearing	1	MUS1307UM	MUS1307UM	MUS1308UN
29	Pinion Bearing Cone (Inner)	1	55200C	72200C	782150
20	Pinion Bearing Cone (Outer)	1	55200C	55200C	722120
30	Pinion Bearing Spacer	AR			
31	Pinion Bearing Spacer Washer	1			31366
32	Pinion Bearing Cage & Cup Assy (Includes Item 33)	1			
	Ratios 3.55-3.70 (Cage 75107)	1	75108		
	Other Ratios (Cage 75109)	1	75110		
	(Cage 107495)	1		107496	
	(Cage 79245)	1			7924
33	Pinion Bearing Cup (Inner)	1	55437	72487	7855
	Pinion Bearing Cup (Outer)	1	55437	55437	7248
	OIL SEAL & SHIM KITS	1	114165	115551	11558
	(Includes Items 34 & 37 & Sealant)				
34	Pinion Bearing Cage Shims	AR			
	.003"		43588	107567	6792
	.005"		61993	107568	6792
	.010"		43589	107569	6792
	.020"		61994	107570	6792
35	Bearing Cage Capscrew	6	113325	113325	11332
36	Lockwasher	6			90422
37	Oil Seal & Retainer Assy.	1	119427	119427	11943
38	Input Yoke	1		CALL YOUR SALES RE	 P
39	Pinion Nut	1		95206	95262
	Ratios 3.55-4.33	1	95206		
	Ratios 4.56-7.17	1	95205		
40	Flat Washer	1		56864	
	(With #95206 Nut)	1	56864		
	(With #95205 Nut)	1	4327		
	Gasket Compound	1	107276	107276	107276

SINGLE AXLE DIFFERENTIAL - SINGLE REDUCTION

RING GEAR & PINION KITS

MODEL 17101, 18101 GEAR: 16" WITH 5/8" BOLT					
GEAR	GEAR	TEETH			
RATIO	SET	COUNT			
3.70	96619	(37-10)			
4.11	95520	(37-9)			
4.33	96621	(39-9)			
4.33	99930	(39-9)			
(SERVICE FOR 1-3/4" DIA. PINION SPLINE)					
4.56	96622	(41-9)			
4.88	96623	(39-9)			
5.29	96624	(37-7)			
5.57	96625	(39-7)			

MODEL 17121, 18121 GEAR: 16 -1/2" WITH 5/8" BOLT						
GEAR	GEAR	TEETH				
RATIO	SET	COUNT				
5.57	96626	(39-7)				
6.14	96627	(43-7)				
6.57	113466	(46-7)				
7.17	119239	(43-6)				

MODEL 21121 GEAR: 3.36-3.70 16"; OTHERS 16-1/2"					
GEAR RATIO	GEAR SET	TEETH COUNT			
3.36 3.55 3.70 3.90 4.11 4.33 4.56 4.88 5.29 5.57 6.14 6.50 7.17	120763 111501 111502 111503 111504 111505 111506 111507 111508 111509 111510 111511	(37-11) (39-11) (37-10) (39-10) (37-9) (39-9) (41-9) (39-8) (37-7) (39-7) (43-7) (39-6) (43-6)			

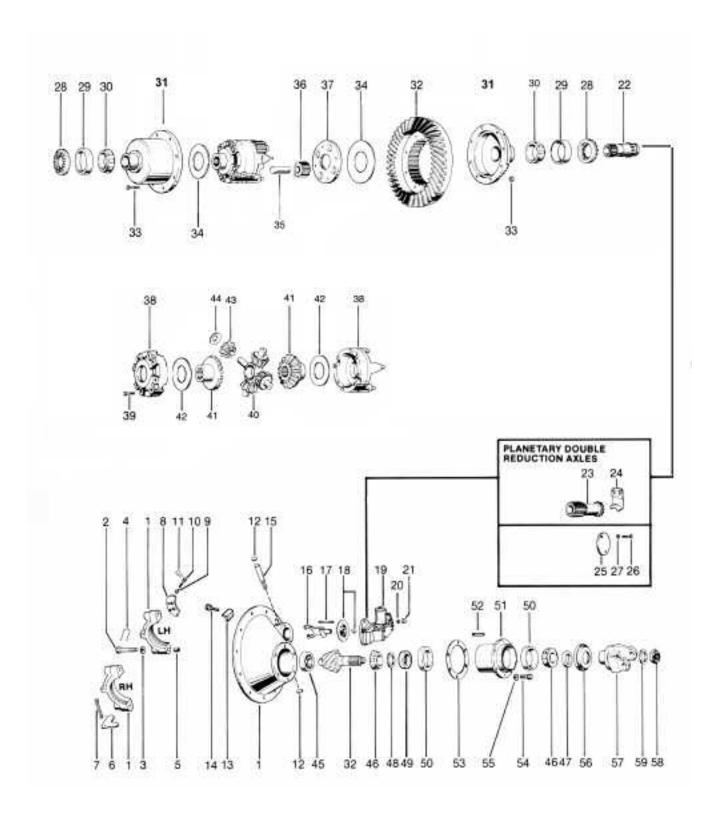
GEAR GEAR TEET RATIO SET COUI 3.90 107537 (39-1 4.11 107538 (37-9) 4.33 107539 (39-9)	MODEL 22121 GEAR: 17"					
4.11 107538 (37-9)						
4.62 107540 (37-8) 4.88 107541 (39-8) 5.29 107542 (37-7) 5.57 107543 (39-7) 6.17 107544 (37-6) 6.50 107545 (39-6) 7.17 107546 (43-6))))))))))))					

All gear sets with 1/2" bolts have been superseded to current product 5/8" bolt gear sets. When making replacements, a nut and bolt kit P/N 120780 must be used.

When replacing 16" gears with 16-1/2" gear sets, cage and cup 75110 is also required.

MODEL 23121, 26121 (LATE) GEAR: 18"					
GEAR	GEAR	TEETH			
RATIO	_SET_	COUNT			
3.55	111352	(39-11)			
3.70	98264	(37-10)			
3.90	99899	(39-10)			
4.11	98265	(37-9)			
4.33 4.56	98101 98102	(39-9)			
4.56 4.88	96102 98103	(41-9) (39-8)			
5.43	98104	(38-7)			
6.17	98105	(37-6)			
6.67	98106	(40-6)			

SINGLE AXLE 2-SPEED GEAR SETS



EATON®

SINGLE AXLE 2-SPEED GEAR SETS

	SINGLE AXLE 2-SPEED GEAR SETS							
ITEM NO.	PART NAME	QTY. PER AXLE	15201 15301	16244 16344	17201-21 17301-21 18201-21 18301-21 21221 21321	22221 22321	23221 23321 26221 26321	35327
	Bearing Cool 9 Cooket Kit	4	DAGAD	DAGODD	DA1D	11,000	DA70AD	110004
	Bearing, Seal & Gasket Kit	1 1	RA24R	RA23DR	RA1R 	110635	RA72AR 110572	110604
		1					110598	
1	Diff. Carrier & Bearing Caps Carrier Casting No. (NSS) 76929 (Includes Items 1-4, 12, 15, 17, 20, 21, 25 and Sealant) 76930 (Includes Items 1-4, 12, 15, 20, 21, 25)	1	76929 113641	76930 113643	67759 119856	109365 107493	98590 98496	98590 98496
	67759 (Includes Items 1-5, 12, 15, 17, 20, 21, 25 and Sealant) 109365 (Includes Items 1-5, 12, 15, 17, 18, 20, 21, 25 and Sealant) 98590 (Includes Items 1-5, 9, 12, 15, 17, 18, 20, 21, 25 and Sealant)							
2	Bearing Capscrew	4	90036	14970	32732	32732	32732	32732
3	Flat Washer	4			32912	32912	32912	32912
4	Lockwire	2	12563	90536	90538	90538	12563	12563
5	Dowel Bushing	2			32730	32730	32730	32730
6	Bearing Cup Adjuster Lock (RH)	1	90186	13377	13377	13377	14275	14275
7	Cotter Pin (RH)	<u>1</u>	90873	90873	90873	90873	90876 78926	90876 78926
<u>8</u> 9	Bearing Cap Adjuster Lock (LH) Dowel Bushing (LH)	2	10602	14949	37745 37746	37745 37746	37746	37746
10	Capscrew (LH)	2	126076	9820	37747	37747	12562	12562
11	Lockwire (LH)	2	12563	90533	12563	12563	12563	12563
12	Upper Expansion Plug	1	9797	9797	30703	30703	30703	30703
	Lower Expansion Plug	1	9797	9797	9797	9797	9797	9797
13	Oil Scraper (Not in 110598)	1	67814	67814	67814		67814	
14	Scraper Capscrew (Not in 110598)	2	67815	67815	67815		67815	
	2-SPEED ONLY PARTS							
15	Shift Fork Shaft Assembly	1	113800	113800	113801	113801	113801	
	'O' Ring		113140	113140	113140	113140	113140	
16	Shift Fork & Roller Assy	1	32326	32425	32613	32613	32679	
17	Shift Fork Mounting Stud	2	119863	119863	119863	119863	119863	
18	Shift Fork Seal & Spring Assy	1	119855	119855	119855	119855	119855	
19	Shift Unit Assy.	1	110057		ALL YOUR SALI		440057	
<u>20</u> 21	Flat Washer Stud Nut	2	119857 63028	119857 63028	119857	119857 63028	119857 63028	
	SLIDING CLUTCH SERVICE KIT (Includes Items 22, 28-LH, 34-LH, 37)	1	98089	95371	63028 60608	60608	60609	
_22	Sliding Clutch	1	113599	113629	113596	113596	113593	
	PDR ONLY PARTS SUN GEAR SERVICE KIT (Includes Items 23-28-LH, 34-LH, 37)	1		99552	62040	62040	62041	62041
23	Sun Gear	6	113601	113631	113598	113598	113595	113595
24	Sun Gear Retainer	1	45615	45325	43178	43178	43178	43178
25	Shift Fork Opening Cover	1	45521	45521	45521	45521	45521	45521
26	Stud/Screw	2	20807	20807	20807	119863	20807	20807
27	Flat Washer	2	90415	90415	90415	119857	90415	90415
28	Diff. Bearing Adjuster (RH)	1	10524	110243	110243	110243	21637	21637
	Diff. Bearing Adjuster (LH)	1	74055	74022	56932	56932	56929	56929
29	Diff. Bearing Cup (RH)	1	33472	493	493	439	42584	42584
	Diff. Bearing Cup (LH)	1	493	42584	56650	56650	68712	68712
30	Diff. Bearing Cone (RH)	1	33275	495A	497	497	42346	42381
	Diff. Bearing Cone (LH)	1	498	42381	56425	56425	100660	100660
	(W/Support Case 103537) (W/Support Case 27950 NOTE 2)	1					102660 21633	102660 21633

NSS = Not Sold Separately

EATON® SINGLE AXLE 2-SPEED GEAR SETS (Cont'd)

					17201-21			
		OTV			17301-21 18201-21		23221	
17504		QTY.	15001	10044	18301-21	00001	23321	
NO.	PART NAME	PER AXLE	15201 15301	16244 16344	21221 21321	22221 22321	_	35327
31	Gear Support Case (RH)	1	20759	27860	110148	110148	21619	108138
	Gear Support Case (LH) (106471 includes 102660 Cone)	1	13385	27859	27838	27838	106471	106471
32	RING GEAR & DRIVE PINION SET (NSS)		MATCHED PA	ARTS: (SEE SEI	PARATE LISTIN	IG ON PAGE	43)
33	RING GEAR BOLT & NUT KIT	1	121448	121449	87955	87955	87955	87955
	Bolt	8	44355	44356	44358	44358	44358	44358
	Nut	8	60597	60598	60599	60599	60599	60599
	Kit 121448 contains 6 each bolts and nuts							
34	Gear Support Thrust Washer (RH)	1	20850	18346	27827	27827	18198	83726
	Gear Support Thrust Washer (LH)	1	43268	43269	43270	43270	43271	43271
35	Idler Pinion Pin Idler Pinion	4	20821	14935	27861	27861	27953	106144
36		4	74057	27875	27835	27835	27952	27952
37	High-Speed Clutch Plate WHEEL DIFF. CASE KIT	1	74056 52112	74023 NOTE 1	56931 101878	56931 101878	56928 98584	56928 109270
-00	(Includes Items 38-39)							
38	Diff. Case w/clutch plate pin	1	408237	NOTE 1	98182	98182	98183	108146
	Diff. Case (LH)		71880	NOTE 1	96278	96278 96279	96280	108139
39	Diff. Case (RH) Diff. Case Capscrew	8	71881 109237	NOTE 1 109238	96279 96283	96283	96281 96284	108140 96284
39	Diff. Case Capscrew Diff. Case Capscrew	4	109237	109236	90203	90203	96285	96285
-	WHEEL DIFF. KIT (Includes Items 40-44	- 4					90203	90203
	Involute Side Gear	1	114467	114242		114470	114474	109267
	17 Series	i			114469			
	18, 21 Series	1			114470			
40	Spider	1	20766	25971	38289	38289	107371	108141
41	Diff. Side Gear							
	22 Involute Splines	2					98257	
	34 Involute Splines	2	110522				110528	
	36 Involute Splines	2		110524			110528	
	39 Involute Splines	2			110525			108143
	41 Involute Splines	2			110527	110527		
	16 Straight Splines	_						
	(IHC 15 Series Only) 16 Angular Splines	2	110510	102497	37072			
	(Chrysler [®] 15 Series Only)	2	110509	102498				
	19 Angular Splines	2	102511					
42	Side Gear Thrust Washer	2	20850	18346	27827	27827	18198	83726
43	Side Pinion	4	102512	102500	104139	104139	96900	108142
44	Side Pinion Thrust Washer	4	25968	64467	27810	27810	18199	108145
	WHEEL DIFF. KIT LESS SIDE GEARS		116=15		110-15	440=1-	110===	44075
45	(Includes Items 42-44)	1	118746	118747	118748	118748	118750	118751
45	Pinion Pilot Bearing	1	MU1305TDM	MUS1307UM	MUS1307UM	MUS1307UM		
46	Pinion Bearing Cone (Inner) Pinion Bearing Cone (Outer)	1	HM903249 HM903249	55175C 55175C	55200C 55200C	72200C 55200C	78215C 72212C	78215C 72212C
47	Flat Washer	1	12904	551750	552000	552000	722120	
48	Pinion Bearing Spacer	AR	12304		CALL YOUR SA		-	
49	Spacer Washer	1					31366	31366
50	Pinion Bearing Cup (Inner)	1	HM903210	55437	55437	72487	78551	78551
	Pinion Bearing Cup (Outer)	1	HM903210	55437	55437	75487	72487	72487
51	Pinion Bearing Cage & Cup Assy	1						
	(Cage 76896)	1	76897					
	(Cage 75107) 16" Ring Gear	1			75108			
	(Cage 75109) 16-1/2" Ring Gear	1		75110	75110			
	(Cage 107495)	1				107496		
	(Cage 79245)	1					79246	79246
52	Dowel Pin	1	90654					

NSS = Not Sold Separately

2-SPEED GEAR SETS (Cont'd)

	2-51 ELD GEAR SETS (CORR d)							
ITEM NO.	PART NAME	QTY. PER AXLE	15201 15301	16244 16344	17201-21 17301-21 18201-21 18301-21 21221 21321	22221 22321	23221 23321 26221 26321	35327
	OIL SEAL & SHIM KITS	1	115450 OR 114265	114104	114104	115552	115582	115582
53	Pinion Bearing Cage Shims .003" .005" .010" .020"	AR	75968 75969 75970 75971	43588 61991 43589 61994	43588 61991 43589 61994	107567 107568 107569 107570	67920 67921 67922 67923	67920 67821 67922 67923
54	Bearing Cage Capscrew	6	113325	113325	113325	113325	113327	113327
55	Lockwasher	6					90422	90422
56	Oil Seal	1	722250	9773	9773	9773	712937	712937
57	Input Yoke (Call Your Sales Rep)	1						
58	Pinion Nut Ratios 3.55-4.33 Ratios 4.56-7.17	1 1 1	95203 	95204 	95206 95205	95206 	95262 	95262
59	Flat Washer (With #95206 Nut) (With #95206 Nut)	1 1 1	23991	14354	56864 4327	56864		
	Gasket Compound	1	107276	107276	107276	107276	107276	107276

NOTE 1: Wheel Diff. Kit **51559** may be updated. If the diff. case needs replacement, the entire wheel diff. assembly may be upgraded. Upgraded kits vary by side gear.

UPGRADE

 KIT NO.
 SIDE GEAR
 VEHICLE MFG.

 121962
 126000 (36 Involute)
 Ford®, Navistar®, GMC®

 121963
 210386 (30 Involute)
 Mack® Midliner®

 121964
 210387 (16 Angular)
 Ford® (Before 2/1/86)

 121965
 210388 (16 Straight)
 Navistar®, GMC® (Before 2/1/86)

The above kits contain the side gear specified, plus:

126001 Side Pinion

126002 Spider

126003 Side Pinion Thrust Washer

126004 Side Gear & Support Case Thrust Washer

126006 Diff. Case with Clutch Plate Pin

126007 Diff. Case

126008 Idler Pinion Pin

126009 Gear Support Case

126075 Capscrew

109238 Capscrew

NOTE 2: Earlier models used a 27950 case. This case is no longer available and has been superseded by 103527. However, the 103527 case does not have to be used when converting to the larger differential parts. Continue using the 27950 case and 21633 bearing if serviceable. If the 27950 case is unserviceable, order Parts Kit 106471. Kit 106471 contains the 103537 case and 102660 bearing, which must be used together.

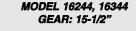
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2-SPEED AND PLANETARY DOUBLE REDUCTION

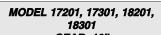
RING GEAR & PINION SETS

MODEL 15201, 15301 GEAR: 14-1/4"

GEAR	GEAR	TEETH
RATIO	SET	COUNT
4.46/6.34	98754	(41.0)
4.40/0.34	90/04	(41-9)
5.14/7.16	98755	(36-7)
<i>5.57/</i> 7.75	110180	(39-7)
5.86/8.15	113450	(41-7)
6.29/8.74	113451	(44-7)



GEAR	GEAR	TEETH
RATIO	SET	COUNT
4.11/5.72	107947	(37-9)
4.56/6.34	96797	(41-9)
4.88/6.78	96798	(39-8)
5.29/7.36	118928	(37-7)
5.57/7.75	96799	(39-7)
6.14/8.55	111395	(43-7)
6.57/9.14	113455	(46-7)
7.17/9.97	96802	(43-6)



GEAR: 16"			
GEAR	GEAR	TEETH	
RATIO	SET	COUNT	
3.70/5.05	96833	(37-10)	
4.11/5.61	96834	(37-9)	
4.33/5.91	96835	(39-9)	
4.56/6.21	96836	(41-9)	
4.88/6.65	96837	(39-8)	
5.29/7.21	96838	(37-7)	
5.57/7.60	96839	(39-7)	



MODEL 17221, 17321, 18221,
18321
GEAD: 16_1/9"

GEAR	GEAR	TEETH
RATIO	SET	COUNT
5.57/7.60	96840	(39-7)
6.14/8.38	96841	(43-7)
6.57/8.96	113467	(46-7)
7.17/9.77	96843	(43-6)

MODEL 21221, 21321 GEAR: 3.55/4.84-3.70/5.05 16" OTHERS: 16-1/2"

OTHERS: 16-1/2"		
GEAR	GEAR	TEETH
RATIO	<u>SET</u>	COUNT
3.55/4.84	111513	(39-11)
3.70/5.05	111514	(37-10)
3.90/5.31	111526	(39-10)
4.11/5.61	111515	(37-9)
4.33/5.91	111516	(39-9)
4.56/6.21	111517	(41-9)
4.88/6.65	111518	(39-8)
<i>5.29/7.21</i>	111519	(37-7)
<i>5.57/7.60</i>	111520	(39-7)
6.14/8.38	111521	(43-7)
6.50/8.86	111522	<i>(39-6)</i>
7.17/9.77	111523	(43-6)

MODEL: 22221, 22321 GEAR: 17"

GEAR	GEAR	TEETH
RATIO	SET	COUNT
3.90/5.32	107557	(39-10)
4.11/5.61	107558	. ,
		(37-9)
4.33/5.91	107559	(39-9)
4.62/6.31	107560	(37-8)
4.88/6.65	107561	(39-8)
5.29/7.21	107562	(37-7)
5.57/7.60	107563	(39-7)
6.17/8.40	107564	(37-6)
6.50/8.86	<i>107565</i>	(39-6)
7.17/9.77	107566	(43-6)

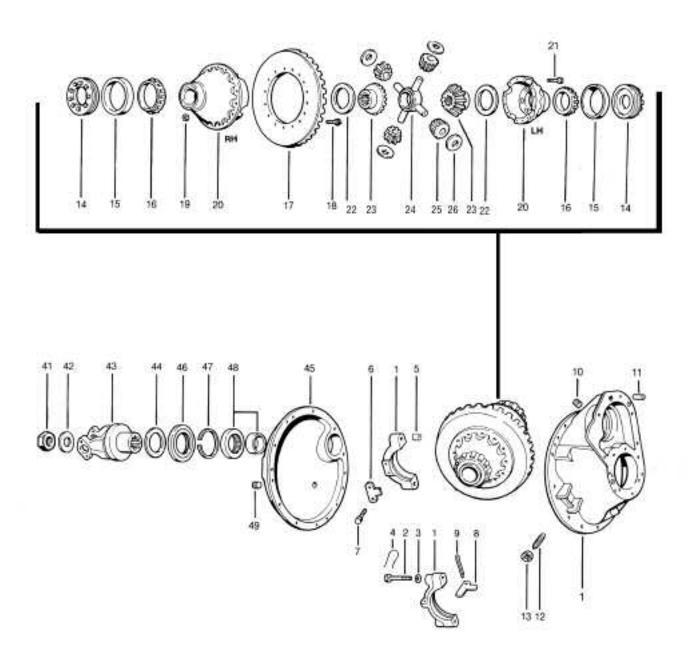
MODEL: 23221, 23321, 26221, 26321, 35327 GEAR: 18"

GEAR RATIO	GEAR SET	TEETH COUNT
3.70/5.04	98107	(37-10)
4.11/5.60	98108	(37-9)
4.33/5.90	98109	(39-9)
4.56/6.21	98110	(41-9)
4.88/6.64	98111	(39-8)
5.43/7.39	98112	(38-7)
6.17/8.40	98113	(37- 6)
6.67/9.08	98114	(40-6)

Notes

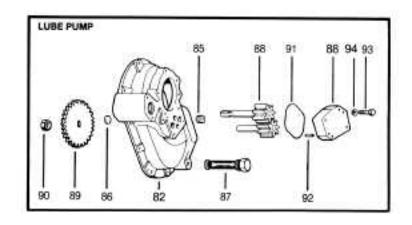
$\textbf{EATON}^{\text{\tiny (B)}}$

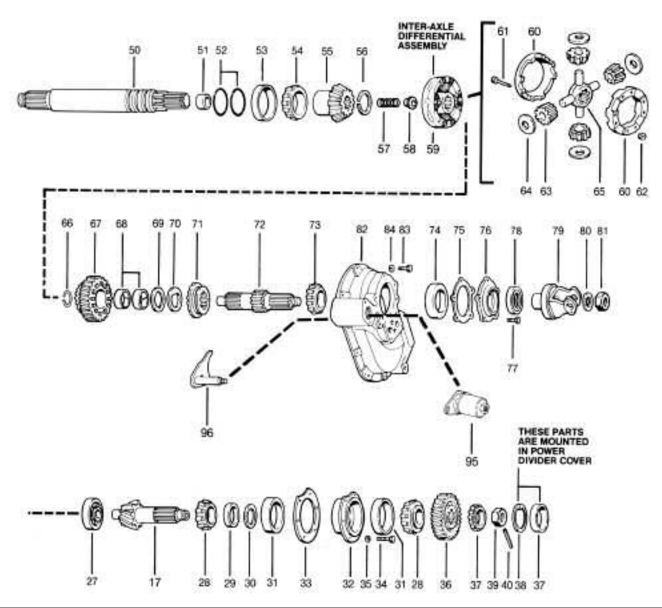
MODELS: DSS461-P, DS521, DS581-P



EATON[®]

MODELS: DS461-P, DS521-P, DS581-P (Cont'd)





MODELS: DS461-P, DS521-P, DS581-P

ITEM NO.	PART NAME	QTY PER AXLE	DS461-P DS521-P DS581-P	REMARKS
	TAIL NAME	AXLL		HEMATIKO
	Bearing, Seal & Gasket Kit	1	RA208R	
1	Diff. Carrier & Bearing Caps Carrier Casting No. 126070 (NSS)	1	122474	Includes Items 2-5, 10-13
2	Bearing Capscrew	4	32732	
3	Flat Washer	4	32912	
_ 4	Lockwire	4	12563	
5	Dowel Bushing	2	32730	
6	Bearing Cap Adjuster Lock (RH)	1	45448	
7	Capscrew (RH)	2	210601	
<u>8</u> 9	Bearing Cap Adjuster Lock (LH) Cotter Pin (LH)	1 1	14275 90876	
10	Filler Plug	<u>'</u> 1	90325	
11	Carrier Cover Dowel Pin	2	7641	
12	Ring Gear Thrust Screw	1	126193	
13	Thrust Screw Jam Nut	1	210184	
14	Diff. Bearing Adjuster & Cup Assy (RH) (Adjuster 78940) (NSS)	1	79898	Includes Items 15 (RH Only)
	Diff. Bearing Adjuster (LH)	1	21637	
15	Diff. Bearing Cup (RH)	1	653	
-10	Diff. Bearing Cup (LH)	1	42584	
16	Diff. Bearing Cone (RH) Diff. Bearing Cone (LH)	1 1	665 42381	
17	RING GEAR & DRIVE PINION SET	1		EPARATE LISTING ON PAGE 49)
	DIVID OF A DOLLED AN IET WE			
10	RING GEAR BOLT & NUT KIT Bolt	1 16	70745 67586	Includes Items 18-19
18 19	Nut	16	60600	
	WHEEL DIFF. CASE KIT	1	98610	Ratios 3.55-4.11
	Includes Items 20-21	1	121845	Ratios 4.33-6.17
20	Diff. Case (Flanged Half) (NSS)	1	88501	Ratios 3.55-4.11
	, , ,		126234	Ratios 4.33-6.17
	Diff Case (RH) (NSS)	1	86777	
21	Diff. Case Capscrew	12	85503	
	WHEEL DIFF. SIDE GEAR & PINION KIT	1	114472	Includes Items 22-26
	WHEEL DIFF. KIT LESS SIDE GEARS	1	118749	Includes Items 22, 24-26
22	Side Gear Thrust Washer	2	27247	
23 24	Diff. Side Gear (36 Involute) Spider	2 1	93401 86778	
25	Side Pinion	4	86780	
26	Side Pinion Thrust Washer	4	86781	
27	Pinion Pilot Bearing	1	MUS1308UM	
28	Pinion Bearing Cone	2	72212C	
29	Pinion Bearing Spacer Washer	1	78904	
30	Pinion Bearing Spacer	AR		CALL YOUR SALES REP
31	Pinion Bearing Cup	2	72487	
32	Pinion Bearing Cage & Cup Assy Includes Item 31	1	78914	Case (78932)
33	Pinion Bearing Cage Shim	AR		
	.003"		45461	
	.005"		62829	
	.010"		45462	
	.020"		62830	
34	Bearing Cage Capscrew	6	62158	
35	Lockwasher	6	37207	
36	Pinion Helical Gear Outer Pinion Support Bearing & Race	<u>1</u> 1	119995	MU1309CV
37 38	Outer Pinion Support Bearing & Race Outer Pinion Bearing Snap Ring	<u>1</u>	78937	INIO I SUBC V
39	Pinion Shaft End Nut	<u>'</u> 1	126182	
40	Pinion Nut Spring Pin	<u>'</u> 1	118807	
	:	•	110007	

NSS = Not Sold Separately

MODELS: DS461-P, DS521-P, DS581-P (Cont'd)

ITEM		QTY PER	DS461-P DS521-P	
NO.	PART NAME	AXLE	DS581-P	REMARKS
41	Output Shaft Nut	1	210508	
42	Output Shaft Washer	1	210509	
43	Output Yoke	1		CALL YOUR SALES REP
44	Rear Bearing Retaining Washer	1	78922	
45	Axle Housing Cover Assy (Cover 84546) (NSS)	1	107863	Includes Items 46-49
	OIL SEAL & SHIM KIT	1	118111	Includes Items 33, 46, 75, 78 & RTV
46	Output Shaft Oil Seal	1	475012N	
47	Bearing Snap Ring	1	78937	
48	Output Shaft Bearing & Sleeve Assy (Matched Parts)	1	MA1211EL	
49	Magnetic Filler Plug	1	75130	
	Temperature Plug	1	90898	
50	Output Shaft Nut & Snap Ring (Shaft 119991, 41 Splines 2.100" dia.) (NS	1 S)	122419	Includes Items 41-42, 51-52, 56
51	Output Shaft Bushing	1	48922	
52	Output Shaft "O" Ring	2	78931	
53	Output Shaft Bearing Cup (Inner)	1	33472	
54	Output Shaft Bearing Cone (Inner)	1	33275	
55	Output Shaft Side Gear	1	78911	
56	Side Gear Snap Ring	11	85994	
57	Output Shaft Compression Spring	1	127095	
58	Output Shaft Thrust Bearing	1	51228	
59	Inter-axle Diff. Assy	11	121681	Includes Items 60-65
	Inter-axle Diff. Case Kit	1	211252	Includes 60-62
60	Case Half (NSS)	2	126151	
61	Case Bolt	8	57636	
62	Case Nut	8	57637	
_63	Side Pinion	4	95218	
64	Side Pinion Thrust Washer	4	126180	
65	Spider	1	126152	
66	Helical Side Gear Snap Ring	1	78909	
67	Helical Side Gear & Bushing Assy			
	(Side Gear 113328) (NSS)	1	113331	Includes Item 68
68	Helical Side Gear Bushing	2	75063	
69	Helical Side Gear Thrust Washer	1	79034	
70	Helical Side Gear "D" Washer	1	56360	
71 72	Lockout Sliding Clutch Input Shaft Kit	1	119948	
	(Shaft 119990, 46 Splines 2.350" dia.) (NS		122418	Includes Item 81
73	Input Shaft Bearing Cone	1	JM511946	
74	Input Shaft Bearing Cup	1	JM511910	
75	Input Bearing Cover Shim	AR	70040	
	.003"		78918	
	.005"		78919	
	.010"		78920	
76	.020" Input Bearing Cover, Cup & Oil Seal Assy	1	113130 111691	Includes Items 74, 78
	(Cover 111690) (NSS)			
77	Bearing Cover Capscrew	6	126243	
78	Input Shaft Oil Seal	1	415164N	0411 VOUS 041 50 555
79	Input Yoke & Slinger	1	100010	CALL YOUR SALES REP
80	Input Shaft Nut Washer	1	126242	
81	Input Shaft Nut	1	126155	
82 	Diff. Carrier Cover Assy (Cover 103526) (NSS)	1	103536	Includes Items 85-86
83	Carrier Cover Capscrew	8	90069	(Short)
		1	9309	(Long)
		1	81855	(Socket Head)
84	Lockwasher	10	90417	

NSS = Not Sold Separately

EATON®

MODELS: DS461-P, DS521-P, DS581-P (Cont'd)

ITEM NO.	PART NAME	QTY PER AXLE	DS461-P DS521-P DS581-P	REMARKS
85	Pipe Plug	1	90325	
86	Expansion Plug	1	9797	
87	Magnetic Filter Screen	1	102611	
88	LUBE PUMP REPLACEMENT KIT	1	121302	Includes Items 89-94
89	Pump Drive Gear	1	119946	
90	Drive Gear Lockout	1	111451	
91	Cover "O" Ring	1	102620	
92	Cover Dowel Pin	2	102617	
93	Cover Capscrew	4	102618	
94	Lockwasher	4	90419	
95	Air-Operated Lockout Assy	1	123218	CALL YOUR SALES REP
96	Shift Fork & Push Rod Assy	1	103529	CALL YOUR SALES REP
	Gasket Compound	AR	107276	

RING GEAR & PINION SETS



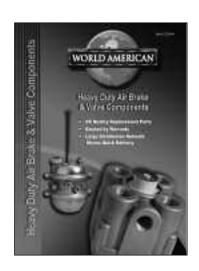
FORWARD AXLE MODEL: DS461-P, DS521-P, DS581-P				
RATIO	PART#	TEETH COUNT		
3.55 3.70	122667	(39-11)		
3.70	122334 123333	(37-10) (39-10)		
3.90 4.11	123335			
4.11	122336	(37-9) (39-9)		
4.55 4.56	122337	(35-5) (41-9)		
4.88	122337	(39-8)		
5.29	211333	(37-7)		
5.23 5.43	122339	(38-7)		
6.17	122339	(37-6)		
6.50	212890	(39-6)		
0.50	212090	(35-0)		

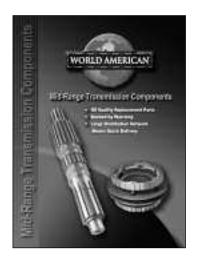
Did You Know...

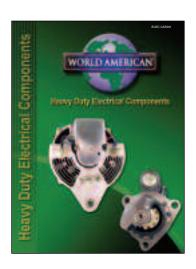
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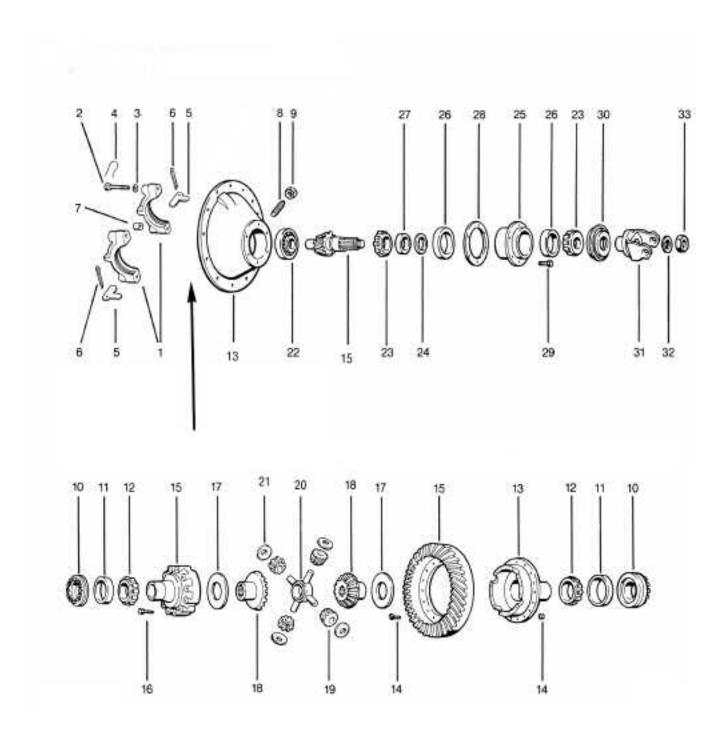
Make sure to obtain these valuable resources as well:







MODELS: RS461, RS521, RS581



EATON®

MODELS: RS461, RS521, RS581

ITEM NO.	PART NAME	QTY PER AXLE	RS461 RS521 RS581	REMARKS
	Bearing, Seal & Gasket Kit	1	RA18ER	
1	Diff. Carrier & Bearing Caps Carrier Casting No. 98493 (NSS)	1	122432	Includes Items 2-4, 7-9
2	Bearing Capscrew	4	32732	
3	Flat Washer	4	32912	
4	Lockwire	4	12563	
5	Bearing Cap Adjuster Lock	2	14275	
6	Cotter Pin	2	90876	
7	Dowel Bushing	2	32730	
8	Ring Gear Thrust Screw	1	126193	
9	Thrust Screw Jam Nut	1	210184	
10	Diff. Bearing Adjuster (RH)	1	21637	
	Diff. Bearing Adjuster (LH)	1	39448	
11	Diff. Bearing Cup (RH)	1	42384	
	Diff. Bearing Cup (LH)	1	42653	
12	Diff. Bearing Cone (RH)	1	42381	
	Diff. Bearing Cone (LH)	1	42652	
13	Diff. Case (Flanged Half) (NSS)	1	88501	Ratios 3.55-4.11
			126234	Ratios 4.33-6.17
	Diff. Case (RH) (NSS)	1	86777	
	RING GEAR BOLT & NUT KIT	1	70745	Includes Item 14
14	Bolt	16	67586	
	Nut	15	60600	
15	RING GEAR & DRIVE PINION SET	1	MATCHED PARTS: (SEE SEPARA	TE LISTING ON PAGE 53)
	WHEEL DIFF. CASE KIT	1	98610	Ratios 3.55-4.11
10	Includes Items 15-16	1 12	121845	Ratios 4.33-6.17
16	Diff. Case Capscrew		88503	Includes Itams 17.01
	WHEEL DIFF. SIDE GEAR & PINION KIT	1 1	114472	Includes Items 17-21
17	WHEEL DIFF. KIT LESS SIDE GEARS		118749	Includes Items 17, 19-21
17	Side Gear Thrust Washer	2	27274	
18	Diff. Side Gear (36 Involute)	4	93401	
19	Side Pinion		86780	
20	Spider Side Binian Thrust Weeken	11	86778	
21	Side Pinion Thrust Washer	4	86781	
22	Pinion Pilot Bearing	1	MUSB1308UM	
23	Pinion Bearing Cone (Inner)	1 1	78215C	
	D: : D : 0 (O :)		72212C	
0.4	Pinion Bearing Cone (Outer)			OALL VOUD OALED DED
	Pinion Bearing Spacer	AR	040500	CALL YOUR SALES REP
			210592	CALL YOUR SALES REP Case (210591)
25	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy	AR	210592 78551	
25	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26	AR 1		
25 26	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer	AR 1 1 1 1 1 1	78551	
25 26 27	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer Pinion Bearing Cage Shim	AR 1 1 1	78551 72487	
25 26 27	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer Pinion Bearing Cage Shim .003"	AR 1 1 1 1 1 1	78551 72487 31366 67920	
25 26 27	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer Pinion Bearing Cage Shim .003" .005"	AR 1 1 1 1 1 1	78551 72487 31366	
25 26 27	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer Pinion Bearing Cage Shim .003" .005" .010"	AR 1 1 1 1 1 1	78551 72487 31366 67920 67921 67922	
25 26 27	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer Pinion Bearing Cage Shim .003" .005" .010" .020"	AR 1 1 1 1 1 1	78551 72487 31366 67920 67921 67922 67923	
25 26 27	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer Pinion Bearing Cage Shim .003" .005" .010"	AR 1 1 1 1 1 1	78551 72487 31366 67920 67921 67922	
24 25 26 27 28	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer Pinion Bearing Cage Shim .003" .005" .010" .020"	AR 1 1 1 1 1 1	78551 72487 31366 67920 67921 67922 67923	
25 26 27 28	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer Pinion Bearing Cage Shim .003" .005" .010" .020" .030" Bearing Cage Capscrew OIL SEAL & SHIM KIT	1 1 1 1 AR	78551 72487 31366 67920 67921 67922 67923 67924	
25 26 27 28	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer Pinion Bearing Cage Shim .003" .005" .010" .020" .030" Bearing Cage Capscrew OIL SEAL & SHIM KIT Oil Seal & Retainer	1 1 1 AR 6	78551 72487 31366 67920 67921 67922 67923 67924 113327	Case (210591)
25 26 27 28 29 30	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer Pinion Bearing Cage Shim .003" .005" .010" .020" .030" Bearing Cage Capscrew OIL SEAL & SHIM KIT	AR 1 1 1 1 AR 6 1	78551 72487 31366 67920 67921 67922 67923 67924 113327 122436	Case (210591)
25 26 27 28	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer Pinion Bearing Cage Shim .003" .005" .010" .020" .030" Bearing Cage Capscrew OIL SEAL & SHIM KIT Oil Seal & Retainer	AR 1 1 1 1 AR 6 1 1 1 1	78551 72487 31366 67920 67921 67922 67923 67924 113327 122436	Case (210591)
25 26 27 28 29 30 31	Pinion Bearing Spacer Pinion Bearing Cage & Cup Assy Includes Item 26 Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer) Pinion Bearing Spacer Washer Pinion Bearing Cage Shim .003" .005" .010" .020" .030" Bearing Cage Capscrew OIL SEAL & SHIM KIT Oil Seal & Retainer Input Yoke (Call your Sales Rep)	AR 1 1 1 1 AR 6 1 1 1 1 1 1	78551 72487 31366 67920 67921 67922 67923 67924 113327 122436 712937	Case (210591)

NSS = Not Sold Separately

EATON®

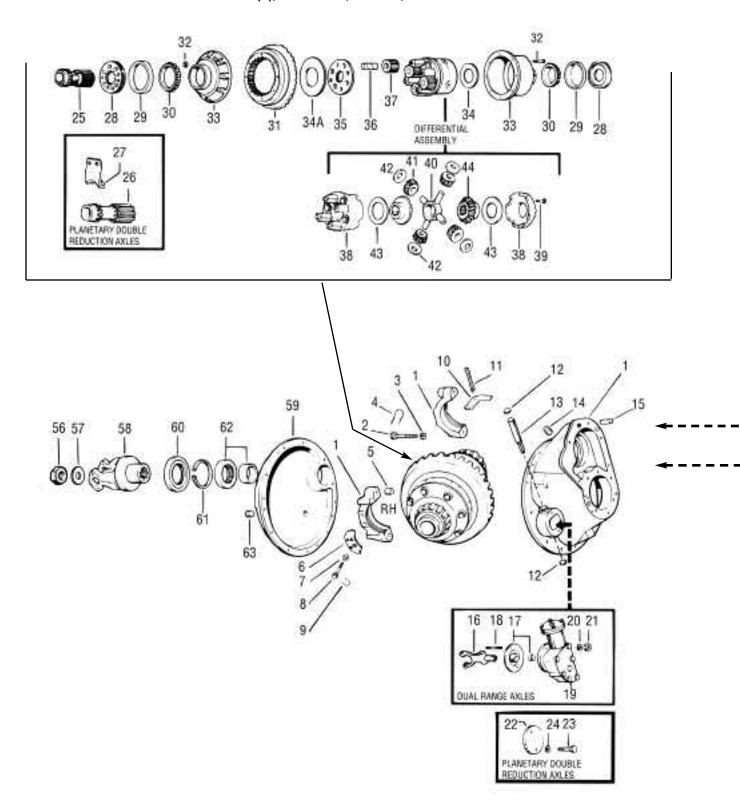
MODELS: RS461, RS521, RS581

RING GEAR & PINION SETS

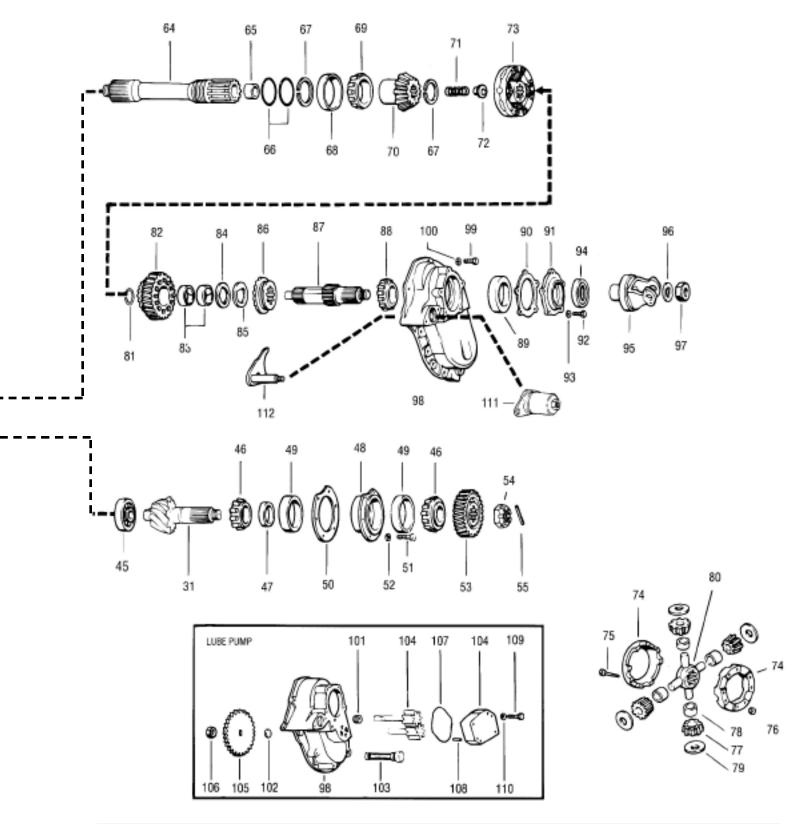
MODEL	REAR A .: RS461,	AXLE RS521, RS581
RATIO	PART#	TEETH COUNT
3.55	122668	(39-11)
3.70	121887	(37-10)
3.90	123334	(39-10)
4.11	121888	(37-9)
4.33	121889	(39-9)
4.56	121890	(41-9)
4.88	121891	(39-8)
5.29	211335	(37-7)
5.43	121892	(38-7)
6.17	121893	(37-6)
6.50	212891	<i>(39-6)</i>

Notes

MODELS: DT/DP340, DT/DP341, DT/DP380(P), DT/DP381(P), DT/DP400-P, DT/DP401-P, DT/DP402(P), DT/DP451-P, 34DT/DP, 38DT/DP



MODELS: DT/DP340, DT/DP341, DT/DP380(P), DT/DP381(P), DT/DP400-P, DT/DP401-P, DT/DP402(P), DT/DP451-P, 34DT/DP, 38DT/DP (Cont'd)



MODELS: DT/DP340, DT/DP341, DT/DP380(P), DT/DP381(P), DT/DP400-P, DT/DP401-P, DT/DP402(P), DT/DP451-P, 34DT/DP, 38DT/DP

ITEM NO.	PART NAME	QTY	DT/DP341 DT/DP381(P) DT/DP402(P) DT/DP401-P DT/DP451-P	DT/DP340 DT/DP380(P) DT/DP400-P	34DT/DP 38DT/DP	REMARKS
	Bearing, Seal & Gasket Kit	1	RA207R	RA193R	RA64FER	
1	Diff. Carrier & Bearing Cap Kit Carrier Casting No. (NSS)	1	115825 110816	120926 110816	120925 110816	
2	Bearing Capscrew	4	32732	32732	32732	
_ 3	Flat Washer	4	32912	32912	32912	
4	Lockwire	4	90538	90538	90538	
_ 5	Dowel Bushing	2	32730	32730	32730	
6	Bearing Adjuster Lock (RH)	1	37745	37745	37745	
7	Adjuster Lock Dowel Bushing (RH)	2	37746	37746	37746	
8	Capscrew (RH)	2	37747	37747	37747	
_ 9	Lockwire	2	12563	12563	12563	
_10	Bearing Adjuster Lock (LH)	1	13377	13377	13377	
	Cotter Pin (LH)	1	90873	90873	90873	
12	Expansion Plug (Upper)	1	30703	30703	30703	
	Expansion Plug (Lower)	1	9797	9797	9797	
13	Shift Fork Shaft & "O" Ring Assy	1	113801	113801	113801	
	Filler Plug	1	90325	90325	90325	
15	Carrier Cover Dowel Pin	2	7641	7641	7641	
16	Shift Fork & Roller Assy	1	32613	32613	32613	DT ONLY
17	Shift Fork Seal & Spring Assy	1	119855	119855	119855	
18	Shift Unit Mounting Stud	2	119863	119863	119863	DT ONLY
19	Shift Unit Assy	1	73503	7303 119857	73503	DT ONLY
20	Lockwasher Stud Nut	2	119857 63028	63028	119857 63028	DT ONLY DT ONLY
22	Shift Unit Opening Cover	1	45521	45521	45521	DP ONLY
23	Capscrew	2	20807	20807	20807	DP ONLY
24	Lockwasher	2	90415	90415	90415	DP ONLY
25	Sliding Clutch Gear	1	113596	113596	113596	DT ONLY
	•					60808 SLIDING CLUTCH KIT
26	Sun Gear	1	113598	113598	113598	DP ONLY
27	Sun Gear Retainer	1	43178	43178	43178	DP ONLY
28	Diff. Bearing Adjuster (RH)	1	56932	56932	56932	60608 SLIDING CLUTCH KIT
	Diff. Bearing Adjuster (LH)	1	110243	27842	27842	
29	Diff. Bearing Cup (RH)	1	56650	56650	56650	
	Diff. Bearing Cup (LH)	1	493	493	493	
30	Diff. Bearing Cone (RH)	1	56425	56425	56425	
	Diff. Bearing Cone (LH)	2	497	497	497	
31	RING GEAR & DRIVE PINION SET Includes Item 54-55		MATCHED PART	S: (SEE SEPARA	TE LISTING	ON PAGE 61)
32	RING GEAR BOLT & NUT KIT	1	87955	87955	87966	
	Bolt	8	44358	44358	44358	
	Nut	8	60599	60599	60599	
33	Gear Support Case (RH)	1	27838	27838	27838	
	Gear Support Case (LH)	1	110148	116568	116568	116568 replaces 27839 &27842
34	Gear Support Thrust Washer	1	43270	43270	43270	
34A	Gear Support Thrust Washer	1	27827	27827	27827	
35	High-Speed Clutch Plate	1	56931	56931	56931	60608 SLIDING CLUTCH KIT
36	Idler Pinion Pin	4	27861	27861	27861	·
37	Idler Pinion	4	27835	27835	27835	
	WHEEL DIFF. CASE KIT Includes Items 38-39	1	101878	101878	101878	
38	Diff. Case w/Clutch Plate Pin (Casting 96278)	1	98182	98182	98182	Flange Half
	Diff. Case (RH) (NSS)	1	96279	96279	96279	Plain Half
39	Diff. Case Capscrew	8	96283	96283	96283	
		-				

NSS = Not Sold Separately

MODELS: DT/DP340, DT/DP341, DT/DP380(P), DT/DP381(P), DT/DP400-P, DT/DP401-P, DT/DP402(P), DT/DP451-P, 34DT/DP, 38DT/DP (Cont'd)

_						
ITEM NO.	PART NAME	QTY	DT/DP341 DT/DP381(P) DT/DP402(P) DT/DP401-P DT/DP451-P	DT/DP340 DT/DP380(P) DT/DP400-P	34DT/DP 38DT/DP	REMARKS
	WHEEL DIFF. SIDE GEAR & PINION KIT	1				
	Includes Items 40-44	•				
	Models: 34, 340, 341		114469	98850	98850	
	38, 380, 381, 402		114470	85358	85358	
	400, 401, 451		98853	98853		
	WHEEL DIFF. KIT LESS SIDE GEARS Includes Items 40-43	1	118748	118748	118748	
40	Spider	1	38289	38289	38289	
41	Side Pinion	4	104139	104139	104139	104139 replaces 37071
42	Side Pinion Thrust Washer	4	27810	27810	27810	101100 10piacec 0707 1
43	Side Gear Thrust Washer	2	27827	27827	27827	
44	Diff. Side Gear	2				
	Models: 34, 340, 341		110525	37072	37072	
	38, 380, 381, 402		110527	37069	37069	
45	400, 401, 451 Pinion Pilot Bearing	1	85486 MUS1307UM	85486 MUS1307UM	MUS1307UI	M
46	Pinion Bearing Cone (Inner)	1	72218C	72218C	72200C	VI
10	Pinion Bearing Cone (Outer)	1	HM807049	72200C	72200C	
47	Pinion Bearing Spacer	AR				
48	Pinion Bearing Cage & Cup Assy Includes Item 49	1				
	Ratio 3.55-3.70	1	110731	107322		110731 Cast = 110730
	Other Ratios	1	110733	107324		110733 Cast = 110732
	34/38DTB, C, 34/38DPB, C	1			107322	107322 Cast = 107321
40	34/38DTD, E, 34/38DPD, E	1	70407	70407	107324	107324 Cast = 107323
49	Pinion Bearing Cup (Inner) Pinion Bearing Cup (Outer)	1 1	72487 HM807010	72487 72487	72487 72487	
50	Pinion Bearing Cape (Stitler)	AR	111007010	72407	72407	
00	.003"		45461	45461	45461	
	.005"		62829	62829	62929	
	.010"		45462	45462	45462	
	.020"		62830	62830	62830	
	.030"		45463	45463	45463	
51	Bearing Cage Capscrew Lockwasher	6 6	62158 37207	62158 37207	62158 37207	
52 53	Pinion Helical Gear	1	110845	74991		
50	34/38DTB, C & DPB, C	•			46977	
	34/38DTD, E & DPD, E				74991	
54	Slotted Nut	1	118806	118854	118854	
	Pinion Nut		NOTE 2	NOTE 8	9520	
_55	Roll Pin	1	118807	118855	118855	
<u>56</u> 57	Output Shaft Nut Flat Washer	<u>1</u> 1	95205 4327	95205 4327	95205 4327	
58	Output Yoke			JR SALES REP	TUL 1	
59	Axle Housing Cover Assy	1	0	0.10 11_1		 -
	Includes Items 60-63 (Cover 127781) (NSS)		107320			
	3/4" (Cover 127874) (NSS)			75336	75336	
	1" (Cover 77749) (NSS)				77750	
	Rear Bearing Retaining Washer (Not Illustrated)	1		46583	46583	
60	Output Shaft Oil Seal	1	475003N	475003N	475003N	
61	Bearing Snap Ring	1	45516	45516	45516	
_62	Output Shaft Bearing & Sleeve Assy		46584	46584	MA1209EL	
62	Output Shaft Bearing & Sleeve Assy	4	46584	46584	46584	
	Inner Bearing Race Outer Bearing Race	1 1	72487 HM807010	72487 HM807010	72487 HM807010	
-	Outer Dearing Flace		I IIVIOO7 O I O	i liviou / U I U	1 1101007 010	

NSS = Not Sold Separately

MODELS: DT/DP340, DT/DP341, DT/DP380(P), DT/DP381(P), DT/DP400-P, DT/DP401-P, DT/DP402(P), DT/DP451-P, 34DT/DP, 38DT/DP (Cont'd)

ITEM NO.	PART NAME	QTY	DT/DP341 DT/DP381(P) DT/DP402(P) DT/DP401-P DT/DP451-P	DT/DP340 DT/DP380(P) DT/DP400-P	34DT/DP 38DT/DP	REMARKS
63	Magnetic Filler Plug			54254	54254	3/4"
	3	1	75130	75130	75130	7/8"
		1	77944	77944	77944	1"
	Hole Plug	1	90898	90898	90898	
64	OUTPUT SHAFT, NUT & BUSHING KIT	1	115123	98603	98603	
	(Shaft - NSS) 34 Splines, 1.750" dia.	1	128736			128736 replaces old #110818
	(Shaft - NSS) 10 Splines, 1.750" dia.	1		85441	85441	•
65	Output Shaft Bushing	1	48922	48922	48922	
66	Output Shaft "O" Ring	2	46526	46526	46526	
67	Side Gear Snap Ring	2	85994	85994	85994 NOTE 4	
68	Output Shaft Bearing Cup (Inner)	1	29620	34492A	34492A	
_69	Output Shaft Bearing Cone (Inner)	1	29675	34274	34274	
_70	Output Shaft Side Gear	1	110810			
71	Output Shaft Spring	1	51238			
_72	Output Shaft Spring Thrust Bearing	1	51228			
73	Inter-axle Diff. Assy Includes Items 74-80	1	213608	213608	95213	
74	DIFF. CASE KIT Case Half (NSS)	1	ORDER 213608			
75	Bolt	8	85438	85438	85438	
_76	Nut	8	57637	57637	57637	
	DIFF. SIDE PINION & SPIDER KIT Includes Items 77-80	1		96381	96380	
_77	Side Pinion	4	95214	95214	95210	
78	Side Pinion Bushing	4	95215	95215	95211	
_79	Side Pinion Thrust Washer	4	127785	85437	25968	
80	Spider	1	127783	95216	95212	
81	Helical Side Gear Snap Ring	1	85997	85997	46983	
82	Helical Side Gear & Bushing Assy Includes Item 83	1	128042	85432 NOTE 5	45476	
-00	Side Gear (NSS)	0	128018	85431	45474	
83	Helical Side Gear Bushing	2	85991	85991	48921	
84	Helical Side Gear Thrust Washer	1	85429	85429	45477	
85	Helical Side Gear "D" Washer	<u>1</u> 1	45478 128016	45478	45478	
<u>86</u> 87	Lockout Sliding Clutch INPUT SHAFT. WASHER & NUT KIT	<u> </u>	120010	128016	45480	
07	Includes Items 85 & 97				NOTE 6	
	Models w/o Lube Pump	1	115122	103289	98693	
	(Shaft - NSS) 44 Splines, 2.250" dia.	1	128740	100200	30030	128740 replaces old #110823
	(Shaft - NSS) 16 Splines, 2.125" dia.	1	1207 10	103283		1207 10 10010000 010 11 110020
	(Shaft - NSS) 10 Splines, 1.969" dia.	1		.00200	88285	
	Models w/Lube Pump	1	115126	106709		
	(Shaft - NSS) 44 Splines, 2.250" dia.	1	128739			128739 replaces old #110805
	(Shaft - NSS) 16 Splines, 2.125" dia.	1		102608		
88	Input Shaft Bearing Cone	1	3979	JH307749	JM207049	
89	Input Shaft Bearing Cup	1	JM511910	JH307710	JM207010	
90	Input Bearing Cover Shim	AR				
	.003"		45498	45498	45498	
	.005"		70709	70709	70709	
	.010"		45499	45499	45499	
	.020"		85406	85406	85406	
91	Input Bearing Cover, Cup & Oil Assy Includes Items 89 & 94	1				
	Models wLube Pump		211888	102629		
	(Cover - NSS)		110806	102614		
	Models w/o Lube Pump		211634	85423	86813	
	(Cover - NSS)		110824	85421	86811	
92	Bearing Cover Capscrew	5	113324	113324	113324	
_93	Lockwasher	5	90414			

NSS = Not Sold Separately

EATON®

MODELS: DT/DP340, DT/DP341, DT/DP380(P), DT/DP381(P), DT/DP400-P, DT/DP401-P, DT/DP402(P), DT/DP451-P, 34DT/DP, 38DT/DP (Cont'd)

ITEM NO.	PART NAME	QTY	DT/DP341 DT/DP381(P) DT/DP402(P) DT/DP401-P DT/DP451-P	DT/DP340 DT/DP380(P) DT/DP400-P	34DT/DP 38DT/DP	REMARKS
	OIL SEAL & SHIM KIT	1	114395			
	Includes Items 17, 50, 60, 90, 94 & RTV					
	Input Shaft Spacer Washer (Not Illustrated)	1		85427		
94	Input Shaft Oil Seal	1	475012N	475012N	475003N	
95	Input Yoke	-		YOUR SALES REF		
96	Flat Washer	1	85404	85404	56864	
97	Input Shaft Nut	1	95207	95207	95206	
98	Diff. Carrier Cover Assy			<u> </u>		
	Models w/o Lube Pump	1	45481	45481	45481	
	Models w/Lube Pump	1	102627	102627		
	Includes Items 101-102					
	Cover (NSS)		102606	102606		
99	Carrier Cover Capscrew					
	Long	4	12063	12063	12063	
	Short	5	90069	90069	90069	
100	Lockwasher	9	90417	90417	90417	
101	Pipe Plug	1	90325	90325		
102	Expansion Plug	1	9797	9797		
103	Magnetic Filter Screen	1	102611	102611		
	Models w/Lube Pump					
104	LUBE PUMP REPLACEMENT KIT	1	106368	106368		
	Models w/Lube Pump					
	Includes Items 105-110					
105	Pump Drive Gear	1	111448	102609- NOTE 7		
106	Drive Gear Locknut	1	111451	63028		
	Drive Gear Woodruff [®] Key (Not Illustrated)	1		81471		
107	Cover "O" Ring	1	102620	102620		
107	Cover Dowel Pin	2	102617	102617		
109	Cover Capscrew	4	102618	102618		
110	Lockwasher	4	90419	90419		
111	Air-Operated Lockout Assy		55110	55110		
	Lockout Assembly					
112	Shift Fork & Push Rod Assy					
	Models w/Lube Pump	1	102613	102613		
	Models w/cube rump Models w/o Lube Pump	1	45859	45859	45859	
	Gasket Compound	AR	107276	107276	107276	
	Gasket Compound		101210	101210	101210	

NSS = Not Sold Separately	
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MODELS: DT/DP340, DT/DP341, DT/DP380(P), DT/DP381(P), DT/DP400-P, DT/DP401-P, DT/DP402(P), DT/DP451-P, 34DT/DP, 38DT/DP

NSS	-	NOT SOLD SEPARATELY
NOTE 1	-	120926 is interchangeable with 115825 by also using 110810 Output Shaft Side Gear. This conversion can be applied to 34/38D if power divider is also converted to D340/400 or D341/381/401.
NOTE 2	-	Axles built prior to May 1, 1982 use 95207 self-locking nut. Later models use 118806 slotted nut plus 118807 roll pin.
NOTE 3	-	Output Shaft Kit 115123 now contains shaft p/n 128736 which doesn't use an output shaft bushing. Refer to Technical Information Bulletin #93-06.
NOTE 4	-	For earlier style Output Shafts 46647 and 98603, use 44178 Snap Ring.
NOTE 5	-	Order Helical Gear Conversion Kit 113561.
NOTE 6	-	Early model axles use a ball bearing on input shaft. To convert ball bearing to taper bearing, use Kit 86987 which contains items 88, 90 & 91.
NOTE 7	-	102609 remains available for early pump models built with Woodruff keys.
NOTE 8	-	Production Axles used 95206 self-locking nut; service gear sets now use 118854 slotted nut plus 118855 roll pin.
NOTE 9	-	Refer to Technical Information Bulletin #93-04 for more details.

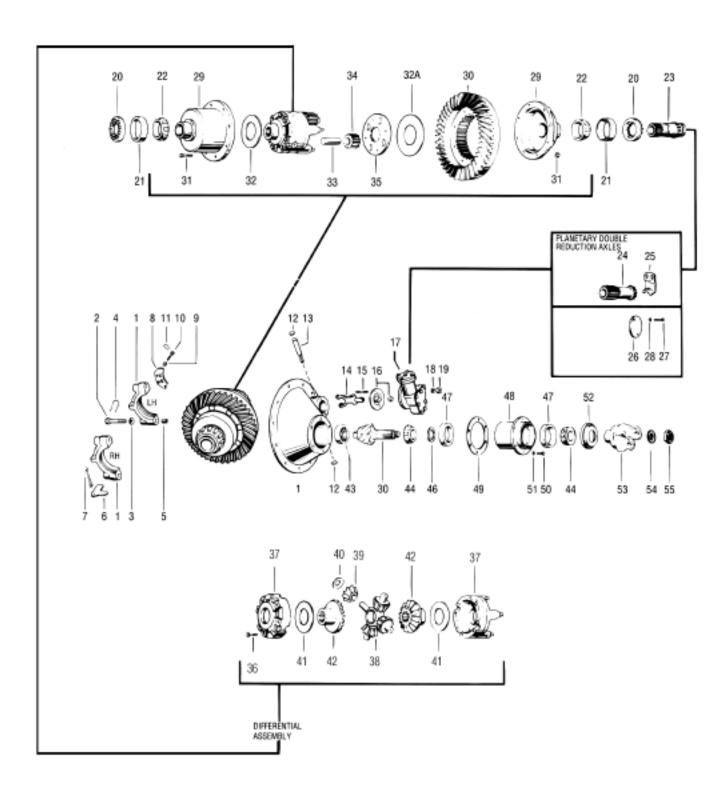
RING GEAR & PINION SETS - FORWARD AXLES

MODEL 34/38DTB/DPB-C & DTD/DPD-E			MODEL DT/D	P341/381/401	/402/451	MODEL I	DT/DP341, 38	1, 401
						GEAR	GEAR	TEETH
GEAR	GEAR	TEETH	GEAR	GEAR	TEETH	<u>RATIO</u>	SET	COUNT
<u>RATIO</u>	SET	COUNT	<u>RATIO</u>	SET	COUNT			
						3.55/4.83*	111186	(39-11)
3.70/5.05*	95547	(37-10)	3.55/4.83	218998	(39-11)	3.70/5.05*	111187	(37-10)
4.11/5.61*	95548	(37-9)	3.70/5.05	218999	(37-10)	4.11/5.61	111188	(37-9)
4.33/5.91*	95549	(39-9)	3.90/5.32	219000	(39-10)	4.33/5.91	111189	(39-9)
4.56/6.21*	95550	(41-9)	4.11/5.61	219001	(37-9)	4.56/6.21	111190	(41-9)
4.88/6.65*	95551	(39-8)	4.33/5.91	219002	(39-9)	4.88/6.65	111191	(39-8)
5.29/7.21*	95552	(37-7)	4.56/6.21	219003	(41-9)	5.29/7.21	111192	(37-7)
5.57/7.60*	95553	(39-7)	4.88/6.65	219004	(39-8)	5.57/7.60	111193	(39-7)
6.14/8.38	95554	(43-7)	5.29/7.21	219005	(37-7)	6.14/8.38	111194	(43-7)
6.50/8.86	95555	(39-6)	5.57/7.60	219006	(39-7)	6.50/8.86	111195	(39-6)
7.17/9.77	95556	(43-6)	6.14/8.38	219007	(43-7)	7.17/9.77	111196	(43-6)
1/2" BOLT HO	DLES IN RIN	IG GEAR	6.50/8.86 7.17/9.77	218511 219008	(39-6) (43-6)			
6.14/8.38	99662	(43-7)						
6.50/8.86	99663	(39-6)						
7.17/9.77	99664	(43-6)						

* 16" GEARING - ALL OTHERS 16-1/2" GEARING

EATON®

MODELS: RT/RP340, RT/RP341, RT/RP 380, RT/RP381, RT/RP 400, RT/RP401, RT/RP402, RT/RP451, 34RT/RP, 38RT/RP



MODELS: RT/RP341, RT/RP381(P), RT/RP402(P), RT/RP401-P, RT/RP451-P, RT/RP340, RT/RP380(P)RT/RP400-P, 34RT/RP, 38RT/RP

TEM NO.	PART NAME	QTY PER AXLE		RT/RP341 RT/RP381 (P) RT/RP402 (P) RT/RP401-P Rt/RP451-P	Rt/RP340 RT/RP380 (P) RT/RP400 -P	34RT/RP 38RT/RP	REMARKS
	Bearing, Seal & Gasket Kit	1	RAIR	RAIR	RAIF	R	
1	Diff. Carrier & Bearing Caps	1	67759	67759			
	Carrier Casting No. (NSS))	1	119856				
2	Bearing Capscrew	4	32732	32732			
3	Flat Washer	4	32912				
4	Lockwire	4	90538	90538			
5	Dowel Bushing	2	32730				
6	Bearing Cap Adjuster Lock (RH)	1	13377	13377			
7	Cotter Pin (RH)	1	90873				
B	Bearing Cap Adjuster Lock (LH)	1	37745				
9	Dowel Bushing (LH)	2	37746				
0	Cap Screw (LH)	2	37747	37747			
11	Lockwire (LH)	2	12563				
2	Expansion Plug (Upper)	1	30703	30703			
2	Expansion Plug (Lower)	1	9797	9797			DT ONLY
3	Shift Fork Shaft & "O" Ring Assy	1	113801	113801			RT ONLY RT ONLY
4	Shift Fork & Roller Assy	1	32613				
5	Shift Unit Mounting Stud	2	119863				RT ONLY
6	Shift Fork Seal & Spring Assy	1	119855				RT ONLY
7	Shift Unit Assy	1	73507	73507			RT ONLY
3	Lockwasher	2	119857	119857			RT ONLY RT ONLY
9	Stud Nut	2	63028	63028			HI UNLY
)	Diff. Bearing Adjuster (RH)	1	110243				
	Diff. Bearing Adjuster (LH)	1	56932	56932			
1	Diff. Bearing Cup (RH)	1	493				
	Diff. Bearing Cup (LH)	1	56650	56650			
2	Diff. Bearing Cup (RH)	1	497				
2	Diff. Bearing Cup (LH)	1	56425	56425			DT ONLY
3	Sliding Clutch	1	113596	113596			RT ONLY
4	Sun Gear	1	113598	113598			RP ONLY
25	Sun Gear Retainer	1	43178				RP ONLY
6	Shift Unit Opening Cover	1	45521	45521			RP ONLY
7	Cap Screw	2	20807	20807			RP ONLY
.8 .9	Lockwasher	2	90415	90415			RP ONLY
J	Gear Support Case (RH) Gear Support Case (LH) Includes 27817 Cone (LH)	1 1	110148 27838	116568 27838			
30	Ring Gear & Drive Pinion Set Includes Item 55	1		MATCHED PARTS	: (SEE SEPARATI	E LISTING (ON PAGE 65)
31	Ring Gear Nut & Bolt Kit	1	87955	87955	87955	5	
	Bolt	8	44358	44358	44358	3	
	Nut	8	60599	60599	60599)	
2	Gear Support Thrust Washer (RH)	1	27827	27827	27827	7	
	Gear Support Thrust Washer (LH)	1	43270)	
3	Idler Pinion Pin	4	27861	27861	27861		
4	Idler Pinion	4	27835	27835		5	
5	High-Speed Clutch Plate	1	56931	56931	56931		
	WHEEL DIFF. CASE KIT Includes Items 36-37	1	101878				
36	Diff. Case Capscrew						
37	Diff. Case w/clutch plate pin						
	(Casting 96268) (LH) (NSS)	1	98182				FLANGE HAI
	Diff. Case (RH) (NSS)	1	96279	96279	96279	a	PLAIN HALF

NSS = Not Sold Separately

MODELS: RT/RP341, RT/RP381(P), RT/RP402(P), RT/RP401-P, RT/RP451-P, RT/RP340, RT/RP380(P)RT/RP400-P, 34RT/RP, 38RT/RP (Cont'd)

ITEM NO.	PART NAME	QTY PER AXLE	RT/RP341 RT/RP381 (P) RT/RP402 (P) RT/RP401-P Rt/RP451-P	Rt/RP340 RT/RP380 (P) RT/RP400 -P	34RT/RP 38RT/RP	REMARKS
	WHEEL DIFF. SIDE GEAR & PINION KIT	-				
	Includes Items 38-42					
	Models 34, 340,341	1	114469	98850	98850	
	38, 380, 381, 402	1	114470	85358	85358	
	400, 401, 451	1	98853	98853	-	
	WHEEL DIFF. KIT LESS SIDE GEARS	1	118748	118748	118748	
38	Includes Items 38-41 Spider	1	38289	38289	38289	
39	Side Pinion	4	104139	104139	104139	
40	Side Pinion Thrust Washer	4	27810	27810	27810	
41	Side Gear Thrust Washer	2	27827	27827	27827	
42	Side Gear 2		LIOLI	L. VL.	L, 0L1	
	Models: 34, 340, 341		110525	37072	37072	
	38, 380, 381, 402		110527	37069	37069	
	400, 401, 451		85486	85486	-	
43	Pinion Pilot Bearing	1	MUS1307UM	MUS1307UM	MUS1307UM	
44	Pinion Bearing Cone	2	55200C	55200C	55200C	
45	Pinion Bearing Spacer Washer	-	-	-	-	
46	Pinion Bearing Spacer	AR				
47	Pinion Bearing Cup	2	55437	55437	55437	
48	Pinion Bearing Cage & Cup Assy	1	30.0.			
-	Ratios 3.55/4.83 & 3.70/5.05 (Cage 75107 (NSS)		75108	75108	-	
	Other Ratios (Cage 75109 (NSS)		75110	75110	-	
	34/38RTB, C, 34/38RPB, C		_	_	75108	
	34/38RTD, E, 34/38RPD, E		-	_	75106 75110	
49	Pinion Bearing Cage Shim	AR	<u> </u>	<u> </u>	75110	
	.003"	,	107567	107567	107567	
	.005"		107568	107568	107568	
	.010"		107569	107569	107569	
	.020"		107570	107570	107570	
	.030"		107571	107571	107571	
50	Capscrew	6	113325	113325	113325	
51	Lockwasher	6	37207	37207	37207	
	OIL SEAL & SHIM KIT	1	114104	114104	114104	
	Includes Items 16, 49, 52 & RTV		÷ •	-		
52	Oil Seal	1	9773	9773	9773	
53	Input Yoke	1		OUR SALES REP		
54	Flat Washer	1	56864	56864	4327	
55	Pinion Nut	1	95206	95206	-	
	Ratios 3.70-4.33 (1-31/32" spline)	-	-	-	95206	
	Ratios 4.33-7.17 (1-3/4" spline)	-	-		95205	
	Gasket Compound	AR	107276	107276	107276	

NSS = Not Sold Separately

EATON®

RING GEAR AND PINION SETS - REAR AXLES

MODEL RT/RP341/381/401/402/451						
GEAR	GEAR	SUPERSEDED	TEETH			
RATIO	SET	<u>BY</u>	COUNT			
3.55/4.83	111513	219009	(39-11)			
3.70/5.05	111514	219010	(37-10)			
3.90/5.32	113526	219011	(39-10)			
4.11/5.61	111515	219012	(37-9)			
4.33/5.91	111516	219013	(39-9)			
4.56/6.21	111517	219014	(41-9)			
4.88/6.65	111518	219015	(39-8)			
5.29/7.21	111519	219016	(37-7)			
5.57/7.60	111520	219017	(39-7)			
6.14/8.38	111521	219018	(43-7)			
6.50/8.86	111522	218587	(39-6)			
7.17/9.77	111523	219019	(43-6)			

GEAR GEAR TEETH RATIO SET COUNT 3.70/5.05 96833 (37-10) 4.11/5.61 98115 (37-9) 4.33/5.91 98116 (39-9) 4.56/6.21 98117 (41-9) 4.88/6.65 98118 (39-8) 5.29/7.21 98119 (37-7) 5.57/7.60 98120 (38-7) 6.14/8.38 98121 (43-7) 6.50/8.86 98122 (39-6) 7.17/9.77 98123 (43-6)

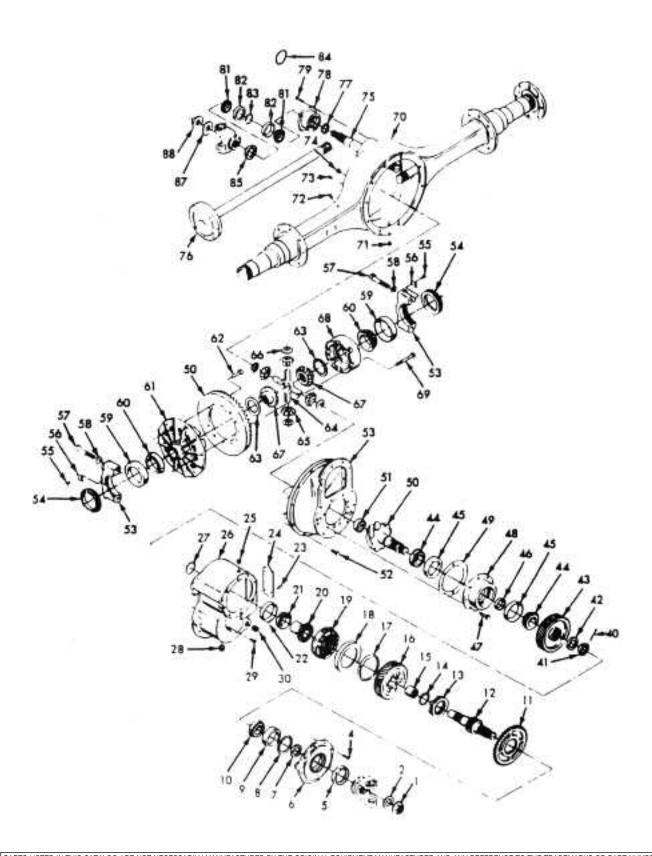
MODEL 34/38 RTB/RPB-C & RTD/RPD-E					
GEAR	GEAR	TEETH			
RATIO	SET	COUNT			
3.70/5.05	96833	(37-10)			
4.11/5.61	96834	(37-9)			
4.33/5.91	96835	(39-9)			
4.56/6.21	96836	(41-9)			
4.88/6.65	96837	(39-8)			
5.29/7.21	96838	(37-7)			
5.57/7.60	96839	(39-7)			
5.57/7.60	96840	(39-7)			
6.14/8.38	96841	(43-7)			
6.50/8.86	96842	(39-6)			
7.17/9.77	96843	(43-6)			
1/2" BOLT HOLES IN RING GEAR					
6.14/8.3	8 99666	(43-7)			
6.50/8.8	6 99667	(39-6)			
7.17/9.7	7 99668	(43-6)			



The Heavy Duty Division of MIDWEST TRUCK & AUTO PARTS, INC. $^{\text{TM}}$

EVERY WORLD AMERICAN PRODUCT

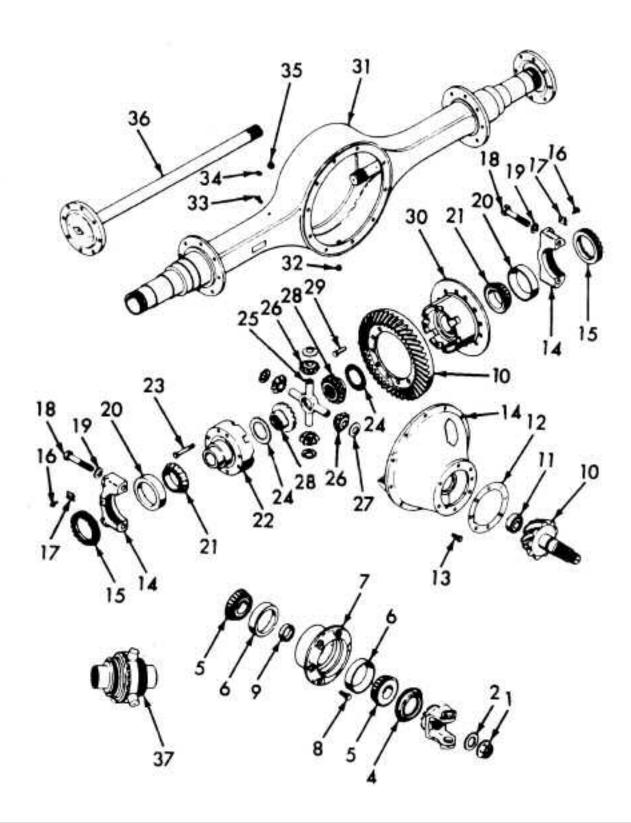
- Meets or exceeds OS/QS requirements
- Backed by a comprehensive warranty
- Competitively priced
- Can be electronically ordered for shipment within 24 hours



NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
		AXLE, FWD REAR		30		PLUG, FRT. INTERAXLE DIFF.	
		DANA [®] N400I				COVER	
		40000 LB. SGL - RED			586045C1	W/O CODE 14WLE	1
1	1696474C1	NUT, FLG INPUT SHAFT	1		2035618C1	W/CODE 14WLE	1
	390362R1	WASHER, INPUT SHAFT NUT	1	- 40	19415R1	PIN, PINION NUT ROLL	1
4	1691240C1	BOLT, HEX-HD 1/2 - 13 UNC X	8	41 42	83799 1665324C1	NUT, HEX PINION SHAFT SPACER, PINION NUT	1 1
l		1-1/4 IN. FRT. BRG. RET.		43	1665380C1	GEAR, HELICAL DRIVEN 44T	1
5	415013N	▲ SEAL, INPUT SHAFT OIL		44	72225C	▲ BEARING, CONE PINION	2
		PRIOR TO 7/15/91	1	45	72487	▲ BEARING, CUP PINION	2
6	1691153C91	7/15/91 AND LATER RETAINER, FRT. BRG.	<u>1</u> 1	46		SPACER, PINION BRG	
"	1031133031	REPLACEMENT FLANGE FOR	'		360453C1	.718 IN. THK	AR
		TRUCKS BUILT AFTER 7/15/91			360457C1	.722 IN. THK	AR
	1693855C1	GASKET ELIMINATOR, 6ML	AR	_	360461C1	.726 IN. THK	AR AR
7	1665324C1	SPACER, INPUT FLANGE	1	-	360465C1 360469C1	.730 IN. THK .734 IN. THK	AR AR
8	100501001	SHIM, INTERAXLE DIFF. BRG.	4.5		393975C1	.738 IN. THK	AR
	1665316C1 1665317C1	.003 IN. THK .005 IN. THK	AR AR		393979C1	.742 IN. THK	AR
	1665318C1	.010 IN. THK	AR	47	1691152C1	BOLT, HEX-HD PINION BRG.	8
	1665319C1	.030 IN. THK	AR			CAGE	
9	HM 807010	▲ BEARING, CUP INPUT SHAFT	1	48	1665303C91	CAGE, W/CUPS, PINION BRG.	1
10	HM807049	▲ BEARING, CONE INPUT SHAFT	1	- 49	1665320C1	SHIM, PINION BRG. CAGE .003 IN. THK	AR
11	1665308C1	GEAR, OIL PUMP DR	1	-	1665321C1	.005 IN. THK	AR
		·		-	1665322C1	.010 IN. THK	AR
12		SHAFT, INPUT W/NUT			1665323C1	.030 IN. THK	AR
	1692964C91	PRIOR TO 9/1/91	1	50		// GEAR SET, RING AND PINION	
	1000010001	(SN 24591A)			1665335C91	3.06-1 RATIO	1
	1693019C91	9-1-91 AND LATER (SN 24591A)	1		1665336C91	3.21-1 RATIO	1
13	1665332C1	COLLAR, SHIFT	1	-	1665337C91 1665338C91	3.42-1 RATIO 3.54-1 RATIO	1
14	2501605C91	WASHER, THRUST	1	-	1665339C91	3.73-1 RATIO 3.73-1 RATIO	1
15	B3624	▲ BEARING, HELICAL DR GEAR	1	-	1665340C91	3.91-1 RATIO	i
		NEEDLE		_	1665341C91	4.10-1 RATIO	1
16	1665309C91	DIGEAR, HELICAL DR W/BRG 44T	1		1665342C91	4.44-1 RATIO	1
_17		NOT USED		.	1665343C91	4.56-1 RATIO	1
_18	1665312C1	SLINGER, OIL	1	-	1665344C91	4.78-1 RATIO	1
19	1665307C91	CASE, INTERAXLE DIFF.	1	-	1665345C91 1665346C91	4.89-1 RATIO 5.11-1 RATIO	1
20	1665300C1	GEAR, INTERAXLE DIFF. REAR GIRE	1		1665347C91	5.25-1 RATIO	1
	U.M.74.00.40	SIDE	1	-	1665348C91	5.38-1 RATIO	1
21	JLM710949	▲ BEARING, CONE REAR INPUT SHAFT	ı		1665349C91	5.63-1 RATIO	1
		FOR SERVICE ORDER JLM710949			1665350C91	6.14-1 RATIO	1
22	JLM710910	▲ BEARING, CUP REAR INPUT	1	51	RU1570UM	▲ BEARING PINION PILOT	1
	02M7 10010	SHAFT	•	52	1691152C1	BOLT, HEX-HD 9/16 - 12UNC X	12
		FOR SERVICE ORDER JLM710910			1005004004	1-1/2 IN. DIFF. CARRIER	
23	26678R1	BOLT, HEX-HD 5/16-18 X	5	- 53	1665304C91 1693856C1	CARRIER W/CAPS, DIFF. GASKET ELIMINATOR, 50ML	1 AR
l		1 IN. OIL PUMP COVER		-	109363601	GASKET ELIMINATON, SUME	An
24	1665306C1	COVER, OIL PUMP	1	- 54	1665313C91	ADJUSTER, DIFF. BRG.	2
25	586045C1	PLUG, FILLER W/O CODE 14WLE	1	55	26310R1	BOLT, HEX-HD 3/8 - 16UNC X	2
	2035618C1	W/CODE 14WLE	1			1 IN. BRG. ADJ. LK	
26	1665301C91	COVER, INTERAXLE DIFF.	<u> </u>	56	1665314C1	LOCK. DIFF. BRG ADJ	2
		HELICAL GEAR		57	1691245C1	BOLT, HEX-HD, BRG CAP	4
27	21003R1	RING, O, INTERAXLE DIFF.	1	58	25712R1	WASHER, FL 3/4 IN. BRG CAP BOLT	4
28	1665376C1	PLUG, DRAIN MAGNETIC	1	- - 59	495	▲ BEARING, CUP DIFF.	2
29	1691240C1	BOLT, HEX-HD 1/2 - 13UNC X	12			, , , , , , , , , , , , , , , , , , ,	
		1-1/4 IN. DIFF. COVER		60	493	▲ BEARING, CONE DIFF. # CASE, DIFF. FLG HALF	<u>2</u> 1
						" SAGE, DILL. LOTTALI	

TEM NO.	PART NO.	DESCRIPTION	QTY
62	157490R1	© RIVET, RING GEAR	12
63	157494R1	@ WASHER, SIDE GEAR THRUST	2
64	864356R2	@ SPIDER, DIFF.	
65	864357R2	@ GEAR, PINION DIFF.	4
66	864360R1	@ WASHER, PINION GEAR THRUST	4
67	571354C1	@ GEAR, DIFF. SIDE - 41 SPL	2
00	571357C1	@ GEAR, DIFF. SIDE - 39 SPL	2
68 69	1691252C1	# CASE, DIFF. PLN HALF # BOLT, HEX-HD 9/16 - 12UNC X	1 8
	109125201	3-3/4 IN. DIFF. CASE	•
70		HOUSING, AXLE	
	2660840C1	HEND [®] AIR SUSP	1
		INTL SUSP 4-SPG	
	160610401	EXC LOW PROFILE SUSP.	4
	1686124C1 1686124C1	W/O ABS W/ABS	1 1
	1680593C1	FOR LOW PROFILE SUSP	1
	100003001	AIR	'
	1660840C1	EXC. LOW PROFILE SUSP	1
	107001000	FOR LOW PROFILE SUSP	1
	1672319C2	W/O ABS REORDER 2007984C1	ı
		HSG AND 1668708C1	
		TTR-BRKT	
	2018802C1	W/ABS	1
71	586049C1	PLUG, MAGNETIC DRAIN	1
72	91916R91	BREATHER, AXLE HSG	1
73	586046C1	PLUG, TEMP SENDER HOLE	1
74		PLUG, FILLER	
	586045C1	W/O CODE 14WLE	1
	2035618C1	W/CODE 14WLE	1
75	1665379C91	SHAFT, W/NUT, OUTPUT	1
76	E710E0C0	SHAFT, AXLE	0
	571350C2	W/O CODES 844004, 844006	2
	1615350C1 1694307C1	W/CODE 844004 W/CODE 844006	2 2
	109430701	GASKET. AXLE SHAFT FLG	2
	895493R2	W/O CODES 844004, 844006	2
	56152R2	W/CODE 844004	2
	297336C1	W/CODE 844006	2
77	1665378C1	SPACER, OUTPUT SHAFT	1
78	1692929C91	CAGE, OUTPUT SHAFT BRG	1
79	26310R1	BOLT, HEX-HD, BRG CAGE 3/8 - 16UNC X 1 IN.	4
80		NOT USED	
81	A1400	/ CONE, OUTPUT SHAFT BRG	2
82	A1400	/ CUP, OUTPUT SHAFT BRG	2
83		/ RING, SNAP, INNER / RING, SNAP, OUTER	<u>1</u> 1
84	4004)/	· · · · · · · · · · · · · · · · · · ·	
85	4624V	▲ SEAL, OIL, OUTPUT SHAFT	1
87	597194C1	WASHER, OUTPUT SHAFT NUT	<u>1</u> 1
88 89	1696471C1 LF689	NUT, OUTPUT SHAFT FLG FILTER, PUMP	1
υσ	1665311C91	W/CODE 14WAC	'
90	1665373C91	SCREEN, PUMP	1
		W/CODE 14WAC	
91	1660842C91	PUMP, LUBE W/CODE 14WAC	1

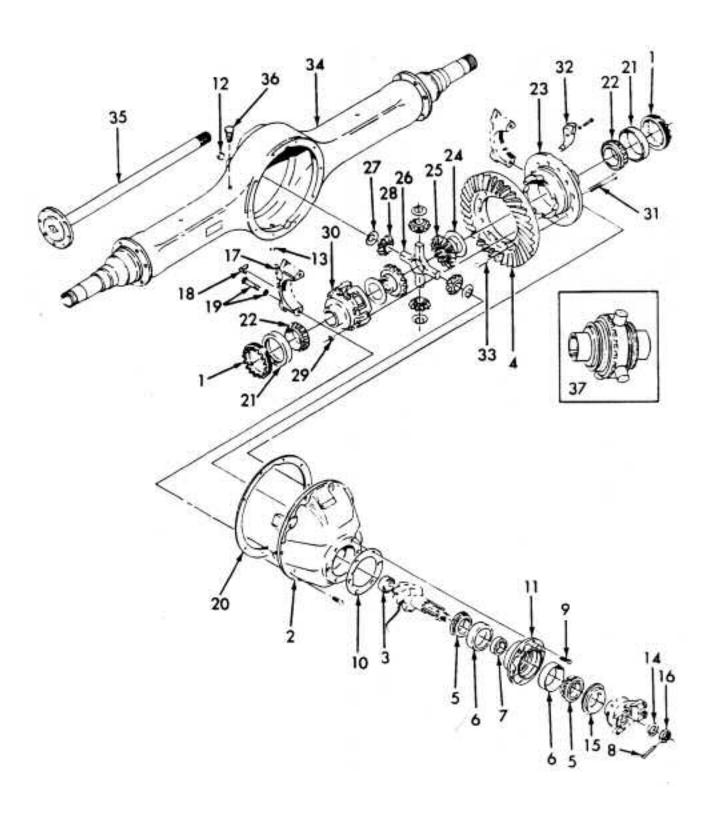
ITEM NO.	PART NO.	DESCRIPTION	QTY
92		DIFFERENTIAL, NO-SPIN™ NOTE: ITEM 92 REPLACES ITEMS 63 THRU 67 WHEN NO-SPIN™ DIFF I USED.	1 S
l ——		DIFFERENTIAL. STD	
166522	24C92	3.06-1 RATIO	
166522		3.21-1 RATIO	
166522		3.42-1 RATIO	
166522	27C92	3.54-1 RATIO	
166522	28C92	3.73-1 RATIO	
166522	29C92	3.91-1 RATIO	
166523	30C92	4.10-1 RATIO	
166523	31C92	4.44-1 RATIO	
166523		4.56-1 RATIO	
166523		4.78-1 RATIO	
166523		4.89-1 RATIO	
166523		5.11-1 RATIO	
166523		5.25-1 RATIO	
166523		5.38-1 RATIO	
166523 166523		5.63-1 RATIO 6.14-1 RATIO	
554204		* GASKET, SILICONE, 3 OZ. TUBE	
334204	+01	GASKET, SILICONE, 3 OZ. TOBE	
	1696994C91	* NON-ILLUSTRATED // SEE DIFF. CASE LISTING WHEN CHANGING RATIOS BOLT KIT CASE, DIFF W/BOLTS	
	1665327C91	3.06 THRU 4.44-1 RATIO	
	1665328C91	4.78 THRU 6.14-1 RATIO	
	1665325C91	► KIT, INTERAXLE DIFF. W/GEARS	
	1677057C91	/ KIT, OUTPUT SHAFT BRG	
	585705C91 585706C91	@ MAIN DIFF KIT - 39 SPL.@ MAIN DIFF KIT - 41 SPL.RA223FR	
•	BRG AND SEAL	_ KIT	



ITEM NO.	PART NO.	DESCRIPTION	QTY
		AXLE, REAR REAR	
		DANA [®] N400	
		40000 LB. SGL-RED	
_1	1696474C1	NUT, HEX PINION SHAFT	1
2 4	390362R1	WASHER, PINION SHAFT NUT	1
4	710008	SEAL, OIL PINION @ PRIOR TO 7/15/91	1
	1691143C91	7/15/91 AND LATER	1
5	72225C	@ BEARING CONE PINION	2
6	72487	@ BEARING CUP PINION	2
7	454719C91	CAGE, PINION BRG W/CUPS	1
<u>8</u> 9	1691152C1	BOLT, PINION BRG CAGE SPACER, PINION BRG	8
Э	360453C1	.718 IN. THK	AR
	350457C1	.722 IN. THK	AR
	360461C1	.726 IN. THK	AR
	360465C1	.730 IN. THK	AR
	360469C1	.734 IN. THK	AR
	393975C1	.738 IN. THK	AR
-10	393979C1	.742 IN. THK	AR
10	1665054001	// GEAR SET, RING AND PINION 3.06-1 RATIO	1
	1665354C91 1665355C91	3.21-1 RATIO	1
	1665356C91	3.42-1 RATIO	1
	1665357C91	3.54-1 RATIO	1
	1665358C91	3.73-1 RATIO	1
	1665359C91	3.91-1 RATIO	1
	1665360C91	4.10-1 RATIO	1
	1665361C91	4.44-1 RATIO	1
	1665363C91	4.78-1 RATIO	1
	1665365C91 1665367C91	5.11-1 RATIO 5.38-1 RATIO	1 1
	1665368C91	5.63-1 RATIO 5.63-1 RATIO	1
	1665369C91	6.14-1 RATIO	1
11	RU1570UBM	@ BEARING, PILOT PINION	1
12		SHIM, PINION BRG CAGE	
	896612R1	.005 IN. THK	AR
	157566R1	.010 IN. THK	AR
10	157567R1	.030 IN. THK	AR
13 14	1691152C1	BOLT, CARRIER TO HSG CARRIER, DIFF. W/CAPS	12
14	1665305C91	3.06 THRU 6.14-1 RATIOS	1
	1681583C91	6.25 THRU 7.83-1 RATIOS	1
	1693856C1	GASKET, ELIMINATOR 50ML	1
15	1665313C1	ADJUSTER, DIFF. BRG	2
16	26310R1	BOLT, HEX-HD BRG ADJ. LK	2
17	1665314C1	LOCK, DIFF. BRG ADJ.	2
18	1691245C1	BOLT, HEX-HD BRG CAP	4
_19	25712R1	WASHER, FL CAP BOLT	4
20	495	@ BEARING, CUP DIFF.	2
21	493	BEARING, CONE DIFF.	2
22	1691252C1	# CASE, DIFF. PL HALF # BOLT, HEX-HD 9/16 X	<u> </u>
24	157494R1	3-3/4 IN. DIFF. CASE WASHER, SIDE GEAR THRUST	2
25	864356R2	D SPIDER, DIFF.	1
26	864357R2	D GEAR, PINION DIFF.	4
	864360R1	WASHER, SIDE GEAR THRUST	4
2/		F TO COLLETT, OIDE GEALT HILLOOF	-
27 28	571354C1	DIGEAR, SIDE DIFF. 41 SPL.	2

ITEM NO.	PART NO.	DESCRIPTION	QTY
29	157490R1	RIVET, RING GEAR TO DIFF. CASE	12
30	107 100111	©# CASE, DIFF. FLG HALF	1
31		HOUSING, AXLE	
٥.	1686125C1	HEND® AIR SUSP	1
	100012301	4-SPG	Ī
	1697104C1	EXC LOW PROFILE	1
	1680594C1	FOR LOW PROFILE	1
		AIR	
		EXC LOW PROFILE	
	1686125C1	W/O ABS SENSOR	1
	1686125C1	W/ABS SENSOR	1
		FOR LOW PROFILE	
	1672320C2	W/O ABS SENSOR	1
		REORDER 2007985C1 HSG	
		AND 1668708C1 TTR BKT	
	2018514C1	W/ABS SENSOR	1
		REORDER 2018513C1 HSG	
	50004001	AND 1668708C1 TTR BKT	
32	586049C1	PLUG, MAGNETIC DRAIN	
33	91916R91	BREATHER, AXLE HSG	1
34	586048C1	PLUG, TEMP	1
35	586045C1	PLUG, FILLER W/O CODE 14WLE	1
	2035618C1	W/CODE 14WLE	1
36	203301001	SHAFT AXLE	<u> </u>
50	571350C2	EXC CODE 844004	2
	1615350C1	FOR CODE 844004	2
	101000001	GASKET, AXLE SHAFT	-
	895493R2	EXC CODE 844004	2
	56152R2	FOR CODE 844004	2
37		DIFFERENTIAL, NO-SPIN™	1
		NOTE: ITEM 37 REPLACES	
		ITEMS 24 THRU 28 WHEN	
		NO-SPIN™ DIFF. IS USED.	
		DIFFERENTIAL, STD	
		DII I ENERVINE, OID	
	1665281C92	3.06-1 RATIO	
	1665282C92	3.21-1 RATIO	
	1665283C92	3.42-1 RATIO	
	1665284C92	3.54-1 RATIO	
	1665285C92	3.73-1 RATIO	
	1665386C92	3.91-1 RATIO	
	1665287C92	4.10-1 RATIO	
	1665288C92	4.44-1 RATIO	
	1665290C92	4.78-1 RATIO	
	1665292C92	5.11-1 RATIO	
	1665294C92 1665295C92	5.38-1 RATIO 5.63-1 RATIO	
	1665296C92	6.14-1 RATIO	
	1000200002	0.14 1 10.010	
		// DIFF. CASE LISTINGS WHEN	
		CHANGING RATIOS	
	RA223RR	@ BRG AND SEAL KIT	
		# CASE, DIFF W/BOLTS	
	1665327C91	3.06 THRU 4.44-1 RATIO	
	1665328C91	4.78 THRU 6.14-1 RATIO	
	585705C91	MAIN DIFF. KIT - 39 SPL.	
	585706C91	MAIN DIFF. KIT - 41 SPL.	
	1696994C91	BOLT KIT	

INTERNATIONAL® N400 REAR - REAR AXLE

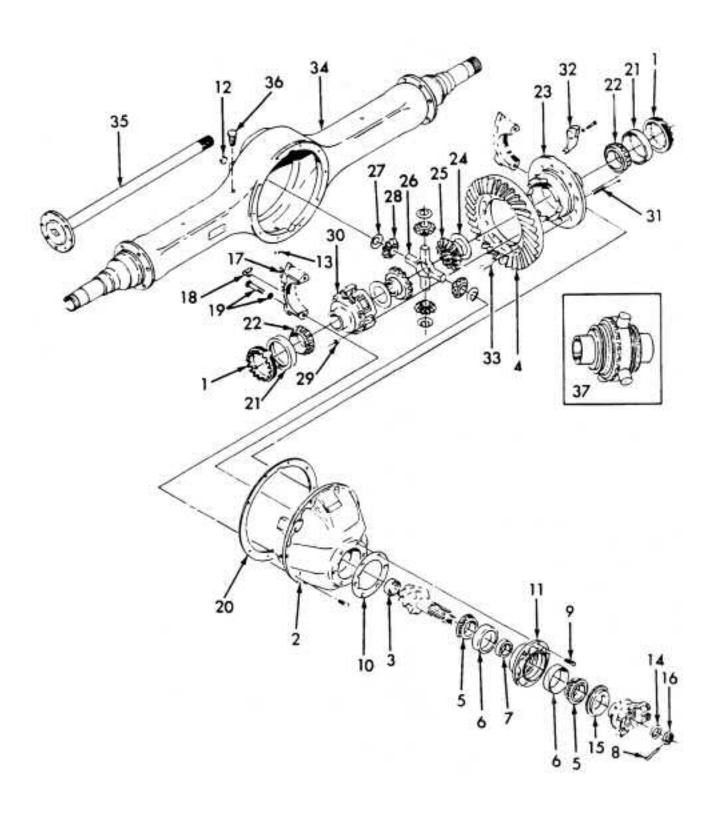


INTERNATIONAL® RA30 - REAR AXLE

ITEM NO.	PART NO.	DESCRIPTION	QTY
		AXLE, REAR	
		INTL/DANA [®] D135S	
		15500 LB.	
		SGL-RED	
	5.45001.14	AD HIGTED DIES DDG	
$\frac{1}{2}$	54528HA 69016R93	ADJUSTER, DIFF. BRG CARRIER, DIFF. W/CAPS	1
-	09010H93	BOLT, CARRIER TO HSG HEX-HD	
	590796C1	7/16NF X 1-1/4 IN.	6
	590797C1	7/16NF X 1-3/4 IN.	2
	24852R1	7/16NF X 2-1/4 IN.	2
3	MUB5205UM	& BEARING, PILOT PINION REAR	1
4		// GEAR SET, RING AND PINION	
	1653808C91	4.78-1 RATIO	
	69021R93	5.29-1 RATIO	1
	578793C91	5.38-1 RATIO	1
	69022R93	6.17-1 RATIO	1
	69014R93	6.67-1 RATIO	1
	69015R93 69017R1	7.17-1 RATIO RIVET, RING GEAR TO DIFF. CAS	1 = 14
5	HM903249A	& BEARING, CONE PINION FRT	2
	1 11V13U3Z43A	FOR SERVICE REORDER	2
		HM903249A	
6	HM903210	& BEARING, CUP PINION FRT	2
7		SPACER, PINION FRT BRG	
	49413HA	.519 IN. THK	AR
	49415HA	.525 IN. THK	AR
	49417HA	.531 IN. THK	AR
	49419HA	.537 IN. THK	AR
	49421HA	.543 IN. THK	AR_
8		NOT USED	
9	25293R1	BOLT, HEX-HD 1/2-13UNC X 5-1/2 IN.	8
10	00000454	SHIM, PINION BRG CAGE	4.0
	683264R1	.003 IN. THK LOWER HALF	AR
	683264R1 52748HA	.005 IN. THK .010 IN. THK	AR AR
	52746HA 52749HA	.032 IN. THK	AR
11	454711C91	CAGE. PINION BRG W/CUPS	1
''	83968R1	BOLT, CAGE TO CARRIER	6
12	586045C1	PLUG, FILLER	1
13	586049C1	PLUG, MAGNETIC DRAIN	1
14	54557H	WASHER, PINION SHAFT	1
_15	711553	& SEAL, OIL PINION	1
16	117804H	NUT, COMPANION FLG	1
	54557H	WASHER, COMPANION FLG NUT	1
<u> </u>	1/8X 1-3 /4P	PIN, COTTER 2/16 X 1 IN	1
17	3/16 X1 /P	PIN, COTTER 3/16 X 1 IN.	2
18 19	ETN0090186 69018R1	LOCK, DIFF. BRG ADJ BOLT, DIFF. CARRIER BRG CAP	<u>2</u> 4
19	25879R1	WASHER, BOLT DIFF. BRG CAP	AR
20	69177R1	& GASKET, DIFF. TO HSG	1
21	3925	& BEARING, CUP DIFF. CASE	2
22	3984	& BEARING, CONE DIFF. CASE	2
23		D CASE, DIFF. FLG HALF	
24	86233H	# WASHER, SIDE GEAR THRUST	2
25	571353C1	# GEAR, SIDE - 36 SPL.	2
_26	436830C1	# SPIDER, DIFF.	1
27	88015H	# WASHER, PINION GEAR THRUST	4

ITEM NO.	PART NO.	DESCRIPTION	QTY
28	436831C1	# GEAR, PINION DIFF.	4
29	9412230	NUT, HEX LK 1/2NF	8
30	493202C91	CASE, DIFF. PL HALF	1
31	25293R	BOLT, DIFF. CASE	8
32		SCOOP, OIL DIFF. CASE SHAFT	
	83420R91	PRE-AUTOMATED AXLE SHAFT	1
	83394R91	AUTOMATED AXLE SHAFT	1
		1/4 X 3/4 L	1
		1/4 R	1
33	69017R1	RIVET, RING GR	14
34		HOUSING, AXLE	
	583207C92	PRE-AUTOMATED AXLE SHAFT	1
	589025C93	AUTOMATED AXLE SHAFT	1
35		SHAFT, AXLE	
	455460C1	1-3/4 IN. X 16 SPLINES	2
		PRE-AUTOMATED AXLE SHAFT	
	571347C2	1-7/8 IN. X 36 SPLINES	2
		AUTOMATED AXLE SHAFT	
	500016C1	GASKET, AXLE SHAFT FLG	2
_36		STUD, WHEEL FLG	16
37		DIFFERENTIAL, NO-SPIN™ UNIT	
		NOTE: ITEM 37 REPLACES	
		ITEMS 24 THRU 28 WHEN	
		NO-SPIN™ DIFF. IS USED.	
		DIFFERENTIAL, STD	
		1-3/4 IN. X 16 SPLINES	
		PRE-AUTOMATED AXLE SHAFT	
	E77E00001	STANDARD	
	577532C91	5.38-1 RATIO 6.17-1 RATIO	
	436837C92 436838C92	6.67-1 RATIO 6.67-1 RATIO	
	436839C92	7.17 IN. X 36 SPLINES	
	400009092	AUTOMATED AXLE SHAFT	
		STANDARD	
	579422C91	5.38-1 RATIO	
	572199C91	6.17-1 RATIO	
	572200C91	6.67-1 RATIO	
	572201C91	7.17-1 RATIO	
	372201001	Hallo	
		// SEE DIFF. CASE LISTING	
		WHEN CHANGING RATIOS.	
	591934C91	▶ 4.78 RATIO ONLY	
	493202C91	CASE, DIFF. W/BOLTS	
		# GEAR SET, DIFF. SIDE AND	
		PINION	
	493192C91	PRE-AUTOMATED AXLE SHA	\FT
		1-3/4 IN. X 16 SPLINES	
	585703C91	AUTOMATED AXLE SHAFT 1-7/8 IN. X 36 SPLINES	
	RA202R	& BRG AND SEAL KIT	
	KIT 947	BOLT KIT	
	•		

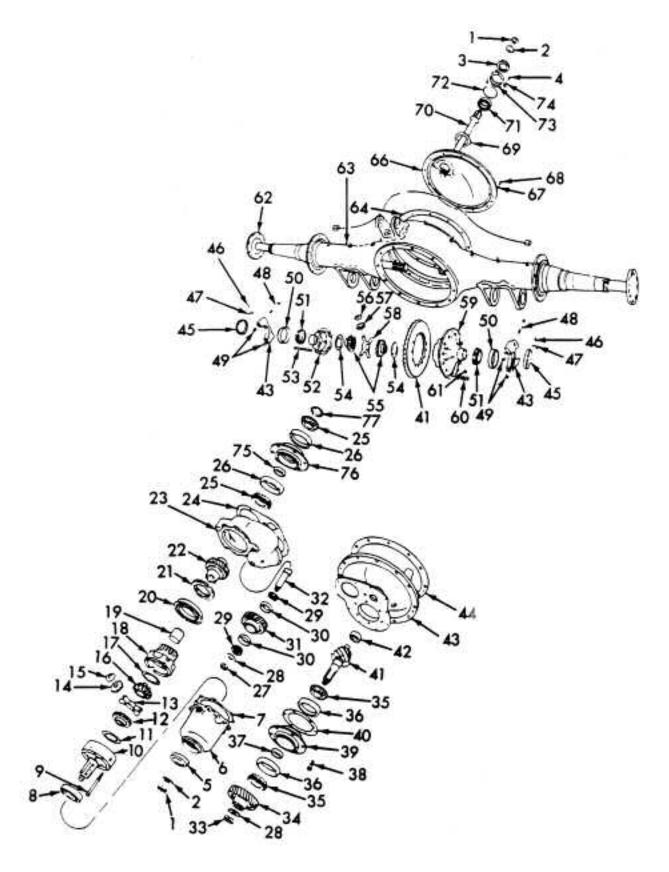
INTERNATIONAL® RA39 - REAR AXLE



INTERNATIONAL® RA39 - REAR AXLE

ITEM	PART		
NO.	NO.	DESCRIPTION	QTY
		AXLE, REAR	
		INTL/DANA® F170S	
		17000 LB	
		SGL-RED	
1	52528HA	ADJUSTER, DIFF. BRG	2
2	115373R92	CARRIER, DIFF. W/CAPS	1
		BOLT, 1/2 - 13UNC X	
	1691148C1	1-3/8 IN.	6
3	1691149C1 MUB5206UM	2-1/4 IN. & BEARING, PILOT PINION REAR	<u>8</u> 1
4	WODSZOOOW	// GEAR SET, RING AND PINION	
		W/O INVOLUTE SPLINES	
	586151C91	4.44-1 RATIO	1
	586152C91	4.78-1 RATIO	1
	586153C91	5.38-1 RATIO	1
	68906R94 68907R94	5.57-1 RATIO 6.50-1 RATIO	1 1
	68908R94	7.17-1 RATIO	1
		W/INVOLUTE SPLINES	•
	1658852C91	4.33-1 RATIO	1
	1669331C91	4.56-1 RATIO	1
	1654871C91	4.78-1 RATIO	1
	1654872C91 1654873C91	5.57-1 RATIO 6.50-1 RATIO	1 1
	1654874C91	7.17-1 RATIO	1
5	55175C	& BEARING, CONE PINION	2
6	55437	& BEARING, CUP PINION	2
7	C0014D0	SPACER, PINION BRG	A D
	68914R2 68916R2	.625 IN. THK .631 IN. THK	AR AR
	68918R2	.636 IN. THK	AR
	68920R2	.643 IN. THK	AR
	68923R2	.652 IN. THK	AR
8	1/8X 1-3 / 4P	PIN, COTTER 1/8 X 1-3/4	1
9 10	1691152C1	BOLT, PINION BRG CAGE SHIM, PINION BRG CAGE	8
10	890091R1	.005 IN. THK	AR
	68929R2	.010 IN. THK	AR
	68930R2	.032 IN. THK	AR
11	454713C91	CAGE, PINION BRG W/CUPS	1
12	586045C1 586049C1	PLUG, FILLER PLUG, MAGNETIC DRAIN	1
14	54557H	WASHER, COMPANION FLG NUT	<u>'</u> _
15	710006	& SEAL, OIL PINION	
		PRIOR TO 7/15/91	1
16	117004	7/15/91 AND LATER	
16 17	117804H 3/16 X1 P	NUT, COMPANION FLG PIN, COTTER 3/16 X 1	1
18	ETN0090186	LOCK, DIFF. BRG ADJ	2
19	68924R1	BOLT, DIFF. BRG CAP	4
	25879R1	WASHER, DIFF. BRG CAP	AR
_20		& GASKET, CARRIER TO HSG	1
21	3925	& BEARING, CUP DIFF. CASE	2
22	3984	& BEARING, CONE DIFF. CASE	2
23		DCASE, DIFF. FLG HALF	
	581550C1	4.33 THRU 5.38-1 RATIO	1
24	241282R1 86233H	5.57 THRU 7.17-1 RATIO # WASHER, SIDE GEAR THRUST	
25	571352C1	# GEAR, SIDE DIFF.	2
26	241280R1	# SPIDER, DIFF.	1
27	241278R1	# WASHER, PINION GEAR THRUST	4

ITEM NO.	PART NO.	DESCRIPTION	QTY
_28	241279R2	# GEAR, PINION DIFF.	4
29	414087C1	NUT, DIFF. CASE	8
_30	241281R1	CASE, DIFF. PL HALF	1
31		BOLT, DIFF. CASE	
	1691243C1	4.33 THRU 5.38-1 RATIO	8 8
32	1691244C1 113272R1	5.57 THRU 7.17-1 RATIO SCOOP, OIL DIFF. CASE	1
02	25485R1	BOLT, HEX-HD 1/4 - 20UNC X 1-1/4 IN.	i
	1/4 R	WASHER, LK 1/4 REGULAR	1
_33	113271R1	RIVET, RING GEAR TO DIFF. CASE	12
34		HOUSING AXLE	
		INTERNATIONAL® SUSP	
	589026C92	STL SPG	1
35	1665468C1 455461C2	AIR SHAFT, AXLE 1-7/8 IN X 16 SPLINES	1
	40040102	PRE-AUTOMATED AXLE SHAFT	-
	2502178C1	X 36 SPLINES	2
		AUTOMATED AXLE SHAFT	
l	500016C1	GASKET, AXLE SHAFT FLG	2
36	060006D04	BREATHER, AXLE HSG	4
	968936R91 9196R91	1/8 IN. 3/8 IN.	1
37	01001101	DIFFERENTIAL, NO-SPIN™ UNIT	1
		1-7/8 IN. X 36 SPLINES	
		AUTOMATED AXLE SHAFT	
		NOTE: ITEM 37 REPLACES ITEMS	
		24 THRU 28 WHEN NO-SPIN™ DIFF. IS USED.	
		DIFFERENTIAL, STD 1-7/8 IN.	
		X 16 SPLINES	
		PRE-AUTOMATED AXLE SHAFT	
	113335R96	5.57-1 RATIO	
	113336R96 113337R96	6.60-1 RATIO 7.17-1 RATIO	
	1133371190	X 36 SPLINES	
		AUTOMATED AXLE SHAFT	
		W/O INVOLUTE SPLINES	
	584308C91	4.44-1 RATIO	
	584309C91	4.78-1 RATIO	
	584310C91 572172C91	5.38-1 RATIO 5.57-1 RATIO	
	572172C91 572173C91	6.50-1 RATIO	
	572174C91	7.17-1 RATIO	
		W/INVOLUTE SPLINES	
	1658822C92	4.33-1 RATIO	
	1668481C92 1654863C92	4.56-1 RATIO 4.78-1 RATIO	
	1654864C92	5.57-1 RATIO	
	1654865C92	6.50-1 RATIO	
	1654866C92	7.17-1 RATIO	
	E00004001	CASE, DIFF W/BOLTS 4.33 THRU 5.38-1 RATIO	
	592224C91 493203C91	5.57 THRU 5.38-1 RATIO	
		# GEAR SET, DIFF. SIDE AND PINION 1-7/8 IN.	
	1651268C91	X 16 SPLINES PRE-AUTOMATED AXLE SHAFT	
	585703C91	X 36 SPLINES AUTOMATED AXLE SHAFT	
	RA191RR 1696994C91	& BRG AND SEAL KIT ■ BOLT KIT	
		// SEE DIFF. CASE LISTING WHEN CHANGING RATIOS	



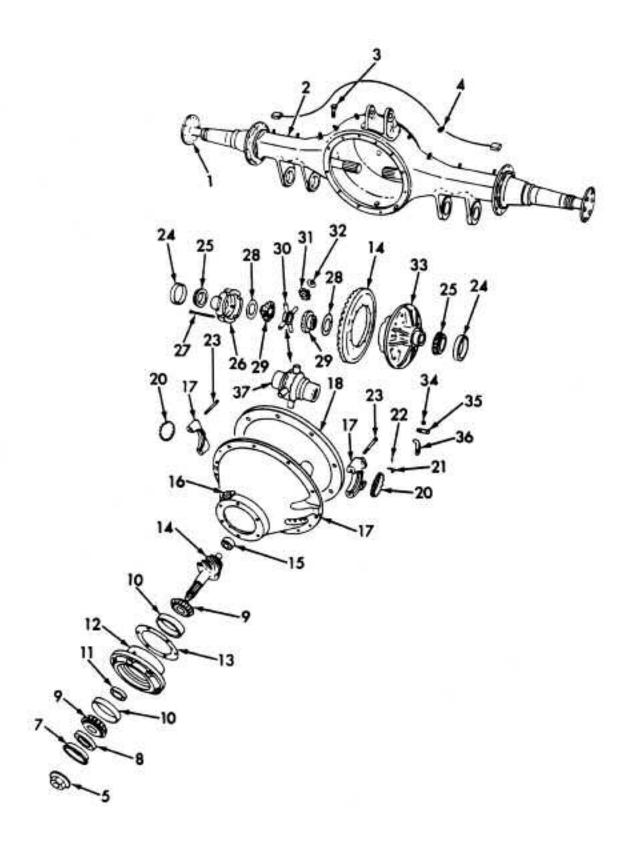
ITEM NO.	PART NO.	DESCRIPTION	QTY
		AXLE, FWD REAR	
		INTL/DANA [®] G340S	
		34000 LB.	
		SGL-RED	
1	26244R1	@ NUT, COMPANION FLG	2
2	214757R2	@ WASHER, COMPANION FLG NUT	2
3	415013N	/ SEAL, OUTPUT SHAFT OIL	1
_ 4	26310R1	BOLT, RET TO COVER	4
_ 5	415147N	/ SEAL, INTER DIFF. HSG OIL	1
6	474015C1	@ HOUSING INTER DIFF.	1
	583164C1	@ SCREW, 12 PT HSG TO CASE	8
	586045C1	@ PLUG, PIPE SQ SOCKET 3/8	2
7	474517C2	GASKET, ELIMINATOR 50CC TUBE	1_
8	310B	/@ BEARING, INTER DIFF. FRT FOR SERVICE ORDER	1
		FP6310VSP69	
		@ SHIM, INPUT BRG	
	227331R1	.005 IN. THK	AR
	227332R1	.010 IN. THK	AR
9	227327R1	@ BOLT, INTER DIFF. SPIDER	8
		FWD HALF	
10		@ CASE, INTER DIFF. SPIDER FWD HALF	
11	612686R1	@ WASHER, FRT SIDE GEAR THRUST	
	463346C1	BEARING, FRT SIDE GEAR THRUST	
_12	417854C1	▲ @ GEAR INTER DIFF. FRT SIDE	1
13	436830C1	▲ @ SPIDER, INTER DIFF.	1
14	436831C1	▲ @ GEAR, INTER DIFF. PINION	4
15	88015H	▲ @ WASHER, PINION THRUST	4
16	441143C1	▲ @ GEAR, INTER DIFF. REAR SIDE	1
17	227279R1	▲ @ WASHER, REAR SIDE GEAR THRUST	1
18		@ CASE, W/BUSH. INTER DIFF.	
10	242406D1	REAR HALF @ BUSHING, INTER DIFF. CASE	1
<u>19</u> 20	243496R1 122SL	/@ BEARING. INPUT SHAFT REAR	_ <u></u>
21	227283R3	RING, DIFF. CLUTCH	1
22	487526C1	GEAR. INPUT DR	
23	474018C1	CASE, INTER DIFF. CARRIER	1
	583164C1	SCREW, FLG 12 PT 1/2 X 1-1/4 IN.	11
	20126R1	PIN, SHIFT FORK	1
	17158R1	PIN, SLT	1
	586049C1	PLUG, PIPE SQ-SOCKET 3/4 IN. DRAIN	1
24		GASKET, SILICONE 3 OZ. TUBE	1
25	L610549	/ BEARING, CONE INPUT GEAR	
	2010070	REAR	
26	L610510	/ BEARING, CUP INPUT GEAR REAR	2
27	19392R1	NUT, IDLER SHFT STOP 1-1/8NF	1
28		WASHER	
	227271R1	IDLER SHFT	1
	214757R2	DR PINION THRUST	1
29	25877	/ BEARING, CONE IDLER GEAR	2
30	25821	/ BEARING, CUP IDLER GEAR	2

ITEM NO.	PART NO.	DESCRIPTION	QTY
		0545 11/01/5 151/55	
31	487524C91	GEAR, W/CUP, IDLER SPACER. IDLER GEAR BRG	1
	227420R2	.395 IN. THK	AR
	329579C2	.975 IN. THK	AR
	329580C2	.980 IN. THK	AR
	227415R2	.985 IN. THK	AR
	329581C2	.990 IN. THK	AR
	227416R2	.995 IN. THK	AR
	227417R2	1.000 IN. THK	AR
	227418R2 227419R2	1.005 IN. THK 1.010 IN. THK	AR AR
	227414R2	1.015 IN. THK 1.015 IN. THK	AR
32	227351R1	SHAFT, IDLER GEAR	1
33	83799	NUT, DR PINION	1
	19415R1	PIN, ROLL	1
_34	487536C1	GEAR, PINION SHFT DR	1
35	72225C	/ BEARING, CONE PINION	2
36 37	72487	/ BEARING, CUP PINION SPACER, PINION BRG	2
37	360453C1	.718 IN. THK	AR
	360457C1	.722 IN. THK	AR
	360461C1	.726 IN. THK	AR
	360465C1	.730 IN. THK	AR
	360469C1	.734 IN. THK	AR
	393975C1	.738 IN. THK	AR
	393979C1	.742 IN. THK	AR
38 39	1691152C1 359358C11	BOLT, PINION BRG CAGE CAGE, W/CUPS BRG	61
40	339330011	SHIM, PINION BRG CAGE	
	255751C1	.003 IN. THK	AR
	255751C1	.005 IN. THK	AR
	227354R1	.010 IN. THK	AR
	227354R1	.030 IN. THK	AR
41	F07007001	// GEAR SET, RING AND PINION	4
	597237C91 597238C91	3.73-1 RATIO 3.91-1 RATIO	1
	597239C91	4.10-1 RATIO	1
	597240C91	4.44-1 RATIO	i
	597241C91	4.78-1 RATIO	1
	597242C91	5.37-1 RATIO	1
	597243C91	6.14-1 RATIO	1
	597244C91	6.57-1 RATIO	1
	597245C91	7.17-1 RATIO	1
42	597246C91 MU1307TM	8.17-1 RATIO / BEARING, PINION PILOT ROLLER	1 1
42 43	474020C92	CARRIER, W/CAPS DIFF.	1
	1691150C1	BOLT, CARR TO HSG	12
	181701	BOLT, HEX-HD 1/2NF X 1-5/8 IN.	2
	124934	NUT, HEX JAM 1/2NF	2
	5/8 R	WASHER, FL 5/8 IN.	12
44	161026R3	GASKET, ELIMINATOR 50CC TUBE	1
45	69208R1	ADJUSTER, DIFF. BRG PIN, COTTER 3/16 X 1 IN.	2 2
46 47	3/16 X 1 P 157491R2	LOCK, DIFF. BRG ADJ	2
48	24895R1	BOLT, DIFF. BRG CAP	4
	25712R1	WASHER, DIFF. BRG CAP BOLT	4
49		NOT USED	
50	47820	/ BEARING, CUP DIFF.	2
51	47890	/ BEARING, CONE DIFF.	2

TEM NO.	PART NO.	DESCRIPTION	QTY
52	864358R2	# CASE, DIFF. PL HALF	1
53		# BOLT, DIFF. CASE	
	1691256C1	3.73 THRU 4.44-1 RATIO	8
	1691255C1	4.78 THRU 8.17-1 RATIO	8
54	157494R1	&▶ WASHER, DIFF. SIDE GEAR THRUST	2
55	161027R2	&D GEAR, DIFF. SIDE - 16 SPL.	2
	571357C1	39 SPL.	
56	864360R1	&D WASHER, DIFF. PINION THRUST	4
57	864357R2	&D GEAR, DIFF. PINION	4
58	864356R2	&D SPIDER, DIFF.	1
59		# CASE, DIFF. FLG HALF	1
	505756C1	3.73 THRU 4.44-1 RATIO	1
	505757C1	4.78 THRU 8.17-1 RATIO	1
0	157490R1	RIVET, RING GEAR TO DIFF. CASE	12
1	27293R1	# NUT, DIFF. CASE BOLT	8
62	109389R1	SHAFT, AXLE 2 IN.	1
		X 16 SPLINES	
		PRE-AUTOMATED AXLE SHAFT	
	2502179C1	39 SPLINES	1
		AUTOMATED AXLE SHAFT	
		STUD, WHEEL FLG	16
	144423H	NUT, HEX LK 5/8NF	16
	895478R2	GASKET, AXLE SHAFT FLG	2
3		HOUSING AXLE	
	595573C1	HEND® SUSP	1
		INTL SUSP	
	595574C1	4-SPG AND REYCO®	1
	595574C1	AIR	1
	20007001	PLUG	•
	586049C1	MAGNETIC DRAIN	1
	586048C1	TEMP SENDER HOLE	i
	5555 1551	BREATHER, AXLE HSG VENT	•
	968936R91	1/8 IN.	1
	91916R91	3/8 IN.	1
64	474517C2	GASKET, ELIMINATOR 50CC TUBE	1
	.7 10 17 02	COVER, AXLE HSG REAR	
-		NOT SERVICED	
7		NOT USED	
, 8		NOT USED	
9	474517C2	GASKET, ELIMINATOR 50CC TUBE	1
0	227334R2	SHAFT, OUTPUT	1
<u>, </u>	210	/ BEARING, OUTPUT SHAFT	1
<u>.</u> 2	660433R1	/ RING, BRG RET SNAP	1
 3	332678C2	RETAINER, OUTPUT SHFT BRG	1
4	25709R1	WASHER, FL 3/8 IN.	4
;		SPACER, BRG	
	344639C1	.185 IN. THK	AR
	344643C1	.189 IN. THK	AR
	344649C1	.195 IN. THK	AR
	344655C1	.201 IN. THK	AR
	344661C1	.207 IN. THK	AR
	366347C1	.213 IN. THK	AR
	366350C1	.219 IN. THK	AR
6	344618C21	RETAINER, W/CUPS REAR	1
-	5	INPUT GEAR BRG	•
	24840R1	BOLT, BRG RET	5
	388355C1	NUT, INUT GEAR BRG RET	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
77	468082C97 493852C92 468083C97 468084C97 468085C97 468086C97 468086C97 468089C97 468090C97 572236C91 572237C91 572237C91 572239C91 572240C91 572240C91 572242C91 572242C91 572243C91 572243C91 572243C91 572245C91	DIFFERENTIAL, STD 2 IN. X 16 SPLINES PRE-AUTOMATED AXLE S 3.73-1 RATIO 3.91-1 RATIO 4.10-1 RATIO 4.44-1 RATIO 4.78-1 RATIO 5.37-1 RATIO 6.14-1 RATIO 6.57-1 RATIO 7.17-1 RATIO 2 IN. X 39 SPLINES AUTOMATED AXLE SHAFT 3.73-1 RATIO 3.91-1 RATIO 4.10-1 RATIO 4.44-1 RATIO 4.78-1 RATIO 5.37-1 RATIO 6.57-1 RATIO 7.17-1 RATIO 6.57-1 RATIO 6.14-1 RATIO 6.57-1 RATIO 6.57-1 RATIO 6.17-1 RATIO 8.17-1 RATIO 8.17-1 RATIO NO-SPIN™ NO-SPIN™ NO-SPIN™ NO-SPIN™ DIFF. REPLACES ITEMS 54 THRU 58	
	493204C91 493205C91 493196C91 585705C91 493199C91 493197C91	// SEE DIFF. CASE LISTING WHEN CHANGING RATIOS # CASE, DIFF. W/BOLTS 3.73 THRU 4.44-1 RATIO 4.78 THRU 8.17-1 RATIO & GEAR SET, DIFF. SIDE AND 2 IN. X 16 SPLINES PRE-AUTOMATED AXLE SIDE AUTOMATED AXLE SHAF A GEAR SET, INTER AXLE DIFE (KIT, INTER AXLE DIFF. W/CC) / BRG AND SEAL KIT	SHAFT FT FF.
	RA192FBR 1651261C91 1696994C91	KIT, INTER AXLE DIFF. BOLT KIT	

INTERNATIONAL® RA351 REAR - REAR AXLE



INTERNATIONAL® RA351 REAR - REAR AXLE

ITEM NO.	PART NO.	DESCRIPTION	QTY
		AXLE, REAR REAR	
		INTL/DANA [®] G340S, J340S, J380S 34000/38000 LB. SGL-RED	
1	109389R1	SHAFT, AXLE 2 IN. X 16 SPLINES PRE-AUTOMATED AXLE SHFT 39 SPLINES	2
	2502179C1 1649262C1	AUTOMATED AXLE SHAFT	2
	895478R2 144423H	STUD, WHEEL FLG GASKET, AXLE SHFT FLG TO HUB NUT, HEX LK 5/8NF	16 2 16
2	2011	HOUSING, AXLE SPICER®	
	595577C1	HEND [®] SUSP INTL [®] SUSP	1
	595578C1	4-SPG AND REYCO®	1
	595579C1	AIR	1
	595601C1	HEND [®] SUSP INTL SUSP	1
	1697109C1	4-SPG AND REYCO®	1
	1686123C1	AIR	11
3	91916R91	BREATHER, AXLE HSG VENT	1
<u>4</u> 5	586049C1	PLUG, MAGNETIC DRAIN NUT. COMPANION FLG HEX LK	1 1
5	1696474C1 390362R1	1-3/4NF WASHER, PINION SHAFT	1
7	710008	SEAL, PINION OIL	1
8		NOT USED	
9	72225C	BEARING, CONE PINION	2
10	72487	BEARING, CUP PINION	2
11	26045201	SPACER, PINION BRG .718 IN. THK	AR
	360453C1 360457C1	.718 IN. 1 HK .722 IN. THK	AR
	360461C1	.726 IN. THK	AR
	360465C1	.730 IN. THK	AR
	360469C1	.734 IN. THK	AR
	393975C1	.738 IN. THK	AR
	393979C1	.742 IN. THK	AR
12	454719C91	CAGE, W/CUPS, PINION BRG	1
13	1691152C1	BOLT, CAGE TO CARR. SHIM. PINION BRG CAGE	6
.0	896612R1	.005 IN. THK	AR
	157566R1	.010 IN. THK	AR
	157567R1	.030 IN. THK	AR
14	597237C91	// GEAR SET, RING AND PINION 3.73-1 RATIO	1
	597237C91 597238C91	3.73-1 RATIO 3.91-1 RATIO	1
	597239C91	4.10-1 RATIO	1
	597240C91	4.44-1 RATIO	1
	597241C91	4.78-1 RATIO	1
	597242C91 597243C91	5.37-1 RATIO 6.14-1 RATIO	1 1
	597244C91	6.57-1 RATIO	ı
	597245C91	7.17-1 RATIO	
	597246C91	8.17-1 RATIO	
15	MU1307TM	BEARING, PINION PILOT ROLLER	1
16	586045C1	PLUG, PIPE SQ-HD 3/4	
17	161019R93 1691150C1	CARRIER, W/CAPS, DIFF. BOLT. CARR TO HSG	1
	5/8 R	WASHER, FL 5/8	12
18		GASKET, SILICONE 3 OZ. TUBE	1
20	69208R1	ADJUSTER, DIFF. BRG	2
21	157491R2	LOCK, DIFF. BRG ADJ	2
22	3/16 X 1 P 24895R1	PIN, COTTER 3/16 X 1 BOLT, DIFF. BRG CAP	2 4

ITEM	PART			
NO.	NO.	DI	ESCRIPTION	QTY
	25712R1		WASHER, DIFF. BRG CAP BOLT	4
24	47820	D	BEARING, DIFF. CUP	2
25	47890	•	BEARING, DIFF. CONE	2
26	864358R2	#	CASE, DIFF. PL HALF	1
27	00.000.12	#	BOLT, DIFF. CASE	· ·
	1691256C1		3.73 THRU 4.44-1 RATIO	8
	1691255C1		4.78 THRU 8.17-1 RATIO	8
28	157494R1	&	WASHER, SIDE GEAR THRUST	2
29	161027R2	&	GEAR, DIFF. SIDE - 16 SPL.	2
	571357C1		39 SPL.	- 1
30	864356R2	&	SPIDER, DIFF.	1
31	864357R2	&	GEAR, DIFF. PINION	4
32	864360R1	&	WASHER, PINION THRUST	4
33		#	CASE, DIFF. FLG HALF	1
	505756C1		3.73 THRU 4.44-1 RATIOS	1
	505757C1		4.78 THRU 8.17-1 RATIOS	1
34	27293R1	#	NUT, DIFF. CASE BOLT, HEX	8
			9/16NF	
35	157490R1	•	RIVET, RING GEAR TO DIFF.	12
			CASE	
36			NOT USED	
37			DIFFERENTIAL, NO-SPIN™ UNIT	1
			2 IN. X 39 SPLINES	
			COMMON WHEEL END	
			NOTE: ITEM 37 REPLACES	
			ITEMS 28 THRU 32 WHEN	
			NO-SPIN™ DIFF. IS USED.	
			DIFFERENTIAL, STD	
			2 IN. X 16 SPLINES	
	400000001		PRE-AUTOMATED AXLE SHFT	
	482866C91		3.73-1 RATIO	
	493850C91		3.91-1 RATIO	
	482867C91		4.10-1 RATIO	
	482868C91		4.44-1 RATIO	
	482869C91		4.78-1 RATIO	
	482870C91		5.37-1 RATIO	
	482871C91 482872C91		6.14-1 RATIO 6.57-1 RATIO	
	482873C91 482874C91		7.17-1 RATIO	
	402074091		8.17-1 RATIO	
			DIFFERENTIAL, STD 2 IN. X 39 SPLINES	
	16513/2001		AUTOMATED AXLE SHFT 3.54-1 RATIO	
	1651342C91 571926C91		3.73-1 RATIO 3.73-1 RATIO	
	571926C91 571927C91		9.91-1 RATIO	
	571927C91 571928C91		4.10-1 RATIO	
	571929C91		4.44-1 RATIO	
	571930C91		4.78-1 RATIO	
	571931C91		5.37-1 RATIO	
	571931C91		6.14-1 RATIO	
	571933C91		6.57-1 RATIO	
	571934C91		7.17-1 RATIO	
	571935C91		8.17-1 RATIO	
		11	SEE DIFF. CASE LISTING	
		,,	WHEN CHANGING RATIOS	
	400004004	#	CASE, DIFF. W/BOLTS	
	493204C91	#	3.73 THRU 4.44-1 RATIO	
	493205C91	#	4.78 THRU 8.17-1 RATIO	
	493196C91	&	GEAR SET, DIFF. SIDE AND	
	585705C91	&	PINION 2 IN. X 16 SPLINES	
			PRE-AUTOMATED AXLE SHFT	
		&	39 SPLINES	
			AUTOMATED AXLE SHFT	
	RA192RBR	•	BRG AND SEAL KIT	



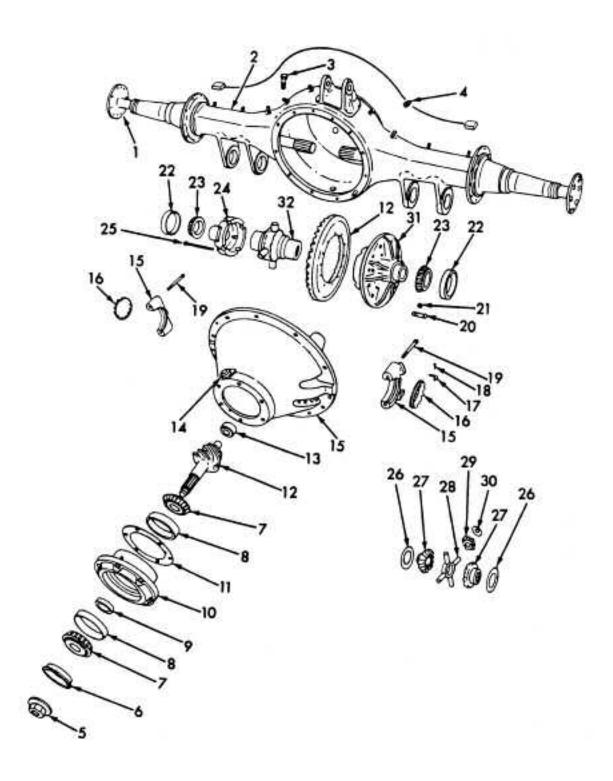
ITEM NO.	PART NO.	DESCRIPTION	QTY
		AXLE, FWD REAR	
		INTL/DANA [®] G380S 38000 LB. SGL-RED	
	26244R1 214757R2	NUT, COMPANION FLG WASHER, COMPANION FLG	2 2
3	415013N	◆ SEAL, OUTPUT SHAFT OIL	1
4	26311R1	BOLT, 3/8-16UNC X 1 IN.	4
5	415147N	▲ @SEAL, INTER DIFF. HSG OIL	1
6	474015C1	@ HOUSING, INTER DIFF.	1
ŭ	583164C1	@ SCREW, 12 PT HD 1/2-13UNC X 1-1/4 IN.	8
	417834C1	@ 3/8 HOLES	0
	586045C1	PLUG, PIPE SQ-SOCKET 3/4 GASKET, SILICONE 3 OZ, TUBE	2
7	010D		1
8	310B	 @ BEARING, INTER DIFF. FRT FOR SERVICE, ORDER FP6310VSP69 @ SHIM, INPUT BRG 	ı
	227331R1	.005 IN. THK	AR
	227332R1	.010 IN. THK	AR
9	227327R1	#@ BOLT, INTER DIFF. SPIDER CASE	8
10	463415C91 438420C2	#@ CASE, INTER DIFF. FRT HALF ##	1
11	612686R1	# #@WASHER, SIDE GEAR FRT	1
"	W2840	THRUST #@ BEARING, FRT SIDE GEAR	1
12	417854C1	THRUST #@ GEAR, INTER DIFF. FRT	
		SIDE	
13	436830C1	#@ SPIDER, INTER DIFF.	1
14	436831C1 88015H	D#@ GEAR, INTER DIFF. PINION D#@ WASHER, PINION GEAR	4
16	441143C1	THRUST #@ GEAR, INTER DIFF. REAR	
17	227279R1	SIDE	
18	22/2/9H1	#@ WASHER, REAR SIDE GEAR THRUST #@ CASE, W/BUSH., INTER DIFF.	
10	463404C91 438422C1	REAR HALF	ı
19	243496R1	@ BUSHING, INTER DIFF. CASE	1
20	122SL	▲ @ BEARING, INTER DIFF. REAR	1
21	227283R3	RING, DIFF. CLUTCH	1
22	487526C1	GEAR, INPUT DR	1
23	474018C1 583164C1	CASE, ADAP INTER DIFF. SCREW, 12 PT HD 1/2-13 UNC X 1-1/4 IN.	1 11
	17158R1	PIN, SLT	1
	20126R1	PIN, SHIFT FORK	1
	586045C1	PLUG, PIPE SQ- SOCKEET 3/4 DRAIN	1
24		▲ GASKET, SILICONE 3 OZ. TUBE	1
25	L610549	▲ BEARING, INPUT GEAR REAR CONE	2
26	L610510	▲ BEARING, INPUT GEAR REAR CUP	2
27	19392R1	NUT, IDLER SHAFT STOP	1
28		WASHER	
	227271R1	IDLER SHAFT	1
	214757R2	DR PINION THRUST	1
29	25877	 BEARING, IDLER GEAR CONE 	2

ITEM NO.	PART NO.	DESCRIPTION	QTY
30	25821	▲ BEARING, IDLER GEAR CUP	2
31	487524C91	GEAR, W/CUPS, IDLER	1
		SPACER, IDLER GEAR BRG	
	227420R2	.395 IN. THK	AR
	329579C2	.975 IN. THK	AR
	329580C2	.980 IN. THK .985 IN. THK	AR
	227415R2 329581C2	.985 IN. THK .990 IN. THK	AR AR
	227416R2	.995 IN. THK	AR
	227410H2 227417R2	1.000 IN. THK	AR
	227418R2	1.005 IN. THK	AR
	227419R2	1.010 IN. THK	AR
	227414R2	1.015 IN. THK	AR
_32	227351R1	SHAFT, IDLER GEAR	11
33	83799	NUT, PINION SHAFT	1
	19415R1	PIN, ROLL	
_34	487536C1	GEAR, HELICAL DR	1
35	72225C	▲ BEARING, PINION CONE	2
36	72487	▲ BEARING, PINION CUP	2
37		SPACER, PINION BRG	
	360453C1	.718 IN. THK	AR
	360457C1	.722 IN. THK	AR
	360461C1	.726 IN. THK	AR
	360465C1	.730 IN. THK	AR
	360469C1 393975C1	.734 IN. THK .738 IN. THK	AR AR
	393979C1	.742 IN. THK	AR
38	83968R1	BOLT, PINION BRG CAGE	6
39	359358C11	CAGE, W/CUPS, PINION BRG	1
40		SHIM, PINION BRG CAGE	
	896612R1	.005 IN. THK	AR
	157566R1	.010 IN. THK	AR
	157567R1	.030 IN. THK	AR_
41		// GEAR SET, RING AND PINION	
		INCLUDING 421913C1	
		CASTELLATED NUT AND 19415R1 SLT PINION	
	597237C91	3.73-1 RATIO	1
	597238C91	3.91-1 RATIO	1
	597239C91	4.10-1 RATIO	1
	597240C91	4.44-1 RATIO	1
	597241C91	4.78-1 RATIO	1
	597242C91	5.38-1 RATIO	1
	597243C91	6.14-1 RATIO	1
	597244C91	6.57-1 RATIO	1
	597245C91	7.17-1 RATIO	1
	597246C91	8.17-1 RATIO	1
42	MU1307TM	▲ BEARING, PINION PILOT	1
43	474020C92	CARRIER, W/CAPS, DIFF.	1
	1691150C1	BOLT, 5/8-11UNC X 1-3/4 IN.	12
	5/8 R	WASHER, FL 3/8	12
44	446839C1	▲ GASKET, SILICONE 4.7 OZ. TUBE	1
45 46	69208R1 3/16 X 1 P	ADJUSTER, DIFF. PIN, COTTER 3/16 X 1 IN.	2
47	157491R2	LOCK, DIFF. BRG ADJ	2
48	24895R1	BOLT, DIFF. BRG CAP	4
-	25712R1	WASHER, DIFF. BRG CAP	4
49		NOT USED	
50	47820	▲ BEARING, DIFF. CUP	2
51	47890	@ BEARING, DIFF. CONE	2
52	864358R2	@ @ CASE, DIFF. PL HALF	1
53	-	@ @ BOLT, DIFF. CASE	
	1691256C1	3.73, 3.91, 4.10, 4.44-1 RATIO	8
	1691255C1	4.78, 5.38, 6.14, 6.57, 7.17, 8.17-1 RATIO	

1 55 5 56 8 57 8 58 8 59 5 60 1 61 2 62 1 5 63 3	57563R2 571354C1 564350R1 564357R2 564356R2 505756C1 505757C1	& WASHER, DIFF. SIDE GEAR THRUST 20 SPLINE & GEAR, DIFF. SIDE - 41 SPL. & WASHER, DIFF. THRUST & GEAR, DIFF. PINION & SPIDER, DIFF. @ CASE, DIFF. FLG HALF 3.73 THRU 4.44-1 RATIO 4.78 THRU 8.17-1 RATIO PRIVET, RING GEAR TO DIFF.CASE @ NUT, DIFF. CASE BOLT SHAFT, AXLE 2-1/8 IN. X 20 SPLINES PRE-COMMON WHEEL END 41 SPLINES COMMON WHEEL END STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004 FOR CODE 844004	2 4 4 1 1 1 12 8 2 2 16
55 5 56 8 57 8 58 8 59 5 60 1 61 2 62 1 5	671354C1 664360R1 664357R2 664356R2 605756C1 605757C1 57490R1 77293R1 57518R2 671350C2 6412368 695493R2	& GEAR, DIFF. SIDE - 41 SPL. & WASHER, DIFF. THRUST & GEAR, DIFF. PINION & SPIDER, DIFF. @ @ CASE, DIFF. FLG HALF 3.73 THRU 4.44-1 RATIO 4.78 THRU 8.17-1 RATIO ● RIVET, RING GEAR TO DIFF.CASE @ @ NUT, DIFF. CASE BOLT SHAFT, AXLE 2-1/8 IN. X 20 SPLINES PRE-COMMON WHEEL END 41 SPLINES COMMON WHEEL END STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004	4 4 1 1 1 12 8 2 2 16
56 8 57 8 58 8 59 5 60 1 61 2 62 1 5 63 3	864360R1 864357R2 864356R2 805756C1 805757C1 57490R1 87293R1 57518R2 871350C2 8412368 895493R2	& WASHER, DIFF. THRUST & GEAR, DIFF. PINION & SPIDER, DIFF. @ @ CASE, DIFF. FLG HALF 3.73 THRU 4.44-1 RATIO 4.78 THRU 8.17-1 RATIO ● RIVET, RING GEAR TO DIFF.CASE @ ® NUT, DIFF. CASE BOLT SHAFT, AXLE 2-1/8 IN. X 20 SPLINES PRE-COMMON WHEEL END 41 SPLINES COMMON WHEEL END STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004	4 4 1 1 1 12 8 2 2 16
57 8 58 8 59 5 60 1 61 2 62 1 5 63 3	64357R2 64356R2 605756C1 605757C1 57490R1 57293R1 57518R2 671350C2	& GEAR, DIFF. PINION & SPIDER, DIFF. @ @ CASE, DIFF. FLG HALF 3.73 THRU 4.44-1 RATIO 4.78 THRU 8.17-1 RATIO ● RIVET, RING GEAR TO DIFF.CASE @ @ NUT, DIFF. CASE BOLT SHAFT, AXLE 2-1/8 IN. X 20 SPLINES PRE-COMMON WHEEL END 41 SPLINES COMMON WHEEL END STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004	4 1 1 1 12 8 2 2 16
58 8 59 5 60 1 61 2 62 1 5 8 9 8 5 63 3	664356R2 605756C1 605757C1 57490R1 57293R1 57518R2 671350C2 6412368 695493R2	& SPIDER, DIFF. @ @ CASE, DIFF. FLG HALF 3.73 THRU 4.44-1 RATIO 4.78 THRU 8.17-1 RATIO ■ RIVET, RING GEAR TO DIFF.CASE @ @ NUT, DIFF. CASE BOLT SHAFT, AXLE 2-1/8 IN. X 20 SPLINES PRE-COMMON WHEEL END 41 SPLINES COMMON WHEEL END STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004	1 1 1 12 8 2 2 2 16
59	505756C1 505757C1 57490R1 57293R1 57518R2 571350C2	© © CASE, DIFF. FLG HALF 3.73 THRU 4.44-1 RATIO 4.78 THRU 8.17-1 RATIO ● RIVET, RING GEAR TO DIFF.CASE © © NUT, DIFF. CASE BOLT SHAFT, AXLE 2-1/8 IN. X 20 SPLINES PRE-COMMON WHEEL END 41 SPLINES COMMON WHEEL END STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004	1 1 12 8 2 2 16
5 60 1 61 2 62 1 5 9 8 5 63 3	575757C1 57490R1 57293R1 57518R2 571350C2 9412368 895493R2	3.73 THRU 4.44-1 RATIO 4.78 THRU 8.17-1 RATIO PIVET, RING GEAR TO DIFF.CASE NUT, DIFF. CASE BOLT SHAFT, AXLE 2-1/8 IN. X 20 SPLINES PRE-COMMON WHEEL END 41 SPLINES COMMON WHEEL END STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004	1 12 8 2 2 16
60 1 61 2 62 1 5 9 8 5 63 3	57490R1 27293R1 57518R2 571350C2 9412368	RIVET, RING GEAR TO DIFF.CASE RIVET, RING GEAR TO DIFF.CASE RIVET, AXLE 2-1/8 IN. X 20 SPLINES PRE-COMMON WHEEL END 41 SPLINES COMMON WHEEL END STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004	12 8 2 2 16 16
61 2 62 1 5 8 9 8 5 63 3	27293R1 57518R2 571350C2 9412368 95493R2	@ @ NUT, DIFF. CASE BOLT SHAFT, AXLE 2-1/8 IN. X 20 SPLINES PRE-COMMON WHEEL END 41 SPLINES COMMON WHEEL END STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004	2 2 16 16
62 1 5 9 8 5 63	57518R2 571350C2 9412368 95493R2	SHAFT, AXLE 2-1/8 IN. X 20 SPLINES PRE-COMMON WHEEL END 41 SPLINES COMMON WHEEL END STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004	2 2 16 16
1 5 9 8 5 63 1 1 1	371350C2 9412368 95493R2	20 SPLINES PRE-COMMON WHEEL END 41 SPLINES COMMON WHEEL END STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004	2 16 16
9 8 5 63 3	9412368 895493R2	41 SPLINES COMMON WHEEL END STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004	16 16
63 63 1	895493R2	STUD, WHEEL FLG NUT, HEX LK 3/4-16UNF GASKET, AXLE SHAFT EXC CODE 844004	16
63 63 1	895493R2	GASKET, AXLE SHAFT EXC CODE 844004	
63 3		EXC CODE 844004	
63 3	66152R2	FOR CODE 844004	2
3			2
1		HOUSING, AXLE PRE-COMMON WHEEL END HEND [®] SUSP	
1	334052C5	HEND® SUSP W/O TTR-BRKT FOR SERVICE ORDER 1-1651833C1	1
	651833C1	2-FP594A W/TTR-BRKT INTL SUSP	1
	651835C1 97874C2	4-SPG AIB	1 1
		COMMON WHEEL END	
5	95593C1	HEND [®] SUSP INTL [®] SUSP	1
4	686122C1	4-SPG AND REYCO®	1
	697105C1	AIR	'
	09/10301	PLUG	
5	886045C1	PIPE SQ-SOCKET 3/4 DRAIN AND FILLER	2
5	86048C1	TEMP SEND HOLE	1
	86049C1	MAGNETIC DRAIN	1
	1916R91	BREATHER	1
	P594A	BEARING	2
	95622C2	BRACKET, TORQUE ROD	1
	46839C1	GASKET, SILICONE 4.7 OZ. TUBE	1
65		NOT USED NOT USED	
66 67		NOT USED NOT USED	
68		NOT USED NOT USED	
69		GASKET, SILICONE 3 OZ. TUBE	1
	27334R2	SHAFT, OUTPUT	1
	210	▲ BEARING, OUTPUT SHAFT	1
	660433R1	▲ RING, SNAP, OUTPUT SHAFT BRG	1
73 2	132678C2	RETAINER, OUTPUT SHAFT BRG	1
	332678C2 25709R1	WASHER, FL 3/8	4
75		SPACER, REAR INPUT GEAR BRG	
3	344639C1	.185 IN. THK	AR
	344643C1	.189 IN. THK	AR
3		.195 IN. THK	AR

ITEM	PART	DECORIDATION	OTV
NO.	NO.	DESCRIPTION	QTY
	344655C1	.201 IN. THK	AR
	344661C1	.207 IN. THK	AR
	366347C1	.213 IN. THK	AR
	366350C1	.219 IN. THK	AR_
76	344618C21	RETAINER, W/CUPS, REAR	1
	04040D4	INPUT GEAR BRG	-
77	24840R1 388355C1	BOLT, BRG RET NUT, GEAR BRG RET	<u>5</u> 1
,,	30033301	DIFFERENTIAL, STD	'
		2-1/8 IN. X 20 SPLINES	
		PRE-COMMON WHEEL END	
	468091C97	3.73-1 RATIO	
	493853C92	3.91-1 RATIO	
	468092C97	4.10-1 RATIO	
	468093C97	4.44-1 RATIO	
	468094C97	4.78-1 RATIO	
	468095C97	5.37-1 RATIO	
	468096C97 468097C97	6.14-1 RATIO 6.57-1 RATIO	
	468097C97 468098C97	7.17-1 RATIO	
	468099C97	8.17-1 RATIO 8.17-1 RATIO	
	100000007	DIFFERENTIAL, STD	
		2-1/8 IN. X 41 SPLINES	
		COMMON WHEEL END	
	572261C91	3.73-1 RATIO	
	572262C91	3.91-1 RATIO	
	572263C91	4.10-1 RATIO	
	572264C91	4.44-1 RATIO	
	572265C91	4.78-1 RATIO	
	572266C91	5.37-1 RATIO	
	572267C91 572268C91	6.14-1 RATIO 6.57-1 RATIO	
	572269C91	7.17-1 RATIO	
	572270C91	8.17-1 RATIO	
		// SEE DIFF. CASE LISTING WHEN	
		CHANGING RATIOS	
	400004004	@@ CASE, DIFF. W/BOLTS	
	493204C91 493205C91	3.73 THRU 4.44-1 RATIO 4.78 THRU 8.17-1 RATIO	
	493205C91 493197C91	& GEAR SET, DIFF. SIDE AND	
	430137031	PINION 2-1/8 IN. X	
		20 SPLINES	
		PRE-COMMON WHEEL END	
	585706C91	& 41 SPLINES	
	1651260C91	COMMON WHEEL END @ KIT, INTER DIFF. HSG CASE	
	578499C91	AND GEARS # KIT, INTER DIFF. CASE AND	
	493199C91	PINION GEARS KIT, INTER DIFF. PINION AND	
	B 4 4 4 4 4 5 7 7 7 7 7 7 7 7 7 7 7 7 7 7	SIDE GEARS	
	RA192FBR	▲ BRG & SEAL KIT	
	1696994C91	BOLT KIT	

INTERNATIONAL® RA355/472 REAR - REAR AXLE



INTERNATIONAL® RA355 REAR - REAR AXLE

ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.
		AXLE, REAR REAR			
		INTL/DANA [®] G380S, J400S 38/40000 LB. SGL-RED		2	16861230 16861230 20216330
1		SHAFT, AXLE			
	157518R2	2-1/8 IN. X 20 SPLINES PRE-COMMON WHEEL END 2-1/8 IN. X 41 SPLINES COMMON WHEEL END	2		
	571350C2	W/O CODE 844004	2		596820C9
	1615350C1	W/CODE 844004 STUD, WHEEL FLG	2 16		16687550
	14440011	NUT, AXLE SHAFT FLG	40		
	144423H 9412368	5/8-18UNF 3/4-16UNF	AR AR		595603C
	54700R1	DOWEL, AXLE SHAFT FLG W/CODE 844004	16		16971090
		GASKET, AXLE SHAFT FLG			
	895493R2	W/O CODE 844004	2		
2	56152R2	W/CODE 844004 HOUSING, AXLE	2_		
_		PRE-COMMON WHEEL END			586048C
		HEND® SUSP	1		FP594A
		REORDER 1-165183RC1 AND 2-ST2057			595622C2
	1651834C1	HEND® SUSP W/TTR-BRKT	1	3 4	91916R9 ⁻ 586049C ⁻
	487590C3	INTL 4-SPG SUSP	1	5	300049C
		INTL AIR SUSP REORDER 487590C2	1		16964740
		AND 501687C1			501146C1
		COMMON WHEEL END		6	390362R ⁻ 710008
		HEND® SUSP		-7	72225C
		EXC AIR SUSP OR RT441 SUSP		8	72487
		W/O 2-BOLT TTR-BRKT		9	2604620
	595601C1	W/O 12.8 HI OR 15.5 HI	1		360463C
		TTR-BRKT			360461C
	595607C1 595606C2	W/12.8 HI TTR-BRKT W/15.5 HI TTR-BRKT	1		360465C
	39300002	W/2-BOLT TTR-BRKT	'		360469C
		W/O 2-BOLT BEAM			393979C
		HANGER BRKT	.	10	454719C9
	1663956C1 1668715C1	W/O 12.8 HI TTR-BRKT W/12.8 HI TTR-BRKT	1		83968R1
	100071301	W/2-BOLT BEAM	'	11	
		HANGER BRKT		''	896612R
	100710501	W/O 12.8 HI TTR-BRKT	_		157566R
	1697465C1 1697465C1	W/O SENSOR BLOCKS W/SENSOR BLOCKS	1		157567R
	1683726C1	W/12.8 HI TTR-BRKT	1	12	
	1686123C1	FOR AIR SUSP	1		
	1647670C1	FOR RT441 SUSP INTL SUSP	1		
	1697109C1	4-SPG W/O LOW MTD SUSP	1		597236C9
		AND 40.75 IN.	.		597237C9
	10507507	SPG CTR	.		597240C9
	1652756C1	W/LOW MTD SUSP AND 40.75 IN.	1		597241C9
		SPG CTR			16981730 597242C9
		AIR SUSP			597242C9

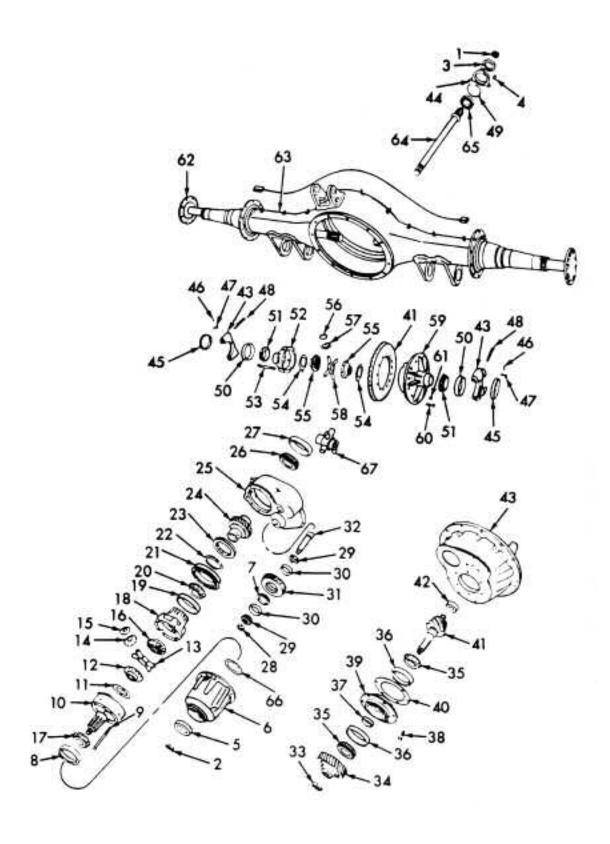
ITEM NO.	PART NO.	DESCRIPTION	QTY
		EXC LOW PROFILE SUSP	
2	1686123C1	W/O ABS SENSOR	1
	1686123C1	W/ABS SENSOR	1
	2021633C1	FOR LOW PROFILE SUSP	1
		ORDER 595602C1	
		HSG AND 1672183C1	
		TTR-BRKT	
		NEWAY [®] AIR SUSP	
		12.8 TTR-BRKT	
	596820C91	W/O TAB REMOVED FROM	1
	400000	FRONT HANGER BRKT	.
	1668755C2	W/TAB REMOVED FROM	1
		BEAM HANGER BRKT	
		ORDER 1682914C1 HSG AND 595622C2 TTR-BRKT	
	595603C1	13.3 TTR-BRKT	1
	1697109C1	SUSP	1
		RIDEWELL® SUSP W/12.8 HI	1
		TTR-BRKT	
		PLUG, PATCH THD	
	586048C1	1/2-14NPTF	1
	586045C1	3/4-14NPTF	1
	FP594A	BEARING, HSG AXLE	2
	595622C2	BRACKET, TORQUE ROD	1
3_4	91916R91 586049C1	BREATHER, AXLE HSG VENT PLUG, PIPE MAGNETIC DRAIN	1
<u>4</u> 5	58604901	NUT, PINION SHAFT	
5	1696474C1	W/O 1480 YOKE	1
	501146C1	W/1480 YOKE	AR
	390362R1	WASHER, PINION SHAFT	AR
6	710008	@ SEAL, PINION OIL	1
7	72225C	@ BEARING, PINION CONE	2
_ 8	72487	@ BEARING, PINION CUP	2
9		SPACER, PINION BRG	
	360463C1	.718 IN. THK	AR
	360457C1	.722 IN. THK	AR
	360461C1	.726 IN. THK	AR
	360465C1	.730 IN. THK	AR
	360469C1	.734 IN. THK .738 IN. THK	AR AR
	393975C1 393979C1	.738 IN. THK .742 IN. THK	AR AR
10	454719C91	CAGE, W/CUPS, PINION BRG	
.0	83968R1	BOLT, CAGE TO CARR	6
		9/16-12 X 1-1/2 IN.	-
11		SHIM, PINION BRG CAGE	
	896612R1	.005 IN. THK	AR
	157566R1	.010 IN. THK	AR
	157567R1	.030 IN. THK	AR
12		// GEAR SET, RING AND PINION INCLUDES 57881C1	
		LK NUT	
		390362R1 WASHER,	
		580449C91 SEALANT KIT	
	597236C91	3.54-1 RATIO	1
	597237C91	3.73-1 RATIO	1
	597238C91	3.91-1 RATIO	1
	597240C91	4.44-1 RATIO	1
	597241C91	4.78-1 RATIO	1
	1698173C91 597242C91	5.11-1 RATIO 5.38-1 RATIO	1
	597243C91	6.14-1 RATIO	il
	307210001	3.77.7.70	<u>'</u>

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INTERNATIONAL® RA355 REAR - REAR AXLE

ITEM NO.	PART NO.	DESCRIPTION	QTY
	597244C91	6.51-1 RATIO	1
12	597245C91 MU1307TM	7.17-1 RATIO @ BEARING, PINION PILOT	1 1
13 14	586045C1	PLUG, PIPE SQ-SOC 3/4 IN. FILLER	1
15	16109R93 1691150C1 5/8 R	CARRIER, W/CAPS DIFF. BOLT, CARR. TO HSG WASHER12 GASKET, SILICONE	1 12
	554204C1 446839C1	@ 3 OZ. TUBE 4.7 OZ. TUBE	1 1
16	69208R1	ADJUSTER, DIFF. BRG	2
17	157491R2	LOCK, DIFF. BRG ADJ	2
18	3/16 X 1 P	PIN, COTTER 3/16 X 1 IN.	2
19	24895R1	BOLT, DIFF. BRG CAP	4
	25712R1	3/4-10 X 4-1/5 IN. WASHER, 3/4 IN. DIFF. BRG CAP BOLT	4
20	157490R1	RIVET, RING GEAR TO DIFF. CASE	12
_21	27293R1	# NUT, DIFF. CASE BOLT	8
_22	47820	@ BEARING, DIFF. CUP	2
23	47890	@ BEARING, DIFF. CONE	2
24	864358R2	# CASE, DIFF. PL HALF	11
25	100105701	# BOLT, DIFF. CASE	
	1691257C1	3.54-1 RATIO	1 1
	1691256C1	3.73 THRU 4.44-1 RATIO	1
	1691255C1	4.78 THRU 8.17-1 RATIO	
_26	157494R1	▲ WASHER, SIDE GEAR THRUST	2
27	571354C1 157563R1	▲ GEAR, DIFF. SIDE - 41 SPL. 20 SPLINE	2
_28	864356R2	▲ SPIDER, DIFF.	1
29	864357R2	 GEAR, DIFF. PINION 	4
30	864360R1	▲ WASHER, PINION THRUST	4
31	584281C1 505756C1 505757C1	# CASE, DIFF. FLG HALF 3.54-1 RATIO 3.73-1 RATIO 4.78 THRU 7.17-1 RATIO	1 1 1
32		DIFFERENTIAL, NO SPIN™ NOTE: ITEM 32 REPLACES ITEMS 26 THRU 30 WHEN NO-SPIN™ DIFF. IS USED.	
	991126C91 991127C91 991128C91 991129C91 991130C91 991131C91 991132C91 991133C91 991134C91 584289C91 571913C91 571914C91 571915C91	DIFFERENTIAL, STD PRE-COMMON WHEEL END 2-1/8 IN. X 20 SPLINES 3.73-1 RATIO 3.91-1 RATIO 4.10-1 RATIO 4.44-1 RATIO 4.78-1 RATIO 5.38-1 RATIO 6.14-1 RATIO 6.14-1 RATIO 6.57-1 RATIO 7.17-1 RATIO COMMON WHEEL END 2-1/8 IN. X 41 SPLINES 3.54-1 RATIO 3.73-1 RATIO 3.91-1 RATIO 4.10-1 RATIO	

ITEM NO.	PART NO.	DESCRIPTION	QTY
32	571916C91 571917C91 1698172C91 571918C91 571919C91 571920C91 571921C91	4.44-1 RATIO 4.78-1 RATIO 5.11-1 RATIO 5.38-1 RATIO 6.14-1 RATIO 6.57-1 RATIO 7.17-1 RATIO NO-SPIN™ PRE-COMMON WHEEL END	
	484129C92 494632C92 484130C92 484131C92 484132C92 484133C92 991132C91 484135C92 484136C92	2-1/8 IN. X 20 SPLINES 3.73-1 RATIO 3.91-1 RATIO 4.10-1 RATIO 4.44-1 RATIO 4.78-1 RATIO 5.38-1 RATIO 6.14-1 RATIO 6.57-1 RATIO 7.17-1 RATIO COMMON WHEEL END 2-1/8IN. X 41 SPLINES	
		NOTE: ORDER STD DIFF. AND ITEM 32	
		// SEE DIFF. CASE LISTING WHEN CHANGING RATIOS	
	586702C91 493204C91 493205C91 493197C91	# CASE, W/BOLTS AND NUTS, DIFF. 3.54-1 RATIO 3.73 THRU 4.44-1 RATIO 4.78 THRU 8.17-1 RATIO GEAR SET, DIFF. SIDE AND PINIC 2-1/8 IN. X 20 SPLINES PRE-COMMON WHEEL END	DN
	585706C91 RA192RBR	▲ 2-1/8 IN. X 41 SPLINES COMMON WHEEL END @ BRG AND SEAL KIT	
	1696994C91	● BOLT KIT	



ITEM NO.	PART NO.	DESCRIPTION	QTY
		AXLE, FWD REAR INTL/DANA® J340S, J380S, J44 34/38/40000 LB. SGL-RED	08
1 2	1696473C1	NUT, COMPANION FLG OUTPUT NUT. COMPANION FLG INPUT	1
	440302C1 1696474C1	PRIOR TO 7/1/93 / 7/1/93 AND LATER	1 1
3	415013N	SEAL, OUTPUT SHAFT OIL PRIOR TO 7/15/91	1
4	1691147C2 26310R1	7/15/91 AND LATER BOLT, RET TO HSG	4
5	25709R1 415281N	WASHER, FL 3/8 IN. © SEAL, INTERAXLE DIFF. HSG OIL	1
6	481119C2	HOUSING, INTERAXLE DIFF. PRIOR TO 7/1/93 ORDER 1695386C1 HSG AND 1695385C91 BRG	1
	1695386C1	 7/1/93 AND LATER SCREW, 12 PT-HD 1/2-13UNC X 	1
	583164C1 583165C1	1-1/4 IN. 2 IN.	6
	554204C1	SEALANT, SILICONE, 3 OZ. TUBE PLUG, INTERAXLE DIFF. HSG DRAIN	· II
	586045C1 2035620C1	7/1/93 AND LATER W/O CODE 14WLD W/CODE 14WLD	1 1
7		SPACER, IDLER GEAR BRG OLD DESIGN	
	463423C2	1.277 IN. THK	AR
	463424C2	1.282 IN. THK	AR
	463425C2	1.287 IN. THK	AR
	463426C2	1.292 IN. THK	AR AR
	463427C2	1.297 IN. THK	AR
	463428C2 463429C2	1.302 IN. THK 1.307 IN. THK	AR AR
	497865C1	1.307 IN. THK 1.312 IN. THK	AR AR
	497866C1	1.312 IN. THK 1.312 IN. THK NEW DESIGN	AR
	1654953C1	1.632 IN. THK	AR
	1654954C1	1.637 IN. THK	AR
	1654955C1	1.642 IN. THK	AR
	1654956C1	1.647 IN. THK	AR
	1654957C1	1.652 IN. THK	AR
	1654958C1	1.657 IN. THK	AR
	1654959C1	1.662 IN. THK	AR
	1654960C1	1.665 IN. THK	AR
8	JLM710910	@ CUP, INTERAXLE DIFF. FRT BRG FOR SERVICE, ORDER JLM710910	1
9	27857R1	SCREW, 12 PT HD 1/2NC X 2-3/4 IN. PRIOR TO 7/1/93	8
		▶ / RIVET, INTERAXLE DIFF. CASE 7/1/93 AND LATER	8

ITEM NO.	PART NO.	DESCRIPTION	QTY
10	463415C91	▶ / CASE, INTERAXLE DIFF. FRT	1
11	W4860	▶ /@& BEARING, FRT SIDE GEAR THRUST	1
12	463414C1	/& GEAR, INTERAXLE DIFF FRT SIDE	1
13	463412C1	/& SPIDER, INTERAXLE DIFF.	1
14	463419C1	/& GEAR, INTERAXLE DIFF. PINION	4
15	463413C1	/& WASHER, TRANSAXLE DIFF. PINION GEAR THRUST	4
16	463402C1	/& GEAR, INTERAXLE DIFF. REAR SIDE	1
17	JLM710949	© CONE, INTERAXLE DIFF. FRT BROFON SERVICE, ORDER JLM710949	3 1
18	463404C91) / CASE, INTERAXLE DIFF. REAR	
19	28921	@ CUP, INTERAXLE DIFF. REAR	1
20	28985	© CONE, INTERAXLE DIFF. REAR	1
21	XLS5-1/8A	CASE BRG © BEARING, INTERAXLE DIFF. REAR BALL	1
22	495024C1	RING, INTERAXLE DIFF. REAR BRG RET	1
23	463430C2	COLLAR, SHIFT CLUTCH	1
24	481108C1	GEAR, DIFF. INPUT	1
25	592535C1	CASE, INTERAXLE DIFF. SCREW, 12 PT-HD 1/2-13UNC X	1
	583164C1	1-1/4 IN.	5
	583166C1	2-1/4 IN.	6
		PLUG, DRAIN	.
	586045C1	W/O CODE 14WLD	1
	2035620C1	W/CODE 14WLD	1
	554204C1	SEALANT, SILICONE 3 OZ. TUBE	1
	592534C92 378066R1	CYLINDER, DIFF. SHIFT LK	1
	584278C1	RING, SNAP SPRING, COMPRESSION	1
26	JLM710949	@ CONE, INPUT GEAR BRG	1
20	0EW/ 10040	FOR SERVICE, ORDER JLM710949	·
27	JLM710910	© CUP, INPUT GEAR BRG FOR SERVICE, ORDER JLM710910	1
28	1696472C1	NUT, IDLER GEAR SHAFT STOP	1
29		CONE, IDLER GEAR BRG	
	3877	@ OLD DESIGN	2
	M802048	@ NEW DESIGN	2_
30	2000	CUP, IDLER GEAR BRG	
	3820	@ OLD DESIGN	2
21	M802011	@ NEW DESIGN	2
31	481107C91 1654949C91	GEAR IDLER LARGE BEARING (3.75") SMALL BEARING (3.25")	1
32	463420C2	SHAFT, IDLER GEAR	1
33	83799	NUT, PINION SHAFT	1
	19415R1	CASTELLATED PIN, SLT	1
34	483442C1	GEAR, PINION SHAFT DRIVEN	1
35	72225C	CONE, PINION BRG	2

ITEM	PART		
NO.	NO.	DESCRIPTION	QTY
36	72487	CUP, PINION BRG	2
37	00045004	SPACER, PINION BRG	4.0
	360453C1	.718 IN. THK	AR
	360457C1	.722 IN. THK .726 IN. THK	AR AR
	360461C1 360465C1	.720 IN. THK .730 IN. THK	AR
	360469C1	.730 IN. THK .734 IN. THK	AR
	393975C1	.738 IN. THK	AR
	393979C1	.742 IN. THK	AR
38	1691152C1	BOLT, PINION BRG CAGE	8
39	482787C91	CAGE, PINION BRG, W/CUPS	1
40		SHIM, PINION BRG CAGE	
	463435C2	.003 IN. THK	AR
	463436C2	.005 IN. THK	AR
41		// GEAR SET, RING AND PINION	
		INCLUDES ETN0083799	
		CASTELLATED NUT AND	
	507026C01	19415R1 SLT PIN	4
	597236C91 597237C91	3.54-1 RATIO 3.73-1 RATIO	1 1
	597238C91	3.91-1 RATIO	1
	597239C91	4.10-1 RATIO	1
	597240C91	4.44-1 RATIO	1
	597241C91	4.78-1 RATIO	1
	1694169C91	5.11-1 RATIO	1
	597242C91	5.37-1 RATIO	1
	597243C91	6.14-1 RATIO	1
	597244C91	6.57-1 RATIO	1
	597245C91	7.17-1 RATIO	1
	597246C91	8.17-1 RATIO	1
		BOLT, RING GEAR TO DIFF. CASE	
42	MU1307TM	@ BEARING, PINION PILOT	1
43	464253C92	CARRIER, DIFF. W/CAPS	1
	1691150C1 5/8 R	BOLT, CARR TO HSG WASHER, LK 5/8 IN.	12 12
	5/6 H	GASKET, ELIMINATOR	12
	1693855C1	6 ML	1
	1693856C1	50 ML1	•
44	481811C1	CAGE, OUTPUT SHAFT BRG	1
45	69208R1	ADJUSTER, DIFF.	2
46	3/16 X 1 P	PIN, COTTER 3/16 X 1 IN.	2
47	157491R2	LOCK, DIFF. BRG ADJ	2
48	24895R1	BOLT, DIFF. BRG CAP	4
I	25712R1	WASHER, DIFF. BRG CAP BOLT	4
49	660433R1	RING, OUTPUT SHAFT BRG	1
	47000	SNAP	
50	47820 47890	@ CUP, DIFF, BRG	2
51 52	47890 864358R2	CONE, DIFF. BRG CASE, DIFF. PL HALF	1
53	004000NZ	# BOLT, DIFF. CASE	<u> </u>
33	1691257C1	3.54-1 RATIO	8
	1691256C1	3.73 THRU 4.44-1 RATIO	8
	1691255C1	4.78 THRU 8.17-1 RATIO	8
54	157494R1	▲ WASHER, DIFF. SIDE GEAR THRUST	2
55		▲ GEAR, DIFF. SIDE	2
33	157563R2	20 SPLINE	~
	571354C1	41 SPLINE	
	571357C1	39 SPLINE	
I———			

NO.	PART NO.	DESCRIPTION	QTY
56	864360R1	▲ WASHER, DIFF. PINION GEAR THRUST	4
57	864357R2	▲ GEAR, DIFF. PINION	4
58	864356R2	▲ SPIDER, DIFF.	1_
59		# CASE, DIFF. FLG HALF	
	584281C1 505756C1	3.54-1 RATIO 3.73 THRU 4.44-1 RATIO	1
	505757C1	4.78 THRU 8.17-1 RATIO	1
60	157490R1	&& RIVET, RING GEAR TO DIFF. CASE	12
61	27293R1	# NUT, DIFF. CASE BOLT	8
62	157518R2	SHAFT, AXLE PRE-COMMON WHEEL END 2-1/8 IN. X 20 SPLINE COMMON WHEEL END CODE 14472 2-1/8 IN. X 41 SPLINE	2
	571350C2	W/O CODE 844004	2
	1615350C1	W/CODE 844004	2
	2502179C1	CODE 14475	2
	104000001	2 IN. X 39 SPLINE	
	1649262C1	CODE 14476 2 IN. X 39 SPLINE	2
		STUD, WHEEL FLG	16
	9412368	NUT, HEX NY-LOCK [®] EXC CODE 844004 3/4-16UNF	16
	144423H	FOR CODE 844004 5/8-18UNF	16
	895493R2 56152R2	GASKET, AXLE SHAFT FLG EXC CODE 844004 FOR CODE 844004	2 2
63	595593C1 595599C1 595598C2	HOUSING, AXLE CODE 14472 HEND® SUSP EXC AIR SUSP W/O 2-BOLT TTR-BRKT W/O 12.8, 15.5 HI TTR-BRK W/12.8 HI TTR-BRKT W/15.5 HI TTR-BRKT RE-ORDER 595593C1 HSG AND 591407C4 TTR-BRKT W/2-BOLT TTR-BRKT W/0 2-BOLT BEAM HANGER BRKT	CT 1 1 1
	1663955C1 1668714C1 1683723C1 1683725C1 1697105C1	MANGEH BHKT W/O 12.8 HI TTR-BRKT W/12.8 HI TTR-BRKT W/2-BOLT BEAM HANGER BRKT W/O 12.8 HI TTR-BRKT W/O 12.8 HI TTR-BRKT FOR AIR SUSP INTL® SUSP 4-SPG	1 1 1 1 1
		EXC LOW PROFILE SUSP	

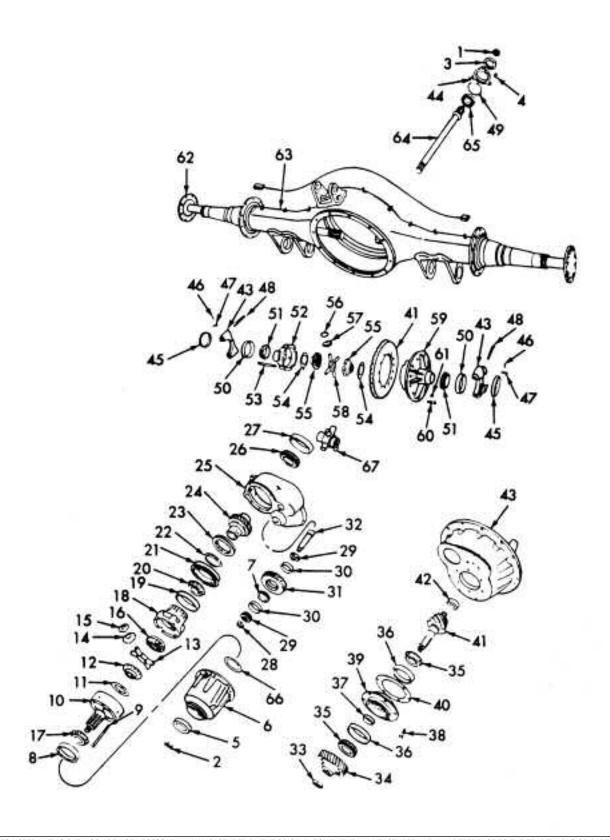
INTERNATIONAL[®] RA472 FRONT - REAR AXLE

ITEM NO.	PART NO.	DESCRIPTION (ΣΤΥ
63	1686122C1 1686122C1	W/O ABS/ATC W/ABS/ATC	1
	1652755C1	FOR LOW PROFILE SUSP AIR	1
	1697105C1 2021632C1	EXC LOW PROFILE SUSP FOR LOW PROFILE SUSP ORDER 595594C1 HSG AND 1672183C1 BRKT NEWAY® AIR SUSP EXC LOW PROFILE SUSP	1
	596819C91 595595C1 1668754C2	12.8 HI TTR-BRKT 13.3 HI TTR-BRKT	1 1 1
	1686122C1 1686122C1	REYCO [®] 101, 101A, 102, 102W SUS W/O ABS/ATC W/ABS/ATC RIDEWELL [®] SUSP	SP 1 1
	1668714C1	W/O 2-BOLT BEAM HANGER BRKT	1
	1683725C1 2038767C1	W/2-BOLT BEAM HANGER BRKT CHALMERS [®] SUSP CODE 14475	1
	595573C1	HEND [®] SUSP INTL SUSP	1
	595574C1 595575C1	4-SPG AIR	1
	1654197C1	NEWAY [®] AIR SUSP ORDER 1654202C1 HSG AND 595622C2 BRKT	1
	595574C1	REYCO [®] SUSP CODE 14476 HEND [®] SUSP	1
	595593C1 595599C1 595598C2	W/O 12.8, 15.5 HI TTR-BRKT W/12.8 HI TTR-BRKT W/15.5 HI TTR-BRKT RE-ORDER 595593C1 HSG AND 591407C4 TTR-BRKT	1 1 1
	1686122C1 1697105C1	INTL SUSP 4-SPG AIR NEWAY [®] AIR SUSP	1
	59595C1 1686122C1	REYCO® SUSP BRACKET, TRANSVERSE TORQUE ROD	1
	595622C2	12.8 IN.	1
	591407C4 91916R91	15.5 IN. BREATHER, AXLE HSG PLUG, FILLER	1
	586045C1 2035620C1	W/O CODE 14WLD W/CODE 14WLD	1
	586049C1 586048C1	PLUG, MAGNETIC PIPE DRAIN PLUG, TEMP SENDER HOLE	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
64	464238C2	SHAFT, OUTPUT	1
65	210	@ BEARING, OUTPUT SHAFT	1
66		SHIM, INTERAXLE DIFF. BRG	
	496276C1	.026 IN. THK	AR
	496277C1 482040C1	.033 IN. THK	AR AR
	482041C1	.040 IN. THK .047 IN. THK	AR
	482042C1	.054 IN. THK	AR
	482043C1	.061 IN. THK	AR
	482044C1	.068 IN. THK	AR
	482045C1	.075 IN. THK	AR_
67		DIFFERENTIAL, NO-SPIN™	1
		NOTE: ITEM 67 REPLACES ITEMS 54 THRU 58 WHEN NO-SPIN™ DIFF. IS USED.	
		DIFFERENTIAL, STD CODE 14472	
		PRE-COMMON WHEEL END 2-1/8 IN. X 20 SPLINE	
	991202C91	3.73-1 RATIO	
	991203C91 991204C91	3.91-1 RATIO 4.10-1 RATIO	
	991204C91 991205C91	4.10-1 RATIO 4.44-1 RATIO	
	991206C91	4.78-1 RATIO	
	991207C91	5.38-1 RATIO	
	991208C91 991209C91	6.14-1 RATIO 6.57-1 RATIO	
	991210C91	7.17-1 RATIO	
	991211C91	8.17-1 RATIO	
		COMMON WHEEL END	
	1005001001	2-1/8 IN. X 41 SPLINE	
	1695364C91 1695365C91	3.54-1 RATIO 3.73-1 RATIO	
	1695366C91	3.91-1 RATIO	
	1695367C91	4.10-1 RATIO	
	1695368C91	4.44-1 RATIO	
	1695369C91	4.78-1 RATIO 5.11-1 RATIO	
	1698171C91 1695370C91	5.11-1 RATIO 5.38-1 RATIO	
	1695371C91	6.14-1 RATIO	
	1695372C91	6.57-1 RATIO	
	1695373C91	7.17-1 RATIO	
	1695373C91	8.17-1 RATIO CODES 14475, 14476	
		2 IN. X 39 SPLINE	
	1651282C91	3.54-1 RATIO	
	1651283C91	3.73-1 RATIO	
	1651284C91 1651285C91	3.91-1 RATIO 4.10-1 RATIO	
	1651285C91 1651286C91	4.10-1 RATIO 4.44-1 RATIO	
	1651287C91	4.78-1 RATIO	
	1651288C91	5.38-1 RATIO	
	1651289C91	6.14-1 RATIO	
	1651290C91 1651291C91	6.57-1 RATIO 7.17-1 RATIO	
	1031231031	FOR NO-SPIN™ APPLICATION	IS,
		ORDER STD DIFF. AND ITEM	

ITEM NO.	PART NO.	D	ESCRIPTION	QTY
NO.	586702C91 493204C91 493205C91 493197C91 565706C91	// # # *	SEE DIFF. CASE LISTING WHEN CHANGING RATIOS CASE, W/BOLTS AND NUTS 3.54-1 RATIO 3.73 THRU 4.44-1 RATIO 4.78 THRU 8.17-1 RATIO GEAR SET, MAIN DIFF. SIDE AND 2-1/8 IN. X 20 SPLINE PRE-COMMON WHEEL END COMMON WHEEL END CODES 2 IN. X 39 SPLINE	D PINION
			GEAR SET, INTERAXLE DIFF. SII	DE AND PINION
	RA200FR	/ @	KIT, INTERAXLE DIFF. W/HSG PRIOR TO 7/1/93 KIT, INTERAXLE DIFF. 7/1/93 AND LATER BRG AND SEAL KIT KIT, RING GEAR BOLT AND NUT	





NO.	PART NO.	DESCRIPTION	QTY
		AXLE, FWD REAR	
		INTL/DANA® W460S	
		46000 LB. SGL-RED	
1	1696473C1	NUT, COMPANION FLG OUTPUT	1
2	109047301	NUT, COMPANION FLG INPUT	
_	440302C1	PRIOR TO 7/1/93	1
	1696474C1	/ 7/1/93 AND LATER	
3		@ SEAL, OUTPUT SHAFT OIL	
	415013N	PRIOR TO 7/15/91	1
4	1691147C2 26310R1	7/15/91 AND LATER BOLT, RET TO HSG	1 4
4	25709R1	WASHER, FL 3/8 IN.	4
5	100495	@ SEAL, INTERAXLE DIFF. HSG	1
-		OIL	-
6		HOUSING, INTERAXLE DIFF.	
	481119C2	PRIOR TO 7/1/93	1
	1695386C1	7/1/93 AND LATER	1
	583164C1	SCREW, 12 PT HD 1/2NC X 1-1/4 IN.	7
	583165C1	1-1/4 IN. 2 IN.	1
	30010301	GASKET, ELIMINATOR	
	1693855C1	6 ML	1
	1693856C1	50 ML	1
		PLUG, INTERAXLE DIFF. HSG DRAIN	
		7/1/93 AND LATER	
	586045C1	W/O CODE 14WLD	1
	2035620C1	W/CODE 14WLD	1
	554204C1	SEALANT, SILICONE, 3 OZ. TUBE	1
7		SPACER, IDLER GEAR BRG	
	463423C2	OLD DESIGN 1.277 IN. THK	AR
	463424C2	1.277 IN. 17IK 1.282 IN. THK	AR
	463425C2	1.287 IN. THK	AR
	463426C2	1.292 IN. THK	AR
	463427C2	1.297 IN. THK	AR
	463428C2	1.302 IN. THK	AR
	463429C2	1.307 IN. THK	AR
	497865C1	1.312 IN. THK 1.317 IN. THK	AR
	497866C1	NEW DESIGN	AR
	1654953C1	1.632 IN. THK	AR
	1654954C1	1.637 IN. THK	AR
	1654955C1	1.642 IN. THK	AR
	1654956C1	1.647 IN. THK	AR
	1654957C1	1.652 IN. THK	AR
	1654958C1	1.657 IN. THK 1.662 IN. THK	AR
	1654959C1 1654960C1	1.662 IN. THK 1.665 IN. THK	AR AR
8	JLM710910	CUP, INTERAXLE DIFF. FRT BRG	1
-		FOR SERVICE, ORDER JLM710910	-
9	27857R1	SCREW, 12 PT HD 1/2NC X	8
-		2-3/4 IN.	-
		PRIOR TO 7/1/93	
		▶ / RIVET, INTERAXLE DIFF. CASE	8
		7/1/93 AND LATER	
10) / CASE, INTERAXLE DIFF. FRT	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
110.		DECOMM HOW	Q
11	TRA4860	▶/@& RACE, FRT SIDE GEAR THRUST BRG	2
	WA4860	▶/@& BEARING, FRT SIDE GEAR THRUST	1
12	463414C1	▶/ & GEAR, INTERAXLE DIFF. FRT SIDE	1
13	463412C1	▶ / & SPIDER, INTERAXLE DIFF.	1
14	463419C1	▶/ & GEAR, INTERAXLE DIFF. PINION	4
15	463413C1		4
16	463402C1		1
17	JLM710949	@ CONE, INTERAXLE DIFF. FRT BRG FOR SERVICE, ORDER JLM710949	1
18		▶/ CASE, INTERAXLE DIFF. REAR	1
19	28921	@ CUP, INTERAXLE DIFF. REAR CASE BRG	1
20	28985	@ CONE, INTERAXLE DIFF. REAR CASE BRG	1
21	XLS5-1/8A	@ BEARING, INTERAXLE DIFF. REAR BALL	1
22	495024C1	RING, INTERAXLE DIFF. REAR BRG RET	1
23	463430C2	COLLAR, SHIFT CLUTCH	1
_24	481108C1	GEAR, DIFF. INPUT	1
25	592535C1	CASE, INTERAXLE DIFF.	1
	592534C92	CYLINDER, SHIFT	1
	378066R1	RING, RET	1
	584278C1	SPRING, COMPRESSION SCREW, 12 PT HD 1/2NC X	1
	583164C1	1-1/4 IN.	5
	583166C1	2 IN.	6
	50004504	PLUG, DRAIN	
	586045C1	W/O CODE 14WLD	1
	2035620C1	W/CODE 14WLD GASKET, ELIMINATOR	1
	1693855C1	6 ML	1
	1693856C1	50 ML	1
	554204C1	SEALANT, SILICONE, 3 OZ TUB	E 1
	504810C91	FORK, SHIFT W/INSERTS	1
	504131C1	INSERT, SHIFT FORK	1
	587212C1	SHAFT, CASE	1
	463400C2	COVER, DIFF. CASE	1_
26	JLM710949	@ CONE, INPUT GEAR BRG	1
27	JLM710910	@ CUP, INPUT GEAR BRG	1
28	1696472C1	NUT, IDLER GEAR SHAFT STOP	7 1
29		CONE, IDLER GEAR BRG	
	3877	@ OLD DESIGN	2
	M802048	@ NEW DESIGN	2
30		CUP, IDLER GEAR BRG	
	3820	@ OLD DESIGN	2
	M802011	@ NEW DESIGN	2
31	481107C91 1654949C91	LARGE BEARING 3.75" SMALL BEARING 3.25"	1

32	ITEM NO.	PART NO.	DESCRIPTION	QTY
19415R1	32	463420C2	SHAFT, IDLER GEAR	1
19415R1				
34			CASTELLATED	
BOLT, PINION BRG INNER				
H715343		482763C1		1
HM013844	35	11745040	,	_
Barrel Cup, Pinion Brg Inner 1				
H715311	36	TIVIO 13044		
HM813810 OUTER		H715311		1
INNER				
1651818C1	37		SPACER, PINION BRG	
1651819C1				
1651820C1				
1651821C1				
1651822C1				
1651823C1				
1651824C1				
1651825C1 .908 IN. THK AR 1651826C1 .910 IN. THK AR 1693399C1 .911 IN. THK AR 1693400C1 .916 IN. THK AR 892790R1 OUTER .375 IN. THK 1 38 BOLT, PINION BRG CAGE 1691152C1 PRIOR TO 07/1/93 6 1691152C1 PRIOR TO 07/1/93 6 6 463435C2 PRION DRION BRG, W/CUPS 1 40 SHIM, PINION, PINION BRG CAGE 8 463435C2 .005 IN. THK AR 41 // GEAR SET, RING AND PINION AR 597247C91 3.54-1 RATIO 1 597248C91 3.73-1 RATIO 1 597249C91 3.91-1 RATIO 1 597250C91 4.10-1 RATIO 1 597250C91 4.78-1 RATIO 1 597252C91 4.78-1 RATIO 1 1698376C91 5.63-1 RATIO 1 597255C91 6.57-1 RATIO 1 597255C91 6.57-1 RATIO 1				
1693399C1				
1693400C1		1651826C1	.910 IN. THK	AR
S92790R1				
375 N. THK				AR
BOLT, PINION BRG CAGE		892790R1		_
1691247C1	20			
1691152C1	30	1691247C1		6
39				
463435C2 463436C2 .010 IN. THK AR 41 // GEAR SET, RING AND PINION 597247C91 597248C91 3.54-1 RATIO 1 597249C91 3.91-1 RATIO 1 597250C91 4.10-1 RATIO 1 597251C91 4.78-1 RATIO 1 597252C91 4.78-1 RATIO 1 597253C91 5.38-1 RATIO 1 698376C91 597255C91 6.57-1 RATIO 1 597255C91 6.57-1 RATIO 1 597255C91 7.17-1 RATIO 1 597256C91 8.8 BOLT, RING GEAR TO DIFF. CASE AR 42 MU1308UM BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1691150C1 1-3/4 IN. 6 1693856C1 GASKET, ELIMINATOR 50 ML 1 @ WASHER, FL @ WASHER, FL @ WASHER, FL @ WASHER, FL @ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 64 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2	39			
463436C2	40		SHIM, PINION, PINION BRG CAGE	
1				
597247C91 3.54-1 RATIO 1 597248C91 3.73-1 RATIO 1 597249C91 3.91-1 RATIO 1 597250C91 4.10-1 RATIO 1 597251C91 4.44-1 RATIO 1 597252C91 4.78-1 RATIO 1 597253C91 5.38-1 RATIO 1 1698376C91 5.63-1 RATIO 1 597254C91 6.14-1 RATIO 1 597255C91 6.57-1 RATIO 1 597256C91 7.17-1 RATIO 1 597256C91 6.57-1 RATIO 1 42 MU1308UM © BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1 1691150C1 1-3/4 IN. 6 1691150C1 1-3/4 IN. 2 2 46 GASKET, ELIMINATOR 50 ML 1 © WASHER, FL 4 4 @ WASHER, FL 4 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF, BRG 2		463436C2		_AR
597248C91 3.73-1 RATIO 1 597249C91 3.91-1 RATIO 1 597250C91 4.10-1 RATIO 1 597251C91 4.44-1 RATIO 1 597252C91 4.78-1 RATIO 1 597253C91 5.38-1 RATIO 1 1698376C91 5.63-1 RATIO 1 597254C91 6.14-1 RATIO 1 597255C91 6.57-1 RATIO 1 597256C91 7.17-1 RATIO 1 597256C91 7.17-1 RATIO 1 42 MU1308UM © BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1 1691150C1 1-3/4 IN. 6 1691150C1 1-3/4 IN. 2 2 46 STUD, CARR TO HSG 4 © WASHER, FL 4 4 @ WASHER, FL 4 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF, BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN.	41	F07047C01	-, -	4
597249C91 3.91-1 RATIO 1 597250C91 4.10-1 RATIO 1 597251C91 4.44-1 RATIO 1 597252C91 4.78-1 RATIO 1 597253C91 5.38-1 RATIO 1 1698376C91 5.63-1 RATIO 1 597254C91 6.14-1 RATIO 1 597255C91 6.57-1 RATIO 1 597256C91 7.17-1 RATIO 1 8 BOLT, RING GEAR TO DIFF. CASE AR 42 MU1308UM © BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1 1691150C1 1-3/4 IN. 6 1693856C1 GASKET, ELIMINATOR 50 ML 1 @ WASHER, FL 4 @ WASHER, FL 4 @ WASHER, FL 4 # 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 44 481811C1 CAGE, OUTPUT SHAFT BRG 2 45 161066R2 ADJUSTER, DIFF, BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2				
597250C91 4.10-1 RATIO 1 597251C91 4.44-1 RATIO 1 597252C91 4.78-1 RATIO 1 597253C91 5.38-1 RATIO 1 1698376C91 5.63-1 RATIO 1 597254C91 6.14-1 RATIO 1 597255C91 6.57-1 RATIO 1 597256C91 7.17-1 RATIO 1 8 & BOLT, RING GEAR TO DIFF. CASE AR 42 MU1308UM @ BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1 1691150C1 1-3/4 IN. 2 1693856C1 GASKET, ELIMINATOR 50 ML 1 @ WASHER, FL 4 @ WASHER, FL 4 @ WASHER, FL 4 @ WASHER, FL 4 #4 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2				
597252C91 4.78-1 RATIO 1 597253C91 5.38-1 RATIO 1 1698376C91 5.63-1 RATIO 1 597254C91 6.14-1 RATIO 1 597255C91 6.57-1 RATIO 1 597256C91 7.17-1 RATIO 1 42 MU1308UM @ BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1 1691150C1 1-3/4 IN. 6 1693856C1 GASKET, ELIMINATOR 50 ML 1 @ WASHER, FL 4 @ WASHER, FL 4 @ WASHER, FL 4 # 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 44 481811C1 CAGE, OUTPUT SHAFT BRG 2 45 161066R2 ADJUSTER, DIFF, BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2				
597253C91 5.38-1 RATIO 1 1698376C91 5.63-1 RATIO 1 597254C91 6.14-1 RATIO 1 597255C91 6.57-1 RATIO 1 597256C91 7.17-1 RATIO 1 42 MU1308UM @ BEARING GEAR TO DIFF. CASE AR 42 MU1308UM @ BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1 1691150C1 1-3/4 IN. 6 1693856C1 GASKET, ELIMINATOR 50 ML 1 @ STUD, CARR TO HSG 4 @ WASHER, FL 4 @ WASHER, FL 4 @ WASHER, FL 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2		597251C91	4.44-1 RATIO	1
1698376C91 5.63-1 RATIO 1 597254C91 6.14-1 RATIO 1 597255C91 6.57-1 RATIO 1 597256C91 7.17-1 RATIO 1 597256C91 7.17-1 RATIO 1 & & BOLT, RING GEAR TO DIFF. CASE AR 42 MU1308UM @ BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1691150C1 1-3/4 IN. 6 1693856C1 GASKET, ELIMINATOR 50 ML 1 @ STUD, CARR TO HSG 4 @ WASHER, FL 4 @ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2				
597254C91 6.14-1 RATIO 1 597255C91 6.57-1 RATIO 1 597256C91 7.17-1 RATIO 1 42 MU1308UM @ BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1691150C1 1-3/4 IN. 6 1691151C1 2-3/4 IN. 2 1693856C1 GASKET, ELIMINATOR 50 ML 1 @@ STUD, CARR TO HSG 4 @@ WASHER, FL 4 @@ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF, BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2				
597255C91 6.57-1 RATIO 1 597256C91 7.17-1 RATIO 1 & BOLT, RING GEAR TO DIFF. CASE AR 42 MU1308UM @ BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1 6 1691150C1 1-3/4 IN. 6 1691151C1 2-3/4 IN. 2 1693856C1 GASKET, ELIMINATOR 50 ML 1 @ STUD, CARR TO HSG 4 @ WASHER, FL 4 @ WASHER, FL 4 @ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2				
597256C91 7.17-1 RATIO 1 & BOLT, RING GEAR TO DIFF. CASE AR 42 MU1308UM @ BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1 1691150C1 1-3/4 IN. 6 1691151C1 2-3/4 IN. 2 1693856C1 GASKET, ELIMINATOR 50 ML 1 @ STUD, CARR TO HSG 4 @ WASHER, FL 4 @ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2				
& & BOLT, RING GEAR TO DIFF. CASE AR 42 MU1308UM @ BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1 6 1691150C1 1-3/4 IN. 2 1693856C1 GASKET, ELIMINATOR 50 ML 1 @ STUD, CARR TO HSG 4 @ WASHER, FL 4 @ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2				
42 MU1308UM @ BEARING, PINION PILOT 1 43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1691150C1 1-3/4 IN. 6 1691151C1 2-3/4 IN. 2 1693856C1 GASKET, ELIMINATOR 50 ML 1 @@ STUD, CARR TO HSG 4 @@ WASHER, FL 4 @@ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF, BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2		307200001		
43 463395C92 CARRIER, DIFF, W/CAPS 1 SCREW, 12 PT HD 5/8NC X 1691150C1 1-3/4 IN. 6 1691151C1 2-3/4 IN. 2 1693856C1 GASKET, ELIMINATOR 50 ML 1 @@ STUD, CARR TO HSG 4 @@ WASHER, FL 4 @@ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2	42	MU1308UM		
1691150C1 1-3/4 IN. 6 1691151C1 2-3/4 IN. 2 1693856C1 GASKET, ELIMINATOR 50 ML 1 @@ STUD, CARR TO HSG 4 @@ WASHER, FL 4 @@ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2	43	463395C92		1
1691151C1 2-3/4 IN. 2 1693856C1 GASKET, ELIMINATOR 50 ML 1 @ @ STUD, CARR TO HSG 4 @ @ WASHER, FL 4 @ @ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2			•	
1693856C1 GASKET, ELIMINATOR 50 ML 1 @ STUD, CARR TO HSG 4 @ WASHER, FL 4 @ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2				
@ STUD, CARR TO HSG 4 @ WASHER, FL 4 @ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2				
@@ WASHER, FL 4 @@ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2		169385601		
@@ NUT, STUD 4 44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2			*	
44 481811C1 CAGE, OUTPUT SHAFT BRG 1 45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2				
45 161066R2 ADJUSTER, DIFF. BRG 2 46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2	11	/Q1911C1		
46 3/16 X 1 P PIN, COTTER 3/16 X 1 IN. 2				
· · · · · · · · · · · · · · · · · · ·			·	
48 BOLT, DIFF. BRG CAP			· · · · · · · · · · · · · · · · · · ·	
24896R1 PRIOR TO 7/1/93 4		24896R1	PRIOR TO 7/1/93	4

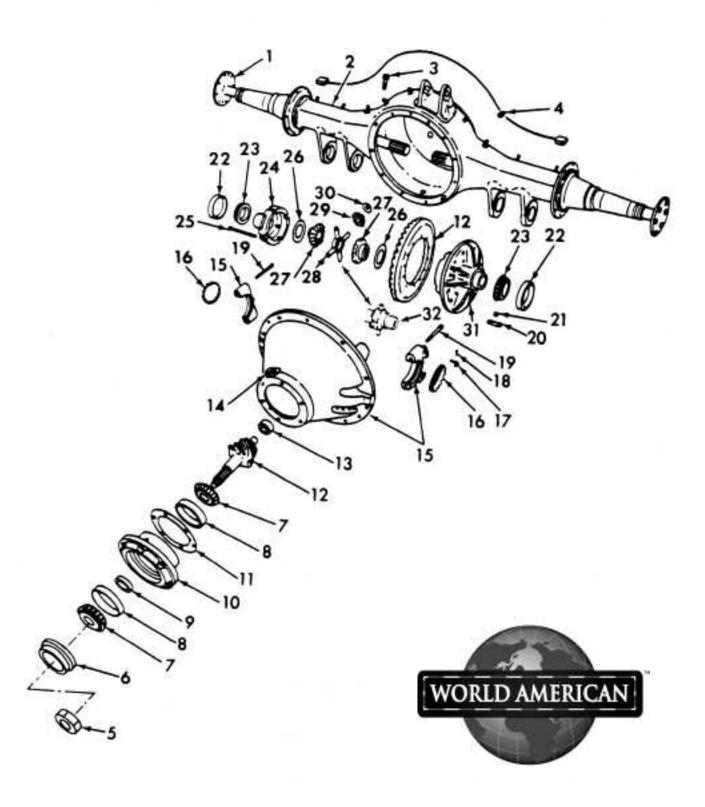
ITEM NO.	PART NO.	DESCRIPTION	QTY
	1691245C1	7/1/93 AND LATER	4
	25712R1	WASHER, DIFF. BRG CAP BOLT	4
49	660433R1	RING, OUTPUT SHAFT BRG	1
		SNAP	
50	56650	@ CUP, DIFF. BRG	2
51	56425	@ CONE, DIFF. BRG	
52	161080R3	# CASE, DIFF. PL HALF # BOLT, DIFF. CASE	
53	1691250C1	3.54-1 RATIO	8
	1691249C1	3.73 THRU 4.44-1 RATIOS	8
	1691248C1	4.78 THRU 7.17-1 RATIOS	8
54	161064R1	▲ WASHER, DIFF. SIDE GEAR	2
		THRUST	
	161078R2	22 SPLINE	
55	571356C1	▲ GEAR, DIFF. SIDE - 46 SPL.	2
56	161061R2	 WASHER, DIFF. PINION GEAR THRUST 	4
57	161042R3	▲ GEAR, DIFF. PINION	4
58	161069R3	 SPIDER, DIFF. 	1
59		# CASE, DIFF. FLG HALF	1
	584284C1	3.54-1 RATIO	1
	208523R5	3.73 THRU 4.44-1 RATIOS	1
	161091R5	4.78 THRU 7.17-1 RATIOS SCOOP, OIL, DIFF. CASE	1
	336247C2	PRIOR TO 7/1/93	1
	25752R1	BOLT, OIL SCOOP	6
	20702111	PRIOR TO 7/1/93	
60	161060R1	& & RIVET, RING GEAR TO DIFF. CASE	12
61	274639	NUT, DIFF. CASE BOLT	8_
62	161087R2	SHAFT, AXLE 2-21/64 IN. X 22 SPLINES PRE-COMMON WHEEL END 2-3/8 IN. X 46 SPLINES	2
	571351C2 1654168C1	COMMON WHEEL END W/O CODE 844004 W/CODE 844004 STUD, WHEEL FLG	2 2 16
	9412368	NUT, HEX NY-LOCK [®] EXC CODE 844004 3/4-16UNF	16
	144423H	FOR CODE 844004 5/8-18UNF	16
	54700R1	BUSHING, AXLE SHAFT STUD CODE 844004 GASKET, AXLE SHAFT FLG	16
	895493R2 56152R2	EXC CODE 844004 FOR CODE 844004	2
63		HOUSING, AXLE PRE-COMMON WHEEL END HEND [®] SUSP	
	463465C92	W/O TTR-BRKT	1
	501172C93	W/TTR-BRKT	1
	572160C93	NEWAY® AIR SUSP	1
		COMMON WHEEL END HEND [®] SUSP EXC AIR SUSP, RT441	
		SUSP W/O 2-BOLT TTR-BRKT	
	595609C1	W/O 12.8, 15.5 HI TR-BRKT	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
	595614C1	W/12.8 HI TTR-BRKT	1
63	595613C2	W/15.5 HI TTR-BRKT	1
	595613C2	ORDER 595609C1 HSG AND 591407C4	
		TR-BRKT	
		W/2-BOLT TTR-BRKT	
		W/O 2-BOLT BEAM HANGER	
		BRKT EXC RT461 SUSP	
	1663957C1	W/O 12.8 HI TTR-BRKT	1
	1668716C1	W/12.8 HI TTR-BRKT	1
		ORDER 1663957C1 HSG	
		AND 595622C TTR-BRKT	
	1677769C1	FOR RT461 SUSP	1
		ORDER 1663957C1 HSG	
		AND 4-683738R1	
		SPACER W/2-BOLT BEAM	
		HANGER BRKT	
	1683727C1	W/O 12.8 17	1
		HI TTR-BRKT	
	1683729C1	W/12.8 HI TTR-BRKT	1
		ORDER 1683727C1 HSG AND 595622C2	
		TTR-TRBK	
	2032 096C1	W/17 HI TTR-BRKT	1
	1697110C1	FOR AIR SUSP	1
	595715C1	FOR RT441 SUSP ORDER 595609C1 HSG	1
		AND 4-683738R1	
		SPACER	
		INTL SUSP	
	2502412C1	R-SPG W/O ABS, ATC	1
	2502412C1	W/ABS, ATC	1
	1697110C1	AIR	1
		NEWAY® AIR SUSP	
	1660703C1	W/O 2-BOLT TTR-BRKT	1
		ORDER 595609C1 HSG AND 595622C2	
		TTR-BRKT	
		W/2-BOLT TTR-BRKT	
	2015525C1	W/O 2-BOLT BEAM	1
		HANGER BRKT ORDER 2015366C1	
		HSG AND 595622C2	
		TTR-BRKT	
	2027660C1	W/2-BOLT BEAM	1
		HANGER BRKT ORDER 1683727C1 HSG	
		AND 595622C2	
		TTR-BRKT	
	1516331C1	CHALMERS® SUSP	1
		BRACKET, TRANSVERSE TORQUE	
	595622C2	ROD 12.8 IN.	1
	591407C4	15.5 IN.	i
	-	PLUG, FILLER	
	586045C1	W/O CODE 14WLD	1
	2035620C1	W/CODE 14WLD	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
64 65 66	586049C1 586048C1 91916R91 446839C1 464237C2 210 496276C1 496277C1 482040C1 482041C1 482042C1 482043C1 482044C1 482044C1 482045C1	PLUG, AXLE HSG MAGNETIC DRAIN TEMP SENDER HOLE BREATHER, AXLE HSG GASKET, SILICONE 4.7 OZ. TUBE SHAFT, OUTPUT BEARING, OUTPUT SHAFT BALL SHIM, INTERAXLE DIFF. BRG .026 IN. THK .033 IN. THK .040 IN. THK .047 IN. THK .047 IN. THK .061 IN. THK .068 IN. THK .075 IN. THK .075 IN. THK DIFFERENTIAL, NO-SPIN™ NOTE: ITEM 67 REPLACES ITEMS 54 THRU 58 WHEN NO-SPIN™ DIFF. IS USED.	1 1 1 1 1 AR AR AR AR AR AR AR AR
	991233C91 991234C91 991235C91 991236C91 991237C91 991238C91 991239C91 991240C91 991241C91	DIFFERENTIAL, STD PRE-COMMON WHEEL END 2-21/64 IN. X 22 SPLINES 3.73-1 RATIO 3.91-1 RATIO 4.10-1 RATIO 4.44-1 RATIO 4.78-1 RATIO 5.38-1 RATIO 6.14-1 RATIO 6.57-1 RATIO 7.17-1 RATIO COMMON WHEEL END 2-3/8 IN. X 46 SPLINES	
	1695375C91 1695376C91 1695377C91 1695378C91 1695379C91 1695380C91 1695381C91 1695382C91 1695383C91 1695384C91 2500823C91	3.54-1 RATIO 3.73-1 RATIO 3.91-1 RATIO 4.10-1 RATIO 4.44-1 RATIO 4.78-1 RATIO 5.38-1 RATIO 6.14-1 RATIO 6.57-1 RATIO 7.17-1 RATIO 5.63-1 RATIO FOR NO-SPIN™ APPLICATIONS, ORDER STD DIFF. AND ITEM NO. 67	

ITEM NO.	PART NO.	D	ESCRIPTION
	586703C91 493206C91 493207C91 493198C91	# # #	SEE DIFF. CASE LISTING WHEN CHANGING RATIO CASE, DIFF. W/BOLTS 3.54-1 RATIO 3.73 THRU 4.44-1 RATIOS 4.78 THRU 7.17-1 RATIOS GEAR SET, DIFF. SIDE AND PINION
	585707C91	•	2-21/64 IN. X 22 SPLINES PRE-COMMON WHEEL END 2-3/8 IN. X 46 SPLINES COMMON WHEEL END
	493200C91	&	GEAR SET, INTERAXLE DIFF. SIDE AND PINION
	578500C91	•	KIT, INTERAXLE DIFF. W/HSG PRIOR TO 7/1/93
	1695389C91	/	KIT, INTERAXLE DIFF. 7/1/93 AND LATER
	RA201FR	@	BRG AND SEAL KIT
	1697352C91	&&	KIT, RING GEAR BOLT AND NUT
			BREAKDOWN - N/A
	1685359C91	@@	KIT, BOLT AND STUD





ITEM NO.	PART NO.	DESCRIPTION	QTY
		AXLE, REAR REAR	
		INTL/DANA [®] 2460S 46000 LB. SGL-RED	
		SHAFT, AXLE	
1	161087R2	2-21/64 IN. X 22 SPLINES PRE-COMMON WHEEL END	2
		2-3/8 IN. X 46 SPLINES	
	F710F100	COMMON WHEEL END	0
	571351C2 1654168C1	EXC CODE 844004 FOR CODE 844004	2 2
		STUD, WHEEL FLG	16
		NUT, HEX LK	
	9412368	3/4	16
	144423H	5/8 FOR CODE 844004	16
	54700R1	BUSHING, AXLE SHAFT FLG	16
		FOR CODE 844004 GASKET. AXLE SHAFT FLG	
	895493R2	EXC CODE 844004	2
	56152R2	FOR CODE 844004	
2		HOUSING, AXLE PRE-COMMON WHEEL END	
	495033C2	INTL 4-SPG SUSP	1
	497883C2	INTL AIR SUSP HEND [®] SUSP	1
		STANDARD	1
		RT441 SUSP	1
		RE-ORDER 464243C92 AND 683738R1	
	501174C92	TTR-BRKT	1
		COMMON WHEEL END INTL SUSP	
	1686120C1	4-SPG	1
	100010101	AIR	
	1686121C1 1686121C1	W/O ABS BLOCKS W/ABS BLOCKS	1 1
		HEND [®] SUSP	
		W/O 2-BOLT TTR-BRKT EXC AIR SUSP	12
		RT441 SUSP	14
	595616C1	W/O 12.8, 15.5 HI	
	595621C1	TTR-BRKT W/12.8 TTR-BRKT	1
	595620C2	W/15.5 TTR-BRKT	1
	595716C1	FOR RT441 SUSP RE-ORDER 595616C1	1
		HSG AND 4PCS	
		683738R1 SPACER	
	1686121C1	FOR AIR SUSP W/O ABS BLOCKS	1
	1686121C1	W/ABS BLOCKS	1
		W/2-BOLT TTR-BRKT W/O 2-BOLT BEAM	
		HANGER BRACKET	
	1663958C1	W/O RT461 SUSP W/O 12.8 HI TTR-BRKT	1
		W/O 12.0111 1111-DHK1	

ITEM NO.	PART NO.	DESCRIPTION	QTY
	1668717C1	W/12.8 HI TTR-BRKT	1
	1677770C1	W/RT461 SUSP	1
		W/2-BOLT BEAM HANGER	
		BRACKET	
	1699214C1	W/O 12.8, 17 HI TTR-BRK	1
	1683730C1	W/12.8 HI TTR-BRKT	1
	2032097C1	W/17 HI TTR-BRKT	1
		NEWAY [®] AIR SUSP EXC CODE 14677	
	1660704C1	EXC 8.75 RIDE HEIGHT	1
	2015526C1	FOR 8.75 RIDE HEIGHT	1
	1654220C91	FOR CODE 14677	1
	1516332C1	CHALMERS® AIR SUSP	
	586048C1	PLUG, TEMP SENDER HOLE	1
3	91916R91	BREATHER, AXLE HSG VENT	1
<u>4</u> 5	586049C1 440302C1	PLUG, MAGNETIC PIPE DRAIN NUT. COMPANION FLG	1
٥	390362R1	WASHER, COMPANION FLG NUT	- 1
6		@ SEAL, PINION OIL	<u>-</u>
	710008	PRIOR TO 7/15/91	1
	1691143C2	U/15/91 AND LATER	1
	892790R1	SPACER, PINION BRG -OTR-	1
7		.375 IN. THK @ BEARING, PINION CONE	
'	H715343	INNER	1
	HM813844	OUTER	1
8		@ BEARING, PINION CUP	
	H715311	INNER	1
9	HM813810	OUTER SPACER, PINION INNER BRG	1
	1651818C1	.894 IN. THK	AR
	1651819C1	.896 IN. THK	AR
	1651820C1	.898 IN. THK	AR
	1651821C1	.900 IN. THK	AR
	1651822C1	.902 IN. THK	AR
	1651823C1 1651824C1	.904 IN. THK .906 IN. THK	AR AR
	1651825C1	.908 IN. THK	AR
	1651826C1	.910 IN. THK	AR
	1693399C1	.911 IN. THK	AR
	1693400C1	.916 IN. THK	AR
10	482782C91	CAGE, W/CUPS, PINION BRG	1
11	1691247C1	BOLT, CAGE TO CARR SHIM, PINION BRG CAGE	6_
''	966191R2	.005 IN. THK	AR
	161070R2	.010 IN. THK	AR
12		// GEAR SET, RING AND PINION	
	597247C91	3.54-1 RATIO	1
	597248C91 597249C91	3.73-1 RATIO 3.91-1 RATIO	1
	597250C91	4.10-1 RATIO	1
	597251C91	4.44-1 RATIO	1
	597252C91	4.78-1 RATIO	1
	597253C91	5.38-1 RATIO	1
	1698376C91	5.63-1 RATIO	1
	597254C91	6.14-1 RATIO	1

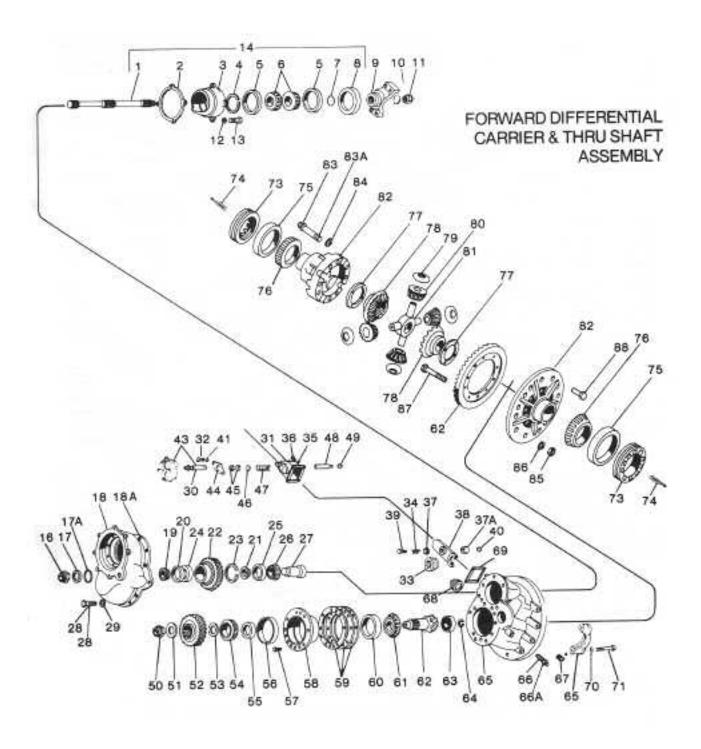
NO. NO. DESCRIPTION 597255C91	1 1 1 1 4 1
1597256C91 7.17-1 RATIO 1697352C91 KIT, BOLT 13 MU1308UM	1 1 1
1697352C91 KIT, BOLT 13 MU1308UM @ BEARING, PINION PILOT 14 586045C1 PLUG, PIPE SQ-SOCKET 3/- FILLER 15 451918C92 CARRIER, W/CAPS, DIFF. BOLT, FLG HEX-HD 5/8UNC 1691150C1 1-3/4 IN. 1691151C1 2-3/4 IN. 5/8 R WASHER, LK 5/8 446839C1 GASKET, SILICONE 4.7 OZ. TUBE STUD, CARR TO HSG WASHER, FL	1
13 MU1308UM	1
14 586045C1 PLUG, PIPE SQ-SOCKET 3/- FILLER 15 451918C92 CARRIER, W/CAPS, DIFF. BOLT, FLG HEX-HD 5/8UNC 1691150C1 1-3/4 IN. 1691151C1 2-3/4 IN. 5/8 R WASHER, LK 5/8 GASKET, SILICONE 4.7 OZ. TUBE STUD, CARR TO HSG WASHER, FL	
FILLER 15 451918C92	4 1
15 451918C92 CARRIER, W/CAPS, DIFF. BOLT, FLG HEX-HD 5/8UNC 1691151C1 1-3/4 IN. 5/8 R WASHER, LK 5/8 446839C1 WASHER, LK 5/8 GASKET, SILICONE 4.7 OZ. TUBE STUD, CARR TO HSG WASHER, FL	
1691150C1 1-3/4 IN. 1691151C1 2-3/4 IN. 5/8 R WASHER, LK 5/8 446839C1 GASKET, SILICONE 4.7 OZ. TUBE STUD, CARR TO HSG WASHER, FL	1
1691151C1 2-3/4 IN. 5/8 R WASHER, LK 5/8 446839C1 GASKET, SILICONE 4.7 OZ. TUBE STUD, CARR TO HSG WASHER, FL	
5/8 R WASHER, LK 5/8 446839C1 GASKET, SILICONE 4.7 OZ. TUBE STUD, CARR TO HSG WASHER, FL	10
446839C1 GASKET, SILICONE 4.7 OZ. TUBE STUD, CARR TO HSG WASHER, FL	2 12
TUBE STUD, CARR TO HSG WASHER, FL	
▶ WASHER, FL	
▶ WASHER, FL	4
· · · · · · · · · · · · · · · · · · ·	12
NUT, HEX	4
16 161066R2 ADJUSTER, DIFF. BRG	2
17 157491R2 LOCK, DIFF. BRG ADJ	2
18 3/16 X 1 P PIN, COTTER 3/16 X 1 IN.	2
19 24896R1 BOLT, DIFF. BRG CAP	4
25712R1 WASHER, DIFF. BRG CAP B	
20 161060R1 RIVET, RING GEAR TO DIFF CASE	- . 12
21 274639 # NUT, DIFF. CASE BOLT 5/8NF IN.	8
22 56650 @ BEARING, DIFF. CUP	2
23 56425 @ BEARING, DIFF. CONE	2
_24	11
25 # BOLT, DIFF. CASE	
1691250C1 3.54-1 RATIO	8
1691249C1 3.73 THRU 4.44-1 RATIOS	
1691248C1 4.78 THRU 7.17-1 RATIOS	
26 161064R1 ▲ WASHER, SIDE GEAR TH	
27 161078R2	
28 161069R3	1
571356C1 46 SPL.	
29 161042R3 ▲ GEAR, DIFF. PINION 30 161061R2 ▲ WASHER, PINION GEAR	4
THRUST	
# CASE, DIFF. FLG HALF	
584284C1 3.54-1 RATIO	1
208523R5 3.73 THRU 4.44-1 RATIOS	
161091R5 4.78 THRU 7.17-1 RATIOS 336247C2 SCOOP, OIL) I 1
25752R1 BOLT, HEX-HD 1/4UNC X	2
1/2 IN.	_
32 DIFFERENTIAL, NO-SPIN [™]	1
2-3/8 IN. X 46 SPLINES	
COMMON WHEEL END	
NOTE: ITEM 32 REPLA	
ITEMS 26 THRU 30 WH	
NO-SPIN [™] DIFF IS US	ED.
DIFFERENTIAL, STD	
2-21/64 IN. X 22 SPLINES	
PRE-COMMON WHEEL	_ END
459907C94 3.73-1 RATIO 459908C94 3.91-1 RATIO	
459908C94 3.91-1 RATIO 459909C94 4.10-1 RATIO	
32 459910C94 4.44-1 RATIO	

ITEM NO.	PART NO.	DESCRIPTION	QTY		
	459911C94	4.78-1 RATIO			
	459912C94 459913C94	5.38-1 RATIO 6.14-1 RATIO			
	459914C94	6.57-1 RATIO			
	459915C94	7.17-1 RATIO			
	584287C92 574512C92 574513C92 574514C92 574515C92 574516C92 574517C92 2500824C91 574518C92 574519C92 574520C92	DIFFERENTIAL, STD 2-3/8 IN. X 46 SPLIN COMMON WHEEL E 3.54-1 RATIO 3.73-1 RATIO 3.91-1 RATIO 4.10-1 RATIO 4.44-1 RATIO 4.78-1 RATIO 5.38-1 RATIO 5.63-1 RATIO 6.14-1 RATIO 6.57-1 RATIO 7.17-1 RATIO	ES		
		// SEE DIFF. CASE LISTI WHEN CHANGING RA	-		
		# CASE, DIFF. W/BOLTS	AND NUTS		
	586703C91 493206C91	3.54-1 RATIO 3.71 THRU 4.44-1	DATIOS		
	493207C91	4.78 THRU 7.17-1			
		▲ GEAR SET, DIFF. SII	DE AND		
	493198C91	PINION 2-21/64 IN. X 22 SPL	INFS		
	430130031	PRE-COMMON W	-		
	585707C91	2-3/8 IN. X 46 SPLIN	-		
	RA201RR	COMMON WHEEI			
	1685359C91	KIT, BOLT AND STU			
	Ask About World American™ OF Quality Clutch Kits				

Ask About World American™
OE Quality Clutch Kits

Notes

ROCKWELL® SL/SQHD FORWARD-REAR



SL/SQHD FORWARD-REAR

ITEM	DESCRIPTION	QTY	PART NO.	REMARKS
	Bearing, Seal & Gasket Kit	1 1	RA900FR	
1	Thru Shaft	1	A3880K921	Includes Item 11
2	Gasket	1	2208C445	
3, 5	Rear Bearing Cage & Cup Assy	1	A3226Q537	
1, 3, 4,	Rear Bearing Cage, oil seal,			
5, 6, 7,	thru shaft, bearing &	1 1	A1-3226Q537	
8, 12	snap ring assy			
4	Snap Ring - Thru Shaft	As req.		CALL YOUR SALES REF
5	Bearing Cup	2	LM603011	
6	Bearing Cone	2	LM603049	
7	Snap Ring - Thru Shaft	1	1829A859	
8	Oil Seal Assy - Thru Shaft	1	475322N	
9	Yoke Assy - Thru Shaft (Output)	1		CALL YOUR SALES REF
10	Washer - Thru Shaft	1	1229A2653	
11	Nut - Thru Shaft	1	1227Z936	
12	Washer - Thru Shaft Cage	4	1229K1597	
13	Capscrew - Thru Shaft Cage	4	S268-2	
14	KIT (pre-assembled)	1	USE MPS 1842	
16	Nut - Idler Gear Shaft	1	1227Z936	
17	Washer - Idler Gear Shaft	1	1229A2653	
17A	"O" Ring - Idler Gear Shaft	1	2208U463	
18	Case - Adapter (case only)	1	3280Y3977	
3, 17, 17A,	Adamtan Occas & Idlan Occas Accas		40000\/0077	
8, 20, 22,	Adapter Case & Idler Gear Assy	1 1	A3280Y3977	
3, 24, 25			110070010	
18A	Gasket - Adapter Case (Silastic)	3 oz.	1199T3842	
19	Front Bearing Cone	1	31597	
20	Front Bearing Cup	1	31520	CALL VOUD CALES DE
21	Spacers - Front Bearing	As req.		CALL YOUR SALES REF
9, 20, 21,	Idler Gear, bearing &	1	A1-3892D1824	
2, 23, 24, 25 0, 22, 23,	spacer assy. Idler Gear, bearing cup, spacer &	ı	A1-3092D1024	
0, 22, 23, 24, 25	ring assy.	1	A3892D1824	
23	Snap Ring - Idler Gear Bearing	1	1229N1470	
24	Spacer - Idler Gear Bearing	1	1244X726	
25	Rear Bearing Cup	1	31520	
26	Rear Bearing Cone	1	31597	
27	Shaft - Idler Gear	1	3280P2226	
28	Capscrew (Long)	2	SP1035	
20	adapter case (Short)	8	S2812-2	Aluminum carriers
	(Short)	8	S2811-2	Malleable carriers
29	Washer - Adapter Case	10	1229C1511	mandabio darrioro
30~	Shift Shaft - Inter-axle	1	2297N768	Part of Item 43
31	Housing - Shift Shaft	1	3280D2526	1 22 22 33 33 33
32	Capscrew - Shift Shaft Hsg. Mtg.	2	S268-2	
33	Collar - Shift Lock	1	3280X2520	
34	Spring - Shift Fork	1	2258G397	
35	Washer - Shift Hsg. Mtg.	4	WA-16	
36	Capscrew - Shift Hsg. Mtg.	4	S268-2	
37	Washer - Shift Fork Seat	1	1229M1599	
37A	Ball - Shift Fork Lock	1	1199V1712	
38	Shift Fork Assy.	1	A2297E811	
39	Bolt - Shift Fork	1	15X1306	
40	Nut - Shift Fork	1	NL-16-1	
41	Washer - Shift Shaft Chamber Mtg.	2	1229B1666	
30~, 41	Shift Chamber & Hsg. Assy. (complete)	1	A1-3280D2526	
43, 30~	Air Chamber & Shift Shaft Assy.	1	A3261C289	
44	Gasket - Shift Shaft Housing	1 1	2208M429	

= Not serviced separately.

SL/SQHD FORWARD-REAR (Cont'd)

ITEM	DESCRIPTION	QTY	PART NO.	REMARKS
45	Snap Ring - Shift Shaft	2	1229W1245	
46	Washer - Shift Shaft	1	1229R798	
47	Spring - Shift Chamber	1	2258U411	
48	Adjusting Bolt - Shift Chamber	1	15X851	
49	Nut - Shift Chamber Adjusting Bolt	1	13X163	
50	Nut-Drive Pinion	1	1227N898	
51	Washer - Drive Pinion Nut	1	1229N1730	
52, 50	Driven drop box gear & <u>22 Spline</u> drive pinion nut assy. <u>39 Spline</u>	1	A3892S4517 3892C4735^^	USED IN KIT 349 USED IN KIT 2117
53	Spacer-pinion bearing	1	1229S1449	Use with these ratios only: 3.55, 3.70, 3.90, 4.11, 4.33, 4.44, 4.63, 5.29, 5.83
54	Cone - Outer Bearing	1	72200C	,,,
55	Spacer - Forward Bearing	As req.		CALL YOUR SALES REP
56	Cup - Outer Bearing	1	72487	
57	Capscrew - Pinion Bearing Cage	8	10X1027	Malleable carriers
		8	10X1028	Aluminum carriers
58	Drive Pinion Cage & Cup Assy.	1	A3226A131	
59	Shim <u>.003</u>	_ 1	2203L7448	
	<u>.005</u>	_ 3	2203K7447	
	<u>.010</u>	_ 4	2203J7446	
	Shim	1	2203T8366	Use with these ratios only: 4.88, 6.17, 6.83, 7.20, 7.80, 8.60
60	Cup - Inner Bearing	1	72487	
61	Cone - Inner Bearing	1	72200C	
62~	Drive Gear & Pinion Assy.	1	See Page 105	
63	Bearing - Drive Pinion Rear	1	RU1570UM	
64	Lock Ring - Drive Pinion	1	1229A1301	
65~, 70,	Differential Carrier & Cap Assy.	1	A2-3200T800	Malleable
71	Thursd Caress Drive Coor	4	A3-3200U801	Aluminum
66	Thrust Screw - Drive Gear	1	15X1025	
66A	Nut - Thrust Screw - Drive Gear	1	13X41	
67 68	Plug - Oil Inspection Plug - Oil Filler Hole	1 1	1850T150 P212	
69	Gasket - Shift Housing	1	2208D446	
70	Washer - Bearing Cap	4	1229V1556	
71	Capscrew - Bearing Cap	4	S21238-1	Malleable carriers
, ı	Capsciew - Bearing Cap	4	10X1021	Aluminum carriers
77, 78,	Differential Case & Nest	1	B11-3235U619 #	Standard ratio
79, 80,	Assy.		A87-3235V620 #	Fast ratio
81, 82~,	ricoy.	i i	B5-3235U619 ##	Standard ratio
83, 84		1 1	A84-3235V620 ##	Fast ratio
82~,	Differential Case Assy.	1	B3-3235U619	Standard ratio
83, 84	2		A83-3235V620	Fast ratio
73	Adjusting Ring - Diff. Bearing	2	2214G215	
74	Cotter Pin Lock-Adjusting Ring	2	1199R2176	
75	Differential Bearing Cup	2	493	
76	Bearing - Cone	2	496	Standard ratio
77	Throat Weeken Cids Com	1	497	Fast ratio
77	Thrust Washer - Side Gear	2	1229T1034	(0" 04 0-1:
78	Side Gear Differential	2	2234X310 #	(2" - 21 Spline)
	Thrust Washer - Pinion	2	2234X700 ##	(2-1/8" - 22 Spline)
70		4	1229R1032	The state of the s
79 80	Pinion - Differential	4	2233U151	

~ = Not serviced separately.

AA = New gear - not interchangeable with A3892S4517 gear.

= SLHD Only

= SQHD Only

SL/SQHD FORWARD-REAR (Cont'd)

ITEM	DESCRIPTION	QTY	PART NO.	REMARKS
83	Bolt - Differential Case	16	S2826P-1	
84	Washer - Differential case	16	1229C1511	
85	Nut - Gear to case	12	NL110-1	USED IN KIT 570
86	Washer - Gear to case	12	1229U1503	
87	Bolt - Gear to case (bolted version)	12	15X1523	
88	Rivet - Gear to case (riveted version)	12	RV71013	
89	Nut - Input Yoke	1	1227J946	1-1/2" X 12 Course Thread
90	Yoke - Input Shaft	1		CALL YOUR SALES REP
91	Oil Seal Assy.	1	4563V	
92	Snap Ring	1	1229P1446	
93	Bearing - Front radial ball	1	211B	
94	Capscrew - Inter-axle housing	8	S2711-1	
95	Washer - Inter-axle housing	8	1229E1513	
96	Plug - Oil Filter	1	P212	
96A	Plug - Oil Drain	1	1850T150	
97	Housing - Inter-axle differential	1	3280V2518	Malleable carriers
	3	1	3280Y2573	Aluminum carriers
97A	Gasket - Inter-axle diff. housing (Silastic)	3 oz.	1199T3842	
91, 92, 93,97	Housing Assy. Inter-axle diff.	1	A3280V2518	Malleable carriers
91, 92,93, 97	Housing Assy. Inter-axle diff.	1	A3280Y2573	Aluminum case
98	Capscrew - Inter-axle diff. case	8	S2824A-1	
98A	Thread locking liquid/diff. case	1	2297C3747	34 oz. tube - SEE NOTE BELOW
99	Spacer - Bearing	1	1244Y701	
89, 100, 110	Inter-axle diff. case assy.	1	A2-3235T1528	
89, 98, 100~,	Inter-axle diff. case & nest	1	A1-3235T1528	
101,102,103, 104,105,106, 107, 110	assy. (Complete)			
101	Thrust Washer - Forward side gear	1	1229J1622	
102	Side gear - forward	1	2234M325	
103	Side gear - rear	1	2234B340	
104	Spider - differential	1	3278M91	Available as KIT 2356
105	Pinion - differential	4	2233A105	
106	Thrust Washer - pinion	4	1229Q2877	
107	Thrust Washer - rear side gear	1	1229G1619	
108	Capscrew - Bearing Cage	6	S267-1	
109~	Cage - Bearing	1	3226F708	
109, 112	Cage & Cup Assy - Bearing	1	A3226F708	
110	Bushing - Bearing Cage	1	1225V880	Bronze
111	Shim - Bearing Cage .003	4	2203R3008	
	.010	1	2203S3009	
112	Cup - front bearing	1	29630	
113	Cone - front bearing	1	29675	
114	Drive Gear - Inter-axle	1	3892P2044	
115	Cone - rear bearing	1	29675	
116	Cup - rear bearing	1	29630	

= Not serviced separately.

NOTE: THREAD LOCKING LIQUID/DIFFERENTIAL CASE HALVES

When assembling differential case halves in Rockwell International $^{\textcircled{R}}$ axles, a thread locking adhesive should be used. The recommended procedure is as follows:

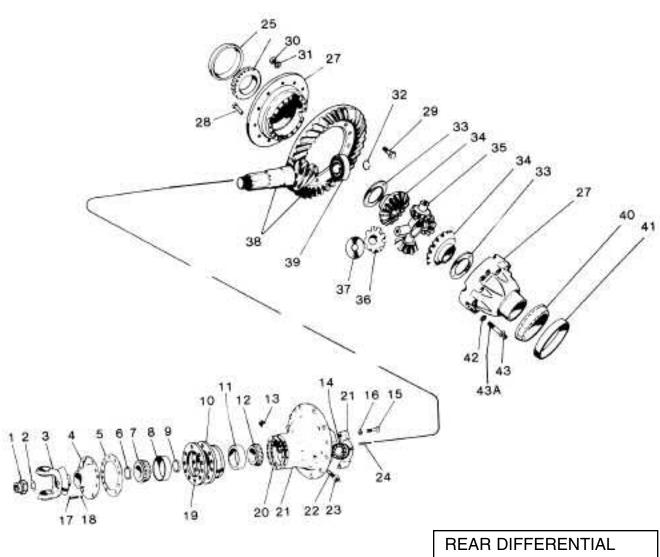
- 1. Wipe excess oil and residue from the threaded holes in the case. The holes should be relatively oil-free.
- If new bolts are used, a yellow coating of Dri-Loc[™] should appear on the threads. Assemble the case with these coated bolts to the required torque.
- If the original bolts are reused or regular bolts without Dri-Loc™ are used, Rockwell® Part No. 2297C3747 should be used as a thread locking adhesive. Apply the adhesive to the differential case holes only. Thread the bolts and tighten to the required torque.

IMPORTANT: Do not apply Rockwell® Part No. 2297C3747 to Dri-Loc™ coated bolts. Refer to Rockwell® Service.

SL/SQHD FORWARD-REAR CARRIER WITH 2" - 39 SPLINE

DRIVE GEAR & PINION ASSY	DRIVE GEAR, PINION & HELICAL GEAR ASSY	RATIO	<u>REMARKS</u>
A36028-20	A36028-21	3.55	FAST RATIOS
A37588-12	A37588-13	3.70	
A38006-9	A38006-10	3.90	Use Differential Case
A35818-23	A35818-24	4.11	Assembly
A36722-12	A36722-13	4.33	A83-3235V620
A35816-19	A35816-20	4.44	
A35814-16	A35814-17	4.63	
A36446-15	A36446-16	4.88	STANDARD RATIOS
A35812-20	A35812-21	5.29	
A35810-19	A35810-20	5.83	Use Differential Case
A35808-18	A35808-23	6.17	Assembly
A35806-21	A35806-22	6.83	B3-3235U619
A35804-18	A35804-23	7.20	
A35802-17	A35802-18	7.80	
A35800-17	A35800-18	8.60	

SL/SQHD REAR-REAR



CARRIER ASSEMBLY

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SL/SQHD REAR-REAR

ITEM	DESCRIPTION	QTY	PART NO.	REMARKS
	Bearing, Seal & Gasket Kit		RA9RCR	
1	Nut - Yoke Input	1	1227Z936	
2	Washer - Yoke Input	1	1229A2653	
3	Companion Yoke & Slinger Assy.	1		CALL YOUR SALES REP
4, 6	Cage-cover & Seal Assy.	1	A3266H86	
5	Gasket - Bearing Cage	1	2208E421	
6	Oil Seal Assy.	1	475009N	
7	Cone - Outer Bearing	1	72188C	
8	Cup - Outer Bearing	1	72487	
9	Spacer - Bearing	As req.		CALL YOUR SALES REP
, 10, 11	Bearing - Cage & Cup Assy.	1	A3226Z78	
11	Cup - Inner Bearing	1	72487	
12	Cone - Inner Bearing	1	72200C	
13	Plug - Inspection Hole	1	P212	
14	Adjusting ring - Differential Bearing	2	2214G215	
15	Capscrew - differential	4	S21238-1	Malleable carriers
-	bearing cap	4	10X1021	Aluminum carriers
16	Washer - Diff. bearing cap	4	1229V1556	
17	Capscrew - Cage	8	S2813-1	Malleable carriers
• •	- Caposion Cago	8	10X720	Aluminum carriers
18	Washer - Cage Capscrew	8	1229C1511	7 Harring Carriero
19	Shim .003	1 1	2203L7448	
10	.005	_ '3	2203K7447	
	.010	_ 3	2203J7446	
20	Shim	As req.	2203T8366	Use with these ratios only: 4.88, 6.17, 6.83, 7.20, 7.80, 8.60
15, 16,	Carrier & Cap Assy.	1	A2-3200C393	Malleable
21~	Carrier & Sup 7100y.	'	No longer available	Aluminum
22	Thrust Screw	1	15X1025	Adminum
23	Nut - Thrust Screw	1 1	13X41	
24	Lock pin-adjusting ring	2	1199R2176	
25	Cup - differential bearing - L.H.	1	493	Standard & fast ratios
26	Cone - differential bearing - L.H.	1	496	Standard & fast ratios Standard & fast ratios
20	Cone - dillerential bearing - L.H.		497	Fast ratios only
07 00	Differential Case & Nest Assy.	1	B11-3235U619 #	Standard ratios
27, 33,	Dillerential Case & Nest Assy.			
34, 35,			A87-3235V620 #	Fast ratios
36, 37,		1 1	B5-3235U619 ##	Standard ratios
42, 43	Differential Ocean Access	1	A84-3235V620 ##	Fast ratios
27, 42,	Differential Case Assy.	1 1	B3-3235U619	Standard ratios
43	<u> </u>	1	A83-3235V620	Fast ratios
28	Rivet- gear to case (riveted version)	12	RV71013	A '1 11 1/17 570
29	Bolt- gear to case (bolted version)		15X1523	Available as KIT 570
30	Nut - gear to case	12	NL110-1	Available as KIT 570
31	Washer - gear to case	12	1229U1503	Available as KIT 570
32	Lock Ring - Drive Pinion	1	1229A1301	
33	Washer - Side Gear Thrust	2	1229T1034	
34	Side Gear - Differential	2	2234X310 #	KIT 317 - SLHD - 21 SPL. (Incl. 33-37)
		2	2234X700 ##	KIT 318 - SQHD - 22 SPL. (Incl. 33-37
35	Spider - Differential	1	3278S305	
36	Pinion - Differential	4	2233U151	
37	Washer - Pinion Thrust	4	1229R1032	
38	Drive Gear & Pinion Assy.	1	See Page 108	
39	Rear Bearing - Drive Pinion	1	1228F552	
40	Cone - Differential Bearing - R.H.	1	496	Standard & fast ratios
41	Cup - Differential Bearing - R.H.	1	493	Standard & fast ratios
42	Washer - Diff. Case Bolt	16	1229C1511	
43	Bolt I- Differential Case	15	S2826P-1	
43A	Thread locking liquid/diff. case	1	2297C3747	.34 oz. tube

= Not serviced separately.

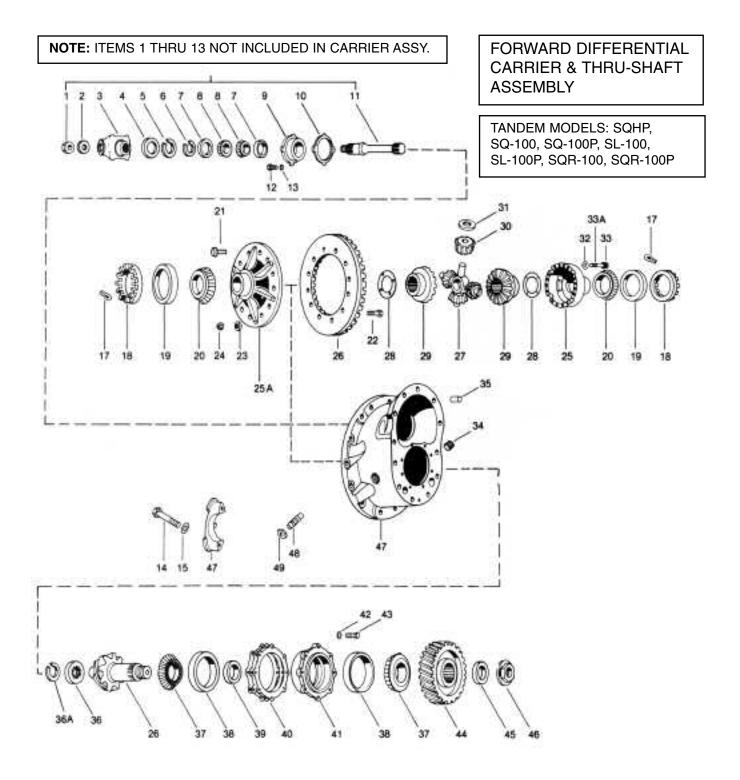
= SLHD Only

= SQHD Only

SL/SQHD REAR-REAR CARRIER WITH 1-3/4" - 10 SPLINE

PART NUMBER	RATIO		REMARKS
A36028-18 A37588-10 A38006-3 A35818-20 A36722-10 A35816-17 A35814-14	FAST	3.55 3.70 3.90 4.11 4.33 4.44 4.63	Use Differential Case Assembly A83-3235V620
A36446-13 A35812-18 A35810-17 A35808-19 A35806-19 A35804-19 A35802-15 A35800-14	STANDARD	4.88 5.29 5.83 6.17 6.83 7.20 7.80 8.60	Use Differential Case Assembly B3-3235U619

SL/SQ100; SQHP FRONT



SL/SQ100; SQHP FRONT

ITEM	DESCRIPTION		QTY	PART NO.	REMARKS
	Bearing, Seal & Gasket K	(it		RA194FR	
1	Nut - thru-shaft		1	1227Q901	
2	Washer - thru-shaft		1	1229A2653	(QRD/QRP/ QRF)
3	Yoke - thru-shaft		1		CALL YOUR SALES REP
4	Oil Seal Assy - thru-shaft		1	473274N	Pre 8/83
	bearing cage			4561V	Triple lip seal
5	Snap Ring - thru-shaft		As req.		CALL YOUR SALES REP
6	Snap Ring - thru-shaft		1	1829A859	
7	Cup - thru-shaft bearing		2	LM603011	
8	Cone - thru-shaft bearing		2	LM603049	
9, 7	Bearing Cage Assy - thru-s		1	A3226X596	
10	Gasket - thru-shaft bearing	cage	1	2208C445	
11	Thru-shaft		1	3280T5688	
12	Capscrew - thru-shaft bear		4	15X387	(QRD/QRP, QRF)
13	Washer - thru-shaft bearing		4	1229K1597	
14	Capscrew - Diff. bearing ca	ар	4	S21238-1	
				10X1023	Aluminum cover
15	Washer - Diff. bearing cap		4	1229V1556	
16	Dowel pin - Diff. bearing ca		2	See Item 47	Not shown
17	Cotter - Diff. bearing adj. ri	ng	2	1199R2176	
18	Adj. ring - Diff. bearing		2	2214Z208	
19	Cup - Diff. bearing		2	JM716610	
20	Cone - Dliff. bearing		2	JM716649	
21	Rivet - Bevel gear to case		12	RV71013	
22	Bolt - Bevel gear to case	QRD, QRP, QRF QHP, QD, QP,	12	15X1626	Available in KIT 2306
		LD, LP			Available in KIT 570
23	Washer - Bevel gear to cas	se	12	1229U1503	Available in KIT 570
24	Nut - Bevel gear to case		12	NL110-1	Available in KIT 570
25~, 25A~	*Differential Case Assy N	<i>l</i> ain	1	A28-3235D1174	Standard ratios
32, 33,	•			A26-3235L1156	Medium ratios
33A				A19-3235C1173	Fast ratios
5~, 25A~,	*Differential Case and	QHP, QD-100		A18-3235D1174	
7, 28, 29,	Nest Assy.	LD-100	1	A34-3235D1174	Standard ratios
0,31,32,33	•	QRD-100		A44-3235D1174	
5~, 25A~,	*Differential Case and	QHP, QD-100		A17-3235L1156	
7, 28, 29,	Nest Assy.	LD-100	1	A43-3235L1156	Medium ratios
0,31,32,33	•	QRD-100		A51-3235L1156	
5~, 25A~,	*Differential Case and	QHP, QD-100		A13-3235C1173	
7, 28, 29,	Nest Assy.	LD-100	1	A33-3235C1173	Fast ratios
0,31,32,33	•	QRD-100		A43-3235C1173	
26~	*Drive gear & pinion assy.		1	See Page 113	
27	Spider-diff.		1	3278S305	
28	Thrust washer - Diff. side of	jear	2	1229T1034	
29	Side gear -	QHP, QD-100		2234C783	2.10" - 41 Spline
	main differential	LD-100	2	2234D966	2.00" - 39 Spline
		QRD-100		2234F1046	2.10" - 41 Spline
30	Pinion diff.	QHP, QD/LD-100	4	2233U151	
		QRD-100		2233J1024	
31	Thrust Washer - Diff. pinlic	n	4	1229R1032	
32	Washer - Diff. case		16	1229C1511	
33	Capscrew - Diff. case		16	S2826P-1	
33A	Thread locking liquid/diff. o	ase	1	2297C3747	.34 oz. tube - See NOTE on Page 1
34	Plug-filler		1	P212	
35	Dowel-helical gear cover to	cover	2	1246M455	
36	Spigot bearing - drive pinio		1	RU1570UM	
36A	Lock ring - drive pinion		1	1229A1301	
37	Cone - drive pinion bearing	3	2	72212C	
38	Cup - drive pinion bearing		2	72487	
39	Shim spacer - drive pinion		As req.	-	CALL YOUR SALES REP
40	Shim - Pinion	.003	3	2203A6319	Available in KIT 1500
	forward bearing	.005	4	2203B6320	
		.010	1	2203C6321	

⁼ Not serviced separately.

 ⁼ Specify ratios. When changing ratios from standard to medium or fast, you must change differential

SL/SQ100, SQHP FRONT (Cont'd)

ITEM	DESCRIPTION	QTY	PART NO.	REMARKS
41, 38	Drive pinion cage & bearing	1	A3226R564	
	Cup assembly		A3226U749	Aluminum carrier
42	Washer - drive pinion bearing cage	7 8	1229C1511	Aluminum carrier
43	Capscrew - drive pinion bearing cage	7 8	S2812-2 15X1558	Aluminum carrier
44	Gear - helical driven	1	3892S3945	
45	Washer - drive pinion	1	1229N1730	
46	Nut-drive pinion	1	1227N898	
47, 14,	Diff. carrier & cap assy.	1	A2-3200R1032	
15, 16	Use with KIT 533 (Silastic)		A2-3200L1078	Aluminum carrier
47A	Adhesive - bearing cup	1	2297T4180	Not shown, 25 cc tubes (1 tube per bearing)
48	Screw - thrust block adj.	1	15X1025	
49	Nut-drive gear thrust block screw	1	13X41	
50	Cone - Input shaft bearing cage	1	JM511946	
51	Cup - Input shaft bearing cage	1	JM511910	
52	Shim <u>.003</u>		2203R6518	Available in KIT 1500
	.005	_ 1	2203S6519	
	.010		2203T6520	
53, 51	Input shaft bearing cage assy.	1	A3226M585	
54	Washer - Input shaft bearing cage	6	1229E1513	
55	Capscrew - Input shaft bearing cage Oil Seal - Input shaft	6	S2711-1	Pre 8/83
56	'		476023N 100495	Trip lip seal
57	Deflector - yoke	1	DEFR50-4	
58, 57	Input shaft yoke assy.	1	100071700	CALL YOUR SALES REP
59	Washer - Input shaft	1	1229T1736	
60	Nut - Input shaft	1	1227R902	
61	Washer - helical gear cover to carrier	12	1229C1511	
62	Capscrew -	12	S2812-2	A luma incuma a comia n
	helical gear	2	S2812-2 15X1558	Aluminum carrier
63	cover to cover Gasket - helical gear cover to carrier	10	1199T3842	(Silastic)
64	Cover - helical gear QHP,	1	3280U8081	After 8/83
04	LP/QP-100	'	KIT 2268	Prior to 8/83
64A	Cover - helical gear LD-100,	1	3266H970	After 8/83
0 17 (QD-100		KIT 2269	Prior to 8/83
64B	Tube - helical gear cover	1	2297V2284	QHP, LP/QP-100 Not shown - old style
64C	Plug - helical gear cover - Welch [®]	1	PW214	•
65	Plug - helical gear cover - weich	1	PW214 P26	Not shown - old style
66	Spring - push rod	1	2258U411	
67	Push rod	1	2244E83	After 8/83
07	T usir rou	'	2297X2494	Old style - Prior to 8/83
68, 69	Air shaft chamber assy.	1	A1-3261V308	Includes attaching hardware (Item No. 20) SEE KIT 2266
69	Capscrew - air shift chamber assy.	4	10X1334	Includes attaching hardware (Item No. 20) SEE KIT 2266
70, 71~	Shaft assy - pump drive	1	A1-2297B4240	SEE KIT 1588
72	Snap ring - pump shaft	1	1229G2763	Used with QHP, LP/QP-100 only.
73	Gear - pump drive	1	3892Z4368	Used with QHP, LP/QP-100 only.
74	Gear - pump driven	1	3892A4369	Used with QHP, LP/QP-100 only.
75	Shaft - pump idler	1	1199R3346	Used with QHP, LP/QP-100 only.
76, 79, 80, 81	Relief Valve pump cover assy.	1	A3266P510	Used with QHP, LP/QP-100 only.
77	Washer - pump cover	4	1229E1669	Used with QHP, LP/QP-100 only.
78	Capscrew - pump cover	2	S256-1	Used with QHP, LP/QP-100 only.
79	Ball-relief valve	1	1898E57	Used with QHP, LP/QP-100 only.
80	Spring-relief valve	1	2258A521	Used with QHP, LP/QP-100 only.
81	Plug-relief valve assy. with o-ring	1	A1199V3402	Used with QHP, LP/QP-100 only.
82	Adapter-filter	1	2297E2293	Used with QHP, LP/QP-100 only.
83	Washer-filter adapter	2	1229E1669	Used with QHP, LP/QP-100 only.
84	Capscrew-filter adapter	2	S2510-1	Used with QHP, LP/QP-100 only.

~ = Not serviced separately.

SL/SQ100, SQHP FRONT (Cont'd)

ITEM	DESCRIPTION	QTY	PART NO.	REMARKS
85	Filter-oil	1	3280V5040	Used with QHP, LP/QP-100 only.
86	Shield-oil filter	1	3280V6964	Used with QHP, LP/QP-100 only.
86A	Washer	4	1229E1669	Used with QHP, LP/QP-100 only.
87	Locknut-pump shield	2	NL25-1	·
88	Stud-pump shield & pump cover	2	4X1707	
89	Cup - Input shaft rear bearing	1	JLM710910	
90	Cone - Input shaft rear bearing	1	JLM710949C	2234E1019 & JLM710949C available as A2234E1019 assy.
91	Differential side gear	1	2234E1019	2234E1019 & JLM710949C available as A2234E1019 assy.
			MPS3344	LD/QD-100 - Prior to 12/85
			MPS3345	QHP, LP/QP-100 - Prior to 12/85
92A	Capscrew - Inter-axle diff.	8	S2524-1	Not shown. Available as KIT 1590
92B	Washer - Inter-axle diff.	16	1229E1669	Not shown. Available as KIT 1590
92C	Nut - Inter-axle diff.	8	NL25-1	Not shown. Available as KIT 1590
92D	Thread locking liquid/diff. case	1	2297C3747	.34 oz. tube - SEE NOTE below.
92A, 92B, 92C, 93, 94, 95, 96	Inter-axle diff. & nest assy. 2.00" - 39 Spline	1	A3235F1800	
92A. 92B.	Inter-axle diff. & nest assy.	1	A3-3235F1800	
92C, 93, 94	2.10" - 41 Spline		MPS3344	LD/QD-100 - 12/85 & Later
95, 96	·		MPS3345	QHP, LP/QP-100 - 12/85 & Later
96	Spider - Inter-axle diff. 2.00" - 39 Spline	1	3278H372	Effective 3/84.
	2.10" - 41 Spline		3278A1093	Effective 2/86 (welded inter-axle diff.)
97	Gear - helical drive	1	3892M4927 3892F4738	Effective 3/84 - Use with 1014-1015 shaft Effective 3/84 - Use with 110 shaft
98	Thrust Washer	1	1229H2764 1229M4069	Effective 3/84 - 2.25" I.D. Not interchangeable with 1229H2764, effective 2/86 Effective 2/86 (welded inter-axle diff.)
99, 99A 59, 60	Input Shaft	1	A1-3297A1015	QHP, LP/QP-100 only. 2.10" - 41 Spline with pump - Effective 12/85
99, 59, 60	Input Shaft 2.00" - 39 Spline 2.10" - 41 Spline Less Pump	1	A3297F110 A1-3297Z1014	LD/QD-100 only. Effective 3/84 LD/QD-100 only. Effective 2/86 (welded interaxle diff.)
99A	Ball-Input shaft	1	1228K37	QHP, LP/QP-100 only. Not shown. Repl. 1898B70
100	Shift fork	1	A3296T150 3296E57 KIT 2268 KIT 2269	After 8/83 Old style - Prior to 8/83 QHP, LP/QP-100 - Prior to 8/83 LD/QD-100 - Prior to 8/83
101	Clutch collar - Input shaft	1	3280G5519	ED/QD 100 - 1 1101 to 0/00
101	Stop screw - push rod	1	S1812-1	
103	Locknut - stop screw	1	13X15	

NOTE: THREAD LOCKING LIQUID/DIFFERENTIAL CASE HALVES

When assembling differential case halves in Rockwell International $^{\textcircled{R}}$ axles, a thread locking adhesive should be used. The recommended procedure is as follows:

- 1. Wipe excess oil and residue from the threaded holes in the case. The holes should be relatively oil-free.
- If new bolts are used, a yellow coating of Dri-Loc™ should appear on the threads. Assemble the case with these coated bolts to the required torque.
- If the original bolts are reused or regular bolts without Dri-Loc™ are used, Rockwell® Part No. 2297C3747 should be used as a thread locking adhesive. Apply the adhesive to the differential case holes only.
 Thread the bolts and tighten to the required torque.

IMPORTANT: Do not apply Rockwell® Part No. 2297C3747 to Dri-Loc™ coated bolts. Refer to Rockwell® Service.

SL/SQ100 (2" - 39 SPLINE)

PART NUMBER	R	ATIO	AXLE
A39446-1	FAST	3.42	SL/SQ100 FRONT
A37278-2		3.55	3234.33
A37596-2		3.70	
A39170-1		3.73	
A38002-1		3.90	ALL QHP, QD/QP,
-			LD/LP-100
A38836-1	MEDIUM	4.10	FORWARD - REAR
A37404-1		4.33	
A37530-2		4.44	
A37540-2		4.63	
A37398-1	STANDARD	4.88	- QRD RATIOS
A37396-2		5.29	3.42 TO 5.86
A38824-1		5.86	
A38830-1		6.14	
A38240-1		6.83	
A38834-1		7.17	
A37258-2		7.80	

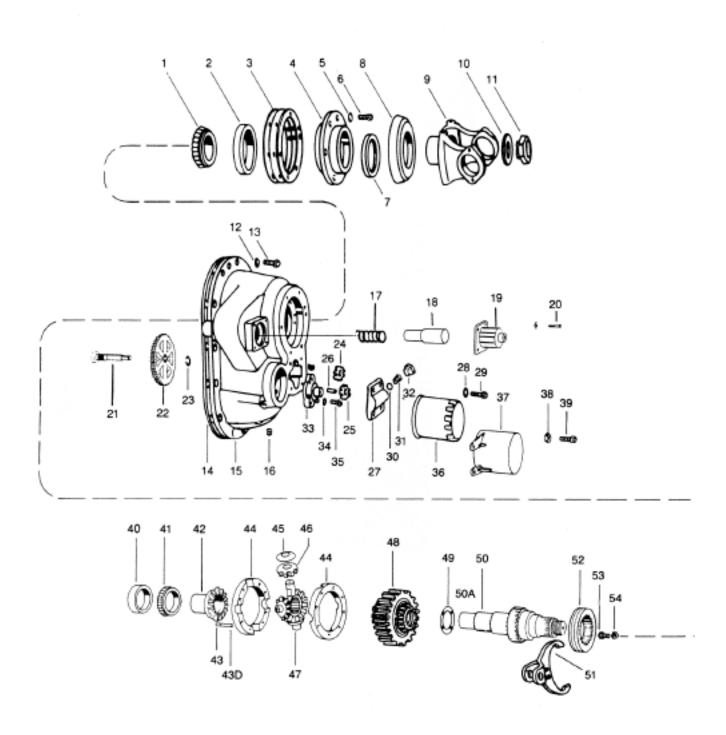
^{* =} Non-interchangeable. 3.70 or 3.73 ratios must be the same for both Forward-Rear and Rear-Rear axle ratios. (i.e. 3.73 Forward-Rear and 3.73 Rear-Rear).

^{** =} Available for SQ-100/P and SL-100/P only (with or without pump).

NOTES

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INTER-AXLE DIFFERENTIAL ASSEMBLY - SL/SQ100 QHP, QD-100, QP-100, LD-100, LP-100, QRD-100, QRP-100



INTER-AXLE DIFFERENTIAL ASSEMBLY - SL/SQ100 QHP, QD-100, QP-100, LD-100, LP-100, QRD-100, QRP-100

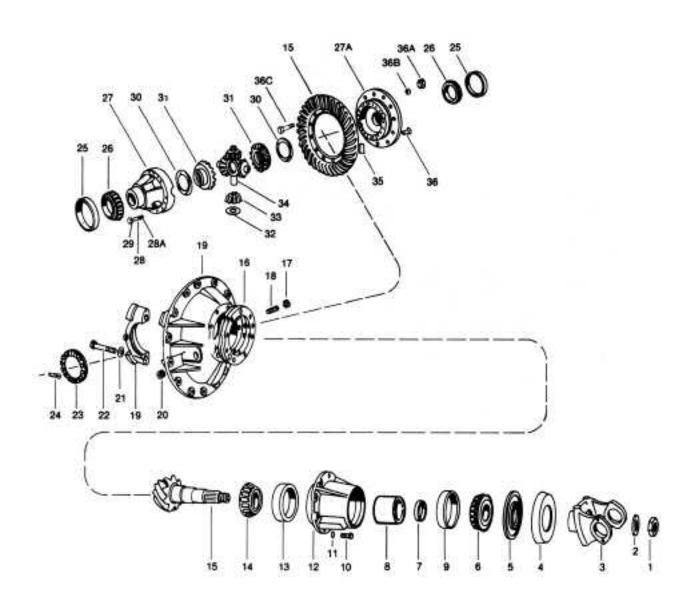
ITEM	DESCRIPTION	QTY	PART NO.	REMARKS
1	Cone-input shaft bearing cage	1	JM-511946	
2	Cup-input shaft bearing cage	1	JM-511910	
	Shim003		2203-R-6518	Available in KIT 1500
3	input shaft .005	1 1	2203-S-6519	
-	bearing cage .010		2203-T-6520	
4	Input shaft bearing cage assy	1	A-3226-M-585	
5	Washer - Input shaft bearing cage	6	1229-E-1513	
6	Capscrew - Input shaft bearing cage	6	S-2711-1	
7	Oil seal - Input shaft	1	A-1205-E-1227 - 476023N	Pre 8-83
•	on coal input chair		A-1205-F-2424 - 100495	Triple lip seal
8	Deflector-yoke	1	DEFR50-4	
9,8	Input shaft yoke assy	1	2200	CALL YOUR SALES REP
10	Washer - Input shaft	1	1229-T-1736	0.122.1001.0.1220.12.
11	Nut - Input shaft	1	1227-R-902	
12	Washer - helical gear cover to carrier	12	1229-C-1511	
12	Capscrew	12	S-2812-2	
13	helical gear	2	S-2812-2	Aluminum carrier
	cover to cover	10	15-X-1558	, warming our lot
14	Gasket - helical gear cover to carrier	1	1199-T-3842	(Silastic) SEE KIT 533
15	Cover - helical gear QHP,	1	3280-U-8081	After 8/83
13	LP/QP-100	'	KIT-2268	Prior to 8/83
15A	Cover - helical gear LD-100,	1	3266-H-970	After 8/83
ISA	QD-100	'	KIT 2269	Prior to 8/83
15B	Tube - helical gear cover	1	2297-V-2284	QHP, LP/QP-100
156	Tube - nelical gear cover	'	2297-V-2284	
				NOT SHOWN - OLD STYLE
15C	Plug - helical gear cover - Welch®	1	PW-214	NOT SHOWN - OLD STYLE
16	Plug - helical cover drain	1	P-26	
17	Spring - push rod	1	2258-U-411	
18	Push rod	1 1	2244-E-83	AFTER 8/83
			2297-X-2494	OLD STYLE - Prior to 8/83
19, 20	Air shift chamber assy	1 1	A1-3261-V-308	Includes attaching hardware
				(Item No. 20) SEE KIT 2266
20	Capscrew - air shift chamber assy	4	10-X-1334	
21, 22	Shaft assy - pump drive	1 1	A1-2297-B-4240	SEE KIT 1588
23	Snap ring - pump shaft	1	1229-G-2763	
24	Gear - pump drive	1	3892-Z-4368	
25	Gear - pump driven	1	3892-Z-4369	
26	Shaft - pump idler	1	1199-R-3346	
7, 30, 31, 32		1	A-3266-P-510	
28	Washer - pump cover	4	1229-E-1669	-
29	Capscrew - pump cover	2	S-256-1	
30	Ball - relief valve	1	1898-E-57	Used with QHP,
31	Spring - relief valve	1	2258-A-521	LP/QP-100 only
32	Plug - relief valve assy with ring	1	A-1199-V-3402	
33	_Adapter - filter	1	2297-E-2293	
34	Washer - filter adapter	2	1229-E-1669	
35	Capscrew - filter adapter	2	S-2510-1	
36	Filter - oil	1	3280-V-5040	
37	Shield - oil filter	1	3280-V-6964	
37A	Washer	4	1229-E-1669	
38	Locknut - pump shield	2	NL-25-1	
39	Stud - pump shield & pump cover	2	4-X-1707	
40	Cup - input shaft rear bearing	1	JLM-710910	
41	Cone - input shaft rear bearing	1	JLM-710949C	2234-E-1019 & JLM-710949C
42	Differential side gear	1	2234-E-1019	avail. as A-2234-E-1019 assy
· 		'	MPS 3344	LD/QD-100 - Prior to 12/85
			MPS 3345	QHP. LP/QP-100 - Prior to 12/85
43A	Capscrew - inter axle diff.	8	S-2524-1	G.11, E.17G7 100 1 1101 to 12/00
43B	Washer - inter axle diff.	16	1229-E-1669	Not shown - Available as KIT 159
43C	Nut - inter axle diff.	8	NL-25-1	INOT SHOWIT - Available as INT 199
-TUU	I TOU THE AND UIII.	0	2297-C-7049	

INTER-AXLE DIFFERENTIAL ASSEMBLY - SL/SQ100 QHP, QD-100, QP-100, LD-100, LP-100, QRD-100, QRP-100

ITEM	DESCRIPTION		QTY	PART NO.	REMARKS
43A, 43B,	Inter-axle diff. &				
43C, 44, 45, 46, 47	nest assy	2.00" - 39 spline	1	A-3235-F-1800	
43A, 43B,	Inter-axle diff. &		1	A3-3235-F-1800	
43C, 44, 45,	nest assy	.2.10" - 41 spline	1	MPS 3344	LD/QD-100 - Prior to 12/85
46, 47	_			MPS 3345	QHP, LP/QP-100 - Prior to 12/85
47	Spider - inter-axle diff.	2.00" - 39 spline	1	3278-H-372	
		2.10" - 41 spline		3278-A-1093	
48	Gear - helical drive	·	1	3892-M-4927	Use with 1014 - 1015 shaft
				3892-F-4738	Use with 110 shaft
				MPS 3344	LD/QD-100 - Prior to 12/85
				MPS 3345	QHP, LP/QP-100 - Prior to 12/85
49	Thrust washer		1	1229-H-2764	2.25" I.D.
				1229-M-4069	2.39" I.D.
50, 50A				A1-3297-A-1015	QHP, LP/QP-100 only.
10, 11	Input shaft	2.10" - 41 spline	1	MPS 3345	
	with pump			Effective 12/85	
50, 10, 11	Input shaft	2.00" - 39 spline	1	A-3297-F-110	LD/QD-100 only.
				A-3297-Z-1014	LD-QD-100 only.
		2.10" - 41 spline		MPS 3344	
		less pump		Effective 12/85	
50A	Ball - input shaft		1	1228-K-37	QHP, LP/QP-100 only - Not shown.
					Repl. 1898-B-70
51	Shift fork		1	A-3296-T-150	After 8/83
				3296-E-57	Old style - Prior to 8/83
				KIT 2268	QHP, LP/QP-100 - Prior to 8/83
				KIT 2269	LD/QD-100 - Prior to 8/83
52	Clutch - collar-input shaft		1	3280-G-5519	
53	Stop screw - push rod		1	S-1812-2	
54	Locknut - stop screw		1	NUJA8-20-6	<u> </u>



SQHP/REAR/QAR



REAR DIFFERENTIAL CARRIER ASSEMBLY

SQHP/REAR/QAR

ITEM	DESCRIPTION	QTY	PART NO.	REMARKS
	Bearing, Seal & Gasket Kit		RA194R	
1	Nut - drive pinion	1	1227R902	
2	Washer - drive pinion	1	1229F2918	
3. 4	Yoke/flange input	1	1	CALL YOUR SALES REP
4	Deflector-yoke input	1	DEFR50-7	
5	Oil Seal - yoke flange	1	3905	Pre 8/83
-	on oran your name		4562V	Triple lip seal
6	Cone - Outer bearing	1	72225C	F - F
7	Spacer - pinion bearing	As req.		CALL YOUR SALES REP
8	Sleeve - pinion bearing	1	1244F1592	
9	Cup - Outer bearing	1	72487	
10	Capscrew - bearing cage	8	S2812-2	
. •	capeo.en bearing tage		15X1558	Aluminum carrier
11	Washer - bearing cage	8	1229C1511	7 1101111111111111111111111111111111111
12, 13	Drive pinion cage & cup assy.	1	A3226W569	
13	Cup - inner bearing	1	65500	
14	Cone - inner bearing	1	65237	
15~	* Drive gear & pinion assy.	1	See Page 120	
16	Shim - pinion .003	1	2203C8115	Available as KIT 1568.
10	.005	'3	2203D8116	Available as Kit 1000.
	.010	3	2203E8117	
17	Nut - thrust block adj. screw	1	13X41	
18	Adj. screw - thrust block	1	10X382	
19, 20	Differential carrier & cap assy.	1	A2-3200Y1039	
21	Use with KIT 533 (Silastic)	'	A2-320011039 A2-3200N1080	Aluminum carrier
19A	Adhesive - bearing cup	1	2297T4180	Not shown - 25 cc tubes
20	Plug - filler	1	P212	Not shown - 25 cc tubes
21	Washer - diff. bearing cap	4	1229V1556	
22	Capscrew - diff. bearing cap	4	S21238-1	
22	Capscrew - uiii. bearing cap	4	10X1023	Aluminum carrier
- 00	Adi ring diff booring		2214Z208	Aluminum camer
23	Adj. ring-diff. bearing	2	1199R2176	
24	Cotter - diff. bearing adj. ring	2		
<u>25</u> 26	Cup - diff. bearing	2 2	JM716610	
	Cone - diff. bearing	2	JM716649	Other dead action
27~, 27A~,	* Differential case assembly		A28-3235D1174	Standard ratios
28, 29		1	A26-3235L1156	Medium ratios
07 074			A19-3235C1173	Fast ratios
27~, 27A~,	+ D:# 0		A18-3235D1174	Standard ratios
28, 29, 30,	* Diff. case & nest assy.	1	A17-3235L1156	Medium ratios
31, 32, 33,			A13-3235C1173	Fast ratios
34	0 0:"	10	000000 4	A 11.11 : MIT 0.107
28	Capscrew - Diff. case	16	S2826P-1	Available in KIT 2467
28A	Thread locking liquid/diff. case	1	2297C3747	.34 oz. tube - SEE NOTE,next page.
29	Washer - Diff. case	16	1229C1511	
30	Thrust washer - side gear	2	1229T1034	
31	Side gear - diff.	2	2234C783	
32	Thrust washer - diff. pinion	4	1229R1032	
33	Pinion - diff.	4	2233U151	
34	Spider - diff.	1	3278S305	
35	Thrust block - Drive gear	1	2297Q563	
36	Rivet - gear to case	12	RV71013	
36A	Bolt - gear to case	12	15X1523	Available as KIT 570
36B	Washer - gear to case	12	1229U1503	Available as KIT 570
36C	Nut - gear to case	12	NL110-1	Available as KIT 570

⁼ Not serviced separately.

⁼ Specify ratios. When changing ratios from standard to medium or fast, you must change differential cases.

SQHP/REAR/QAR (Cont'd)

NOTE: THREAD LOCKING LIQUID/DIFFERENTIAL CASE HALVES

When assembling differential case halves in Rockwell International[®] axles, a thread locking adhesive should be used. The recommended procedure is as follows:

- 1. Wipe excess oil and residue from the threaded holes in the case. The holes should be relatively oil-free.
- If new bolts are used, a yellow coating of Dri-Loc[™] should appear on the threads. Assemble the case with these coated bolts to the required torque.
- If the original bolts are reused or regular bolts without Dri-Loc™ are used, Rockwell® Part No. 2297C3747 should be used as a thread locking adhesive. Apply the adhesive to the differential case holes only. Thread the bolts and tighten to the required torque.

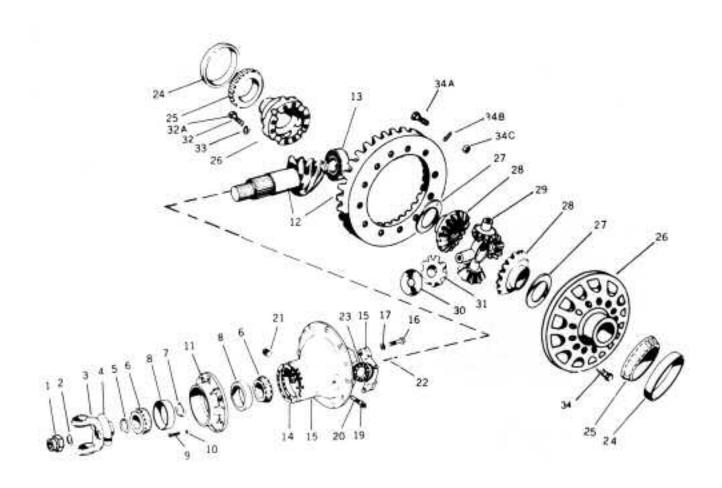
IMPORTANT: Do not apply Rockwell® Part No. 2297C3747 to Dri-Loc[™] coated bolts. Refer to Rockwell® Service.

SQHP/REAR/QAR

PART NUMBER	R	ATIO	AXLE
A37594-3 A37598-3 * A39166-1 * A38000-3	FAST	3.55 3.70 * 3.73 * 3.90	
A38758-1 A37542-3 A37532-3 A37534-3	MEDIUM	4.10 4.33 4.44 4.63	QAR/SQHP REAR-REAR
A37544-3 A37536-3 A38826-1 A38246-1	STANDARD	4.88 5.29 6.14 6.83	

⁼ Non-interchangeable. 3.70 or 3.73 ratios must be the same for both Forward-Rear and Rear-Rear axle ratios. (i.e. 3.73 Forward-Rear and 3.73 Rear-Rear).

SL/SQ100 REAR



REAR-REAR DIFFERENTIAL CARRIER ASSEMBLY

SL/SQ100 REAR

ITEM	DECORIDATION	OTV	DARTNO	DEMARKS
ITEM	DESCRIPTION	QTY	PART NO.	REMARKS
	Bearing, Seal & Gasket Kit		RA194RBR	
1	Nut - yoke input	1	1227R902	
2	Washer - yoke input	1	1229T1736	
3, 4	Companion yoke & slinger assembly	1		CALL YOUR SALES REP
4	Deflector - yoke input	1	2297N3888	
5	Oil seal assembly	1	3905 4562V	Pre 8/83 Triple lip seal
6	Cone - Inner & outer bearing input	2	72212C	
7	Spacer - bearing cone	As req.		CALL YOUR SALES REP
8	Cup - Inner & outer bearing input	2	72487	
9	Capscrew - forward bearing cage	8	S2812-2	
10	Washer - forward bearing cup	8	1229C1511	
11, 8	Bearing cup & cage assy.	1	A3226Z806	
12~	* Drive gear & pinion assembly	1	See Page 123	
13	Bearing-spigot drive pinion	1	RU1570UM	
14	Shim - forward .003	As req.	2203C8115	
	bearing cage .005		2203D8116	
	.010		2203E8117	
15, 15A, 16	Differential carrier & cap assy.	1	A2-3200N1314	
17, 18	Use with KIT 533 (Silastic)		A2-3200T1346	Aluminum carrier
15A	Adhesive - bearing cup	1	2297T4180	Not shown, 25 cc tubes
16	Capscrew - differential bearing cap	4	S21238-1	
17	Washer - differential bearing cap	4	1229V1556	
18~	Dowel - differential bearing cap	2	See Item 15	Not shown
19	Locknut - thrust screw	1	13X41	
20	Screw - thrust drive gear	1	15X1025	
21	Plug-oil fill & inspection	1	P212	
22	Cotter pin-adjusting ring	2	1199R2176	
23	Adjusting ring - differential bearing	2	2214Z208	
24	Cup - bearing differential	2	JM716610	
25	Cone - bearing differential	2	JM716649	
26~, 26A~,	* Differential case QR-100		A18-3235D1174	
26,28,29,30,	& nest assy. LR-100		A34-3235D1174	Standard ratios
31, 32, 33	QRR-1		A44-3235D1174	
26~, 26A~,	* Differential case assy.	1	A28-3235D1174	
32, 33	+ Differential and 0		A 17 0005L 1150	
26~, 26A~,	* Differential case & QR-100		A17-3235L1156	Madiumanation
26,28,29,30,	nest assy. <u>LR-100</u>		A43-3235L1156	Medium ratios
31, 32, 33	QRR-10		A51-3235L1156	Madium vatio
26~, 26A~, 32, 33	* Differential case assy.	1	A26-3235L1156	Medium ratio
26~, 26A~,	* Differential case & QR-100)	A13-3235C1173	
26,28,29,30,	nest assy. <u>LR-100</u>		A33-3235C1173	Fast ratios
31, 32, 33	QRR-1		A43-3235C1173	
26~, 26A~, 32, 33	* Differential case assy.	1	A19-3235C1173	Fast ratio
27	Washer - thrust-side gear	2	1229T1034	
28	Side gear - diff. QR-100		2234C783	2.10" - 41 Spline
	LR-100		2234D966	2.00" - 39 Spline
	QRR-1		2234F1046	2.10" - 41 Spline
29	Spider - differential	1	3278S305	2 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3
30	Washer - thrust differential pinion	4	1229R1032	
31	Pinion - differential QR/LR	100 4	2233U151	
	QRR-1	00 4	2233J1024	
32	Capscrew - diff. case	16	S2826P-1	Available in KIT 2467
32A	Thread locking liquid/differential case		2297C3747	.34 oz. tube - SEE NOTE.
33	Washer - differential case	16	1229C1511	
34	Rivet-diff. case to gear (opt.)	12	RV71013	
	Bolt-differential QR-100), LR-100 12	15X1523	Available as KIT 570.
34A				(SOB use KIT 2306)
34A —	case to gear QRR-10 Washer - differential case to gear		15X1626 1229U1503	(SQR use KIT 2306)

= Not serviced separately.

⁼ Specify ratios. When changing ratios from standard to medium or fast, you must change differential cases.



SL/SQ-100 (Cont'd)

NOTE: THREAD LOCKING LIQUID/DIFFERENTIAL CASE HALVES

When assembling differential case halves in Rockwell International $^{\textcircled{R}}$ axles, a thread locking adhesive should be used. The recommended procedure is as follows:

- 1. Wipe excess oil and residue from the threaded holes in the case. The holes should be relatively oil-free.
- If new bolts are used, a yellow coating of Dri-Loc[™] should appear on the threads. Assemble the case with these coated bolts to the required torque.
- If the original bolts are reused or regular bolts without Dri-Loc™ are used, Rockwell® Part No. 2297C3747 should be used as a thread locking adhesive. Apply the adhesive to the differential case holes only. Thread the bolts and tighten to the required torque.

IMPORTANT: Do not apply Rockwell® Part No. 2297C3747 to Dri-Loc™ coated bolts. Refer to Rockwell® Service.

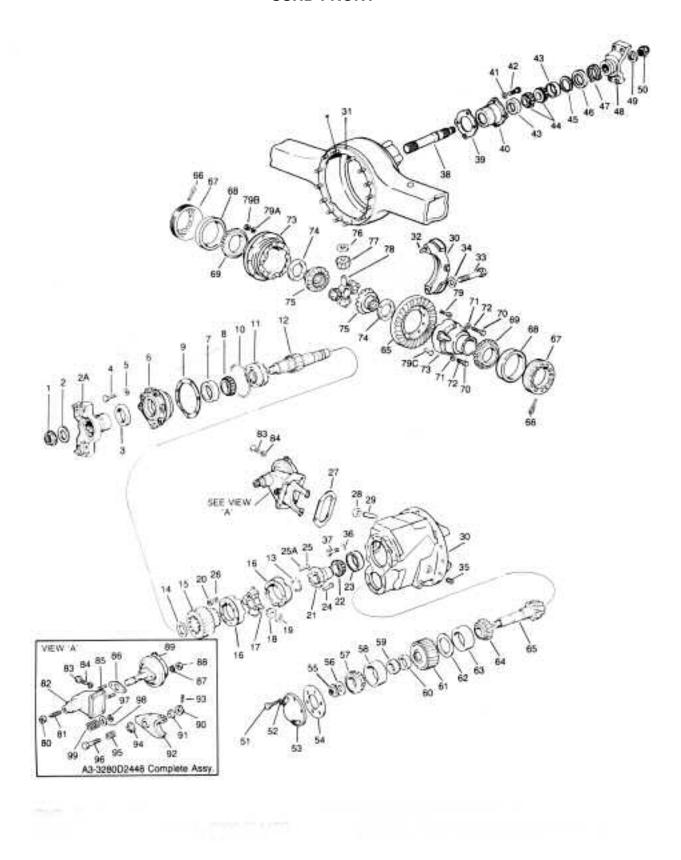
SL/SQ-100 (2" 39 SPLINE)

PART NUMBER	F	AXLE	
A39424-1 **	FAST	3.42	SL/SQ-100 REAR
A37326-1		3.55	
A38512-1 *		3.70 *	LR/QR-100P
A39168-1		3.73 *	REAR-REAR
A38520-1		3.90	
			-
A38730-1	MEDIUM	4.10	
A37382-1		4.33	
A37564-1		4.44	
A37566-1		4.63	
A37392-1	STANDARD	4.88	QRR RATIOS
A37376-1		5.29	3.42 TO 5.86
A38822-1		5.86	
A38828-1		6.14	
A38526-1		6.83	
A38832-1		7.17	
A37306-2		7.80	

^{* =} Non-interchangeable. 3.70 or 3.73 ratios must be the same for both Forward-Rear and Rear-Rear axle ratios. (i.e. 3.73 Forward-Rear and 3.73 Rear-Rear).

^{** =} Available for SQ-100/P and SL-100/P only (with or without pump).

SSHD FRONT



SSHD FRONT

ITEM	DESCRIPTION	QTY	CARRIER 3200-M-585 PART NUMBER DATE 1/74	CARRIER 3200-R-1162 PART NUMBER DATE 1/76	CARRIER 3200-P-1420 PART NUMBER DATE 1/83	REMARKS
	Bearing, Seal & Gasket Kit		RA172FR	RA172FAR	RA172FBR	
1	Nut - input shaft	1	1227D940	1227D940	1227D940	
2	Washer - input shaft nut	1		1229S1605	1229S1605	
2A	Yoke/flange-input shaft	1				CALL YOUR SALES REP
3	Oil seal-input shaft bearing cage	1	417487	416470N	100494	
4	Capscrew-input shaft bearing case	7	S2712-2	S2712-2	S2712-2	
5	Washer-inut shaft bearing cage	7	1229E1513	1229E1513	1229E1513	
6, 7	Bearing cage assy input shaft	7	3226M351	KIT 2427	KIT 2427	
7	Bearing cup-input sharft bearing cage	1	313 (Ball bearing assy.)	JH211710	JH211710	
8	Bearing cone-input shaft brg. cage	1	3 ,,	JH211749	JH211749	
9	Shim-input .003	3	2203G4089	2203Q6803	2203Q6803	
	bearing cage .005	2	2203H4090	2203R6804	2203R6804	
	.010	1		2203S6805	2203S6805	
10	O-ring input shaft bearing	1	5X591	5X591	5X591	
11	Clutch collar	1	MPS2259	KIT 2427	KIT 2427	
1, 12, 13	Input shaft assy.	1	A1-3280S5609	KIT 2498	KIT 2498	
13	Retainer - Input shaft	1	1229R1604 ^	1229V2570 ^	1229V2570 ^	Used before 7/24/89
	(snap ring)	1	1229L4354 ^^	1229L4354 ^^	1229L4354 ^^	Used after 7/24/89
14	Thrust washer - input shaft gear	1	1229M2769R	1229M2769R	1229M2769R	
15	Gear - inlput drive	1	3892F1826	3892F1826	3892F1826	
16~, 20, 25, 26	Case assy., - Inter-axle diff.	1	A3235W751	A1-3235G1801	A1-3235G1801	
16~ thru	Case & nest assy. Inter-axle diff.	1	Must purchase	A2-3235F1800	A2-3235F1800	
19, 20,			A3235W751 &			
25, 26			Items 17, 18, 19,			
			20 and 21A separately			
17	Spider - Inter-axle diff.	1	3278Y129	3278V1088	3278V1088	+
18	Pinion - Inter-axle diff.	4	2233W153	2233W153	2233W153	+
19	Thrust washer - Inter-axle diff.	4	1229T1606	1229T1606	1229T1606	+
13	pinion	-	122311000	122311000	122311000	
20	Nut - Inter-axle diff. case bolt	8		NL27-1	NL27-1	SEE KIT 389
21	Side gear - Inter-axle diff.	1	2234F604	2234M793	2234M793	
21A	Washer - side gear - Inter-axle	1	1229N1600			Not shown.
22	diff. Bearing cone - Inter-axle diff. rear	1	MU1015DCV	JLM714149	JLM714149	
			(Ball bearing assy.)			
23	Bearing cup - Inter-axle diff. rear	1		JLM714110	JLM714110	
24	Rivet - Inter-axle diff. case	8	007001	17X234	17X234	+OFF KIT OCC
25	Bolt - Inter-axle diff. case	8	S2722A-1	S2726-1	S2726-1	*SEE KIT 389
25A	Thread locking liquid/diff. case	1	2297C3747	2297C3747	2297C3747	.34 oz. tube - SEE NOTE following parts listing.
26	Washer - Inter-axle diff. case bolt	16	1229E1513	1229E1513	1229E1513	SEE KIT 389 .
27	Gasket - Shift housing	1	2208G501	2208G501	2208G501	
28	Nut	1	13X41	13X41	13X41	
29	Screw-thrust	1	15X1025	15X1025	15X1025	
30~, 33, 32~, 34	Carrier & cap assy.	1	MPS2255	A2-3200P1420	A2-3200P1420	
31	Gasket - carrier to hsg. (Silastic)	3 oz.	1199T3842	1199T3842	1199T3842	SEE KIT 533
32~	Dowel-bearing cap	4	1898Z1066	1898Z1066	1898Z1066	
33	Capscrew - Diff. bearing cap	4	S21444-1	S21444-1	S21444-1	
34	Washer - Diff. bearing cap	4	1229T1554	1229T1554	1229M1625	
35	Plug-filler	1	P212	P212	1250E473	
36	Washer - carrier to housing	14		1229U1503	1229U1503	
37	Capscrew - carrier to housing	8		S21014-1	S21014-1	

Not serviced separately.

^{= 1229}R1604 & 1229V2570 are required for square cut groove.

^{^^ = 1229}L4354 is required for round cut groove.

⁼ Specify ratios. When changing ratios from standard to medium or fast, you must change differential cases.

SSHD FRONT (Cont'd)

			CARRIER	CARRIER	CARRIER	
			3200-M-585	3200-R-1162	3200-P-1420	
			PART NUMBER	PART NUMBER	PART NUMBER	
ITEM	DESCRIPTION	QTY	DATE 1/74	DATE 1/76	DATE 1/83	REMARKS
38	Thru-shaft	1	A3280Z2444 (Includes Item 50)	3280L6720	3280L6720	
39	Gasket - thru-shaft bearing cage	1	2208C445	2208C445	2208C445	
40~, 43	Cage assy. thru-shaft bearing	1	A3226X180	A3226W699	A3226W699	
41	Washer - thru-shaft bearing cage	4	1229K1597	1229U1503	1229K1597	
42	Capscrew - thru-shaft brg. cage	4	S268-2	S268-2	S268-2	
43	Bearing cup - thru-shaft inner & outer	2	210 (Ball brg. assy.)	JLM104910	JLM104910	
44	Bearing cone - thru-shaft	2	, ,	LM104949	LM104949	
45	Snap Ring - thru-shaft	1	1229L1598			CALL YOUR SALES REP
46	Oil seal - thru-shaft bearing cage	1	475322N	475322N	4874N	
47	Thrust washer - thru-shaft brg.	1		1229C2057	1229C2057	
48	Yoke/flange - thru-shaft	1		100071700	100071700	CALL YOUR SALES REP
49	Washer - thru-shaft rear yoke	1	10074007	1229T1736	1229T1736	
<u>50</u> 51	Nut - thru-shaft rear yoke Capscrew - drive pinion brg. cover	1 6	1227A937 S266-1	1227J946 S266-1	1227J946 S266-1	
52	Washer - drive pinion brg. cover	6	1229C1017	1229C1017	1229C1017	
53	Cover - drive pinion bearing	1	3262H112	3262H112	3262H112	
<u>55</u>	Gasket - drive pinion brg. cover	1	2208F500	2208F500	2208F500	
55	Nut - drive pinion shaft	1	1227D940	1227D940	1227D940	
<u>55</u>	Washer - drive pinion shaft	1	1229S1605	1229S1605	1229S1605	
57	Bearing cone - drive pinion outer	1	65237	65237	65237	
58	Bearing cup - drive pinion outer	1	65500	65500	65500	
59	Spacer - drop gear box	1	1244G787	1244G787	1244G787	
60	Spacer - pinion bearing	As	12110707	12110707	12110707	CALL YOUR SALES REP
	paner seaming	req.				
61	Gear-driven drop box	1	3892D1798	3892D1798	3892D1798	
62	Shim-drive .003	4	2203F2788	2203F2788	2203F2788	
	.005	2	2203G2789	2203G2789	2203G2789	
	.010	4	2203H2790	2203H2790	2203H2790	
63	Bearing cup - drive pinion inner	1	H715311	H715311	H715311	
64	Bearing cone - drive pinion outer	1	H715343	H715343	H715343	
65~	Drive gear & pinion assy.	1				See Page 127
66	Cotter-diff. bearing adj. ring	2	1199M2457	1199M2457	1199M2457	
67	Adj. ring-diff. bearing	2	2214X50	2214X50	2214X50	
68	Bearing cup - diff.	2	47820	47820	47820	
<u>69</u> 70	Bearing cone - diff. Capscrew Short	2	47890	47890	47890	
70	Capscrew Short Long	4 8	S21020A-1 S21028A-1	S21020A-1 S21028A-1	S21020A-1 S21028A-1	
71	Washer - diff. case capscrew	12	1229U1503	1229U1503	1229U1503	
72	Thread locking liquid/diff. case	1	2297C3747	2297C3747	2297C3747	.34 oz. tube - SEE NOTE
, _	Triread looking liquid/alli. edge	'	2237 007 47	2207 007 47	2237 007 47	following parts listing.
73~, 70,	Diff. case assy main	1	A32-3235N1106	A32-3235N1106	A3235N1678	Standard ratio
72, 72		1	A39-3235Q1109	A39-3235Q1109	A3235Q1681	Fast ratio
70 thru	Diff. case & nest assy - main	1	A4-3235N1106	A4-3235N1106	A3-3235N1678	Standard ratio
78	(for axle using 2-1/4" - 23 spline)	1	A6-3235Q1109	A6-3235Q1109	A3-3235Q1681	Fast ratio
70 thru	Diff. case & nest assy - main	1	A1-3235N1106	A1-3235N1106	A1-3235N1678	Standard ratio
78	(for axle using 2-3/8" - 24 spline)	1	A1-3235Q1109	A1-3235Q1109	A1-3235Q1681	Fast ratio
74	Thrust washer - diff. side gear	2	1229E993	1229E993	1229E993	
75	Side gear <u>23 Spline</u>	2	2234K271	2234K271	2234K271	No-Spin [™] A3230V22
	main diff. 24 Spline	2	2234F344	2234F344	2234F344	No-Spin [™] A3230W23
76	Thrust washer - diff. pinion	4	1229D992	1229D992	1229D992	
77	Pinion - diff.	4	2233U99	2233U99	2233U99	
78	Spider - diff.	1	3278A79	3278A79	3278A79	
79	Capscrew	12	15X1707	15X1707	15X1707	
79A	Washer - gear to case	12	1229U1503	1229U1503	1229U1503	
79B	Nut - gear to case	12	NL110-1	NL110-1	NL110-1	
	1					

Not serviced separately.

^{^ = 1229}R1604 & 1229V2570 are required for square cut groove.

^{^^ = 1229}L4354 is required for round cut groove.

ROCKWELL[®]

SSHD FRONT (Cont'd)

ITEM	DESCRIPTION	QTY	CARRIER 3200-M-585 PART NUMBER DATE 1/74	CARRIER 3200-R-1162 PART NUMBER DATE 1/76	CARRIER 3200-P-1420 PART NUMBER DATE 1/83	
79C	Rivet - bevel gear to case	12	RV71016	RV71016	RV71016	
80	Nut-jam	1	N18-1	N18-1	N18-1	
81	Adj. screw - shift housing	1	S1811-1	3X338	3X338	
82, 85	Shift housing assy.	1	A3280D2448	A3280D2448	A3280D2448	
83	Capscrew - Shift housing	4	S268-2	S268-2	S268-2	
84	Washer - Shift housing capscrew	4	1229C1017	1229C1017	1229C1017	
85	Capscrew - chamber to housing	2	SN613-1	S268-2	S268-2	
86	Gasket - chamber to housing	1	2208M429	2208M429	2208M429	
87	Washer - chamber to housing stud	2	1229B1666	1229B1666	1229B1666	
88	Nut - chamber to housing stud	2	N16-1	N16-1	N16-1	
89	Chamber assy air shift	1	A3261C289	A3261C289	A3261C289	
90	Nut - shift fork bolt	1	NL16-1	NL16-1	NL16-1	
91	Ball - shift fork	1	1199V1712	1199V1712	1199V1712	
92, 93~	Shift fork assy.	1	MPS2637	A1-2297D862	A1-2297D862	
94	Washer - inner shift fork	1	1229E1513	1229M1599	1229M1599	
95	Spring - shift fork	1	2258R408	2258R408	2258R408	
96	Bolt - shift fork	1	15X1337	15X1337	15X1337	
97	Washer - shift assy. lock	1	1229C1407	1229W1245	1229W1245	
98	Washer - shift spring	1	1229R798	1229R798	1229R798	
99	Spring - shift	1	2258L402	2258L402	2258L402	

NOTE: THREAD LOCKING LIQUID/DIFFERENTIAL CASE HALVES

When assembling differential case halves in Rockwell International $^{\textcircled{R}}$ axles, a thread locking adhesive should be used. The recommended procedure is as follows:

- 1. Wipe excess oil and residue from the threaded holes in the case. The holes should be relatively oil-free.
- If new bolts are used, a yellow coating of Dri-Loc[™] should appear on the threads. Assemble the case with these coated bolts to the required torque.
- If the original bolts are reused or regular bolts without Dri-Loc™ are used, Rockwell® Part No. 2297C3747 should be used as a thread locking adhesive. Apply the adhesive to the differential case holes only.
 Thread the bolts and tighten to the required torque.

IMPORTANT: Do not apply Rockwell® Part No. 2297C3747 to Dri-Loc™ coated bolts. Refer to Rockwell® Service.

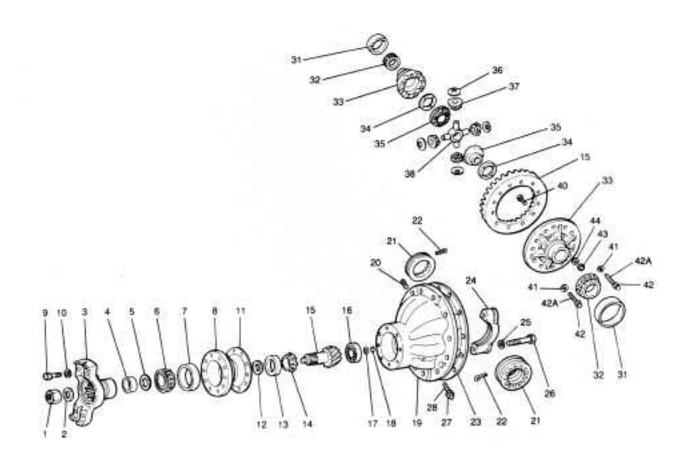
SSHD (ALL MODELS FORWARD-REAR WITH 2 5/8" - 26 SPLINE - EXCEPT PUMP VERSION) *

PART NUMBER		RATIO	AXLE
A40160-1 A40162-1 A40164-1 A40170-1 A40036-1	FAST	3.73 3.90 4.10 4.30 4.56	
A40172-1 A40176-1 A40178-1 A40046-1 A40180-1 A40182-1 A40306-1 A40502-1	STANDARD	4.63 4.89 5.29 5.38 5.57 6.14 6.83 7.40	SHD, THD, and UHD

⁻ Not serviced separately.

⁼ NOTE: The above gear sets are to be used with the optional oil pump only, and are not interchangeable with 3200R1162 or 3200P1420 carrier.

ROCKWELL® SHR, THR, UHR REAR



SHR, THR, UHR - REAR

ITEM	DESCRIPTION	QTY	CARRIER 3200-H-606 PART NUMBER DATE 1/74	CARRIER 3200-C-1433 PART NUMBER DATE 1/83	REMARKS
	Bearing, Seal & Gasket Kit		RA172RR		
1	Nut-drive pinion	1	1227J946	1227J946	
2	Washer-drive pinion nut	1	1229T1736	1229T1736	
3	Yoke/flange-input	1			CALL YOUR SALES REP
4	Oil seal-yoke flange	1	476283N	4876N	
5	Thrust washer-bearing	1	1229E1071	1229E1071	
6	Bearing cone-outer	1	H715334	H715334	
7	Bearing cup-outer	1	H715311	H715311	
8	Cage & cup assy drive pinion	1	A3226T878	A3226L896	
9	Capscrew - bearing cage	8	S2813-1	S2813-1	
10	Washer - bearing cage capscrew	8	1229C1511	1229C1511	
11	Shim-pinion .003	1	2203L1260	2203L1260	
	bearing cage .005	1	2203A469	2203A469	
	.010	3	2203B470	2203B470	
12	Spacers - drive pinion	2			CALL YOUR SALES REP
13	Bearing cup - inner	1	H715311	H715311	
14	Bearing cone - inner	1	H715343	H715343	
15	Drive gear & pinion assy.	1			See Page 130
16	Rear bearing - drive pinion	1	MU1308UM	MU1308UM	Roller bearing
17	Retainer - rear bearing	1	1199Z1430	1199Z1430	
18	Lock ring - rear bearing	1	1229U1113	1229U1113	
19	Carrier & cap assy.	1	A2-3200C1433	A2-3200C1433	
20	Plug-carrier filler	1	P212	P212	
21	Adj. ring differential bearing	2	2214X50	2214X50	L.H. & R.H.
22	Cotter-bearing adj. ring	2	1199M2457	1199M2457	
23	Gasket - carrier to housing (Silastic)	3 oz.	1199T3842	1199T3842	D 1 (1) 40
24~	Bearing cap - differential			 1000T1551	Part of Item 19
25	Washer - differential bearing cap	4	1229T1554	1229T1554	
26	Bolt - differential bearing cap	4	S21444-1	S-21444-1	
27	Nut-thrust screw	1	13X41	13X41	
28	Screw-thrust	1	15X1025	15X1025	L.H. & R.H.
31 32	Bearing cup - differential	2 2	47820 47890	47820	L.H. & R.H.
	Bearing cone - differential	1		47890	
33~, 41,	Diff. case assy case only		A32-3235N1106	A3235N1678	Standard ratios
42, 42A 33~ thru	Diff. case & nest assy. (for axles	1	A39-3235Q1109	A3235Q1681	Fast ratios Standard ratios
33~ triru 38, 41,	using 2-1/4" - 23 spline	1	A4-3235N1106 A6-3235Q1109	A3-3235N1678 A3-3235Q1681	Fast ratios
30, 41, 42, 42A	using 2-1/4 - 23 spline	'	A6-3233Q1109	A3-3235Q1661	rasi railos
33~ thru	Diff. case & nest assy. (for axles	1	A1-3235N1106	A1-3235N1678	Standard ratios
38, 41,	using 2-3/8" - 24 spline		A1-3235Q1109	A1-3235Q1681	Fast ratios
42, 42A	using 2-5/6 - 24 spilite	'	A1-5255Q1105	A1-3233Q1001	1 doi ratios
34	Thrust washer - side gear	2	1229E993	1229E993	SEE KITS 327, 347, 348, & 383
35	Side gear 23 Spline	2	2234K271	2234K271	KITS 327 & 347
	differential 24 Spline	2	2234F344	2234F344	KITS 348 & 383
36	Thrust washer - diff. pinion	4	1229D992	1229D992	KITS 327 or 383 with
37	Pinion - differential	4	2233U99	2233U99	spider. KITS 347 or 348
38	Spider - differential	1	3278A79	3278A79	3278A79 less spider
39	Rivet - gear to case	12	RV71016	RV71016	
40	Bolt - gear to case	12	15X1474	15X1474	SEE KIT 948
41	Washer - diff. case	12	1229U1503	1229U1503	SEE KIT 948
42	Bolt - diff. case Short	4	S21020A-1	S21020A-1	
	Long	8	S21028A-1	S21028A-1	
42A	Thread locking liquid/diff. case	1	2297C3747	2297C3747	.34 oz. tube - SEE NOTE NEXT PAGE
43	Nut-gear to case	12	NL110-1	NL110-1	SEE KIT 948
44	Washer - gear to case	12	1229U1503	1229U1503	

^{~ -} Not serviced separately.

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SHR, THR, UHR (Cont'd)

NOTE: THREAD LOCKING LIQUID/DIFFERENTIAL CASE HALVES

When assembling differential case halves in Rockwell International $^{\circledR}$ axles, a thread locking adhesive should be used. The recommended procedure is as follows:

- 1. Wipe excess oil and residue from the threaded holes in the case. The holes should be relatively oil-free.
- If new bolts are used, a yellow coating of Dri-Loc[™] should appear on the threads. Assemble the case with these coated bolts to the required torque.
- If the original bolts are reused or regular bolts without Dri-Loc™ are used, Rockwell® Part No. 2297C3747 should be used as a thread locking adhesive. Apply the adhesive to the differential case holes only.
 Thread the bolts and tighten to the required torque.

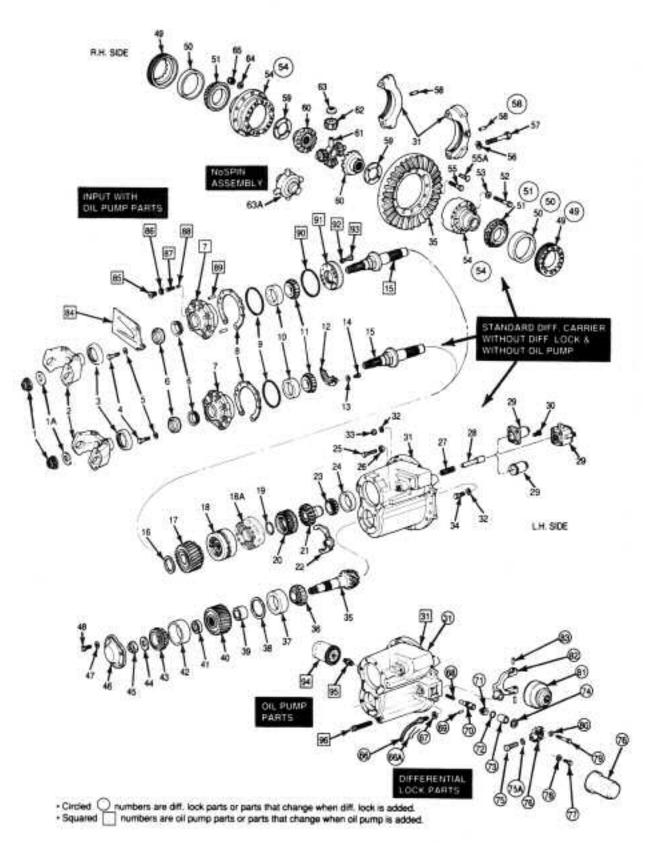
IMPORTANT: Do not apply Rockwell® Part No. 2297C3747 to Dri-Loc™ coated bolts. Refer to Rockwell® Service.

SSHD (ALL MODELS REAR-REAR WITH 2" - 39 SPLINE)

PART NUMBER		RATIO	AXLE
A40504-1 A40534-1	FAST	3.73 3.90	
A40536-1		4.10	
A40542-1		4.30	
A40074-1		4.56	ALL MODELS
A40544-1		4.63	REAR-REAR
			SHR,THR&UHR
A40546-1	STANDARD	4.89	
A40674-1		5.29	
A40088-1		5.38	
A40676-1		5.57	
A40678-1		6.14	
A40680-1		6.83	
A40682-1		7.40	

SSHD (ALL MODELS REAR-REAR WITH 1-31/32" - 10 SPLINE)

PART NUMBER	R	AXLE	
A40536-3	FAST	4.11	
A40542-3		4.33	
A40544-3		4.63	
A40546-3		4.89	ALL MODELS
A40674-6		5.29	REAR-REAR
A40676-3	STANDARD	5.57	SHR, THR & UHR
A40678-3		6.17	
A40680-6		6.83	
A40682-5		7.40	



FORWARD CARRIERS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
	Bearing, Seal & Gasket Kit				CALL YOUR SALES RE
1	Nut-Input Yoke and Shaft	SEE KIT 2637	All prior to 11/93	1	40X1237
1A	Washer - Input Shaft Nut	SEE KIT 2638 SEE KIT 2637 SEE KIT 2638	All after 11/93 All prior to 11/93 All after 11/93	1 1 1	40X1233 1229T1736 1229W4521
2, 3	Yoke and Deflector Assy - Input Capscrew - Input Bearing Cage			1 7	CALL YOUR SALES R MS212045-1
5	Washer - Input Bearing Cage		All	7	1229C1511
6	Oil Seal - Input Bearing Cage	3" I.D.	All prior to 11/93	1	30007CR
		3.25" I.D.	All after 11/93	1	100494
7	Bearing Cage and Cup Assy - Input (Includes Item 10)		All w/o pump prior to 11/93	1	A3226B1224
			All with pump prior to 11/93	1	A3226Z1222
			All w/o pump after 11/93	1	A3226V1296
			All with pump after 11/93	1	A3226D1226
8	Shims - Input . <u>075 mm/.003 inch</u>			Use	2203K9241
	Bearing Cage . <u>125 mm/.005 inch</u>		All	as	2203L9242
_	.250 mm/.010 inch			req.	2203M9243
9	O-Ring - Input Bearing Cage		Less pump	1	5X1034
10	Cup - Outer Input Shaft Bearing		With pump All	1	5X1034 3920
11	Cone - Outer Input Shaft Bearing		All prior to 11/93	1	JM511946
	Cond Cater input chair Boaring		All after 11/93	i	JM511945
12	Baffle - Oil		All w/o pump	1	3221P100
13	Washer - Oil Baffle			3	1229E1669
14	Capscrew - Oil Baffle			3	MS208016-1
15	Input Shaft and Nut Assy (Includes Item 1)	Less pump 2"- 39 Spline	All manufactured prior to 11/93	1	A1-3297Q1161
		Less pump 2.38" - 46 Spline	All manufactured after 11/93	1	A3297U1347
	Input Shaft, Nut and Ball Assy (Includes Item 1)	Pump driven off flats on the input shaft 2" - 39 Spline	All manufactured prior to 8/91	1 1	KIT 2623
		Pump driven off splines on the input shaft 2" - 39 Spline	All manufactured from 8/91 to 11/93	1	A3297Q1161
		2.38" - 46 Spline With pump	All manufactured after 11/93	1	A3297T1346
16	Thrust Washer - Helical Drive Gear		All	1	1229A4785
17	Helical Gear and Forward Side Gear		All	1	3892R4932
18	Diff. Case and Pinion Nest Assy Inter-axle	Welded	All except 1624 prior to 10/98	1	A3235W2025
18A	Diff. Case and Pinion Nest Assy Inter-axle	Bolted	1624 Carrier 1978, 1979, 1980, 1981 1982, 1984, 1986, 1987, 1988	1	KIT 2743 A3235N2380
			Carriers after 10/98		
19	Snap-Ring - Inter-axle Diff.		All	1	2297E5335
20	Clutch Collar - Inter-axle Diff.			1	3107M1183
21	Side Gear - Inter-axle Diff.		All	1	2234R1188
22	Shift Fork - Inter-axle Diff.		All All	1	A3296A1093 JLM710949C
24	Cone - Inner Input Shaft Cup - Inner Input Shaft		All	1	JLM710949C JLM710910
25	Adjusting Screw - Shift Shaft		All	1	41X1208

FORWARD CARRIERS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
26	Jam Nut - Adjusting Screw		All	1	MN3121
27	Spring - Shift Shaft Return		All except "reverse air"	1	2258U411
28	Shift Shaft - Inter-axle Diff.	Bolt on Style, Navistar®	Use KIT 2686 which	1	2244K1025
20	Chill Chait The date Bin.	on "reverse-air"	includes Items 28 & 29D		2244D1070
29	Shift Assy - Inter-axle Diff. Air	Bolt on Style, serviced as assembly only	includes hems 20 a 20D	1	A3261L350
		Screw-in Style, serviced as assembly only	Can purchase 5X1198 O-ring separately	1	A2-3261Q105
		Bolt on Style, Navistar® only "reverse air"	Includes Items 28 and 29A-29N	1	A3261F1046
29A	Snap Ring	Bolt on Style,	Available in KIT 2709	1	1229P4280
29B	Spring - Shift	Navistar® only		1 1	2258E1175
29C	Gasket - Shift Assembly	"reverse air"		1	2208R1058
29D	Cover - Shift Assembly		Available in KIT 2686	1	3266Q1161
29E	Washer - Shift Assembly Capscrew	Items 29A-29N		6	MWA506
29F	Capscrew - Shift Assembly Short	available as KIT 2445		2	41X1080
29G	Capscrew - Shift Assembly to Carrier			4	MS206060-1
29H	O'Ring		Available in	1	5X1196
29J	O'Ring		KIT 2709	1	5X1197
29K	O'Ring			1	5X1195
29L	Housing - Shift			1	3261F1046
29M	Piston - Shift Assembly			1	2230D1096
29N	Snap Ring			1	1229W1245
30	Capscrew - Air Shift Assy		1624, 1645, 1662, 1677	1	41X1209
31	Differential Carrier and Cap Assy. (Includes Items 56 and 57) (KITS include Carrier and Cap Assy, and screw-in IAD Shifter.	Without Pump, with Diff. Lock and Bolt on IAD Shifter	All 1677 except Navistar [®] Navistar [®] "reverse shift"	1	KIT 2704
	Main Diff. Lock components included where applicable.)	With Pump, diff. Lock and Bolt on IAD Shifter	All 1624 except Navistar® "reverse shift"	1	KIT 2705
		Without Pump or Diff. Lock, with Bolt on IAD Shifter	All 1645 except Navistar® "reverse shift"	1	KIT 2706
		With Pump, w/o Diff. Lock with Bolt on IAD Shifter	All 1662 except Navistar® "reverse shift"	1	KIT 2707
		With Pump, w/o Diff. Lock, with Bolt on IAD Shifter and Thrust Screw	3200X1662 "reverse shift" only	1	A2-3200X166
		Without Pump, w/o Diff. Lock, for use with Bolt on IAD Shifter and Thrust Screw	3200G1645 "reverse shift" only	1	A2-3200G164
		With Pump,with bolt on Diff. Lock and IAD shifter, with Thrust Screw	3200L1624 3200D1902 "reverse shift" only	1	A2-3200D190
		With Pump, with Bolt on Diff. Lock and IAD Shifter, with thrust screw	3200M1677 3200E1903 "reverse shift" only	1	A2-3200E190
		Without Pump or Diff. Lock, with Screw-in IAD Shifter	3200T1814 3200B1978	1	A2-3200B197

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FORWARD CARRIERS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
31 (cont'd)	Differential Carrier and Cap Assy. (Includes Items 56 and 57) (KITS include carrier and cap assy and screw-in IAD shifter.	Without pump or Diff. Lock with Screw-in IAD Shifter and Thrust Screw	3200B1874 3200D1980	1	A2-3200D1980
	Main diff. lock components included where applicable.)	Without Pump, with screw-in Diff. Lock and IAD Shifter.	3200U1815 3200R1890 3200E1981	1	A2-3200E1981
		Without Pump, with screw-in Diff. Lock and IAD Shifter, with Thrust Screw	3200C1875 3200G1905 3200F1982	1	A2-3200F1982
		With Pump, w/o Diff. Lock, with screw-in IAD Shifter	3200V1816 3200H1984	1	A2-3200H1984
		With Pump, w/o Diff. Lock, with screw-in and IAD Shifter, with Thrust Screw	3200D1876 3200J1986	1	A2-3200J1986
		With Pump, with screw-in Diff. Lock and IAD Shifter	3200W1817 3200P1888 3200K1987	1	A2-3200K1987
		With Pump, with screw-in Diff. Lock and IAD Shifter, with Thrust Screw	3200E1877 3200H1906 3200L1988	1	A2-3200L1988
		Without Pump, w/o Diff. Lock, for use with Internal ABS sensor, screw-in IAD Shifter	3200F1852	1	A2-3200F1852
		With Pump, w/o Diff. Lock, with screw-in IAD Shifter, for use with internal ABS sensor	3200G1853	1	A2-3200G1853
		Without Pump and main Diff. Lock, Aluminum Carrier	3200N1860 3200C1979	1	A2-3200C1979
		Without Pump and main Diff. Lock, Aluminum Carrier for ABS	3200S1917	1	A2-3200S1917
		With Pump, main Diff. Lock and Thrust Screw. Bolt on reverse IAD Shifter	3200M1911	1	A2-3200M1911
		With Pump and Thrust Screw, without main Diff. Lock. Bolt onreverse IAD Shifter	3200P1914	1	A2-3200P1914
31A 31B	Thrust Screw (not shown) Jam Nut (not shown)			1 1	41X1371 40X1016
SID	Jam Nut (Hot SHOWH)			'	40/10/10
32	Washer - Carrier to housing				See Housing Assy

FORWARD CARRIERS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

Some Some	ITEM	DESCR	RIPTION	REMARKS	CARRIER	QTY	PART NUMBER
Some Some	33	Nut - Carrier to ho	ousina stud	Reference Only	All		CALL YOUR SALES REF
Some Models							
6.83 Ratio	35	Pinion and Nut Assy (Includes items	2.79 Ratio 2.93 Ratio 3.07 Ratio 3.21 Ratio 3.21 Ratio 3.42 Ratio 3.58 Ratio 3.73 Ratio 3.90 Ratio 4.11 Ratio 4.30 Ratio 4.33 Ratio 4.56 Ratio 4.63 Ratio 4.68 Ratio 5.29 Ratio 5.86 Ratio	may not be available in all		1 as	A41676-1 (4) A41104-1 A41508-1 A41510-1 B41276-1 B41512-1 B41514-1 B41678-1 (5) B41680-1 (6) Use B41278-1 B41278-1 B41280-1 B41280-1 B41284-1 B41284-1 B41466-1
Shims - Pinion 125mm/.005 inch Nitr 2429 Shims - Pinion 125mm/.005 inch Nitr 2429 Shims - Pinion 125mm/.005 inch Nitr 2429 Shims - Pinion Bearing 125mm/.005 inch Nitr 2429 Shims - Pinion Bearing Inner All 1 1244V1764			6.83 Ratio 7.17 Ratio on Inner Bearing				A41472-1 A41474-1 H715334
Inner Bearing				A !			
All	38	Inner Bearing Cup	.125mm/.005 inch .250 mm/.010 inch		All	as	2203G2789
Spacers - 5.30mm/.209 inch Available as All Use 2203D9806	39	Spacer - Pinion Be	earing Inner		<u>All</u>	1	1244V1764
Pinion Bearing 5.33mm/.210 inch 5.35mm/.211 inch 5.35mm/.211 inch 5.35mm/.212 inch 5.40mm/.213 inch 5.50mm/.213 inch 5.50mm/.224 inch 5.60mm/.226 inch 5.80mm/.228 inch 6.00mm/.236 inch 6.13mm/.241 inch 6.13mm/.242 inch 6.15mm/.242 inch 6.15mm/.242 inch 6.15mm/.242 inch 6.203P9818 6.203P9820 6.203P9820	40	Gear - Helical Driv	ven		All	1	3892N4902
42 Cup - Drive Pinion Outer Bearing All 1 72487 43 Cone - Drive Pinion Outer Bearing All 1 72212C 44 Washer - Drive Pinion Nut Use with 40X1145 Use with 40X1233 145 Series Only 1 1 229W4521 1229W4521 45 Nut - Drive Pinion M50x2-6H thd. M45x1.5-6H thd. 145 Series Only 1 40X1145 M45x1.5-6H thd. 140 and 145 Series M40X1233	41	Pinion Bearing	5.33mm/.210 inch 5.35mm/.211 inch 5.38mm/.212 inch 5.40mm/.213 inch 5.50mm/.217 inch 5.60mm/.220 inch 5.70mm/.224 inch 5.80mm/.228 inch 6.90mm/.232 inch 6.00mm/.236 inch 6.10mm/.240 inch 6.13mm/.241 inch 6.15mm/.242 inch 6.15mm/.242 inch		All	2 as	2203E9807 2203F9808 2203G9809 2203H9810 2203J9812 2203K9813 2203L9814 2203M9815 2203N9816 2203P9818 2203Q9819 2203R9820 2203S9821 2203T9822
43 Cone - Drive Pinion Outer Bearing All 1 72212C 44 Washer - Drive Pinion Nut Use with 40X1145 Use with 40X1233 145 Series Only 1 1229W4521 1 1229W4521 45 Nut - Drive Pinion M50x2-6H thd. M45x1.5-6H thd. 145 Series Only 140 and 145 Series 1 40X1145 40X1233	12	Cup - Drive Binion			All	1	
44 Washer - Drive Pinion Nut Use with 40X1145 Use with 40X1233 145 Series Only 140 and 145 Series 1 1229G4063 1229W4521 45 Nut - Drive Pinion M50x2-6H thd. M45x1.5-6H thd. M45x1.5-6H thd. 145 Series Only 140 and 145 Series 1 40X1145 40X1233			U				
45 Nut - Drive Pinion M50x2-6H thd. 145 Series Only 1 40X1145 M45x1.5-6H thd. 140 and 145 Series 40X1233					145 Series Only		1229G4063
	45	Nut - Drive Pinion		M50x2-6H thd.	145 Series Only	1	40X1145
	46	Cover - Drive Pini	on		All	1	3266C1095

(3) Not available in aluminum carrier

(4) Replaces A39908-3 (2.80 Ratio)

(5) Replaces B41516-1 (3.91 Ratio) (6) Replaces B41518-1 (4.10 Ratio)

FORWARD CARRIERS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESC					
		NIP I I UN	REMARKS	CARRIER	QTY	NUMBER
48	Capscrew - Driv	e Pinion Cover	1	All except aluminum	5	MS210020-1
				Aluminum Only	5	MS210030-1
49	Adjusting	L.H. and R.H.		All w/o Diff. Lock	2	2214C1095
	Rings - Diff.	<u>R.H.</u>		All with Diff. Lock	1	2214C1095
	bearing	L.H.			1	2214Y1039
50	Cups - Diff.	L.H. and R.H.		All w/o Diff. Lock	1	JM716610
	bearing	R.H.		All with Diff. Lock	1 1	JM716610
		L.H.			1	JM716610
51	Cones - Diff.	L.H. & R.H.		All w/o Diff. Lock	2	JM716649
31	bearing	R.H.		All with Diff. Lock	1	JM716649
	bearing	L.H.		All Willi Dill. Lock		A1228L1130
52	Capscrew - Mair			All	16	41X1327
53	Washer, Main Di			All	16	1229C1511
54	Case assy Ma		Ratios 2.64, 2.79	With Diff. Lock	Use	A2-3235V1920
54	(Includes Items		2.93	Without Diff. Lock	1	A8-3235V1920
	(Includes items	52 and 50)	Ratios 3.07, 3.21	With Diff. Lock	as	A2-3235S1839
			114400 0.07, 0.21	Without Diff. Lock	req.	A8-3235S1839
				With ABS Tubes	.04.	A2-3235M2171 (2)
				William Do Tubbo		A3-3235M2171 (1)
						7.0 0200 <u>.</u>
			Ratios 3.42, 3.58	With Diff. Lock		A2-3235U1841
			3.73, 3.90, 4.11	Without Diff. Lock		A8-3235U1841
			All except	With ABS Tubes		A2-3235L2170 (2)
			RT44145 tandem			A3-3235L2170 (1)
			Ratios 3.42, 3.58	With Diff. Lock		KIT 2664
			3.73, 3.90, 4.11			
			RT44145 tandem only	Without Diff. Lock		KIT 2665
			Ratios 4.30, 4.56	With Diff. Lock	Use	A2-3235W1843
			4.63, 4.88, 5.29, 5.86,	Without Diff. Lock	1	A8-3235W1843
			6.14, 6.43, 6.83, 7.17	With ABS Tubes	as	A2-3235J2168 (2)
			Except RT44145 tandem	Willi ABC Tabes	req.	A3-3235J2168 (1)
			Except III 44140 tandem		104.	710 020002100 (1)
			Ratio 4.30, 4.56,	With Diff. Lock		KIT 2648
			4.63, 4.88, 5.29, 5.86			
			6.14, 6.43, 6.83, 7.17			
			RT44145 tandem only	Without Diff. Lock		KIT 2647
	Case and Nest A	Assy - Main Diff.	Ratios 2.64, 2.79,	With Diff. Lock	Use	A3-3235V1920 (1)
		els include Items	2.93	Without Diff. Lock	1 1	A9-3235V1920 (1)
	52, 53 and 63A)		2.90	Without Bill. Lock	as	A10-3235V1920 (2)
	(All other models			No-Spin™	req.	A11-3235V1920 (1)
	52, 53, 59, 60, 6			140 Ориг	104.	A12-3235V1920 (2)
	,,,,,					0200 7 1020 (2)
			Ratios 3.07, 3.21	With Diff. Lock		A3-3235S1839 (1)
				Without diff. Lock		A9-3235S1839 (1)
						A10-3235S1839 (2)
				With ABS Tubes		A4-3235M2171 (2)
						A5-3235M2171 (1)
				No-Spin™ Diff.		A11-3235S1839 (1)
						A12-3235S1839 (2)
			Ratios 3.42, 3.58,	With Diff. Lock		A3-3235U1841 (1)
			3.73, 3.90, 4.11	Without Diff. Lock		A9-3235U1841 (1)
			All except			A10-3235U1841 (2)
						A 4 000EL 04T0 (A)
			RT44145 tandem	With ABS Tubes		A4-3235L2170 (2)
			RT44145 tandem	With ABS Tubes No-Spin™ Diff.		A4-3235L2170 (2) A11-3235U1841 (1) A12-3235U1841 (2)

^{(1) 2.10&}quot; - 41 Spline

^{(2) 2&}quot; - 39 Spline

FORWARD CARRIERS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
54		Ratios 3.42, 3.58,	With Diff. Lock		A6-3235D2188
ont'd)		3.73, 3.90, 4.11	Without Diff. Lock		A5-3235D2188 (1)
onit d)		RT44145 tandem only	No-Spin™ Diff.		A4-3235D2188 (1)
	Case and Nest Assy Main Diff.	Ratios 4.30, 4.56,	With Diff. Lock		A3-3235T2152 (1)
	(No-Spin™ Models include Items	4.63, 4.88, 5.29, 5.86,	Without Diff. Lock		A1-3235T2152 (1)
	52, 53, 59, 60, 62 and 62)	6.14, 6.43, 6.83, 7.17	Without Bill. Lock		A1-020012102 (1)
	32, 33, 33, 60, 62 and 62)	RT44145 tandem only	No-Spin™ Diff.		A4-3235T2152 (1)
55	Bolt - Gear to Case	Used in KIT 2317	по-оріп діп.	12	41X1216
55A	Rivet - Gear to Diff. Case	For service, rivets		12	RV71016
33A	Tilvet - dear to biii. Gase	can be replaced with K2317		12	11071010
56	Washer - Diff. Bearing Cap		All	4	42X1021
57	Capscrew - Diff. Bearing Cap		All except aluminum	4	MS220120-1
	<u> </u>		Aluminum Only	4	41X1365
57	Capscrew - Diff. Bearing Cap		All except aluminum	4	MS220120-1
	capeoren zim zearing cap		Aluminum Only	4	41X1365
58	Pin - Adjusting L.H. and R.H.		All without Diff. Lock	2	1199R2176
	Ring Lock R.H.		All with Diff. Lock	1 1	1199R2176
	L.H.		7 III William Dilli. Look		1246P1134
59	Thrust Washer - Side Gear	Items 59-63	All prior to 11/93	2	1229X4522
	Thrust Washer Side deal	are not used in No-Spin™ models.	All after 11/93	2	1229V4624
60	Side Gear - Differential	See Item 63A	All 40,000 lb. tandems prior to 11/93	2	KIT 2759 (1)
		Used in KIT 2310	All 40,000 lb. tandems after 11/93		2234U1269 (1)
			RT44145 tandems		KIT 2696 (1)
			prior to 12/92 RT44145 tandems		KIT 2760 (1)
		Used in KIT 2696	from 1/93 to 11/93 RT44145 tandems		2234X1272 (1)
		Osed III KIT 2090	after 11/93		, ,
			All 34,000 lb. tandems prior to 11/93		KIT 2758 (2)
		Used in KIT 2389	All 34,000 lb. tandems		2234V1270 (2)
61	Spider - Differential (Cross)		after 11/93 All except 44,000 lb.	1	3278S305
01	opider - Differential (01033)		tandems	'	02700000
		Used in KIT 2696	44,000 lb. tandems only	1	3278Y1117F
62	Gear - Diff. Pinion		All axles except	4	2233J1024
			RT44145 tandems		
			produced after 1/93		
			RT44145 tandems	4	2233X1116
			produced after 1/93		
63	Thrust Washer - Diff. Pinion			4	1229R1032
63A	No-Spin™ Diff. Nest	Serviced as	All 40,000 & 44,000 lb.	1	A3230T1034 (1)
		assembly only.	capacity tandems		
		Replaces Items 59-63	All 34,000 lb. capacity tandems	1	A3230U1035 (2)
64	Washer - Gear to Diff. Case	Used in KIT 2317	All	12	1229U1503
n4	washer - Gear to Dill. Case	USEG IN KIT 2317	All	1 1/ 1	122901503

(1)	2.10" - 41 Spline	
(2)	2" - 39 Spline	

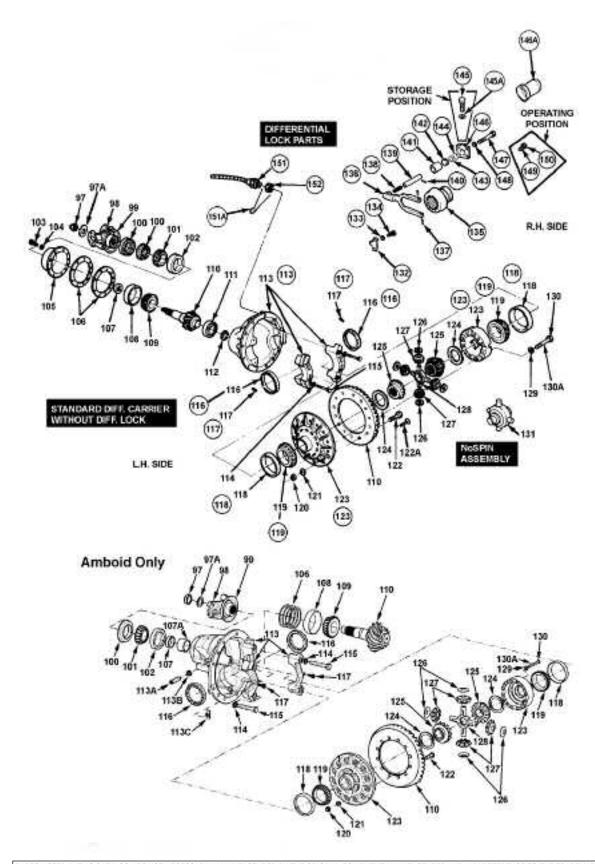
FORWARD CARRIERS OF TANDEM AXLES

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
	DECOIM TION	HEMAINS	CATHILLI	411	HOMBEN

NOTE: The following parts are used only on forward carriers with main differential lock.

66	Sensor/switch - main diff, lock			1	KIT 4455
36A	Clip - sensor/switch			1	2257M1235
67	Lock Nut - sensor/switch		All prior to 11/93	1	1227P1056
68	Spring - main diff. lock		All prior to 11/93	1	2258L714
			All after 11/93	1 ' 1	258N1262
			100 MIN 111 DO		10000
69	Roll pin - spring retaining			1	43X1006
70	Shift shaft - main diff, lock	Not threaded for fork	All after 11/93	1	
70	Shift shart - main diff. rock	Threaded for fork	All prior to 11/3	1 1	2244V1114
71	Piston - main diff. lock	Threaded for lork	All prior to 11/93	1	2244L1026
/ /	Pision - Inan dill. lock			' '	2230N170
72	O sino niston		All after 11/93	-	2230T1190
12	O-ring piston		All after 11/93	1	5X1198
73	W. 4		All prior to 11/93		5X1153
	Tube - air cylinder		All prior to 11/93	1	3196F32
73A	Air cylinder assembly - screw-in		All after 11/93	1	3261A1067
74	Gasket - air cyfinder cover			1	2208H944
75	Capscrew - manual engaging			1	41X1333
					41X1368
75A	O-ring - manual engaging capscrew			1	5X521
76	Cover - air cylinder		Used only on axles	1	3266F1020
77	Plug - air cylinder cover		produced prior to 11/93	1	MS210016-1
78	Gasket - plug			1	2208L1000
79	Capacrew - air cylinder cover			4	41X1364
80	Washer - air cylinder cover			4	MWA506
81	Clutch collar			1	3107D1018
82	Shift fork	Not threaded	All after 11/93	1	3296Z1170
		Threaded	All prior to 11/93	-	3296W1167
83	Pin - shift fork	Old 3 piece design	All prior to 11/93	-	
84	Shield - filter	Old 3 piece design		2	43X1007
85	Plug - oil pressure relief valve	No leases required as of		1	3280Z8398
	riug - on pressure rener valve	No longer required as of 5/97		1	1250N1080
86	Washer - plug			1	1229F4062
87	Spring - oil pressure relief valve			1	2258Z1118
88	Pressure relief valve - oil			1	2297U5273
90	O-ring, oil pump			1	5X1034
91	Oil pump assembly	Serviced as assembly only	Pump driven off splines on input shaft	1	A3303P1030
			Pump driven off flats on input shaft		KIT 2623
92	Washer - oil pump		•	6	1229E1669
93	Capscrew - oil pump			6	MS2000451
94	Oil filter			1	3280V8394
95	Adapter - oil filter			1	2297Z5278
96	Screen and plumb assy - oil filter			1	A2297D5334

ROCKWELL® WORLD AXLE CARRIERS FOR SINGLE AXLES AND REARS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES



ROCKWELL® WORLD AXLE CARRIERS FOR SINGLE AXLES AND REARS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES

ITEM	DESCRIPTION		REMARKS	CARRIER	QTY	PART NUMBER
97	Nut - drive pinion		Included in KIT 2637	All except RS17140	1	40-X-1237
			Included in KIT 2636	RS 17140 anly		40-X-1236
97A	Washer - drive pinion nut		Included in KIT 2637	All except RS17140	1	1229-T-1736
			Included in KIT 2636	RS 17140 anly		1229-A-2653
100	Oil seal - pinion bearing o	age		All except RS17140	1	A-1205-N-2588
				RS 17140 anly		A-1205-D-1928
101	Cone - drive pinion outer	bearing	Amboid series	3200-W-2051	1	72225C
				All except RS17140 and		\$5206C
				3200-W-2051		
				RS 17140 anly		M304049
102	Cup - drive pinion outer b	earing	Amboid series	3200-W-2051	1	72487
				All except RS17140 and		55437
				3200-W-2051		*****
400				RS17140		M304010
103	Capscrew - input bearing	cage		All except aluminum	8	MS-212045-1
				Aluminum only		41-X-1043
104	Washer - input bearing or	*		All	В	1229-C-1511
5, 102, 108	Pinion bearing cage and	cup assy.	3200-Q-1785, 3200-C-1849,	RR20140, RR20145,	1	A-3226-N-1236
			3200-E-1851, 3200-S-1865,	RR22145		
			3200-A-1873, 3200-Z-1924			
			3200-R-1500, 3200-X-1558,			A-3226-M-1053
			3200-L-1676, 3200-M-1885,			
			3200-Z-1872, 3200-G-1879,			
			3200-F-1904			
				RS17140		A-3226-P-1056
106	Shim - pinion bearing	.076mm/.003 inch	Included in KIT 1647	3200-W-2051		2203-F-2788
	cage	.127mm/.005 inch	Shim O.D. 5.19*		req.	2203-G-2789
		.254mm/.010 inch				2203-H-2790
		.075mm/.003 inch	Included in KIT 2313	Use with carriers that use		2803-Q-2851
		.125mm/.005 inch	Shim O.D. 9.62*	A-3226-M-1053 pinion		2803-R-2852
		.250mm/.010 inch		bearing cage		2103-S-2153
		.500mm/.020 inch				2883-T-2854
		.075mm/.003 inch	Included in KIT 1568	Use with carriers that use		2203-C-8115
		.125mm/.005 inch	Shirm O.D. 8.50*	A-3226-N-1236 pinion		2203-D-8116
		.250mm/.010 inch		bearing cage		2203-E-8117
		.500mm/.020 inch				2203-B-9804
107	Spacer - pinion bearing	9.40mm/.370 inch	Included in KIT 2541	3200-W-2051	Use 2 as	1244-M-2431
	,	9.43mm/.371 inch			req.	1244-N-2432
		9.45mm/.372 inch				1244-P-2434
		9.48mm/.373 inch				1244-Q-2435
		9.50mm/.374 inch				1244-R-2436
		9.60mm/ 378 inch				1244-S-2437
		9.70mm/.382 inch				1244-T-2438
		9.80mm/.386 inch				1244-U-2439
		9.90mm/.390 inch	-			1244-V-2440
		10.00mm/.394 inch	-			1244-W-2441
		10.10mm/.398 inch	-			1244-X-2442
		10.20mm/.402 inch	\dashv			1264-Y-2443
		10.23mm/.403 inch	-			1244-Z-2444
		10.25mm/403 inch	-			1244-Z-2444 1244-A-2445
			-			
		10.28mm/.405 inch 10.30mm/.406 inch	-			1244-B-2446
			Included in KIT 2322	All award DD 574 40 and		1244-C-2447
		8.75mm/.345 inch	HEROGO III N. 1 2322	All except RS17140 and 3200-W-2051		2203-J-9474
		8.78mm/.346 inch		3200-W-2001		2203-K-9475
		8.80mm/.347 inch	_			2203-L-9476
		8.83mm/.348 inch	_			2203-M-9477
		8.85mm/.349 inch	_			2203-N-9478
		8.98mm/.345 inch	_			2203-P-9480
		9.10mm/.358 inch	_			2203-Q-9481
		9.13mm/.359 inch	_			2203-R-9412
		9.15mm/.360 inch				2203-S-9483
		9.18mm/.361 inch				2203-T-9484
		9.20mm/.362 inch				2203-U-9415
		8.35mm/.329 inch	Included in KIT 2321	RS 17140 only		2203-V-9486
		8.38mm/.330 inch				2203-W-9487
		8.40mm/.331 inch				2203-X-9488
		8.43mm/.332 inch				2203-Y-9489
		8.45mm/.333 inch				2203-Z-9490
	1			1		

CARRIERS FOR SINGLE AXLES AND REARS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION		REMARKS	CARRIER	QTY	PART NUMBER
107 (Cent)	Spacer - pinion bearing	8.58mm/.338 inch	Included in KIT 2321	RS17145 only	11 10 00 000	2203-A-9491
		8.70mm/.343 inch		1 8	req	2203-8-9492
		8.73mm/,344 inch			200	2203-C-9493
		8.75mm/.345 inch				2203-D-9494
		8.78mm/.346 inch				7203-E-9495
		8.89mm/.347 inch				7283-F-9496
107A	Specer - pinion bearing			3200-W-2051 only	1	1244-F-2346
108	Cup - drive pinion inner b	earing	Ambaid series	3200-W-2051	312	H715311
				All except RS17140 and 3200-W-2051		72487
1100		200000	10-02-00-00-0	R317140 only	-	55437
109	Cone - drive pinion inner	bearing	Ambaid series	3200-W-2051	1	H715334
			111000000000000000000000000000000000000	All except RS17149 and 3200-W-2051		72212C
				R317140 anily		55200C
D, 97, 97A	Drive gear, pinion and no	And an in the factor of the last of the la	Input spline size	3200-Q-1785	1700112	B-41530-1
	sesk	3.58 Ratio	2.60° dia - 39 aplines Original		req	B-41532.1
	305	3.73 Ratio	small pitch dia. ring gear. New		1.0	B 41534-1
		3.91 Ratio	style will not fit in this carrier.			B-41536-1
		4.10 Ratio				B-41538-1
		4.30 Ratio				Use 4.33 Ratio
		4.33 Ratio				B-41540-1
		4.56 Ratio				B-41542-1
		4.68 Ratio				B-41544-1
		5.13 Ratio				B-41546-1
		5.29 Ratio				B-41548-1
		5.57 Ratio				B-41550-1
		5.86 Ratio				B-41552.1
		6.14 Ratio				B-41554-1
		6.43 Ratio				B-41556-1
		6.63 Ratio				B-41558-1
		7.17 Ratio	The second second			8-41560-1
		2.64 Ratio	Input spline size 2.00° dix - 39 splines. New larger pitch diameter gearing.	1500, 1558, 1676, 1885, 1872, 1879, 1904		B-41716-1
		2.79 Ratio				A-41682-1
		2.93 Ratio				A-41158-1
		3.07 Ratio				A-41494-1
		3.21 Ratio		A-41696-1		
		2.64 Ratio	Input spline size	3200-W-2051		B-42120-1
		2.79 Ratio	2.00° dia - 39 aphnes.			A-42172-1
		3.08 Ratio	Amboid series aides.			A-42240-1
		3.36 Rano				A-42202-1
		3.55 Rate				A-42204-1
		3.70 Ratio	=1			B-42706-1
		3.90 Ratio				B-42180-1
		4.11 Ratio				A-42128-1
		3.42 Ratio	Input spline size	All except RS16140.		B-41164-1
		3.58 Ratio	2.00° dia - 39 splines.	RS17140, 3200-Q-1785		B 41498-1
		3.58 Rano	New larger pitch diameter	and 3200-W-2051		A-41842-1
		3.73 Ratio	gestring.	carriers.		B-41500 1
		3.90 Ratio	1450000	OCA95+		B-41684-1
		3.91 Ratio				A-41830-1
		4.10 Ratio				A-41802-1
		4.11 Ratio				B-41636-1
		4.33 Ratio				B-41266-1
		4.33 Ratio				A-41654-1
		4.56 Platio				B-41542-1
		4.63 Ratio				B-41260-1
		4.63 Ratio	-1			A-41672-1
		4.88 Ratio				B-41270-1
		4.88 Ratio	_			A-41714-1
		5.13 Ratio				A-41652-1
		5.13 Ratio				A-41272-1
		5.29 Ratio				B-41274-1
		5.57 Ratio				A-41304-1
		The second secon				B-41456-1
		5.86 Ratio				A-41458-1
		6.14 Ratio				The second secon
		6.43 Ratio				A-41460-1
		6.83 Ratio				A 41462-1
		7.17 Ratio				A-41464-1

CARRIERS FOR SINGLE AXLES AND REARS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION	1000	REMARKS	CARRIER	QTY	PART NUMBER
10, 97, 97A	Drive gear, pinion and nut 3.42 Ratio		Input spline size	RS16140, RS17140		A-41164-3
(Cont)	assy 3.58 Ratio		1.75° dia 34 splines.		pot	A-41490-3
		3.73 Ratio				A-41500-2
		3.90 Ratio				A-41684-3
		4.11 Ratio				A-41686-3
		4.33 Ratio				A-41266-3
		4.56 Retio				B-41542-3
		4.88 Ratio				A-41270-3
		5.13 Ratio				A-41272-3
		5.29 Ratio				A-41274-3
		5.57 Ratio				A-41304-3
		5.86 Ratio				A-41456-3
		6.43 Ratio				A-41460-3
		6.83 Ratio				A-41462-3
		7,17 Ratio				A-41464-3
111	Bearing - drive pinion s			All	- 1	1228-F-552
112	Snap ring - drive pinion		-,	All	1	1229-A-1381
	Diff. carrier and cap as		Original design	3200-R-1500	- 1	A2-3200-R-1500
At 119/114	ent center and vap do	500	Without main diff. lock	3200-M-1547	90	KII 2729
			PROPERTY OF THE	(3.91 and 4.10 Ratios)		CHI ELES
				All other ratios		KIT 2730
				3200-L-1676		A2-3280-L-1676
			With serow-in main diff, lock and	continued to the first the second of the sec		KIT 2755
			thrust screw	1558, 1872, 1879, 1904		MONED
			Without main diff, lock, with thrust screw	1785, 1865, 1873 (3.42 - 7.17 sation)		KIT 2756
			Without main diff. lock, with internal ABS sensor	3200-D-1850		A2-3280-D-1850
				(3.07 and 3.21 ratios)		
			40101002A45501767	3200-E-1851 (3.42 - 7.17 ratios)		A2-3200-E-1851
			Without main diff. lock.	3200-M-1885 (aluminum		A2-3200-H-1885
			aluminum carrier Without main diff, lock, with	version of 1676 carrier)		CIR SHARK IN THE
				3200-C-1849 (aluminum		A2-3200-C-1849
				version of 1865 carrier)		AZ-3200-C/1040
				3200-Z-1924		A2-3200-Z-1924
			thrust screw with internal ABS	3200-2-1924		AZ-3200-Z-1324
			Sensor Amboid series drive ades	3200-W-2051		A2-3200-W-2051
113A	Thrust screw		Allboid selles dive aces	3200-W-2051	1	10-X-1710
Flan.	I filligat acrew		Not shown	All except 3200-W-2051	180	La Contraction de la Contracti
4100	10024		The state of the s	All except 3200-19-2001		41-X-1371
1138	Jam nut		Not shown	9900 W/ 905 c	-1	40-X-1016
113C	Thrust block			3200-W-2051 only	1	2297-P-8336
114	Washer - differential be			All	4	42-X/1021
115	Capacress - differential	nearing cap		Alt except aluminum	4	MS-220120-1
24762	DW NEW YORK	The VANCOUS CO.		Aluminum only	1.65	41-X-1365
116	Adjusting ring	L.H small		1547, 1558 and 1879	1	2214-C-1095
	12 22	R.H amall				2214-Y-1039
		LH. and R.H.		1200-R-1600	2	2214 L 272
		150001.15000000000		All except 1500, 1547		2214-C-1095
				and 1558		
317	Adjusting ring lock	L.H. and R.H.		1676, 1785 and 1865	2	1199-R-2176
				3200-M-1547		1246-P-1134
		L.H. only	R.H. see 132, 133 and 134	3200-R-1500	1	1159-R-2176
		-jumpys		3200-X-1558,	- 1	1119-R-2176
	-v	R.H. anly		3200-G-1879	-1	1246-P-1134
118	Cup - diff, ring	LH. only		1547, 1558 and 1879	1	JM-716610
MINTER T	00 x 11 x 12 x 12 x 13 x 13 x 13 x 13 x 13	R.H. only		1000APSG07V65P7V5C	100	1228-L-1138
		L.H. and R.H.		1676, 1785 and 1865	2	JM-716610
	LH, and KH.			3200-R-1500		A1-1223-H-606
118A	Adhesive - diff. bearing	run		4644 IC 1044	- 1	2297-Y-4180
119	Cone - diff. bearing	LH. and R.H.	10	1676, 1785 and 1865	2	JM-716649
110	Swite - un, cearing	Lo, and o, rt.		the second of the second or the second of th	- 5	The state of the s
		EXPOSE		3200-R-1500		A1-1223-H-686
		L.H. only		All 1547, 1558 and 1879	- 5	JM-716649
		R.H. only		Company to have controved	- 1	A-1228-L-1130

CARRIERS FOR SINGLE AXLES AND REARS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION		REMARKS	CARRIER	QTY	PART NUMBER
120	Nut - gear to differential cose Washer - gear to differential case		Included in KIT 2317	Al	12	40-X-1182
121				1.000	12	1229-U-1503
122	Boit - differential case to				12	41-X-1216
122A	Rivet - gear to differentia	r	For service, rivets can be replaced with KIT 2317	All	12	RV-71016
23, 129, 130	Case assy - main diff,	Ratios 2.64, 2.79, 2.93	With diff. look	1558, 1879	Use 1 as	A2-3235-V-1920
			Without diff. look	1876, 1885, 2051	req	A 8-3235-V-1920
		Ratios 3.07, 3.08, 3.21	With diff. look	1558, 1879	00000	A2-3235-S-1839
		and 3.36		A12-3200-R-1500	1 3	A2-3235-Y-1741
			Without diff, lock	1676, 1885 and 2051	I 1	A8-3235-S-1839
				3200-M-1547 except		A-3235-S-1139
			1600-0-0-0-0-0-0-0-0-0-0-0-0-0-0-0-0-0-0	1,85°-36 apilne		
		Ratios 3.42, 3.55, 3.58, 1.70, 3.73, 3.90, 3.91,	With diff, look	1558, 1849, 1879 and 1904		A2-3235-U-1841
		4.10, 4.11 (Except	WHEN TANKS OF	A12-3200-R-1500		A6-3235-C-1719
		44,000 lb. tandem axles)	Without diff, look	3200-M-1547 except	1 6	A 3235-U 1841
		Note: 4.33 ratio for exach		1.85*-35 spline		-
		quality gearing also uses this std. diff. case.		RS16140, RS17140, 3200-M-1547		A-3235-N-1931
				(1.85*-38 spline)	- 1	A 13 2025 C 1748
				3200-R-1500	1	A13-3235-C-1719 A8-3235-U-1841
				1676, 1785, 1865, 1885, 2051		We-7533-G-1941
		Ratios 3.42, 3.58, 3.73,	With diff, lock	1872 and 1984	9	A2-3235-D-2118
		390.391.4.10.4.11	seer on . doe	All others	1	KIT 2664
		(44,000 lb. tandem axles	Without diff, look	1873		A 3235-D-2181
		anly)	CALDIA GAT, BOX	All others	1	KIT 2665
		Ratios 4.30, 4.33, 4.56,	With diff, lock	1558, 1849, 1879, 1904	1 9	A2-3235-W-1843
	1	4.63, 4.88, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (Except 44,000 lb. tandem axies) Ratios 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29,	emp1det, lock	A12-3235-R-1500		AE-3735-E-1721
			Without diff. lock	3200-M-1547 axxept		A-3235-W-1843
			040/050/4/1000	1.85°-36 spine		W-9532-III-1049
				RS16140, RS17140, 3200-M-1547		A-3235-Q-1941
				(1.65"-36 spline)		
				3200-R-1500		A15-3235-E-1725
			20001000000	1676, 1785, 1865, 1885		C411-W-2CSC-8A
			With diff. lock	3250-Z-1872	1	KIT 2643
				3200-F-1904	3	WAR THE RE
			Without diff, lock	3209-A-1873		KIT 2647
23 120 120	Case assy - main diff.	Ratice 2.64, 2.79, 2.93	Without diff, lock	With ABS tubes	like too	AZ-3235-N-2172
23, 12#, 130,	Case assy - main on.	NA000-201, 2,19, 2,95	KNIETOUR DET, IDOK	With ABO BURS	req.	A3-3235-N-2172
W-1, 200, 200		Ratios 3.07 and 3.21				A2:3235-M-2171
		THOUSE OVER CHIEF OF THE			1	A3-3235-M-2171
		Ratios 3.42, 3.58, 3.73,	1			AZ-J235-L-2170
	190, 391, 4.10, 4.11 (except 44,000 lb.) Note 4.33 ratio for coach quality geoming also user	Y		1	A3-3235-L-2170	
		this std. diff. case Ratios 3.42, 3.56, 3.73, 3.90, 3.91, 4.10, 4.11			9	A1-3235-Y-2861
		(44,000 lb. tandem exten only)				SAMES SELECTION
		Ratios 4.30, 4.33, 4.56,			3	A2-3235-J-2168
		4.63, 4.88, 5.13, 5.29,				A3 3235-J 2168
		5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (Except				
		44,000 lb. tandem ades)				A V MANAGE NO MATERIA
		Ratios 4.30, 4.33, 4.56, 4.63, 4.68, 5.13, 5.29, 5.57, 5.85, 6.14, 6.43,				A1-3235-K-2169
		6.83, 7.17 (44,000 lb.				
		tendem edes only)	030003200000	10082 Gram A Water	1000	VANDORFOR LOSSINA
	the second secon		With diff. look	1558 and 1879		
123 thru 130	Case & nest assy main	Ratios 2.64, 2.79, 2.93 Ratios 3.07, 3.66, 3.21	With diff, look	1558 and 1879	Use 1 as	A3-3235-V-1920 A3-3235-S-1839

CARRIERS FOR SINGLE AXLES AND REARS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION		REMARKS	CARRIER	QTY	PARY NUMBER
	Case & nest assy main off.	Ratice 3.42, 3.55, 3.58, 3.70, 3.73, 3.90, 3.91, 4.10, 4.11 (Except 44.000 lb, tendem soles) Note: 4.33 ratio for cooching add gramma discussed this add difficans. Ratice 4.30, 4.33, 4.50, 4.53, 4.54, 4.53, 4.88, 5.13, 5.29, 5.57, 5.88, 3.14, 0.43,	With diff, lock	1558 and 1879	Use 1 as req	A3-3235-U-8841 A3-3235-W-9843
		6.83, 7.17 (Except 44,000 lb. tandem extes)	100000000000000000000000000000000000000	77-77-77-77-77-77-77-77-77-77-77-77-77-		
		Ratios 2.64, 2.79, 2.93 Ratios 3.07, 3.08, 3.21 and 3.38	Without diff. lock	1678 and 1885		A10-3235-V-1928 A10-3235-S-1835
		Rusian 4 30, 4 33, 4 56, 4 63, 4 86, 5 13, 5 29, 5 57, 5 86, 6 14, 6 43, 6 83, 7 17 (Except 44,000 lb, tendem roles)		1678, 1785, 1985 and 1885		A5-2235-W-1843 A10-3235-W-1843
		Ratios 3.42, 3.55, 3.58, 3.70, 3.73, 3.90, 3.91, 4.10, 4.11 (Except 44.000 ib tanden axies) Nata: 4.33 ratio for coach quality gearing also sees		1676, 1785, 1865, 1885 1476, 1781, 1885, 1885 2051		A18-3235-U-1841 A5-3235-U-1841
		Ratios 2.64, 2.79, 2.93 Ratios 2.07, 3.08, 3.21		1676, 1885, 2051 1676, 1885, 2051		A9-3235-V-1928 A9-3233-S-1839
		and 3.36 Ratios 3.42, 3.58, 3.73, 3.90, 3.91, 4.10, 4.11 (44.000 lb. tandem sides only	With cliff lock	1872 and 1904		A11 3235-D-2188
		Ratio 4.30, 4.33, 4.56, 4.63, 4.86, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.63, 7.17 (44,000 b, tandem soles only)				A11-3235-T-2152
		Ration 3.42, 3.53, 3.73, 3.90, 3.91, 4.10, 4.11 (44.000 lb, tandem axies only	Without diff, lock	3200-A-1873		A10-3235-D-2188
		Ratios 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.63, 7.17 (44,030 lb. tandem ardes only)	Without diff, look	3200-L-1676, 3200-A-1873		A10 3235-T-2152
		Ratios 3.07, 3.08, 3.21 and 3.35	Without diff, lock	3200-M-1547 except 1.85*-36 spline		A1-3235-S-1839
		Rados 3.42, 3.33, 3.50, 3.70, 3.73, 1.90, 3.91, 4.10, 4.11 (Except 44,000 b. tendem soles) Note: 4.33 ratio for escoth quality gearing also uses this std. diff. cans		200 Same Same S		A1.3235-U-1841
		Ratio 430, 433, 456, 463, 488, 513, 528, 557, 586, 614, 643, 663, 717 (Except 44,000 lb, tandem miss)				A1-3235-W-1843
		Ratice 2.64, 2.79, 2.93 Ratice 3.42, 3.55, 3.58,		3200-M-1885 3200-R-1500		A18 3235-V-1920 A12-3235-C-1719
		A 100 147, 130, 338, 370, 373, 390, 391, 410, 411 (Except 44,000 lb, fundern coles) Note 4,33 ratio for coach quality gearing doe used		aguitere statu		N.C.M.J.S1613

CARRIERS FOR SINGLE AXLES AND REARS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION		REMARKS	CARRER	QTY	PART NUMBER
(Cont)	Case & nest assy main diff.	Ratics 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (Except 44,000 lb. tandem zoles)	Without dff. leck	3200-R-1900	ing.	A14-3233-E-1721
		Ratice 3 42; 3,55, 3,58, 3,70, 3,73, 3,90, 3,91, 4,10, 4,11 (Except 44,300 lib tandem axiss) Note: 4,33 ratio for coach quality gearing also uses this atd. diff. case.	With diff. lock	A12-3200-R-1500		A4-3235-C-1719
		Ratios 4 30, 4 33, 4 56, 4 63, 4 88, 5 12, 5 29, 5 57, 5 86, 6 14, 6 43, 6 83, 7 17 (Except 44,000 ib. tandem axies)				A4-3235-E-1721
		Ratios 3.07, 3.08, 3.21 and 3.36			1	A3-3235-Y-1741
		Ratios 3.42, 3.55, 3.58, 3.70, 3.73, 3.90, 3.91, 4.10, 4.11 (Except 44,000 lb. handem ædes) Note: 4.33 ratio for coach quality gearing also uses this std. diff. caso.	Without diff, lock	RS16140, RS17140, 3200-84-1547 (1.85*-36 aptima)		A1-3225-N-193B
	1.5	Ratios 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (Except 44,000 lb, tandem collect)		0.0000000000000000000000000000000000000		A1-3235-Q-1941
23, 129, 130,	Case & nest assy main	Ratio 4.30, 4.33, 4.56	NoSPIN diff.	1676, 1785, 1885, 1885	Use 1 as	A12-3235-W-1843
131	diff.	4.63, 4.88, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (Except 44,000 lb. tandem soles)			req	A11-3235-W-1843
		Ratio 3.42, 3.56, 3.73 3.90, 3.91, 4.10, 4.11 (except 44,000 lb.) Note: 4.33 natin for coach quality gearing also uses this std ddf. case		1678, 1765, 1885, 1885		A12-3235-U-1841 A11-3235-U-1841
		Ratios 3.42, 3.58, 3.73, 3.90, 3.91, 4.10, 4.11 (44,000 lb. tandem axies univ		3200-A-1873		A4-3235-D-2188
		Ratio 2.64, 2.79, 2.93		3200-L-1676		A12-3235-V-1920
		Ratio 3.07, 3.21		8682006		A11-3235-V-1920
		Hallo 3.07, 3.21				A12-3235-S-1839 A11-3235-S-1839
		Ratics 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (44,000 lb.		3200-L-1676, 3200-A-1873		A4-3225-T-2152
23 thru 130.	Case & nest assy main	Ratio 2.64, 2.79, 2.93	Without diff, lock	With ABS tubes	Use 1 as	A4-3235-N-2172
04, 205, 206	tiff.			**************************************	req	A7-3235-N-2172
		Ratio 3.07, 3.21				A5-3235-M-2171 A4-3235-M-2171
		Ratios 3.42, 3.58, 3.73, 3.99, 3.91, 4.10, 4.11 (44,000 lb. tandem axies only)	†			AZ-3235-Y-2261
		Ratios 3 42, 3.58, 3.73, 3.90, 3.91, 4.10, 4.11 (Except 44,000 ib. tandern axies) NOTE: 4.33 ratio for ceach quality gearing also uses this std diff. cases				A4-3235-L-2170

CARRIERS FOR SINGLE AXLES AND REARS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION	1775 TABLES TABLES	REMARKS	CARRIER	QTY	PART NUMBER
123 thru 130, 204, 205, 206 (Cont)	Case & rest assy main dff.	Ratios 3.42, 3.58, 3.73, 3.90, 3.91, 4.10, 4.11 (Except 44,000 lb. tandem axies) NOTE: 4.33 ratio for coach quality gearing also uses this stid. diff. case	Without diff. lock	With ABS tubes	Use as 1 req.	A3-3225-L-2170
		Ratios 4.39, 4.33, 4.56, 4.63, 4.86, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (44,000 lb. tandem axies only)			Use 1 as req.	A2 3235-K 2169
	50 W	Ration 4.30, 4.33, 4.56, 4.63, 4.86, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (Except 44,000 lb, tandem ades)	100 000 000 000 000 000 000 000 000 000	-1777 1 7777		A5 3235-J 2168 A4 3235-J 2168
124	Thrust washer - side gear		Not used on NoSPIN	All after 11/93 except 1.85"-36 spline	2	1229-V-4624
				All prior to 11/93 except 1.85*-36 spline RS16140, RS17140.		1229-X-4522 1229-2-3172
	AMO DI ACCIONI		LACE MENERING	3200-M-1547 (1.85*-36 spine)		142-6-2116
125	Side gear - differential		Included in KIT 2308	RS16140, RS17140, 3200-M-1547 (1.85'-36 spline)	2	2234-T-1036
			Included in KIT 2389	RS16140, RS17140, RS17145 after 11/93 (1,85*-35 spline)		2234-V-1270
				RS16140, RS17140, RS17145 prior to 11/93 (1.65*-36 spline)		KIT 2758
			Included in KIT 2310	RS21145 and RR20145 after 11/93		2234-U-1269
				RS21145 and RR20145 prior to 11/93		KIT 2759
			Included in KIT 2696	RT44145 tandems after 11/93 RT44145 tandems from		2234-X-1272 KIT 2760
				1/93 to 11/93 RT44145 tandems prior to		KIT 2696
		WT-4130940041195WF40401		1/93		110000000000000000000000000000000000000
126	Thrust washer - diff. pinio			All except 1.85"-36 spline RS16140, RS17140, 3200-M-1547 (1.85"-36 spline)	4	1229-R-1032 1229-L-1026
127	Gear « differential pinion			All except 1.85°-36 spline and RT44145 tandems produced after 1/93	4	2233-J-1824
128			Included in KIT 2308	RS16140, RS17140, 3200-M-1547 (1.85'-36 spline)		2233-M-1027
			Included in KIT 2696	RT44145 tandems produced after 1/93		2223-X-1116
	Spider - differential (cross)		All except 1.85"-36 spline and RT44145 tandems produced after 1/93	1	3278-8-305
			Included in KIT 2308	RS16140, RS17140, 3200-M-1547 (1.85*-36 spline)		3278 D-42
			Included in KIT 2696	RT44145 tandems produced after 1/93		3278-Y-1117F
129	Washer - main diff, case	halves		AI	16	1229-C-1511
130	Capacrew - main diff, cas	- Ballian		Al	16	41-X-1327

ROCKWELL® WORLD AXLE CARRIERS FOR SINGLE AXLES AND REARS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
131 NoSPIN diff. nest assembly	NoSPIN diff. nest assembly	Serviced as assy, only. Replaces items 124-128	3200-M-1547 (1.85*-36 spline)	1	A-3238-V-1036
		RS16140, RS17140, RR17145, (except 3200-M-1547 1.85*-36 spline)		A2-3230-U-1835	
			RS21145, RR20145 and RR22145		A-3238-T-1034
131A	Cover - special carrier - w/o diff, lock	Without diff, lock	3200-R-1500	1	3266-M-897
1318	Washer - cover - w/o diff, lock		V03040000000	4	MWA-503
131C	Capscraw - cover - w/o diff. lock	121	1	1	41-X-1980

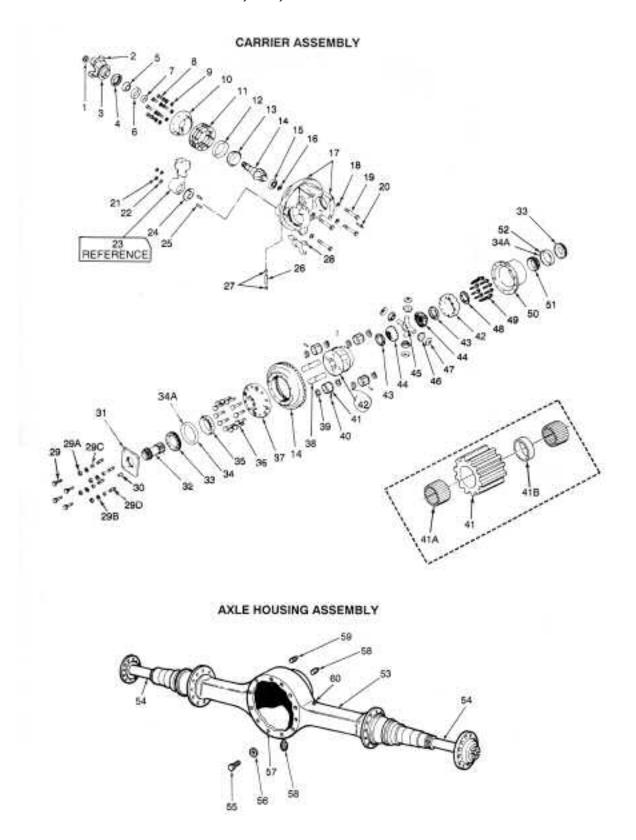
2	Lock plate - adjusting ring R.H.		3200-R-1500	1/2	1220-K-89
133	Washer - lock plate		1.038994.04.631	2	MPWA-508
134	Capscraw - lock plate			2	MS-248020-1
135	Clutch cellar - main diff. lock		1558, 1872, 1879 and 1904	10	3107-D-101#
	22.0500	100000000000000000000000000000000000000	3200-R-1500	<u></u>	3107-R 1006
138	Shift fork	Old 1 pc. design	1558 and 1872	- 1	3296-W-1167
	SOLVE28	New 1 pc. design	1879 and 1904		3296-Z-1170
		Original 3 pc. design	3200-R-1500		3296-F-183
137	Pins - shift fork	Original design	All	2	43-X-1007
138	Spring - main diff. lock	I SEMENTERS	1500, 1558 and 1872	- 1	2258-L-714
	A CONTRACTOR OF THE PARTY OF TH		1879 and 1904		2258 N 1262
139	Shift shaft - main diff, lock		1558 and 1872	1	2244-L-1026
			1879 and 1904		2244-V-1114
			3200-R-1500		2244-2-52
140	Pin - spring retaining	Original design	All	1	43-X-1406
141	Tube - air cylinder	ACCO SERVICE	All bolt-on designs	1	3196-F-32
142	2 Piston - air cylinder		Belt-on shifter	1:	2236-N-170
			Screw-in shifter		2238-T-1198
143	O-Ring - piston		Balt-on shifter	. 1	5-X-1153
			Screw-in shifter		5X-1190
144	Gasket - air cylinder cover.		7-1-0-1-0-0-0	1	2208-H-944
145	Capacraw - manual engaging		1558 and 1872	100	41-X-1330
			1879 and 1904		41-X-1368
	AND COLORS OF STREET		3200-R-1500		41 X-1333
45A	O-ring - manual engaging capscrew		- 1/2m/2cm/4/	1	5-X-521
146	Cover - air cylinder		All bolt-on designs	- 1	3266-F-1020
146A	Shift cylinder assembly		Screw-in design	100	3261-A-1967
147	Capacraw - air cylinder cover		1558 and 1872	4	41-X-1359
			3200-R-1500		41-X-1364
148	Washer - air cylinder cover	11 I	All bolt-on designs	4	MWA-506
149	Gasket - plug			1.	2208-L-1000
150	Plug - air cylinder cover			1	MS-210016-1
151	Sensor/switch - main diff. lock	Includes item 151A	All	1	KIT 4455
151A	Clip - sensor/switch	ALC: MUSCHISHES	Tomorodian sense.	1	2257-M-1235
152	Nut - sensor/switch	- 12	1500, 1558 and 1872	- 1	1227-P-1056

Note: The following parts are used only on rear carriers with internally mounted anti-lock brake system sensors.

200	Wave washer		District - Noneman	2	2258-U-1243
201	Snap ring			2	1229-B-4422
202	Snap ring			2	1229-U-4519
203	Sensor assembly			2	A1-3280-U-8861
204	Sensor - drive tube	39 spline	Use KIT 2511	2	3216-S-4361
	THE PARTY OF THE P	41 spline	Use KJT 2512		3216-Q-4359
205	Washer - tube spacing	100000000000000000000000000000000000000		2	42-X-1248
206	Snap ring - tube retaining			2	1229 H 4428

Notes

2 SPEED SINGLE AXLES 210, 220, 230 & 240 SERIES



TWO SPEED AXLES MODELS: 210, 220, 230 AND 240 SERIES

ITEM	DESCRIPTION	MODEL	QTY	PART NUMBER	REMARKS
	Bearing, Seal & Gasket Kit			RA225R	
1	Nut-drive Pinion	All except 240's RS-23-240	1 1	40X1094 40X1095	
2, 3	Input Yoke Assy		1		CALL YOUR SALES REP
3	Deflector-Input Yoke All except 240's	RS-23-240	1 1	2297D3410 2297N3888	
4	Oil Seal-Pinion Cage Assy	All except 240's	1	415082N	
		RS-23-240	1	100263	
5	Cone-Drive Pinion Outer Bearing	210's & 220's	1	M804049	
		RS-21-230	1	HM804846	
		RS-23-240	1	55206C	
6	Cup-drive Pinion Outer Bearing	210's & 220's	1	M804010	
		RS-21-230	1	HM804810	
		RS-23-240	1	55437	
7	Spacers-Pinion Bearing	All except 240's RS-23-240 Only	Use 2 as req.	2203D9156 2203E9157 2203F9158 2203G9159 2203H9160 2203J9162 2203K9163 2203L9164 2203M9165 2203N9166 2203P9168 2203C9103 2203C9103 2203D9104 2203E9105 2203F9106 2203G9107 2203H9108 2203J9110 2203K9111 2203K9111 2203L9112 2203M9113	.234 inch/5.94 mm .235 inch/5.97 mm .236 inch/5.99 mm .237 inch/6.02 mm .238 inch/6.04 mm .239 inch/6.07 mm .244 inch/6.20 mm .250 inch/6.35 mm .256 inch/6.35 mm .262 inch/6.65 mm .268 inch/6.81 mm .360 inch/9.14 mm .361 inch/9.17 mm .362 inch/9.19 mm .363 inch/9.22 mm .364 inch/9.25 mm .365 inch/9.27 mm .372 inch/9.45 mm .378 inch/9.60 mm .385 inch/9.78 mm .391 inch/9.93 mm
- 0	Cancaraw Pinian Pagring Cago	All	8	2203N9114 MS2120401	.398 inch/10.11 mm
<u>8</u> 9	Capscrew-Pinion Bearing Cage Washer-Pinion Bearing Cage	All All	8	MS2120401 MWA512	
6, 10, 12	Pinion Bearing Cage Assy	210's & 220's	1	A3226R1058	
-, -0,		RS-21-230	i	A3226S1059	
		RS-23-240	1	A3226U1061	
11	Shims-Pinion .003 inch/.076 mm		Use	2203S9171	
	Bearing Cage .005 inch/.127 mm	All except 240's	as	2203Q9169	
	<u>.010 inch/.254 mm</u>		req.	2203R9170	
	.003 inch/.076 mm .005 inch/.127 mm .010 inch/.254 mm	RS-23-240	Use as req.	2203D9052 2203E9053 2203F9054	
12	Cup-Driven Pinion Inner Bearing	All except 240's RS-23-240	1 1	55437 78551	
13	Cone-Driven Pinion Bearing	All except 240's	1	55200C	
		RS-23-240	1	78225C	1

TWO SPEED AXLES MODELS: 210, 220, 230 AND 240 SERIES (Cont'd)

ITEM	DESCRIPTION	MODEL	QTY	PART NUMBER	REMARKS
III E IVI	DESCRIPTION	WODEL	Q I I	NOWBEN	TEMATICS
14, 1	Drive Gear Pinion and Nut Assy			A39696-1	4.10 Ratio
14, 1	Drive Gear Fillion and Nut Assy		Use	A39698-1	4.10 hatio
			1	A39700-1	4.88 Ratio
		RS15-210	as	A39700-1 A39702-1	5.38 Ratio
		NS13-210		A39702-1 A39704-1	
			req.	A39704-1 A39706-1	6.14 Ratio 6.83 Ratio
				A00700 1	3.91 Ratio
				A39726-1	
			Llaa	A39728-1	4.10 Ratio
			Use	A39730-1 A39732-1	4.56 Ratio 4.88 Ratio
		RS-17-220	1	A39732-1 A39734-1	5.38 Ratio
		RS-17-220	as		
			req.	A39742-1	6.14 Ratio
				A39744-1	6.83 Ratio
				A39746-1	7.17 Ratio
				A39766-1	3.91 Ratio
				A39768-1	4.10 Ratio
			Use	A39770-1	4.56 Ratio
			1	A39772-1	4.88 Ratio
		RS-21-230	as	A39776-1	5.38 Ratio
			req.	A39926-1	6.50 Ratio
				A39928-1	6.83 Ratio
				A39930-1	7.17 Ratio
				A39952-1	4.10 Ratio
				A39954-1	4.30 Ratio
			Use	A39956-1	4.56 Ratio
			1	A39958-1	4.88 Ratio
		RS23-240	as	A39962-1	5.38 Ratio
			req.	A39964-1	5.57 Ratio
				A39968-1	6.14 Ratio
				A39970-1	6.50 Ratio
				A39974-1	7.17 Ratio
15	Bearing-drive Pinion Spigot	RS-15-210	1	MUB1305UDM	
		RS-17-220	1	RU1570UM	
		230's & 240's	1	MUB1307UBM	
16	Snap Ring-Spigot Bearing Retainer	RS-15-210	1	1229W1167	
	Chap rung opiget Bearing ricianie	All except 210's	1	1229A1301	
17, 18, 19	Differential Corrier and Con Assu	DC 15 010		A2 2200H1E69	
17, 10, 19	Differential Carrier and Cap Assy	RS-15-210 RS-17-220	1 1	A2-3200H1568 A2-3200D1616	
		RS-21-230		A2-3200D1616 A2-3200D1564	
		RS-23-240	1	A2-3200D1504 A2-3200F1566	
10	Weeker Differential Bassias Cos				
18	Washer-Differential Bearing Cap	All except 240's RS-23-240	4 4	MWA516 42X1021	
	0 5				
19	Capscrew-Differential Bearing Cap	210's & 220's	4	MS2161101	
		RS-21-230 RS-23-240	4 4	MS2161301 MS2201301	
20	Cotter Pin - Adjusting Ring R.H.	All	1	2297C5151	
21	Nut-Shift Assy to Carrier	All	2	1227D1278	
22	Washer-Shift Assy Stud	All	2	WA17	
	_				Cumplied by vehicle manufactures
23	Shift Assy-Air, Vacuum or Electric	All	1	Reference Only	Supplied by vehicle manufacturer

TWO SPEED AXLES MODELS: 210, 220, 230 AND 240 SERIES (Cont'd)

TITEM DESCRIPTION MODEL OTY NUMBER REMARKS						
25 Stud-Shift Assy to Carrier All 2 SN7141	ITEM	DESCRIPTION	MODEL	QTY	PART NUMBER	REMARKS
25 Stud-Shift Assy to Carrier All 2 SN7141						
26 Pin-Shift Fork Pin Hole All 1 1246L1026	24	Diaphragm-Shift Unit (Boot Assy)	All	1	A3280M8307	
27 Piugs-Shift Fork Pin Hole All 2 1250.11024	25	Stud-Shift Assy to Carrier	All	2	SN7141	
27 Piugs-Shift Fork Pin Hole All 2 1250.11024		D. 01 // D. 1				
Shift Fork Assy						
RS-17-220		riago offitti offiti in Fiole	7.01		120001024	
RS-21-230	28	Shift Fork Assy				
RS-23-240						
29 Capscrew-Clutch Plate to Carrier						
RS-17-220			110 20 240		710230Q1001	
29A	29	Capscrew-Clutch Plate to Carrier				
29B Washer-Clutch Plate to Carrier 230's & 240's 4			RS-17-220	4	41X1157	
29B Washer-Clutch Plate to Carrier 230's & 240's 4	29A	Nut-Clutch Plate Stud	230's & 240's	4	40X1091	
29C Dowel-Clutch Plate to Carrier 230's & 240's 4 42X1076		Trac Olaton Filado Grad	2000 0.2.00		10711001	
29D Stud-Clutch Plate to Carrier 230's & 240's 4 44X1066	29B	Washer-Clutch Plate to Carrier	230's & 240's	4	42X1078	
Cock Pin L.H. (Clutch Plate) 210's & 220's 1 1246,H1022 1246H1022 1246H1023 1246H1023 1246H1023 1246H1023 1246H1024	29C	Dowel-Clutch Plate to Carrier	230's & 240's	4	42X1076	
Cock Pin L.H. (Clutch Plate) 210's & 220's 1 1246,H1022 1246H1022 1246H1023 1246H1023 1246H1023 1246H1023 1246H1024	29D	Stud-Clutch Plate to Carrier	230's & 240's	4	44X1066	
230's & 240's 1 1246H1022		Stad Station Flate to Garrier	2003 0 2403	7	447(1000	
Clutch Plate	30	Lock Pin L.H. (Clutch Plate)				
RS-17-220	21	Clutch Plata				
RS-21-230	31	Ciulcii Piale				
RS-23-240						
RS-17-240				1		
RS-17-240			50.45.040			
RS-21-230	32	Sun Gear				
RS-23-240						
Adjusting Rings						
RS-21-230	33	Adjusting Rings		1		L.H.
RS-23-240				1	2214H1048	
210's & 220's 1 2214F1046 R.H.						
230's & 240's 1 2214K1051						DII
Cup-Differential Bearing (L.H.) RS-15-210 1 JM716610 RS-17-220 1 42584 RS-21-230 1 52618 RS-23-240 1 JP12010						к.н.
RS-17-220	-		2003 & 2403		22141(1001	
RS-21-230 1 52618 JP12010	34	Cup-Differential Bearing (L.H.)		1		
RS-23-240						
34A Adhesive-Bearing Cup All 1 2297T4180						
35 Cone-Differential Bearing (L.H.) RS-15-210 RS-17-220 RS-17-220 RS-23-240 RS-23-240 RS-15-210 RS-15-210 RS-15-210 RS-15-210 RS-15-210 RS-15-210 RS-17-220 RS-17-220 RS-21-230 RS-21-230 RS-21-230 RS-21-230 RS-21-230 RS-21-230 RS-17-220	-		NO-20-240		JF12010	
RS-17-220	34A	Adhesive-Bearing Cup	All	1	2297T4180	
RS-17-220	35	Cone-Differential Bearing (L.H.)	RS-15-210	1	JM716649	
RS-21-230		Control Billion Children Bourning (E.I.I.)				
36 Capscrew-Support Case to Gear RS-15-210 8 41X1154 RS-17-220 8 41X1152 RS-21-230 8 41X1151 RS-23-240 8 41X1153 37 Support Case-Planetary Half (L.H.) RS-15-210 1 Use KIT 2455 RS-17-220 1 Use KIT 2456 RS-21-230 1 Use KIT 2457				1		
RS-17-220 8 41X1152 RS-21-230 8 41X1151 RS-23-240 8 41X1153 37 Support Case-Planetary Half (L.H.) RS-15-210 1 Use KIT 2455 RS-17-220 1 Use KIT 2456 RS-21-230 1 Use KIT 2457						
RS-21-230 8 41X1151 RS-23-240 8 41X1153 37 Support Case-Planetary Half (L.H.) RS-15-210 1 Use KIT 2455 RS-17-220 1 Use KIT 2456 RS-21-230 1 Use KIT 2457	36	Capscrew-Support Case to Gear				
RS-23-240 8 41X1153						
37 Support Case-Planetary Half (L.H.) RS-15-210 RS-17-220 1 Use KIT 2455 Use KIT 2456 RS-21-230 1 Use KIT 2457						
RS-17-220 1 Use KIT 2456 RS-21-230 1 Use KIT 2457	37	Support Case-Planetary Half (L.H.)				
		, , ,	RS-17-220		Use KIT 2456	
RS-23-240 1 Use KIT 2458						
			HS-23-240	1	Use KIT 2458	

TWO SPEED AXLES MODELS: 210, 220, 230 AND 240 SERIES (Cont'd)

ITEM	DESCRIPTION	MODEL	QTY	PART NUMBER	REMARKS	
00	Chaff Dlanaton, Division	DC 15 010	_	010001017	Old atula man mandle	
38	Shaft-Planetary Pinion	RS-15-210	4	3198C1017	Old style non-needle	
		RS-17-220	4	3198U1009	Bronze replacement	
		RS-21-230	4	3198V1010	(Before Aug. 1991)	
		RS-23-240	4	3198W1011		
		RS-15-210	4	3198A1015	New style needle bearing	
		RS-17-220	4	3198Z1014	(After Aug. 1991)	
		RS-21-230	4	3198X1012		
		RS-23-240	4	3198Y1013		
20	Thurst Machau Dianatau Dinian	All avenue 040's		1000/0100	Old atula year yeardla	
39	Thrust Washer-Planetary Pinion	All except 240's	8	1229K3183	Old style non-needle	
		RS-23-240	8	1229H3180	(Before Aug. 1991)	
		All except 240's	8	1229W3195	New style needle bearing	
		RS-23-240	8	1229V3194	(After Aug. 1991)	
40	Dall Big Blancham Bir	DO 15 010		40401/1005		
40	Roll Pin-Planetary Pinion	RS-15-210	4	1246K1025		
-		All except 210's	4	1246H1022		
41	Gear-Planetary Pinion	RS-15-210	4	3892G4843	Old style non-needle	
7.	Godi Fidilotary Fillion	RS-17-220	4	3892M4849	(Before Aug. 1991)	
		RS-21-230	4	3892N4850	(Before Aug. 1991)	
		RS-23-240	4	3892U2803		
		110-20-240	-	303202003		
		RS-15-210	4	3892T4856	New style needle bearing	
		RS-17-220	4	3892S4855	(After Aug. 1991)	
		RS-21-230	4	3892Q4853	(g ,	
		RS-23-240	4	3892R4854		
		50 15 010				
41A	Needle Bearing-Planetary Pinion	RS-15-210	200	2297E5179		
	Shaft	220's & 230's	200	2297C5177		
		RS-23-240	224	2297D5178		
41B	Spacer-Needle Bearing	210's & 220's	4	2203E9599		
5	opacor recail bearing	RS-21-230	4	2203C9597		
		RS-23-240	4	2203D9598		
42, 49	Differential Case Assy	RS-15-210	1	A3-3235Q1889 (1)	Old style non-needle	
	•	RS-17-220	1	A3-3235H1906 (1)	(Before Aug. 1991)	
		RS-21-230	1	A3-3235G1905 (1)	,	
		RS-23-240	1	A4-3235S1865 (1)		
		DO 45 040	_	A000504000	Navy Chula Ne!! -	
		RS-15-210	1	A3235Q1889	New Style Needle	
		RS-17-220	1	A3235H1906	Bearing	
		RS-21-230	1	A3235G1905	(After Aug. 1991)	
		RS-23-240	1	A1-3235S1865		
42, 43,	Differential Case and Nest Assy	RS-15-210	1	A4-3235Q1889 (2)	Old style non-needle	
44, 45	,	RS-17-220	1	A4-3235H1906 (2)	(Before Aug. 1991)	
46, 47		RS-21-230	1	A4-3235G1905 (2)		
49		RS-23-240	1	A5-3235S1865 (2)		
-		RS-15-210	1	A1-3235Q1889	New style needle bearing	
		RS-17-220	1	A1-3235H1906	(After Aug. 1991)	
		RS-21-230	1	A1-3235G1905	. 5	
		RS-23-240	1	A3235S1865		
		1	1	1		

⁽¹⁾ Includes item numbers 38, 39, 40, 41, 41A, 41B, 42 & 49.

⁽²⁾ Includes item numbers 38, 39, 40, 41, 41A, 41B, 42, 43, 44, 45, 46, 47, &

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TWO SPEED AXLES

MODELS: 210, 220, 230 AND 240 SERIES (Cont'd)

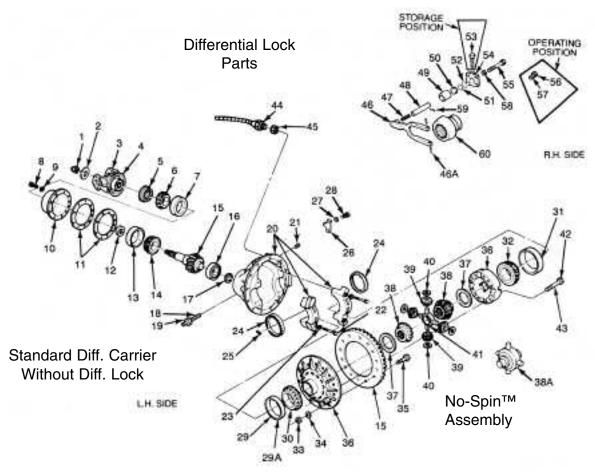
ITEM	DESCRIPTION	MODEL	QTY	PART NUMBER	REMARKS
	BEGOTHI TION	MODEL	<u> </u>	NOMBER	TEMATIKO
43	Thrust Washer-Side Gear	210-s & 220's	2	1229 Z 3172	
		RS-21-230	2	1229T1034	
		RS-23-240	2	1229B3174	
44	Side Gears	RS-15-210	1	2234L1130	L.H. Short Hub
		RS-15-210	1 1	2234M1131	R.H. Long Hub
		RS-17-220	1	2234T1086	L.H. Short Hub
		RS-17-220	1 1	2234S1085	R.H. Long Hub
		RS-21-230	1 1	2234K1077	L.H. Short Hub
		RS-21-230	1 1	2234M1079	R.H. Long Hub
		RS-23-240	1	2234X1090	L.H. Short Hub
		RS-23-240	1	2234W1089	R.H. Long Hub
45	Spider-Differential Cross	RS-15-210	1	3278Z104	
		RS-17-220	1 1	3278D82	
		RS-21-230	1 1	3278H86	
		RS-23-240	1	3278Q1031	
46	Gear-Differential Pinion	RS-15-210	4	2233Q1031	
		RS-17-220	4	2233M1027	
		RS-21-230	4	2233J1024	
		RS-23-240	4	2233P1030	
47	Thrust Washer-Differential Pinion	RS-15-210	4	1229Q2877	
		RS-17-220	4	1229L1026	
		RS-21-230	4	1229R1032	
		RS-23-240	4	1229A3173	
48	Thrust Washer-Differential Case	210's & 220's	1 1	1229Z3172	
		RS-21-230	1 1	1229T1034	
		RS-23-240	1	1229B3174	
49	Capscrew-Differential Case	All	12	41-X-1149	
50	Support Case-Plain Half (R.H.)	RS-15-210	1 1	3280P8310	
		RS-17-220	1 1	3280G8301	
		RS-21-230	1	3280H8302	
		RS-23-240	1	3280J8304	
51	Cone-Differential Bearing R.H.	210's & 220's	1 1	JLM714149	
		230's & 240's	1	JM716649	
52	Cup-Differential Bearing R.H.	210's & 220's	1	JLM714110	
	-	230's & 240's	1	JM716610	
53	Axle-Housing Assy	All	1	As specified	
54	Axle Shafts		2		CALL YOUR SALES REP
55	Capscrew-Carrier to Housing	RS-15-210	12	S2814-1	
		All except 210's	8	S21014-1	Short
		All except 210's	4	S21020-1	Long
56	Washer-Carrier to Housing	RS-15-210	12	1229C1511	
		All except 210's	12	1229U1503	
57	Gasket-Carrier to Housing (Silastic)	All	Use as req.	1199T3842	
58	Plugs-Magnetic	All	2	1250E473	
59	Plug-Head Indicator All	All	P28	12002770	
60	Housing Breather Assy	All	1	A1199P1394	

ROCKWELL® CARRIER FEATURES CHART

A34-3200F1488	STANDARD DIFFERENTIAL - NO THRUST SCREW
A30-3200F1488	NO-SPIN™ DIFFERENTIAL - NO THRUST SCREW
A56-3200P1498	HI-TRACTION DIFFERENTIAL - NO THRUST SCREW
A61-3200P1498	MAIN DIFFERENTIAL LOCK - NO THRUST SCREW
A11-3200K1519	STANDARD DIFFERENTIAL - WITH THRUST SCREW
A3-3200M1651	STANDARD DIFFERENTIAL - SPECIAL MACHINED



DIFFERENTIAL CARRIER MODELS: RS13-120, 15-120 AND 125 SINGLE AXLES



ITEM	DES	CRIPTION	REMARKS	QTY	PART NUMBER
	Bearing, Seal &	Gasket Kit			RA218R
1	Nut-Drive Pinion		In KIT 2636	1	40X1236
2	Washer-Drive Pir	nion Nut	In KIT 2636	1	1229A2653
3, 4	Input Yoke Asser	nbly		1	CALL YOUR SALES REP
4	Deflector-Input Y	oke		1	DEFR40-4
5	Oil Seal-Pinion B	rg. Cage Assy		1	415082N
6	Cone-Drive Pinio	n Outer Bearing		1	HM804846
7	Cup-Drive Pinion	Outer Bearing		1	HM804810
8	Capscrew-Pinion	Bearing Cage		8	MS212040-1
9	Washer-Pinion B	earing Cage		8	MWA-512
10 (1) , 7, 13	Pinion Bearing C	age Assy		1	A3226Z858
		.004 inch/.100 mm			2203K8487
11	Shims-Pinion	.005 inch/.120 mm		Use	2203L8488
	Bearing Cage	.006 inch/.160 mm		as	2203X8812
		.020 inch/.500 mm		req.	2203C8791

⁽¹⁾ Includes item numbers 38, 39, 40, 41, 41A, 41B, 42 & 49.

DIFFERENTIAL CARRIER

MODELS: RS13-120, 15-120 AND 125 SINGLE AXLES (Cont'd)

ITEM	DESCRI	IPTION	REMARKS	QTY	PART NUMBER
		.236 inch/6.00 mm			2803Q2513
		.238 inch/6.05 mm			2803R2514
		.239 inch/6.08 mm		Use	2803S2515
12	Spacers-Pinion	.242 inch/6.15 mm		2	2803T2516
	Bearing Preload	.243 inch/6.18 mm		as	2803U2517
		.246 inch/6.25 mm		req.	2803V2518
		.247 inch/6.28 mm			2803W2519
		.248 inch/6.30 mm			2803X2520
13	Cup-Drive Pinion Ir			1	55437
14	Cone-Drive Pinion	Inner Bearing		1	55200C
		3.31 Ratio			A38784-4
		3.58 Ratio			A41588-1
		3.73 Ratio			A38988-4
		3.91 Ratio			A39504-4
		4.10 Ratio			A38774-4
		4.30 Ratio		Use	A39502-4
15, 1, 2, 17	Drive Gear, Pinion			1	A38990-4
	& Nut Assembly	4.88 Ratio		as	A38992-4
		5.13 Ratio		req.	A38994-4
		5.29 Ratio			A39500-3
		5.57 Ratio			A38996-4
		5.86 Ratio			A38928-4
		6.14 Ratio			A39498-3
		6.83 Ratio			A39382-3
	Descripe Drive Dinie	7.17 Ratio		4	A39496-3
<u>16</u> 17	Bearing-Drive Pinio			1 1	1228H580
18	Snap Ring-Pinion S Thrust Screw	spigot bearing	Used on 3200K1519 Only	1	1229W1167 41X1021
19	Jam Nut		Used on 3200K1519 Only	1	40X1016
	Jam Nut		Standard Mounting	1	A2-3200F1488
20 (1), 22, 23	Differential Carrier	and Can Assembly	For Differential Lock		A2-3200P1498
20 (1), 22, 20	Billoroman camor	and cap / locomony	Standard w/External Support Rib		A2-3200K1519
			Machine		712 0200111010
			Differential Lock w/Thrust Screw		A2-3200M1651
21	Plug			1	45-X-1003
22	Capscrew-Differentia	al Bearing Cap		4	MS216090-1
23	Washer-Differential E			4	1229U1503
24		L.H. (Small)		1	2214B288
	' ' '	R.H. (Large)		1	2214C289
25	Cotter Pin-Adjusting			1	1199R2176
26	Lock-Adjusting Ring			1	1220K89
27	Washer-Adjusting Ri	ng Lock		2	MWA508
28	Capscrew-Adjusting	Ring Lock		2	MS208020-1
29	Cup-Differential Bea	ring L.H.	ı	1 1	JM511910

(1) Includes item numbers 38, 39, 40, 41, 41A, 41B, 42 & 49.

DIFFERENTIAL CARRIER

MODELS: RS13-120, 15-120 AND 125 SINGLE AXLES (Cont'd)

ITEM	DESC	RIPTION	REMARKS	QTY	PART NUMBER
29A	Adhesive-Bearing	Cup		1	2297T4180
30	Cone-Differential E	Bearing L.H.		1	3994
31	Cup-Differential Be	earing R.H.		1	34478
32	Cone-Differential E	Bearing R.H.		1	34306
33	Nut-Gear to Case		Used in KIT 2600	12	40X1234
34	Washer-Gear to C	ase	Used in KIT 2600	12	1229C1511
35	Capscrew-Gear to	Case	Used in KIT 2600	12	41X1331
		3.31, 3.58, 3.73, 3.91, 4.10, 4.30 4.56, 4.88, 5.13,	Standard Differential and Hi-Traction Only Standard Differential and	1	A3235G1723
36, 42	Differential Case	5.29, 5.57, 5.86, 6.14, 6.83, 7.17	Hi-Traction Only	1	A3235J1726
	Assembly	3.31, 3.58, 3.73, 3.91, 4.10, 4.30 4.56, 4.88, 5.13,	Differential Lock Carriers Only	1	A10-3235G1723
		5.29, 5.57, 5.86, 6.14, 6.83, 7.17	Differential Lock Carriers Only	1	A7-3235J1726
36, 37, 38 39, 40, 41 42, 43	Differential Case Assy (Standard Differential Nest	3.31, 3.58, 3.73, 3.91, 4.10, 4.30 4.56, 4.88, 5.13,		1	A1-3235G1723
,	Only)	5.29, 5.57, 5.86, 6.14, 6.83, 7.17			A1-3235J1726
37	Thrust Washer-Sic	le Gear		2	1229K4457
38	Side Gear-Differer	ntial	Standard Differential Nest Only Hi-Traction Differential Only	2 2	2234E1097 2234L1208
38A	No-Spin™ Asseml	olv		1	A3230Q1031
39	Gear-Differential F	-	Standard Differential Nest Only Hi-Traction Differential Only	4 4	2233Q1031 2233J452
40	Thrust Washer-Dif	ferential Pinion		4	1229Q2877
41	Spider-Differential		Standard Differential Nest Only Hi-Traction Differential Only	1 1	3278P1004 3278Z104
42	Capscrew-Differer	ntial Case	Hadion Billordina Only	12	41-X-1284
43	Thread Locking Li			1	2297C7049

ROCKWELL® DIFFERENTIAL CARRIER

LOCK PARTS

ITEM NUMBER	DESCRIPTION	REMARKS	QTY	PART NUMBER
44	Sensor-Differential Lock		1	3237U1061
45	Locknut-Sensor Switch		1	1227P1056
46	Shift Fork		1	3296H190
46A	Pin-Roll		2	43-X-1007
47	Spring-Shift Shaft		1	2258L714
48	Shift Shaft		1	2244Z52
49	Tube-Air Cylinder		1	3196F32
50	Piston-Main Differential Lock		1	2230N170
51	O-Ring Piston		1	5-X-1153
52	Gasket-Air Cylinder Cover		1	2208H944
53	Capscrew-Manual Engaging		1	41-X-1333
54	Cover-Air Cylinder		1	3266F1020
55	Capscrew-Air Cylinder		4	41-X-1364
56	Plug-Air Cylinder Cover		1	MS210016-1
57	Gasket-Plug		1	2208L1000
58	Washer-Cover Fastener		4	MWA506
59	Roll Pin-Shift Shaft		1	43-X-1006
60	Clutch Collar			1 3107H60

We specialize in many applications including transmission, driveline, differential, brake components, air valves and more.

We wholesale products for the light, medium and heavy duty drivetrain markets, as well as the performance racing and off road markets.

The Midwest Family

Midwest Truck & Auto Parts, Inc.™ was divided into specialty divisions in order to provide better service and product lines to the entire customer base.

Motive Gear® (Light Duty and 4x4) was founded in 1984 and has grown into one of America's leading wholesale supplier of quality aftermarket drivetrain components for truck and car applications. Motive Gear produces and markets ring and pinion gears, axle shafts, differentials, clutches, drivetrains, bearing kits, spindle drives, manual transmission components, 4x4 components, nodular housings, transfer cases, drive chains, winches, locking hubs, lockers and much more.

Motive Gear Performance® was established in 1994 in an effort to provide customers with an even greater range of quality products specializing in performance differential components for street, stock car, and strip use.

World American™ supplies transmission, differential, brake, steering, driveline and suspension products to the global heavy duty aftermarket. World American has more gear ratios and bearing kits than any other supplier in America. Product quality, performance, value and customer satisfaction is taken seriously and guaranteed at World American. The heavy duty product line offers a wide range of differential & transmission components, bearing kits, clutches, brake components, and steering & electrical safety components.

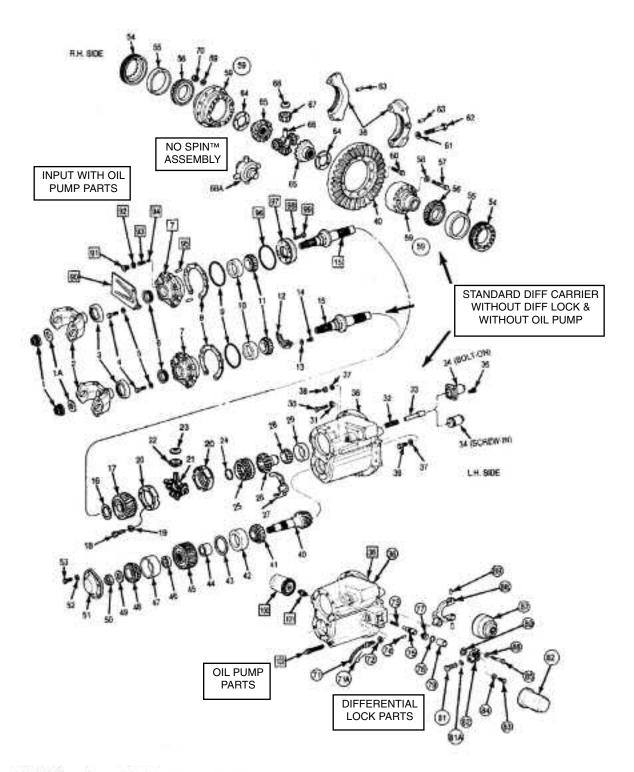






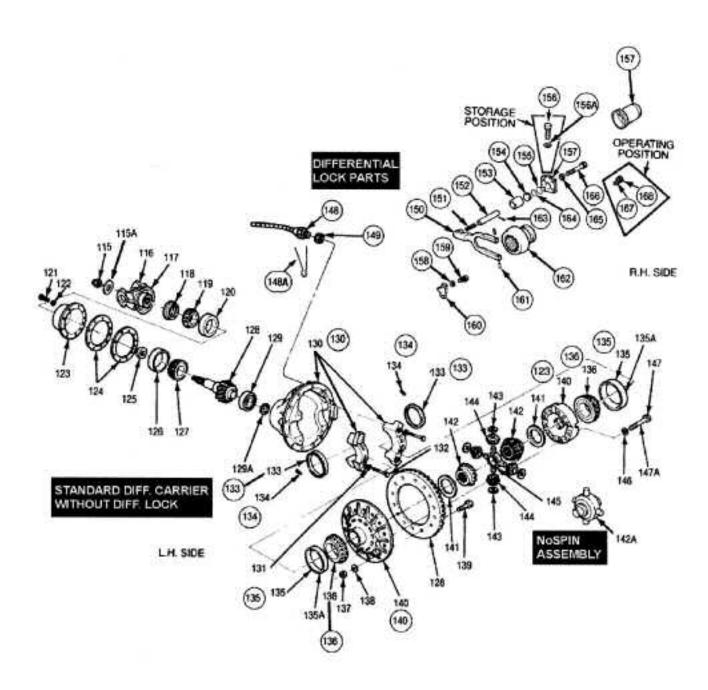


FORWARD CARRIERS OF TANDEM AXLES MODELS: 160, 161 AND 164 SERIES

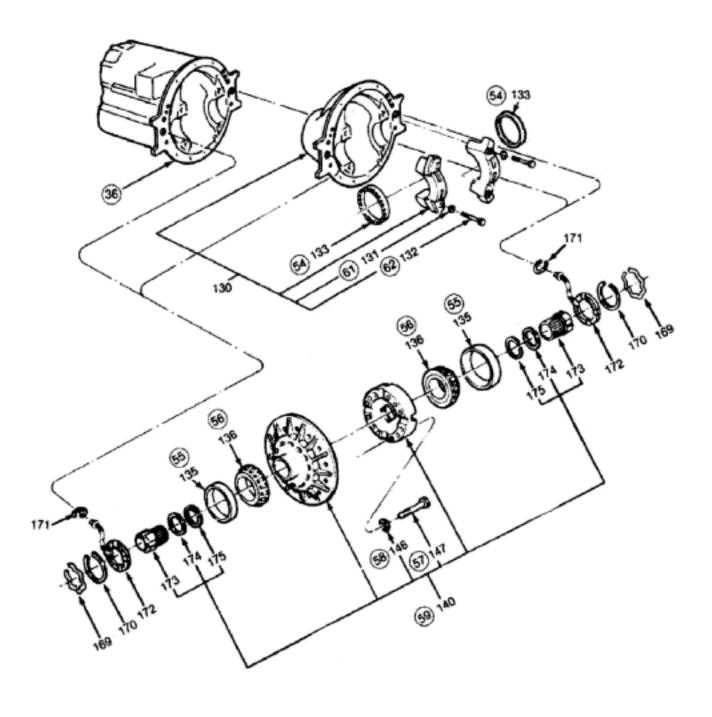


- Circled O numbers are diff. lock parts or parts that change when diff. lock is added.
- Squared
 numbers are oil pump parts or parts that change when oil pump is added.

CARRIERS FOR SINGLE AXLES AND REAR OF TANDEM AXLES 160, 161 AND 164 SERIES



CARRIERS WITH INTERNAL A.B.S. 160, 161 AND 164 SERIES



AXLE MODELS - CARRIERS - FEATURES

160, 161, 164 SERIES

Single Reduction Axles (Single & Tandem)

	AXLE MOD	ELS	CARRIERS	INTER- AXLE DIFF.	MAIN DIFF. LOCK	NO- SPIN™ DIFF.	OIL PUMP	CARRIER PARTS CHART NUMBER
RS-21160/161	Single Axle		A1-3200-P-1706					2
RS-23160/161			A1-3200-H-1854 (1) (2)					2
RS-24160/161			A1-3200-J-1856 (2)					2
RS-25160/161			A1-3200-Y-1897 (1)					2
RS-26160/161			A1-3200-T-1892		Х			2
			A4-3200-Y-1897 (1)		Х			2
			A17-3200-P-1706			Х		2
			A15-3200-Y-1897 (1)			Х		2
RT-40160	Forward	RD-20160	A1-3200-X-1818	Х				1
RT-46160		RD-23160	A6-3200-Q-1837 (3)	Х				1
RT-46164		RD-23164	A1-3200-K-1857 (2)	Х				1
RT-50160		RD-25160	A1-3200-W-1895	Х	Х			1
RT-52160		RD-26160	A1-3200-J-1908 (3)	Х	Х			1
			A4-3200-X-1818	Х		Х		1
		RP-20160	A1-3200-L-1858 (2)	Х			Х	1
		RP-23160	A4-3200-V-1894	Х			Х	1
		RP-23164	A1-3200-K-1909 (3)	Х			Х	1
		RP-25160	A1-3200-V-1894	Х	Х		Х	1
		RP-26160	A5-3200-K-1909 (3)	Х	Х		Х	1
			A9-3200-V-1894	Х		Х	Х	1
RT-40160	Rear	RR-20160	A1-3200-P-1706					2
RT-46160		RR-23160	A1-3200-A-1821 (3)					2
RT-46164		RR-23164	A1-3200-H-1854 (1) (2)					2
RT-50160		RR-25160	A1-3200-J-1856 (2)					2
RT-52160		RR-26160	A1-3200-Y-1897 (1)					2
			A1-3200-E-1929 (1) (3)					
			A1-3200-T-1892		Х			2
			A4-3200-Y-1897 (1)		Х			2
			A1-3200-D-1928 (3)		Х			2
			A4-3200-E-1929 (1) (3)		Х			2
			A17-3200-P-1706			Х		2
			A15-3200-Y-1897 (1)			Х		2

(1) - Aluminum

(2) - Internal ABS

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES

	Bearing, Seal & Gasket Kit - Multiple Kits Available	CALL YOUR SALES REP			
1	Nut - Input Yoke & Shaft	Included in KIT 2638		1	40-x-1233
1A	Washer - Input Nut			1	1229-W-4521
2, 3	Yoke & Deflector Assembly - Input			1	CALL SALES REP
3	Deflector - Input Yoke			1	DEFR56-7
4	Capscrew - Input Bearing Cage			7	MS-212040-1
5	Washer - Input Bearing Cage			7	MWA-512
6	Oil Seal Assembly I- Input Shaft			1	4345V
7, 10	Bearing, Cage & Cup Assy - Input		All less pump	1	A-3226-S-1137
7, 10	bearing, Cage & Cup Assy - Input			-	
			All with pump		A-3226-H-1126
8	Shims - Input Bearing .003" /.076mm			Use	2203-K-9241
	Cage <u>.005" /.127mm</u>	1		as	2203-L-9242
	<u>.010" /.254mm</u>	1		req.	2203-M-9243
9	O-Ring - Bearing Cage			1	5-X-1034
10	Cup - Input Shaft Bearing			1	HM-813810
11	Cone - Input Shaft Bearing			1	HM-813843
12	Baffle - Oil	Use without oil pump		1	3221-P-1004
	Ballie - Oli	Use without oil pump		I	3221-P-1004
13	Washer - Oil Baffle			3	1229-E-1669
14	Capscrew - Oil Baffle			3	MS-208016-1
15, 1	Input Shaft & Nut Assembly		All less pump	1	A-3297-C-1199
15, 1	Input Shaft, Nut, Ball & Pin Assy	Carriers with pump	All others	1	A1-3297-X-1194
			For old style A1-3297-H-1022 Input Shaft	_	KIT 2624
16	Thrust Washer - Helical drive gear	Included in KIT 2796	h	1	1229-A-4785
17	Gear - Helical drive gear			1	3892-T-4934
18	Capscrew - Inter-axle Diff. Case			8	MS-210045A-1
19	Washer - Inter-axle Diff. Case			8	1229-K-1597
20, 18,	Case Assembly - Inter-axle		After 10/00	1	A5-3235-A-2393
19			Prior to 10/00	_	A1-3235-A-2393
20, 18, 19, 21, 22, 23	Diff. Case & Pinion Nest Assy - Inter-ax	е		1	A3-3235-A-2393
21	Spider (cross) - Inter-axle Diff.	Included in KIT 2796 and		1	3278-N-300
22	Pinion Gear - Inter-axle Diff.	KIT 2248		4	2233-K-245
23	Thrust Washer - Inter-axle Diff. pinion			4	1229-Q-2929
24	Snap Ring - Inter-axle Diff.			1	2297-S-5349
25	Clutch Collar - Inter-axle Diff.	Included in KIT 2796		1	A1-3235-A-2393
26	Side Gear - Inter-axle Diff., rear			1	2234-T-1190
27	Shift fork - Inter-axle Diff.		Included in Item 25	1	A-3296-T-1086
28	Cone - Rear side gear bearing			1	JLM-714149
	Tana inda godi bodinig	1			

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPT	TION	REMARKS	CARRIER	QTY	PART NUMBER
29	Cup - Rear side gear b	earing			1	JLM-714110
30	Adjusting screw - Shift	shaft			1	41-X-1208
31	Jam Nut - Adjusting scr	ew			1	MN-312-1
32	Spring - Shift Shaft Ret	urn			4	2258-U-411
33	Shift Shaft - Inter-axle [Diff.			1	2244-K-1025
34	Shift Assy - Inter-axle D	iff. Air	Screw-in style	Incl. 5-X-1198 O-Ring	1	A2-3261-Q-1057
			Bolt-on style			A-3261-L-350
35	Capscrew - Air Shift As	SV	Bolt-on style		1	10-X-1334
36, 61,	Differential Carrier &	Less pump,	Ratios - 3.07, 3.21,	3200-J-1648	1	KIT 2644
62	Cap Assembly	Less Diff. Lock	3.42, 3.57, 3.73	Original design		
			Ratios - 3.91, 4.10, 4.30, 4.56		-	KIT 2644A
			Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			KIT 2644B
			Internal ABS	3200-K-1857		A2-3200-K-1857
			New differential brg.	3200-M-1703		KIT 2618
			Screw-in IAD Shifter, w/thrust screw	3200-Q-1837	-	A2-3200-Q-1837
			Screw-in IAD Shifter	3200-X-1818		A2-3200-X-1818
		Less pump, w/Diff. Lock	Screw-in IAD & Main Diff. Shift Cylinder, w/thrust screw	3200-J-1908		A2-3200-J-1908
			Original design	3200-W-1713		KIT 2617
			Screw-in IAD & Main Diff. Shift Cylinder	3200-W-1895		A2-3200-W-1895
			Screw-in IAD Shifter	3200-Y-1819		KIT 2764
		With Pump, Less Diff. Lock	Screw-in IAD Shifter, w/thrust screw	3200-K-1909		A2-3200-K-1909
			Screw-in IAD Shifter	3200-V-1894		A2-3200-V-1894
				3200-Z-1820		KIT 2766
		With Pump, w/Diff. Lock	New differential brg.	3200-K-1701		KIT 2616
		W/Biii. Look	Screw-in IAd & Main Diff. Shift Cylinder, w/thrust scresw	3200-K-1909	-	A2-3200-K-1909
			Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-P-1628 Original design		KIT 2640

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPT	TION	REMARKS	CARRIER	QTY	PART NUMBER
36, 61, 62 (cont'd)	Differential Carrier & Cap Assembly	With Pump, w/Diff. Lock	Ratios - 3.91, 4.10, 4.30, 4.56	3200-P-1628 Original design		KIT 2640A
(cont d)			Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17		-	KIT 2640B
			Screw-in IAD & Main Diff. Shift Cylinder	3200-V-1894	- -	A2-3200-V-1894
			Screw-in IAd Shifter	3200-Z-1820	- -	KIT 2763
36A	Thrust Screw (not show	n)			1	15-X-1167
36B	Jam Nut (not shown)				1	1227-D-472
37	Washer - Carrier to Hou	sing	Ref. only - not included with		12	1229-U-1503
38	Nut - Carrier to Housing	Stud	any carrier		2	NL-110-1
39	Capscrew - Carrier to housing	Long			3	S-21028-2
		Short			7	10-X-1594
40, 50	Drive Gear Pinion & Nut	t Assembly	3.07 Ratio		Use 1 as	A-39654-1
			3.21 Ratio		req.	A-39656-1
			3.42 Ratio			A-39658-1
			3.58 Ratio			A-39660-1
			3.73 Ratio			A-39662-1
			3.91 Ratio			A-39876-1
			4.10 Ratio			A-39878-1
			4.30 Ratio			A-39880-1
			4.56 Ratio			A-39882-1
			4.89 Ratio			A-39664-1
			5.38 Ratio			A-39666-1
			5.63 Ratio			A-39672-1
			6.14 Ratio			A-39674-1
			6.43 Ratio			A-39891-2
			6.83 Ratio			A-41064-1
			7.17 Ratio			A-39896-1
41	Cone - Drive Pinion Inne				1	H-715343
42 43	Cup - Drive Pinion Inner Shims - Pinion Inner	r Bearing .003" /.076mm	Included in KIT 2429		1 Use	H-715311 2203-F-2788
40	bearing cup	.003 /.076mm .005" /.127mm .010" /.254mm	included in KH 2429		as req.	2203-F-2788 2203-G-2789 2203-H-2790
44	Spacer - Pinion Bearing	Inner			1	1244-W-1765
45	Gear - Helical driven				1	3892-U-4909

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIP	TION	REMARKS	CARRIER	QTY	PART NUMBER
46	Spacers - Pinion	.451" /11.45mm	Included in KIT 2397		Use	2203-V-9824
	bearing Out	.452" /11.50mm			2 as	2203-W-9825
	(variable thickness)	.453" /11.50mm			req.	2203-X-9826
		.454" /11.53mm				2203-Y-9827
		.455" /11.55mm				2203-Z-9828
		.459" /11.65mm				2203-A-9829
		.463" /11.75mm				2203-B-9830
		.467" /11.85mm				2203-C-9831
		.470" /11.95mm				2203-D-9832
		.474" /12.05mm				2203-E-9833
		.478" /12.15mm				2203-F-9834
		.482" /12.25mm				2203-G-9835
		.483" /12.28mm				2203-H-9836
		.484" /12.30mm				2203-J-9838
		.485" /12.33mm				2203-K-9839
		.486" /12.35mm				2203-L-9840
47	Cup - Drive Pinion Out				1	65500
48	Cone - Drive Pinion Or	uter Bearing			1	65237
19	Washer - Drive Pinion				1	1229-G-4063
50	Nut - Drive Pinion				1	40-X-1145
51	Cover - Drive Pinion				1	3266-C-1095
52	Washer - Drive Pinion				5	1229-K-1597
53	Capscrew - Drive Pinio				5	MS-210020-1
54	Adjusting Rings - Diff.	Bearing	Both sides	1628, 1648 carriers	2	2214-S-279
				3200-K-1857 (ABS)		2214-Z-1144
			LH side	3200-L-1858 (ABS)	1	2214-B-1146
			RH side			2214-Z-1144
			LH side	3200-Z-1820,	1	2214-J-1128
			RH side	3200-V-1894		2214-G-1125
		-	Both sides	All other non-ABS	2	2214-G-1125
55	Cups - Diff. bearing		Both sides	1628, 1648 carriers	2	A1-1228-B-600
				1703, 1818, 1837 carriers		592A
		-	LH side	All others	1	52618
		-	RH side			592A

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
56	Cones - Diff. bearing	Both sides	1628, 1648 carriers	2	A1-1228-B-600
			1703, 1818, 1837 carriers	-	594A
		LH side	All others	1	52400
		RH side			594A
57	Capscrew - Main Diff. Case	Included in KIT 2426		12	41-X-1275
58	Washer - Main Diff. Case			12	1229-U-1503
59, 57, 58	Case Assembly - Main Diff.	Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-J-1648 Less Diff. Lock	Use 1 as req.	A10-3235-S-1813
		Ratios - 3.91, 4.10, 4.30, 4.56		164.	A10-3235-F-1982
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A10-3235-H-1984
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-K-1701, 3200-W-1713, 3200-Y-1819,		A2-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56	3200-Z-1820, 3200-V-1894, 3200-W-1895,		A2-3235-E-2111
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17	3200-J-1908, 3200-K-1909, With Diff. Lock		A2-3235-G-2113
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-K-1701, 3200-Z-1820, 3200-V-1894, 3200-K-1909, Less Diff. Lock		A5-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56			A5-3525-E-2111
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83 7.17			A5-3235-G-2113
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-M-1703, 3200-X-1818, 3200-Q-1837,		A-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56	Less Diff. Lock		A-3235-E-2111
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A-3235-G-2113
		Ratios 3.07, 3.21, 3.42, 3.58, 3.73	3200-P-1628 With Diff. Lock		A12-3235-S-1813

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
59, 57, 58 cont'd)	Case Assembly - Main Diff.	Ratios - 3.91, 4.10, 4.30, 4.56	3200-P-1628 With Diff. Lock	Use 1 as req.	A-12-3235-F-1982
Joint u)		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83,		104.	A12-3235-H-1984
9, 57, 8, 64,	Case & Nest Assembly - Main Diff.	7.17 Ratios - 3.07, 3.21, 3.42, 3.58, 3.73,	3200-J-1648 Less Diff. Lock	Use 1 as	A11-3235-S-1813
5, 66, 7, 68		Ratios - 3.91, 4.10, 4.30, 4.56		req.	A11-3235-F-1982
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17		-	A11-3235-H-1984
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-K-1701, 3200-W-1713,	-	A3-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56	3200-Y-1819, 3200-Z-1820, 3200-V-1894, 3200-W-1895,	-	A3-3235-E-2111
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17	3200-J-1908, 3200-K-1909, With Diff. Lock	-	A3-3235-G-2113
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-K-1701, 3200-Z-1820, 3200-V-1894,	-	A6-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56	3200-K-1909, Less Diff. Lock	-	A6-3235-E-2111
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A6-3235-G-2113
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-M-1703, 3200-X-1818, 3200-Q-1837,	-	A1-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56	Less Diff. Lock	-	A1-3235-E-2111
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A1-3235-G-2113
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-P-1628 With Diff. Lock	-	A13-3235-S-1813
		Ratios - 3.91, 4.10, 4.30, 4.56,			A13-3235-F-1982
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A13-3235-H-1984
9, 57, 3, 64, 5, 66,	Case & Nest Assembly - Main Diff.	Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-K-1857, Internal ABS, Less Diff Lock	Use 1 as	A2-3235-R-2176
5, 66, 7, 68, 3,174,		Ratios - 3.91, 4.10, 4.30, 4.56	Less pump	req.	A2-3235-S-2177

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
175 59, 57, 58, 64, 65, 66, 67, 68, 173,174,	Case & Nest Assembly - Main Diff.	Ratios - 4.89, 5.38, 5.63, 6.14, 6.83, 7.17	3200-K-1857, Internal ABS, Less Diff. Lock Less Pump	Use 1 as req.	A2-3235-T-2178
175,174, 175 (cont'd)		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-L-1858, Internal ABS, Less Diff. Lock	-	A4-3235-R-2176
		Ratios - 3.91, 4.10, 4.30, 4.56	With pump		A4-3235-S-2177
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A4-3235-T-2178
59, 57, 58, 68A	Case & NoSPIN Assembly - Main Diff.	NoSPIN Assembly - Main Diff. Ratios - 3.07, 3.21, 3200-J-1648 3.42, 3.58, 3.73	Use 1 as req.	A14-3235-S-1813	
		Ratios - 3.91, 4.10, 4.30, 4.56		icq.	A14-3235-F-1982
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A14-3235-H-1984
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-K-1701, 3200-Z-1820, 3200-V-1894,		A8-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56	3200-K-1909		A8-3235-E-2111
	5.63, 6.14 Ratios -	Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A8-3235-G-2113
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-M-1703, 3200-X-1818, 3200-Q-1837	-	A7-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56	3200-Q-1637		A7-3235-E-2111
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A7-3235-G-2113
59, 57, 58, 173, 174,	Case Assembly - Main Diff. (ABS ready)	Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-K-1857, Internal ABS, Less Diff. Lock	Use 1 as req.	A1-3235-R-2176
175		Ratios - 3.91, 4.10, 4.30, 4.56	Less DIIT. LOCK Less pump	req.	A1-3235-S-2177
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A1-3235-T-2178
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-L-1858, Internal ABS,	-	A5-3235-R-2176
		Ratios - 3.91, 4.10, 4.30, 4.56	Less Diff. Lock, With pump		A5-3235-S-2177

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
59, 57, 58, 173, 174,175 (cont'd)	Case Assembly - Main Diff. (ABS ready)	Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83 7.17	3200-L-1858, Internal ABS, Less Diff. Lock, with pump		A3-3235-T-2178
60	Bolt - Gear to Diff. Case	Included in KIT 2426		12	41-X-1276
61	Washer - Diff. Bearing Cap			4	42-X-1024
62	Capscrew - Diff. Bearing Cap			4	41-X-1018
63	Pin - Adjusting ring lock		ABS carriers	2	19-X-1087
			All others	-	1246-P-1134
64	Thrust Washer - Side gear	Included in KIT 2318 w/Spider, KIT 2341		2	1229-L-3002
65	Side gear - Diff.	less Spider		2	2234-C-1069
66	Spider - Diff (cross)			1	3278-W-335
67	Gear - Diff. Pinion			4	2233-M-1001
68	Thrust Washer - Diff. Pinion			4	1229-K-3001
68A	No-SPIN Assembly			1	A-3230-C-1043
69	Washer - Gear to Diff. Case	Included in KIT 2426		12	1229-U-1503
70	Nut - Gear to Diff. Case			12	40-X-1182

THE FOLLOWING PARTS ARE FOR MAIN DIFFERENTIAL LOCK

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
71	Sensor/switch - Main Diff. Lock	Included in KIT 4455		1	3237-W-1167
71A	Clip - sensor/switch			1	2257-M-1235
72	Lock nut - sensor/switch		Used on carriers with 3266-F-1020 air cyl. cover prior to 11/93	1	1227-P-1056
73	Spring - Main Diff. Lock		After 11/93	1	2258-N-1262
			Prior to 11/93		2258-L-714
74	Roll pin - spring retaining		After 11/93	0	Not used
			Prior to 11/93	1	43-X-1006
75	Shift Shaft - Main diff. lock		3200-P-1628	1	2244-Y-51
			After 11/93		2244-V-1114
			All others prior to 11/93		2244-L-1026
76	Washer - Piston		3200-P-1628 	1	42-X-1027
			All others	0	Not used
77	Piston - Main Diff. Lock		After 11/93	1	2230-T-1190
			Prior to 11/93		2230-N-170
78	O-Ring - Piston		After 11/93	1	5-X-1198
			Prior to 11/93] [5-X-1153

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
79	Tube - Air cylinder		After 11/93	0	Not used
			Prior to 11/93	1	3196-F-32
80	Gasket - Air Cylinder Cover		Used prior to 11/93	1	2208-H-944
81	Capscrew - manual engaging		After 11/93	1	41-X-1368
			Prior to 11/93		41-X-1333
81A	O-Ring			1	5-X-521
82	Cover - Air Cylinder	- Air Cylinder Screw-in style After 11/5	After 11/93	1	3261-A-1067
		Bolt-on style	Used prior to 11/93		3266-F-1020
83	Plug - Air Cylinder Cover		Used prior to 11/93	1	MS-210016-1
84	Gasket - Plug		Used prior to 11/93	1	2208-L-1000
85	Capscrew - Air Cylinder Cover		3200-P-1628	4	41-X-1364
			After 11/93	0	Not used
			All others	4	MS-206050-1
86	Washer - Air Cylinder Cover		Used prior to 11/93	4	MWA-506
87	Clutch Collar - Main Diff. Lock		3200-P-1628	1	3107-F-1020
			All others		3107-B-1094
88	Shift Fork - Main Diff. Lock	Three pc. design (1)	3200-Z-1560	1	3296-B-184
		One pc. design	After 11/93		3296-B-1172
			Prior to 11/93		3296-Y-1169 (1)
89	Pin - Shift Fork	One pc. design		0	Not used
		Three pc. design		2	43-X-1007

THE FOLLOWING PARTS ARE FOR OIL PUMP

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
90	Shield - Filter			1	3280-Z-8398
91	Plug - Oil Pressure Relief Valve	Eliminated on carriers		1	1250-N-1080
92	Washer - Plug	Built after 5/97		1	1229-F-4062
93	Spring - Oil Pressure Relief Valve			1	2258-Z-1118
94	Pressure Relief Valve - Oil			1	2297-U-5273
95	Dowel - Input cage to oil pump	No longer used		2	1246-M-1131
96	O-Ring - Oil Pump			1	5-X-1034
97	Oil Pump Assembly		All others	1	A-3303-P-1030
			For old style A1-3297-H-1022 Input Shaft		KIT 2624
98	Washer - Oil Pump			6	1229-E-1669
99	Capscrew - Oil Pump			6	MS-208045-1
100	Oil Filter			1	3280-V-8394
101	Adaptor - Oil Filter			1	2297-Z-5278
102	Screen & Plug Assembly - Oil filter			1	A-2297-D-5334

^{(1) -} Prior to 11/92 all carriers (except 3200-Z-1560) used the three pc. design fork (3296-R-1084) which was replaced by 3296-Y-1169 in 11/92.

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESC	RIPTION	REMARKS	CARRIER	QTY	PART NUMBER
115	Nut - Drive Piston		Included in KIT 2638		1	40-X-1233
115A	Washer - Pinion Nut		-		1	1229-W-4521
116, 117	Input Yoke Assemble				1	CALL YOUR SALES REF
117	Deflector - Input Yol	е			1	DEFR56-7
118	Oil Seal Assembly -	Rear Pinion			1	4544V
119	Cone - Drive Pinion				1	HM-813843
120	Cup - Drive Pinion (1	HM-813810
121	Capscrew - Pinion E				8	MS-212045-1
122	Washer - Pinion Bea				8	MWA-512
123	Pinion Bearing Cage				1	A-3226-R-1006
124	Shims - Pinion	<u>.002" /.050mm</u>	Included in KIT 1592		Use	2803-Y-2755
		.005" /.125mm .008" /.200mm .020" /.500mm			as req.	2203-Z-2756 2803-A-2757 2803-B-2758
125	Spacers - Pinion bearing	.250" /6.35mm .251" /6.38mm .252" /6.40mm .253" /6.43mm .254" /6.45mm .256" /6.50mm .260" /6.60mm .261" /6.63mm .262" /6.65mm .263" /6.68mm	Included in KIT 1593		Use 2 as req.	2803-D-2500 2803-E-2501 2803-F-2502 2803-N-2510 2803-G-2503 2803-H-2504 2803-J-2506 2803-K-2507 2803-L-2508 2803-M-2509
126	Cup - Drive Pinion I				1	9220
127	Cone - Drive Pinion				1	9278
128, 115	Drive Gear, Pinion 8	k Nut Assy	2.80 Ratio		Use 1 as	A-41572-1
			2.93 Ratio		req.	A-41574-1
						A-41712-1 (2)
			3.07 Ratio			A-39898-5 (3)
						A-41634-1 (2)
			3.21 Ratio			A-39900-5 (3)
						A-41636-1 (2)
			3.42 Ratio			A-39902-5 (3)
						A-41638-1 (2)
			3.58 Ratio			A-39904-5 (3)
						A-41640-1 (2)
			3.73 Ratio			A-39906-5 (3)
						A-41642-1 (2)

⁽²⁾ (3) (4) Coach quality gearing.

For 3200-C-1511, 3200-Z-1560, 3200-T-1658 & 3200-V-1660 use -6 gear sets, except for 6.83 ratio use -2 gear set.

Use KIT 2468 + Ratio to upgrade the 3200-Z-1560 carriers. Use KIT 2655 + Ratio to upgrade the 3200-C-1511 carriers.

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCR	RIPTION	REMARKS	CARRIER	QTY	PART NUMBER
128, 115			3.91 Ratio			A-39884-5- (4)
cont'd)			4.10 Ratio			A-39886-5 (4)
						A-41644-1 (2)
			4.30 Ratio			A-39888-5 (4)
						A-41646-1 (2)
			4.56 Ratio			A-39890-5 (4)
						A-41612-1 (2)
			4.89 Ratio			A-40024-5 (3)
						A-41614-1 (2)
			5.38 Ratio			A-40104-5 (3)
						A-41862-1 (2)
			5.63 Ratio			A-40106-5 (3)
			6.14 Ratio			A-40110-5 (3)
			6.43 Ratio			A-40116-5 (3)
			6.83 Ratio			A-41066-1 (3)
			7.17 Ratio			A-40122-5 (3)
129	Spigot Bearing - Driv	e Pinion	One pc. bearing	Use for carriers that have been upgraded to snap ring gear sets only	1	1228-Y-1221
			Two pc. bearing	Use w/original non-snap ring design gear sets		A1-1228-P-1004
			One pc. bearing	Use with new snap ring design		RU9008UM
129A	Snap Ring - Spigot B	earing	Use with 1228-B-1042 and 1228-Y-1221		1	46-X-1029
130, 131,	Differential carrier & cap assy	Less differential lock	With thrust screw	3200-A-1821	1	A2-3200-A-1821
§ 132			Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-C-15111 Alum.		KIT 2657
			Ratios - 3.91, 4.10, 4.30, 4.56			KIT 2657A
			Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 7.17			KIT 2657B

⁽²⁾ (3) (4)

Coach quality gearing.
For 3200-C-1511, 3200-Z-1560, 3200-T-1658 & 3200-V-1660 use -6 gear sets, except for 6.83 ratio use -2 gear set.

Use KIT 2468 + Ratio to upgrade the 3200-Z-1560 carriers. Use KIT 2655 + Ratio to upgrade the 3200-C-1511 carriers.

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCR	IPTION	REMARKS	CARRIER	QTY	PART NUMBER
130, 131	Differential carrier & cap assy	Less differential Lock	Aluminum	3200-E-1825	Use 1 as	KIT 2767
132	, ,			3200-E-1929	req.	A2-3200-E-1929
			Aluminum, ABS	3200-H-1854	_	A2-3200-H-1854
			Internal ABS	3200-J-1856	_	A2-3200-J-1856
			New bearings	3200-P-1706	_	A2-3200-P-1706
			Aluminum	3200-V-1712	_	KIT 2634
				3200-Y-1897	-	A2-3200-Y-1897
			Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-Z-1560 Orig. design, 3200-T-1658		KIT 2642
			Ratios 3.91, 4.10 4.30, 4.56	Wide leg design		KIT 2642A
			Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			KIT 2642B
		With differential	Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-C-1511 Alum.	-	KIT 2658
			Ratios - 3.91, 4.10, 4.30, 4.56			KIT 2658A
			Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			KIT 2658B
			Revised diff. lock	3200-C-1823	-	KIT 2762
			Malleable w/screw-in main diff. shifter	3200-D-1928	_	A2-3200-D-1928
			Aluminum	3200-E-1825	_	KIT 2765
			Aluminum w/screw-in main diff. shifter	3200-E-1929		A2-3200-E-1929
			New bearings	3200-R-1708	-	KIT 2659
			Malleable w/screw-in main diff. shifter	3200-T-1892		A2-3200-T-1892
			Aluminum	3200-V-1712	_	KIT 2634
			Aluminum w/screw-in main diff. shifter	3200-Y-1897		A2-3200-Y-1897
			Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-Z-1560 Orig. design 3200-V-1660 Wide leg design		KIT 2643

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
130, 131 & 132		Ratios 3.91, 4.10, 4.30, 4.56	3200-Z-1560 Orig. design 3200-V-1660	1	KIT 2643A
cont'd)		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17	Wide leg design		KIT 2643B
130A	Thrust Screw (not shown)			1	15-X-1167
130B	Jam Nut (not shown)			1	1227-D-472
131	Washer - Diff. Bearing Cap			4	42-X-1024
132	Capscrew - Diff. Bearing Cap			4	41-X-1018
133	Adjusting Ring - Diff. Bearing	LH & RH	1511, 1560, 1658, 1660	2	2214-S-279
		LH	1708, 1712, 1823, 1825, 1892, 1897,	1	2214-G-1125
		RH	1928		2214-J-1128
		LH	3200-H-1854(ABS)		2214-B-1146
		RH			2214-Z-1144
		LH & RH	3200-J-1856(ABS)	2	2214-Z-1144
			3200-P-1706		2214-G-1125
134	Pin - Adjusting Ring		ABS carriers	2	19-X-1087
			All others		1246-P-1134
			Diff. lock carriers	1	1246-P-1134
135	Cup - Differential Bearing	LH & RH	1511, 1560, 1658 1660	2	32021X
		LH	1708, 1712, 1823, 1825, 1892, 1897,	1	592A
		RH	1928, 1929,		52618
		LH & RH	3200-P-1706	2	592A
135A	Adhesive - Diff. Bearing Cup			1	2297-T-4180
136	Cone - Differential Bearing	LH & RH	1511, 1560, 1658, 1660	2	32021X
		LH	1708, 1712, 1823, 1825, 1892, 1897,	1	594A
		RH	1928, 1929		52400
		LH & RH	3200-P-1706	2	594A
137	Nut - Diff. case to gear	Included in KIT 2426		12	40-X-1182
138	Washer - Diff. case to gear			12	1229-U-1503
139	Bolt - Diff. case to gear			12	41-X-1276
140 thru 147	Case & Nest Assy - Main Diff.	Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-C-1511 Aluminum Less Diff. Lock	Use 1 as req.	A11-3235-S-1813
		Ratios - 3.91, 4.10, 4.30, 4.56			A11-3235-F-1982 (6 A11-3235-S-1813 (5

⁽⁵⁾ (6) For use with carriers built prior to 9/1/88.

For use with carriers produced after 9/1/88 or have been retro-fitted with KIT 2468 or KIT 2655 only.

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
140 thru 147 (cont'd)	Case & Nest Assy - Main Diff.	Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83 7.17		Use 1 as req.	A11-3235-H-1984
(cont a)		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-C-1511 Aluminum With Diff. Lock		A13-3235-S-1813
		Ratios - 3.91, 4.10, 4.30, 4.56	William Bill. Eddik		A13-3235-F-1982 (6)
					A13-3235-S-1813 (5)
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A13-3235-H-1984
		Ratios - 2.80, 2.93	3200-P-1706, 3200-A-1821,	-	A1-3235-R-2202
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	Less Diff. Lock		A1-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56		Use 1 as req.	A1-3235-E-2111
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A1-3235-G-2113
		Ratios - 2.80, 2.93	3200-R-1708, 3200-V-1712 Alum. 3200-C-1823, 3200-E-1825 Alum. 3200-T-1892, 3200-Y-1897 Alum. 3200-D-1928, 3200-E-1929 Alum. With Diff. Lock		A3-3235-R-2202
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-R-1708, 3200-V-1712 Alum. 3200-C-1823,		A3-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56	3200-E-1825 Alum. 3200-T-1892, 3200-Y-1897 Alum.		A3-3235-E-2111
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17	3200-D-1928, 3200-E-1929 Alum. With Diff. Lock		A3-3235-G-2113
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-T-1658 Less Diff. Lock	-	A11-3235-S-1813
		Ratios - 3.91, 4.10, 4.30, 4.56			A11-3235-F-1982
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A11-3235-H-1984

For use with carriers built prior to 9/1/88.

⁽⁵⁾ (6) For use with carriers produced after 9/1/88 or have been retro-fitted with KIT 2468 or KIT 2655 only.

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	I DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
140 thru 147	Case & Nest Assy - Main Diff.	Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-V-1660 With Diff. Lock	Use 1 as req.	A13-3235-S-1813
147		Ratios - 3.91, 4.10, 4.30, 4.56		icq.	A13-3235-F-1982
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A13-3235-H-1984
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-V-1712, 3200-E-1825, 3200-Y-1897,		A6-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56	3200-1-1697, 3200-E-1929, Aluminum, Less Diff. Lock		A6-3235-E-2111
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17	2000 Dill. 2000		A6-3235-G-2113
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	With or without Diff. Lock	A3-3235-S-1813	
		Ratios - 3.91, 4.10,	_ Dill. Lock		A3-3235-F-1982 (6)
		4.30, 4.56			A3-3235-S-1813 (5)
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A3-3235-H-1984
140 thru 147,	Case & Nest Assy - Main Diff.	Ratios 3.07, 3.21, 3.42, 3.58, 3.73	3200-H-1854, Internal ABS, Less diff. lock,	Use 1 as req.	A4-3235-R-2176
173, 174, 175		Ratios - 3.91, 4.10, 4.30, 4.56	Aluminum	104.	A4-3235-S-2177
173		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A4-3235-T-2178
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-J-1856, Internal ABS, Less Diff. Lock,	Use 1 as req.	A2-3235-R-2176
		Ratios - 3.91, 4.10, 4.30, 4.56	Malleable Iron	icq.	A2-3235-S-2177
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A2-3235-T-2178
140, 142A, 146,	Case & NoSPIN Assy - Main Diff.	Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-C-1511 Aluminum Less Diff. Lock	Use 1 as req.	A14-3235-S-1813
147		Ratios - 3.91, 4.10, 4.30, 4.56	Loos Sin. Look	104.	A14-3235-F-1982 (6) A14-3235-S-1813 (5)

 ⁽⁵⁾ For use with carriers built prior to 9/1/88.
 (6) For use with carriers produced after 9/1/8

⁽⁶⁾ For use with carriers produced after 9/1/88 or have been retro-fitted with KIT 2468 or KIT 2655 only.

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
140, 142A, 146, 147	Case & NoSPIN Assy - Main Diff.	Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17	3200-C-1511 Aluminum	Use 1 as req.	A14-3235-H-1984
147		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-P-1706 Less Diff. Lock		A7-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56			A7-3235-E-2111
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A7-3235-G-2113
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-T-1658 Less Diff. Lock		A14-3235-S-1813
		Ratios - 3.91, 4.10, 4.30, 4.56			A14-3235-F-1982
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A14-3235-H-1984
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-V-1712, 3200-E-1825, 3200-Y-1897,		A8-3235-C-2109
		Ratios - 3.91, 4.10, 4.30, 4.56	Aluminum Less Diff. Lock		A8-3235-E-2111
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A8-3235-G-2113
140, 146 & 147	Case Assy - Main Diff.	Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-C-1511 Aluminum Less Diff. Lock	Use 1 as req.	A10-3235-S-1813
		Ratios - 3.91, 4.10, 4.30, 4.56	2000 Diii. 200K	104.	A10-3235-F-1982 (6) A10-3235-S-1813(5)
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A10-3235-H-1984
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-C-1511 Aluminum With Diff. Lock		A12-3235-S-1813
		Ratios - 3.91, 4.10, 4.30, 4.56	Willi Dill. LOCK		A12-3235-F-1982 (6) A12-3235-S-1813 (5)
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A12-3235-H-1984
		Ratios - 2.80, 2.93	3200-P-1706, 3200-A-1821,		A-3235-R-2202
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	Less Diff. Lock		A-3235-C-2109

 ⁽⁵⁾ For use with carriers built prior to 9/1/88.
 (6) For use with carriers produced after 9/1/8

⁽⁶⁾ For use with carriers produced after 9/1/88 or have been retro-fitted with KIT 2468 or KIT 2655 only.

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER	
0, 146 (147 ont'd)	Case Assy - Main Diff.	Ratios - 3.91, 4.10 4.30, 4.56	3200-P-1706, 3200-A-1821, Less Diff. Lock	Use 1 as req.	A-3235-E-2111	
one dy		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17	EGGG Bill. EGGK		A-3235-G-2113	
		Ratios - 2.80, 2.93	3200-R-1708, 3200-V-1712 Alum.,		A2-3235-R-2202	
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-C-1823, 3200-E-1825 Alum., 3200-T-1892,		A2-3235-C-2109	
		Ratios - 3.91, 4.10, 4.30, 4.56 3200-Y-1897 Alum., 3200-D-1928, 3200-E-1929 Alum.,		A2-3235-E-2111		
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17	With Diff. Lock		A2-3235-G-2113	
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-T-1658 Less Diff. Lock		A10-3235-S-1813	
		Ratios - 3.91, 4.10, 4.30, 4.56			A10-3235-F-1982	
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A10-3235-H-1984	
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-V-1660 With Diff. Lock		A12-3235-S-1813	
		Ratios - 3.91, 4.10, 4.30, 4.56				A12-3235-F-1982
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17				A12-3235-H-1984
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-V-1712, 3200-E-1825, 3200-Y-1897,		A5-3235-C-2109	
		Ratios - 3.91, 4.10, 4.30, 4.56	3200-E-1929, Aluminum Less Diff. Lock		A5-3235-E-2111	
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17	, 6.43, 6.83,		A5-3235-G-2113	
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-Z-1560 Less Diff. Lock		A-3235-S-1813	
		Ratios - 3.91, 4.10, 4.30, 4.56			A-3235-F-1982 (6) A-3235-S-1813 (5)	
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A-3235-H-1984	

⁽⁵⁾ For use with carriers built prior to 9/1/88.

⁽⁶⁾ For use with carriers produced after 9/1/88 or have been retro-fitted with KIT 2468 or KIT 2655 only.

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
40, 146 & 146	Case Assy - Main Diff.	Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-Z-1560 With Diff. Lock	Use 1 as req.	A2-3235-S-1813
		Ratios - 3.91, 4.10, 4.30, 4.56		Toq.	A2-3235-F-1982 (6) A2-3235-S-1813 (5)
		Ratios 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A2-3235-H-1984
40, 146 47, 173 74, 175	•	Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-H-1854, Internal ABS, Less Diff, Lock	Use 1 as req.	A5-3235-R-2176
74, 170		Ratios - 3.91, 4.10, 4.30, 4.56	Aluminum	Toq.	A5-3235-S-2177
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A3-3235-T-2178
		Ratios - 3.07, 3.21, 3.42, 3.58, 3.73	3200-J-1856, Internal ABS, Less Diff. Lock,		A1-3235-R-2176
		Ratios - 3.91, 4.10, 4.30, 4.56	Malleable Iron		A1-3235-S-2177
		Ratios - 4.89, 5.38, 5.63, 6.14, 6.43, 6.83, 7.17			A1-3235-T-2178
141	Thrust Washer - Side Gear	Included in KIT 2318		2	1229-L-3002
142	Side Gear - Differential		46 Spline	2	2234-C-1069
			50 Spline		2234-D-1070
142A	No-SPIN Assembly			1	A-3230-C-1043
143	Thrust Washer - Diff. Pinion	Included in KIT 2318		4	1229-K-3001
144	Gear - Diff. Pinion			4	2233-M-1001
145	Spider Diff.			1	3278-W-335
146	Washer - Diff. Case			12	1229-U-1503
147	Capscrew - Diff. Case			12	41-X-1275
147A	Thread Locking Liquid			1	2297-C-7049

THE FOLLOWING PARTS ARE FOR MAIN DIFFERENTIAL LOCK

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
148	Sensor/switch - Main Diff. Lock	Included in KIT 4455		1	3237-W-1167
148A	Clip - Sensor/switch	-		1	2257-M-1235
149	Lock nut - Sensor/switch	Prior to 11/93	Used on carriers w/3266-F-1020 Air Cyl. Cover	1	1227-P-1056

⁽⁵⁾ For use with carriers built prior to 9/1/88.

⁽⁶⁾ For use with carriers produced after 9/1/88 or have been retro-fitted with KIT 2468 or KIT 2655 only.

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
150	Shift fork - Main Diff. Lock	Three pc. design (1)	3200-Z-1560	1	3296-B-184
		One pc. design	After 11/93	1	3296-B-1172
			Prior to 11/93		3296-Y-1169 (1)
151	Spring - Main Diff. Lock		After 11/93	1	2258-N-1262
			Prior to 11/93		2258-L-714
152	Shift Shaft - Main Diff. Lock		1511, 1560, 1660	1	2244-Y-51
			1708, 1712, 1823		2244-L-1026
4504	W. J. St. ()		1892, 1897, 1928, 1929		2244-V-1114
152A	Washer - Piston (not shown)		Used prior to 11/93	1	42-X-1027
153	Shift Cylinder Housing	Screw-in Style	After 11/93	1	3261-A-1067
45.4	Tube - Air Cylinder		Prior to 11/93		3196-F-32
154	Piston - Main Diff. Lock		After 11/93	1	2230-T-1190
			Prior to 11/93		2230-N-170
155	Gasket - Air Cylinder Cover		Used prior to 11/93	1	2208-H-944
156	Capscrew - Manual engaging		After 11/93	1	41-X-1368
	0.5:		Prior to 11/93		41-X-1333
156A	O-Ring		A () 44 (00	1	5-X-521
157	Cover - Air Cylinder		After 11/93	. 1	No Longer Used
		Bolt-on Style	Prior to 11/93	_	3266-F-1020
158	Washer - Adj. Ring Lock Capscrew			2	MWA-508
159	Capscrew - Adj. Ring Lock			2	MS-208020-1
160	Lock - Adj. Ring			1	1220-K-89
161	Pin - Shift Fork	One pc. design		0	Not Used
100	Obstala Oallan Main Diff Lank	Three pc. design	4544 4000 4000	2	43-X-1007
162	Clutch Collar - Main Diff. Lock	40.00000	1511, 1660, 1628	. 1	3107-F-1020
		46 Spline	1708, 1712, 1823, 1825, 1892, 1894, 1897, 1928, 1929		3107-B-1094
		50 Spline	1708, 1823		3107-C-1095
			3200-Z-1560		3107-P-1030
163	Roll Pin - Spring retaining		After 11/93	0	Not used
			Prior to 11/93	1	43-X-1006
164	O-Ring - Piston		After 11/93	1	5-X-1198
			Prior to 11/93		5-X-1153
165	Washer - Air Cylinder Cover		Used prior to 11/93	4	MWA-506
166	Capscrew - Air Cylinder Cover		1511, 1560, 1660	4	41-X-1364
			1708, 1712, 1823, 1825		MS-206050-1
			After 11/93	0	No Longer Used
167	Gasket - Plug		Used prior to 11/93	1	2208-L-1000
167	dasket i lug	1	Occupitor to 11700		2200-L-1000

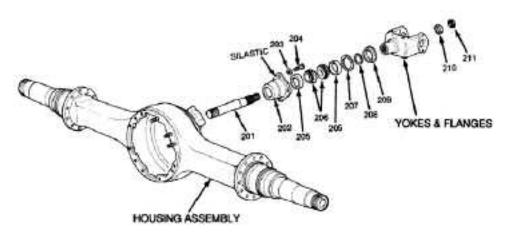
⁽¹⁾ Prior to 11/92 all carriers (except 3200-Z-1560) used the three pc. design fork (3296-R-1084) which was replaced by 3296-Y-1169 in 11/92.

FORWARD CARRIERS OF TANDEM AXLES - 160, 161 AND 164 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
169	Wave Washer - Adjusting Ring			2	2258-G-1255
170	Snap Ring - Adjusting Ring			2	1229-F-4452
171	Snap Ring - Sensor			2	1229-U-4519
172	Sensor - ABS	LH Side	3200-H-1854	1	SA2-3280-X-9150
		RH Side		1	SA1-3280-X-9150
		Both Sides	3200-J-1856	2	SA1-3280-X-9150
172A	Plug - Sensor attaching (not shown)	Aluminum only	3200-H-1854 (LH side)	1	1250-T-1216
173	Drive tube			2	3216-G-4375
174	Washer - Drive tube			2	42-X-1408
175	Snap Ring - Drive tube			2	1229-D-4528

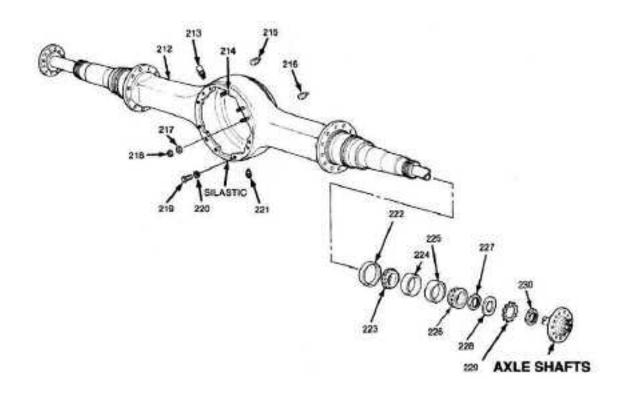


OUTPUT (THRU) SHAFT ASSEMBLY PARTS 160, 161 AND 164 SERIES



ITEM	DESCRIPTION		REMARKS	QTY	PART NUMBER
200	Output (thru) shaft, bearing cag	ge and seal assy -		1	A2-3226-T-1112
	(Items 201, 205 thru 211)				
201	Shaft - output (thru)			1	3297-V-1010
202	Bearing cage & inner cup assy	- output		1	A-3226-T-1112
203	Washer - output bearing cage	capscrew		4	1229-K-1597
204	Capscrew - output bearing cag	e		4	15-X-387
205	Cups - inter & outer output bea	ıring		2	JLM-104910
206	Cones - inter & outer output be	aring		2	JLM-104949
207	Snap Ring (spacer) - output	.155 inch		Use	1229-P-2590
	bearing	.158 inch		1 as	1229-Q-2591
		.161 inch		req.	1229-R-2592
		.164 inch			1229-S-2593
		.167 inch	Included in KIT 576		1229-T-2594
		.170 inch			1229-U-2595
		.173 inch			1229-V-2596
		.176 inch			1229-W-2597
		.179 inch			1229-X-2598
		.182 inch			1229-Y-2599
208	Snap Ring Spacer - Output be	aring/yoke		1	1229-W-4131
209	Oil seal - Output bearing cage			1	4810V OR 30007C
210	Washer - Yoke nut (output)		Included in KIT 2637	1	1229-T-1736
211	Nut - Output yoke			1	40-X-1237

HOUSING ASSEMBLY PARTS 160, 161 AND 164 SERIES



ITEM	DESCRIPTION	REMARKS	COMMENTS	QTY	PART NUMBER
212	Axle Housing Assembly			1	As specified
213	Breather Assembly - housing			1	A-1199-P-1394
214	Stud - Carrier to Forward-rear only housing	Long		1	SN-1024-1
	ŭ	Short	For 15 mtg. hole version	2	SN-1020-1
			For 12 mtg. hole version	1	SN-1020-1
215	Plug - Heat indicator		Use as required	1	P-28S
216	Plug - Filler hole			1	P-212
217	Washer - Carrier to housing nut	Forward-rear only	For 15 mtg. hole version	3	1229-U-1503
			For 12 mtg. hole version	2	1229-U-1503
218	Nut - Carrier to housing stud	Forward-rear only	For 15 mtg. hole version	3	N-110-1
			For 12 mtg. hole version	2	N-110-1

HOUSING ASSEMBLY PARTS (Cont'd)

ITEM	DESC	CRIPTION	REMARKS	COMMENTS	QTY	PART NUMBER
219	Capscrew - carrier	Forward-rear axles,	Long		3	10-X-1599
	to housing	Rp & RD 23-160,				
		26-160	Short	For 15 mtg. hole version	9	10-X-1594
				For 12 mtg. hole version	7	10-X-1594
		Rear-rear & single axles, RS & RR	Long		4	10-X-1600
		23-160, 26-160	Short		8	10-X-1594
220	Washer - Carrier to hou	sing capscrew	Forward-rear only	For 15 mtg. hole version	12	1229-U-1503
				For 12 mtg. hole version	10	1229-U-1503
			Rear-rear & singles		12	1229-U-1503
221	Plug - drain (magnetic)				1	1250-E-473
222	Oil Seal Assembly		Utilized		2	A-1205-Q-2487
			Use with wiper below		2	370003A
222A	Wiper - Housing spindle	inner (optional)	(Not shown)		2	1199-B-1666
223	Cone - Bearing inner wh	neel			2	594A
224	Cup - Bearing inner whe	eel			2	592A
225	Cup - Bearing outer who	eel			2	572
226	Cone - Bearing outer w	heel			2	580
227	Nut - Bearing adjusting	inner			2	1227-W-517
228	Washer - Adjusting nut		Includes Item 229		2	1229-F-4634S
			Off-highway		2	1229-U-1009
229	Tanged washer		Not sold separately	Included in 1229-F-4634S	2	1229-G-4635
230	Nut - Outer jam				2	1227-R-330

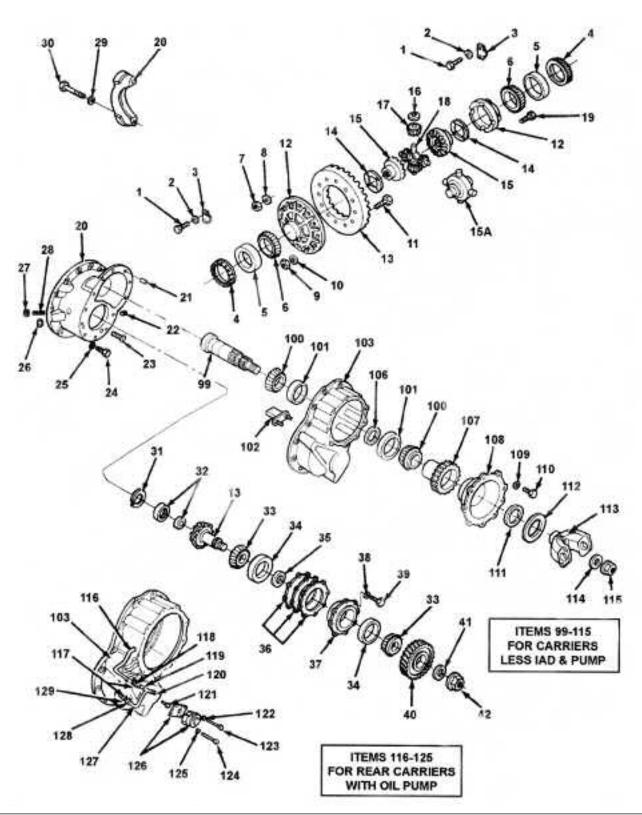




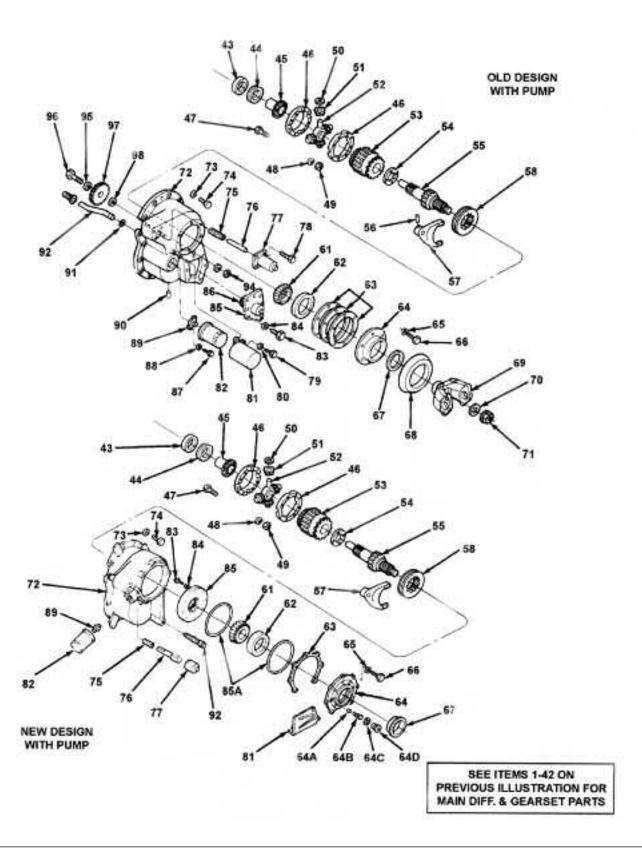




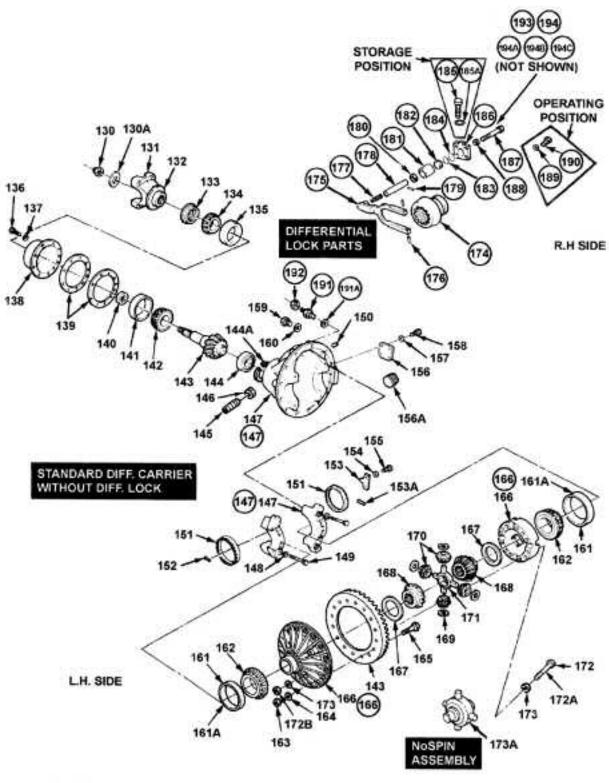
ROCKWELL® WORLD AXLE ALL FORWARD CARRIERS REAR CARRIERS FOR 380 SERIES (DOUBLE REDUCTION) AXLES



ROCKWELL® WORLD AXLE ALL FORWARD CARRIERS REAR CARRIERS FOR 380 SERIES



ROCKWELL® WORLD AXLE REAR CARRIERS FOR 180/185/186 SERIES SINGLE AND TANDEM AXLES



Circled O numbers are diff. lock parts or parts that change when diff. lock is added.

AXLE MODELS - CARRIERS - FEATURES 180/185/186 SERIES SINGLE REDUCTION AXLES 380 SERIES DOUBLE REDUCTION AXLES

					PART
ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	NUMBER

NOTE: ITEMS 99-115 ARE USED ONLY IN FWD. CARRIERS W/O IAD OR OIL PUMP AND IN THE REAR CARRIER OF 280 SERIES (DOUBLE REDUCTION) AXLES

99, 115	Input shaft & nut ass	embly	Forward/Rear	RN-xx-380 carriers	1	A-3297-M-117
			Rear-Rear	RR-xx-380 carriers	†	A-3297-S-97
100	Cones - Input shaft	Inner	110011110011	All	1	29685
	bearing	Outer				496
101	Cups - Input shaft	Inner		All	1	29620
		Outer				493
102	Oil Scoop - Helical ge	ear cover		All	1	3221-H-8
103, 101, 102	Cover assembly - He			All except rear-rear with pump	1	A1-3266-B-834
103, 101, 102, 116, 117, 118, 119, 120, 127, 128,	Cover assembly - He	lical gear		RR-xx-380 carrier (rear-rear) with oil pump	1	A-3266-L-792
129						
104	Washer - gear cover			All	14	1229-C-1511
105	Capscrew - gear cov		lead in ICIT 4554	All	14	S-2812-2 2203-U-7899
106	Spacers - Input	.326" / 8.28mm	Incl. in KIT 1554	All	Use 2	2203-0-7899
	shaft bearing	.327" / 8.31mm			as req.	2203-V-7900
		.328" / 8.33mm				2203-X-7902
		.329" / 8.36mm				2203-W-7901
		.330" / 8.38mm				2203-Y-7903
		.331" / 8.41mm				2203-Z-7904
		.332" / 8.43mm				2203-A-7905
		.338" / 8.59mm				2203-B-7906
		.345" / 8.76mm				2203-C-7907
		.352" / 8.94mm				2203-D-7908
		.359" / 9.12mm				2203-E-7909
107	Gear - Helical drive			All	1	3892-F-4712
108	Cover - Input		Forward-Rear	RN-xx-380 carriers	1	3266-Y-831
			Rear-Rear	RN-xx-380 carriers		3266-T-982
109	Washer - Input cover			All	9	1229-K-1597
110	Capscrew - Input cov	er		All	9	S-2610-2
111	Oil seal - Input cover		Forward-Rear	RN-xx-380 carriers	1	4345V
			Rear-Rear	RN-xx-380 carriers	1	4810V OR 30007CR
112	Deflector - Input yoke)	Available separately or as an assembly.	All	1	CALL YOUR SALES REP

FORWARD CARRIERS OF ALL TANDEM AXLES REAR CARRIERS OF 380 SERIES (DOUBLE-REDUCTION) AXLES

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
113	Yoke & deflector assembly - input		All	1	
114	Washer - Input yoke & shaft	Forward-Rear	RN-xx-380 carriers	1	1229-N-1730
		Rear-Rear	RN-xx-380 carriers		1229-T-1736
115	Nut - Input yoke & shaft	Forward-Rear	RN-xx-380 carriers	1	1227-D-940
		Rear-Rear	RN-xx-380 carriers		1227-J-946

NOTE: ITEMS 116-129 ARE OIL PUMP COMPONENTS THAT ARE ONLY USED IN REAR CARRIERS

116	Tube - finished steel 11.88" long	3/8" OD x .032" wall	1 3196-U-21
117	Hose clamp		4 2257-S-1033
118	Hose 3/8" x 2"		1 2296-F-1098
119	Tube - finished steel .94" radius	3/8" OD x .032" wall	1 2296-B-106
120	O-Ring		1 5-X-585
121	Button - pump drive		1 2297-C-3799
122	Washer - oil pump bolt	11/32" ID x 5/8" OD	3 1229-E-1669
123	Bolt - oil pump	5/16" dia. x 2.24" long	3 S-2518-2
124	Bolt - oil pump	3/8" dia. x 2.25" long	1 S-2616-2
125	Washer - oil pump bolt	13/32" ID x 13/16" OD	1 1229-B-1666
126	Oil pump assembly		1 A-3303-M-13
127	Tube - finished steel .125" radius	7/16" OD x .032" wall	1 3196-T-20
128	Hose - 7/16" x 2"		1 2296-G-1099
129	Tube - finished steel 2" long	7/16" OD x .032" wall	1 2296-A-105

FORWARD CARRIERS OF ALL TANDEM AXLES

REAR CARRIERS OF 380 SERIES

(DOUBLE-REDUCTION) AXLES (Cont'd)

ITEM	DESCR	IPTION	REMARKS	CARRIER	QTY	PART NUMBER
130	Nut - drive pinion			1381 & 1399	1	KIT 2638
				All others		40-X-1233
130A	Washer - pinion nut			All	1	1229-N-1730
131	Input yoke assembly	& deflector		All	1	CALL YOUR SALES REP
132	Deflector - input yoke			All	1	3264-P-172
133	Oil seal - pinion bear		Incl. in KIT 4435	All	1	4544V
134	Cone - drive pinion of			All	1	H-715334
135	Cup - drive pinion ou			All	1	H-715311
136	Capscrew - pinion be	earing cage		1381	8	41-X-1043
				All others	-	MS-212045-1
137	Washer - pinion bear	ing cage		1899	8	1229-D-4632
				All others	-	MWA-512
38, 135,	Pinion bearing cage	assembly		1752 & 1753	1	A-3226-V-1010
141		,				
				All except 1752 & 1753		A-3226-B-860
139	Shims - pinion	.003" / .075mm	Incl. in KIT 1592	All	Use 1 as	2803-Y-2755
	bearing cage	.005" / .125mm			req.	2803-Z-2756
		.008" / .200mm				2803-A-2757
		.020" / .500mm			-	2803-B-2758
140	Spacers - pinion	.250" / 6.35mm	Incl. in KIT 1593	All	Use 2 as	2803-D-2500
	bearing	.251" / 6.38mm			req.	2803-E-2501
		.252" / 6.40mm			-	2803-F-2502
		.254" / 6.45mm				2803-N-2510
		.256" / 6.50mm				2803-H-2504
		.260" / 6.60mm				2803-J-2506
		.261" / 6.63mm				2803-K-2507
		.262" / 6.65mm				2803-L-2508
		.263" / 6.68mm				2803-M-2509
		.264" / 6.70mm				2803-P-2512
141	Cup - drive pinion inr		Incl. in KIT 4435	All	1	9220
142	Cone - drive pinion ir	nner bearing		All	1	9278
43, 130	Drive gear, pinion &	2.93 ratio	Use KIT 2608 bolt kit	All 180/185/186 series	Use 1 as	B-41592-1
	nut assembly	3.08 ratio	with these gearsets	rear-rear carriers	req.	B-40990-3
		3.21 ratio		(except 3.07 and		B-41026-3
		3.42 ratio	7	3.73-4.30 ratios in		B-41004-3

FORWARD CARRIERS OF ALL TANDEM AXLES REAR CARRIERS OF 380 SERIES

(DOUBLE-REDUCTION) AXLES (Cont'd)

ITEM	DESCR	IPTION	REMARKS	CARRIER	QTY	PART NUMBER
31	Snap Ring - spigot	One piece bearing	All other ratios		1	1229-L-1624
	bearing		Sgl. reduction 6.83 Sgl. reduction 7.17	Dbl. reduction 10.12 Dbl. reduction 10.62	_	1229-K-1623
		Two piece bearing				1229-T-4076
32, 31	Bearing - drive	Current design one	All other ratios		1	MUB7309UM
	pinion spigot (inner	piece bearing	Sgl. reduction 6.83	Dbl. reduction 10.12		MUC1309TM
	& outer race plus		Sgl. reduction 7.17	Dbl. reduction 10.62		
	snap ring)	Old design two pc.	All other ratios			MRB7309GEXR
		brg. Incl. Item 31	Sgl. reduction 6.83	Dbl. reduction 10.12		MRC7309
		(1229-T-4076 snap	Sgl. reduction 7.17	Dbl. reduction 10.62		
		ring.				
33	Cones - drive pinion	inner & outer bearing		All	2	78250AC
34	Cups - drive pinion ir			All	2	78551
35	Spacers - pinion	.326" /8.28mm	Incl. in KITS 1554,	All	Use 2	2203-U-7899
	bearing	.327" /8.31mm	RP180 1625, RP380 &		as req.	2203-V-7900
		.328" /8.31mm	RR380			2203-W-7901
		.329" /8.33mm				2203-X-7902
		.330" /8.38mm				2203-Y-7903
		.331" /8.41mm				2203-Z-7904
		.332" /8.43mm				2203-A-7905
		.338" /8.59mm				2203-B-7906
		.345" /8.76mm				2203-C-7907
		.352" /8.94mm				2203-D-7908
		.359" /9.12mm				2203-E-7909
36	Shims - pinion	.003" /.075mm	Incl. in KITS 2432,	All	Use as	2203-Z-6604
	bearing cage	.005" /.125mm	RP180 1625, RP380 &		req.	2203-A-6605
		.010" /.254mm	RR830			2203-B-6606
37, 34	Pinion bearing cage	& cups assembly		All	1	A-3226-Z-598
38	Washer - pinion bear	ing cage		All	9	10-X-1669
39	Capscrew - pinion be			All	9	S-2812A-2
40	Gear - helical driven		Forward-Rear	RP-xx-180 carriers	1	3892-J-4014
				RP-xx-380 carriers		3892-B-4708
			Single axles & rear-rear double reduction	RR & RS-xx-380		3892-D-4710

FORWARD CARRIERS OF ALL TANDEM AXLES

REAR CARRIERS OF 380 SERIES

(DOUBLE-REDUCTION) AXLES (Cont'd)

ITEN	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
41	Washer - drive pinion		All	1	1229-K-2429
42	Nut - drive pinion	Incl. in KITS RR380,	All	1	1227-P-900
	·	BP380 & BP180 1625			

NOTE: ITEMS 43-98 ARE USED ONLY IN FWD. CARRIERS WITH IAD & OIL PUMP

43	Cup - Rear side gea	r bearing	Incl. in KITS RR380,	All	1	JM-515610
44	Cone - Rear side ge	ar bearing	RP380 & RP180 1625	All	1	JM-515649
45	Side gear - inter-axle	e differential rear	_	All	1	2234-F-890
46, 47, 48, 49	Case assembly - Into			All	1	A1-3235-X-1532
46, 47, 48, 49, 50, 51, 52	Case & nest assemble differential	oly - Inter-axle		All	1	A-3235-X-1532
47	Bolt - Inter-axle diffe	rential case		All	8	S-2626-2
48	Washer - Inter-axle			All	16	1229-K-1597
49	Nut - Inter-axle differ			All	8	NL-26-1
50	Thrust washer - Inte	r-axle pinion	Incl. in KITS 2421,2422,	All	4	1229-Q-2929
51	Gear - Inter-axle pin	ion	RP180 1625 & RP380	All	4	2233-K-245
52	Spider (cross) - Inter	-axle differential		All	1	3278-N-300
53	Helical drive & forwa	ırd side gear	Forward-Rear	RP-xx-180 carriers	1	3892-W-4963
				RP-xx-380 carriers		3892-Y-4965
54	Thrust washer - Heli	cal drive gear	Incl. in KITS 2421,2422, RP180 1625 & RP380	All	1	1229-L-2742
55	Input shaft, nut, ball	& pin assembly		All after 11/93	1	A1-3297-N-1288
				All prior to 11/93	-	A1-3297-K-115
56	Roll pin - shift fork			All after 11/93	1	Not used
				All prior to 11/93	-	KIT 2268
57	Shift fork - Inter-axle	differential		All after 11/93	1	3296-Q-1187
				All prior to 11/93		3296-L-90
58	Clutch collar - Inter-a			All	1	3107-P-16
59	Adjusting screw - sh	ift shaft		All	1	S-2812-2
60	Jam nut - Adjusting			All	1	N-68-1
61	Cone - Input shaft be	earing	Incl. in KITS 4440,	All	1	HM-813844
62	Cup - Input shaft bea	aring	RP180 1625 & RP380	All	1	HM-813810
63	Shims - Input shaft	.003" / .076mm	Incl. in KIT 1573	All prior to 11/93	Use	2203-C-6607
	bearing cage			All after 11/93	as	2203-K-9241
		.005" / .127mm	Incl. in KIT 1573	All prior to 11/93	req.	2203-D-6608
				All after 11/93		2203-L-9242
		.010" / .254mm	Incl. in KIT 1573	All prior to 11/93		2203-E-6609
				All after 11/93	1	2203-M-9243
64, 62	Bearing cage & cup	assembly - input		All after 11/93	1	A-3226-H-1126
				All prior to 11/93	-	A-3226-J-79064A

FORWARD CARRIERS OF ALL TANDEM AXLES REAR CARRIERS OF 380 SERIES (DOUBLE-REDUCTION) AXLES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
64A	Pressure relief valve - oil		All after 11/93	1	2297-U-5273
			All prior to 11/93	0	Not used
64B	Spring - Oil pressure relief valve		All after 11/93	1	2258-Z-1118
			All prior to 11/93	0	Not used
64C	Washer - Plug		11/93 thru 5/97	1	1229-F-4062
			All prior to 11/93 & after 5/97	0	Not used
64D	Pressure relief plug		11/93 thru 5/97	1	1250-N-1080
			All prior to 11/93 & after 5/97	0	Not used
65	Washer - Input bearing cage		All after 11/93	7	1229-C-1511
			All prior to 11/93	6	1229-C-1511
66	Capscrew - Input bearing cage		All after 11/93	7	S-2814-A2
			All prior to 11/93	6	10-X-1669
67	Oil seal - Input bearing cage		All	1	4345V
68	Deflector - Input yoke	Available separately or	All	1	CALL YOUR SALES REP
69	Yoke & Deflector assembly - Input	as an assembly.	All	1	-
70	Washer - Input yoke & shaft	•	All	1	1229-N-1730
71	Nut - Input yoke & shaft	Incl. in KITS RP180 1625 & RP380	All	1	1227-D-940
72	Cover assembly - helical gear	Direct drive (1:1)	All after 11/93	1	3266-M-1313
		Overdrive (.756:1)			3266-Q-1317
		Updates to current design direct drive (1:1)	All prior to 11/93		KIT 2678
		Updates to current design overdrive (.756:1)			KIT 2679
73	Washer - Gear cover to carrier		All	14	1229-C-1511
74	Capscrew - Gear cover to carrier		All	14	S-2812-2
75	Spring - Shift shaft return		All	1	2258-U-411
76	Shift Shaft - Inter-axle differential		All after 11/93	_ 1	2244-K-1025
			All prior to 11/93		2297-X-2494
77	Shift assembly - Inter-axle differential air		All after 11/93	1	A2-3261-Q-1057
			All prior to 11/93	_	KIT 2266
78	Capscrew - Air shift assembly		All after 11/93	0	Not used
			All prior to 11/93	4	10-X-1334
79	Capscrew - Filter shield		All after 11/93	0	Not used
			All prior to 11/93	2	S-256P-2
80	Washer - Filter shield		All after 11/93	0	Not used
			All prior to 11/93	2	1229-E-1669
81	Shield - oil filter		All after 11/93	1	3280-Z-8398
			All prior to 11/l93	-	A-3280-F-8430

FORWARD CARRIERS OF ALL TANDEM AXLES

REAR CARRIERS OF 380 SERIES

(DOUBLE-REDUCTION) AXLES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
82	Filter - oil		All after 11/93	1	3280-V-8394
			All prior to 11/93		
83	Capscrew - Oil pump	Long	All prior to 11/93	1	S-2616-2
		Short	_	6	S-2610-2
			All after 11/93	_	MS-208045-1
84	Washer - Oil pump		All after 11/93	6	1229-E-1669
			All prior to 11/93	7	1229-K-1597
85	Oil pump assembly		All after 11/93	1	A-3303-P-1030
			All prior to 11/93		A1-3303-L-12
85A	O-Ring - Pump assembly		All after 11/93	2	5-X-1034
			All prior to 11/93	0	Not used
86	Gear - Pump driven		All after 11/93	0	Not used
			All prior to 11/93	1	3892-V-4936
87	Capscrew - Filter adapter		All after 11/93	0	Not used
			All prior to 11/93	2	S-2510-2
88	Washer - Filter adapter		All after 11/93	0	Not used
			All prior to 11/93	2	1229-E-1669
89	Adapter - Oil filter		All after 11/93	1	2297-Z-5278
			All prior to 11/93		2297-E-2293
90	Plug - Gear cover		All after 11/93	0	Not used
			All prior to 11/93	1	P-16
91	O-Ring - Oil tube to gear cover		All after 11/93	0	Not used
			All prior to 11/93	1	3780-R-382
92	Tube - Gear cover oil		All after 11/93	1	A-2297-D-5334
			All prior to 11/93		3196-B-28
93	Pin - Oil restriction (not shown)		All after 11/93	0	Not used
			All prior to 11/93	1	1246-Q-615
94	Nut - Pump idler shaft		All after 11/93	0	Not used
			All prior to 11/93	1	NL-210-1
95	Bearing assembly - pump idler gear		All after 11/93	0	Not used
			All prior to 11/93	1	LM11949-90013
96	Shaft - Pump idler gear		All after 11/93	0	Not used
			All prior to 11/93	1	2297-L-5420
97	Gear - Pump idler drive		All after 11/93	0	Not used
			All prior to 11/93	1	3892-W-4937
98	Washer - Pump idler shaft		All after 11/93	0	Not used
			All prior to 11/93	1	1829-J-738

FORWARD CARRIERS OF ALL TANDEM AXLES

REAR CARRIERS OF 380 SERIES

(DOUBLE-REDUCTION) AXLES (Cont'd)

					PART	
ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	NUMBER	

NOTE: ITEMS 99-115 ARE USED ONLY IN FWD. CARRIERS W/O IAD OR OIL PUMP AND IN THE REAR CARRIER OF 280 SERIES (DOUBLE REDUCTION) AXLES

99, 115	Input shaft & nut ass	embly	Forward/Rear	RN-xx-380 carriers	1	A-3297-M-117
			Rear-Rear	RR-xx-380 carriers	†	A-3297-S-97
100	Cones - Input shaft	Inner		All	1	29685
	bearing	Outer				496
101	Cups - Input shaft	Inner		All	1	29620
		Outer				493
102	Oil Scoop - Helical ge	ear cover		All	1	3221-H-8
103, 101, 102	Cover assembly - He	lical gear		All except rear-rear with pump	1	A1-3266-B-834
103, 101, 102, 116, 117, 118, 119, 120, 127, 128, 129	Cover assembly - He	lical gear		RR-xx-380 carrier (rear-rear) with oil pump	1	A-3266-L-792
104	Washer - gear cover	to carrier		All	14	1229-C-1511
105	Capscrew - gear cov			All	14	S-2812-2
106	Spacers - Input	.326" / 8.28mm	Incl. in KIT 1554	All	Use 2	
	shaft bearing	.327" / 8.31mm			as req.	2203-V-7900
		.328" / 8.33mm				2203-X-7902
		.329" / 8.36mm				2203-W-7901
		.330" / 8.38mm				2203-Y-7903
		.331" / 8.41mm				2203-Z-7904
		.332" / 8.43mm				2203-A-7905
		.338" / 8.59mm				2203-B-7906
		.345" / 8.76mm				2203-C-7907
		.352" / 8.94mm				2203-D-7908
		.359" / 9.12mm				2203-E-7909
107	Gear - Helical drive			All	1	3892-F-4712
108	Cover - Input		Forward-Rear	RN-xx-380 carriers	1	3266-Y-831
			Rear-Rear	RN-xx-380 carriers		3266-T-982
109	Washer - Input cover			All	9	1229-K-1597
110	Capscrew - Input cov	/er		All	9	S-2610-2
111	Oil seal - Input cover		Forward-Rear	RN-xx-380 carriers	1	4345V
112	Deflector - Input yoke	e	Rear-Rear Available separately or as an assembly.	RN-xx-380 carriers All	1	4810V OR 30007CR CALL YOUR SALES REF

FORWARD CARRIERS OF ALL TANDEM AXLES

REAR CARRIERS OF 380 SERIES

(DOUBLE-REDUCTION) AXLES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
113	Yoke & deflector assembly - input		All	1	
114	Washer - Input yoke & shaft	Forward-Rear	RN-xx-380 carriers	1	1229-N-1730
		Rear-Rear	RN-xx-380 carriers		1229-T-1736
115	Nut - Input yoke & shaft	Forward-Rear	RN-xx-380 carriers	1	1227-D-940
		Rear-Rear	RN-xx-380 carriers		1227-J-946

NOTE: ITEMS 116-129 ARE OIL PUMP COMPONENTS THAT ARE ONLY USED IN REAR CARRIERS

116	Tube - finished steel 11.88" long	3/8" OD x .032" wall	1	3196-U-21
117	Hose clamp		4	2257-S-1033
118	Hose 3/8" x 2"		1	2296-F-1098
119	Tube - finished steel .94" radius	3/8" OD x .032" wall	1	2296-B-106
120	O-Ring		1	5-X-585
121	Button - pump drive		1	2297-C-3799
122	Washer - oil pump bolt	11/32" ID x 5/8" OD	3	1229-E-1669
123	Bolt - oil pump	5/16" dia. x 2.24" long	3	S-2518-2
124	Bolt - oil pump	3/8" dia. x 2.25" long	1	S-2616-2
125	Washer - oil pump bolt	13/32" ID x 13/16" OD	1	1229-B-1666
126	Oil pump assembly		1	A-3303-M-13
127	Tube - finished steel .125" radius	7/16" OD x .032" wall	1	3196-T-20
128	Hose - 7/16" x 2"		1	2296-G-1099
129	Tube - finished steel 2" long	7/16" OD x .032" wall	1	2296-A-105
-120	Tube Illioned Steel 2 long	7710 OB X :002 Wall		2200 / 100

CARRIERS FOR 180/185/186 SERIES SINGLE AXLES & REARS OF 180/185/186 SERIES TANDEM AXLES

130A Wash 131 Input 132 Defle 133 Oil se 134 Cone 135 Cup - 136 Caps 137 Wash 138, 135, Pinion 141 139 Shims bearin 140 Space bearin	asher - pinion nut but yoke assembly effector - input yoke I seal - pinion bear one - drive pinion ou up - drive pinion ou apscrew - pinion be	ly & deflector		1381 & 1399	1	
131 Input 132 Defle 133 Oil se 134 Cone 135 Cup - 136 Caps 137 Wash 138, 135, Pinion 141 139 Shims bearin 140 Space bearin	out yoke assembly eflector - input yoke I seal - pinion bear one - drive pinion ou up - drive pinion ou	ly & deflector				KIT 2638
131 Input 132 Defle 133 Oil se 134 Cone 135 Cup - 136 Caps 137 Wash 138, 135, Pinion 141 139 Shims bearin 140 Space bearin	out yoke assembly eflector - input yoke I seal - pinion bear one - drive pinion ou up - drive pinion ou	ly & deflector		All others	-	40-X-1233
132 Defle 133 Oil se 134 Cone 135 Cup - 136 Caps 137 Wash 138, 135, Pinion 141 139 Shims bearin 140 Space bearin	eflector - input yoke I seal - pinion bear one - drive pinion o up - drive pinion ou			All	1	1229-N-1730
133 Oil se 134 Cone 135 Cup - 136 Caps 137 Wash 138, 135, Pinion 141 139 Shims bearin 140 Space bearin	I seal - pinion bear one - drive pinion c up - drive pinion ou			All	1	CALL YOUR SALES REP
134 Cone 135 Cup - 136 Caps 137 Wash 138, 135, Pinior 141 139 Shims bearin 140 Space bearin	one - drive pinion o up - drive pinion ou			All	1	3264-P-172
135	up - drive pinion ou	aring cage assy	Incl. in KIT 4435	All	1	4544V
136 Caps 137 Wash 138, 135, Pinior 141 Shims bearin 140 Space bearin 141 Cup -		outer bearing		All	1	H-715334
137 Wash 138, 135, Pinior 141 139 Shims bearin 140 Space bearin	apscrew - pinion be			All	1	H-715311
138, 135, Pinior 141 139 Shim: bearin 140 Space bearin 141 Cup -		bearing cage		1381	8	41-X-1043
138, 135, Pinior 141 139 Shim: bearin 140 Space bearin 141 Cup -				All others	_	MS-212045-1
141 Shims bearing the bearing	asher - pinion bear	earing cage		1899	8	1229-D-4632
141 Shims bearing the bearing				All others	-	MWA-512
141 Shims bearing the bearing	nion bearing cage	e assembly		1752 & 1753	1	A-3226-V-1010
bearing the state of the state	mon bearing cage	e assembly			' -	
bearing the state of the state				All except 1752 & 1753		A-3226-B-860
140 Space bearing the bearing	nims - pinion	.003" / .075mm	Incl. in KIT 1592	All	Use 1 as	2803-Y-2755
bearing the bearin	earing cage	.005" / .125mm			req.	2803-Z-2756
bearing the bearin		.008" / .200mm			-	2803-A-2757
bearing the bearin		.020" / .500mm			-	2803-B-2758
141 Cup -	pacers - pinion	.250" / 6.35mm	Incl. in KIT 1593	All	Use 2 as	2803-D-2500
· .	earing	.251" / 6.38mm			req.	2803-E-2501
		.252" / 6.40mm			-	2803-F-2502
· .		.254" / 6.45mm				2803-N-2510
		.256" / 6.50mm				2803-H-2504
· .		.260" / 6.60mm	-			2803-J-2506
· .		.261" / 6.63mm	-			2803-K-2507
· .		.262" / 6.65mm				2803-L-2508
· .		.263" / 6.68mm				2803-M-2509
· .		.264" / 6.70mm				2803-P-2512
	ıp - drive pinion ini		Incl. in KIT 4435	All	1	9220
142 Cone	one - drive pinion in	inner bearing	-	All	1	9278
	ive gear, pinion &		Use KIT 2608 bolt kit	All 180/185/186 series	Use	B-41592-1
	it assembly	3.08 ratio	with these gearsets	rear-rear carriers	1 as req.	B-40990-3
	,	3.21 ratio	-	(except 3.07 and	•	B-41026-3
		3.42 ratio	_	3.73-4.30 ratios in		B-41004-3

CARRIERS FOR 180/185/186 SERIES SINGLE AXLES & REARS OF 180/185/186 SERIES TANDEM AXLES (Cont'd)

ITEM	DESCR	IPTION	REMARKS	CARRIER	QTY	PART NUMBER
43, 130	Drive gear, pinion & nut assembly	3.58 ratio	Use KIT 2608 bolt kit with these gearsets	All 180/185/186 series rear-rear carriers	Use 1 as	B-41030-3
	nat assembly	3.73 ratio	war those gearsets	real real samers	req.	B-41016-3
		3.91 ratio				B-41006-3
		4.10 ratio				B-41018-3
		4.30 ratio				B-41014-3
		4.56 ratio				B-41008-3
		4.89 ratio				B-41034-3
		5.13 ratio				B-41010-3
		5.38 ratio				B-41028-3
		5.63 ratio				B-41032-3
		5.86 ratio				B-41012-3
		6.14 ratio				B-41036-3
		6.43 ratio				B-41024-4
		6.83 ratio				B-41022-1
		7.17 ratio				B-41020-1
		7.40 ratio				B-41002-1
		7.83 ratio				B-41650-1
143 &	Drive gear, pinion &	3.07 ratio		1752 & 1753	Use 1 as	B-41806-1
130	nut assembly	3.73 ratio			req.	A-40636-1
		3.91 ratio				A-40638-1
		4.10 ratio				A-40632-1
		4.30 ratio				A-40634-1
144	Bearing - drive pinior	spigot	6.83, 7.17, 7.40 & 7.83 ratios only	All	1	MUC1309UM
			All other ratios			
144A	Snap Ring - drive pin	ion spigot bearing	6.83, 7.17, 7.40 & 7.83 ratios only		1	1229-K-1623
			All other ratios			1229-L-1624
145	Screw - thrust		All Ollier railos	1381	1	41-X-1020
				1750 1000 1010	-	15-X-1167
146	Nut - thrust screw jar	n		1752, 1839, 1910 1381	1	40-X-1015
				1752, 1839, 1910	-	1227-D-472
				1702, 1009, 1910	1	1221-0-412

CARRIERS FOR 180/185/186 SERIES SINGLE AXLES & REARS OF 180/185/186 SERIES TANDEM AXLES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
147	Differential carrier & cap assembly	Less diff. lock (3.07-4.30 ratios)	Malleable (original design)		KIT 2732
		Less diff. lock (4.56-7.40 ratios)	_		KIT 2732A
		Malleable less diff. lock	180 & early 185/186 series		A2-3200-J-1804
		Malleable with diff. lock			A2-3200-A-1899S
		Malleable with or without diff. lock	Current 185/186 series		A2-3200-K-1753
		With diff. lock (3.07-4.30 ratios)	Malleable (original design)		KIT 2731
		With diff. lock (4.56-7.40 ratios)	_		KIT 2731A
148	Washer - differential bearing cap		All	4	42-X-1024
149	Capscrew - differential bearing cup		Aluminum carriers	4	41-X-1037
			Malleable carriers		41-X-1018
150	Plug	Magnetic	All	Use 1 as	45-X-1008
		Plain		req.	45-X-1003
151	Adjusting Ring	Left hand	1752 & 1753	1	2214-W-1011
		Left hand (small) 1804, 1899	All exc. 1752 & 1753		2214-G-1125
		Left hand (small) original design	_		2214-S-279
		Right hand	1752 & 1753		2214-X-1012
		Right hand (large) 1804, 1899	All exc. 1752 & 1753		2214-X-1137
		Right hand (large) original design	_		2214-Q-277
152	Cotter pin - adjusting ring left hand		All exc. 1752 & 1753	1	1199-R-2176
	Locking pin - adjusting ring		1752 & 1753		43-X-1015
153	Lock - adjusting ring right hand		All	1	1220-K-89
153A	Locking pin - adjusting ring		1752 & 1753	1	43-X-1015
	Locking pin - adjusting ring right hand		1899		1246-P-1134
154	Washer - adjusting ring lock		All	2	MWA-508
155	Capscrew - adjusting ring lock		All	2	MS-208020-1
156	Cover- special carrier			1	3266-M-897

CARRIERS FOR 180/185/186 SERIES SINGLE AXLES & REARS OF 180/185/186 SERIES TANDEM AXLES (Cont'd)

ITEM	DESCF	RIPTION	REMARKS	CARRIER	QTY	PART NUMBER
156A	Plug			1899	1	1250-U-1217
157	Washer - cover			Items 156 thru 160 for	4	MWA-506
158	Capscrew - cover			1381 & 1399 carriers	4	41-X-1080
159	Plug - special carrier	r capscrew		without differential lock	1	41-X-1022
160	Washer - plug			•	1	1229-U-1503
161	Cups - differential bearing	LH		1381, 1399, 1752 & 1753 only	1	JHM-720210
				All others		KIT 2744
		RH		1381, 1399, 1752 & 1753 only		64700
				All others		JM-822010
161A	Adhesive - bearing of		Not shown - 2 tubes 5cc each. (One tube per bearing	All	1	2297-T-4180
162	Cones - differential bearing	LH		1381, 1399, 1752 & 1753 only	1	JHM-720249
				All others		KIT 2744
		RH		1381, 1399, 1752 & 1753 only		64450
				All others		
163	Nut - differential case	e to gear		All	16	40-X-1182
164	Washer - plug			1899	16	1229-W-1557
				All others		1229-U-1503 (3)
165	Bolt - differential cas	se to gear	Used in KIT 1594	All others (4)	16	41-X-1358
			Used in KIT 2608	1753, 1804, 1899	t	41-X-1334
66, 167, 68, 169, 70, 171, 172,	Differential case & n	est assembly	2.93, 3.07, 3.21, 3.42, 3.58 ratios	1752 & 1753 with or without diff. lock (2.35" - 46 spline)	1	A1-3235-Y-2339
172A, 173				1752 & 1753 with or without diff. lock (2.56" - 50 spline)		A2-3235-Y-2339
			2.93, 3.08, 3.21, 3.42,	1381 & 1399	1	A5-3235-F-1618
			3.58, 3.91, 4.10, 4.30 ratios	1791 & 1899 with diff. lock(2.35" - 46 spline)	-	A3-3235-K-2143
				1791 & 1899 with diff. lock (2.56" - 50 spline		A7-3235-K-2143
				1804 less diff. lock (2.35" - 46 spline		A2-3235-K-2143
				1804 less diff. lock		A5-3235-K-2143

⁽³⁾ For 3200-C-1511, 3200-Z-1560, 3200-T-1658 & 3200-V-1660 use -6 gear sets, except for 6.83 ratio use -2 gear set.

CARRIERS FOR 180/185/186 SERIES SINGLE AXLES & REARS OF

180/185/186 SERIES TANDEM AXLES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
166,167, 168,169, 170,171,	Differential case & neat assembly	3.73, 3.91, 4.10, 4.30 ratios	(2.56" - 50 spline) 1752 & 1753 with or without diff. lock (2.35" - 46 spline)		A1-3235-U-2335
172, 172A, 173			1752 & 1753 with or without diff. lock (2.56" - 50 spline)	-	A2-3235-U-2335
		4.56, 4.89, 5.13, 5.38, 5.63, 5.86, 6.14, 6.43,	1381 & 1399		A3-3235-H-1620
		6.83, 7.17, 7.40, 7.83 ratios	1752 & 1753 with or without diff. lock (2.35" - 46 spline)	-	A1-3235-W-2337
			1752 & 1753 with or without diff. lock (2.56" - 50 spline	-	A2-3235-W-2337
			1791 & 1899 with diff. lock (2.35" - 46 spline)	-	A2-3235-M-2145
			1791 & 1899 with diff. lock (2.56" - 50 spline)	-	A7-3235-M-2145
			1804 less diff. lock (2.35" - 46 spline)	-	A3-3235-M-2145
			1804 less diff. lock (2.56" - 50 spline)	-	A5-3235-M-2145
166, 172, 172A, 173	Differential case assembly	2.93, 3.07, 3.21, 3.42, 3.58 ratios	1752 & 1753 with or without diff. lock	1	A-3235-Y-2339
170		2.93, 3.08, 3.21, 3.42,	1381 & 1399		A-3235-F-1618
		3.58, 3.91, 4.10, 4.30 ratios	1791 & 1899 with diff. lock	-	A1-3235-K-2143
			1804 less diff. lock	-	A-3235-K-2143
		3.73, 3.91, 4.10, 4.30 ratios	1752 & 1753 with or without diff. lock		A-3235-U-2335
		4.56, 4.89, 5.13, 5.38,	1381 & 1399		A-3235-H-1620
		5.63, 5.86, 6.14, 6.43	1752 & 1753 with or	-	A-3235-W-2337
		6.83, 7.17, 7.40, 7.83	without diff. lock		
		ratios	1791 & 1899 with diff. lock	-	A-3235-M-2145
			1804 less diff. lock		A1-3235-M-2145
166, 172, 172A	Differential case & NoSPIN assembly	2.93, 3.08, 3.21, 3.42,	1381 & 1399	1	A6-3235-F-1618
173 173A		3.58, 3.91, 4.10, 4.30 ratios	1804 less diff. lock (2.35" - 46 spline)		A4-3235-K-2143

CARRIERS FOR 180/185/186 SERIES SINGLE AXLES & REARS OF 180/185/186 SERIES TANDEM AXLES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
166, 172, 172A,	Differential case & NoSPIN assembly	4.56, 4.89, 5.13, 5.38,	1381 & 1399	1	A5-3235-H-1620
173, 173A		5.63, 5.86, 6.14, 6.43,	1804 less diff. lock		A4-3235-M-2145
		6.83, 7.17, 7.40, 7.83	(2.35" - 46 spline)		
		ratios	1804 less diff. lock (2.56" - 50 spline)		A6-3235-M-2145
167	Thrust washer - side gear		All	2	1229-L-3002
168	Side gear - differential		2.35" - 46 spline	2	2234-C-1069
			2.56" - 50 spline	1	2234-P-1004
169	Thrust washer - differential pinion		All	4	1229-K-3001
170	Gear - differential pinion		All	4	2233-M-1001
171	Spider - differential		All	1	3278-W-335
172	Capscrew - differential case		All others	12	41-X-1275
			Thru-bolt design	4	41-X-1109
				8	41-X-1275
172A	Thread locking liquid	Use on Item 172	All	1	2297-C-7049
172B	Nut		1899	4	40-X-1182
173	Washer		1899	16	1229-W-1557
			All others	12	1229-U-1503
173A	NoSPIN Assembly		2.35" - 46 spline	1	A-3230-C-1043
			2.56" - 50 spline	_	A-3230-A-1041

NOTE: ITEMS 174-194 ARE FOR CARRIERS WITH DIFFERENTIAL LOCK

174	Shift Collar	2.35" - 46 spline	1752 & 1753	1	3107-A-1041
			All others	_	3107-L-1104
		2.37" - 46 spline	1381 & 1399		3107-Z-78
		2.56" - 50 spline	1752 & 1753	_	3107-V-1010
			All others	-	3107-N-1106
175	Shift fork	One pc. style	1381, 1399, 1791	1	3296-N-1184
			1752 & 1753	-	3296-A-1197
			1899	-	3296-D-1174
176	Pin - Shift fork	Used with 3 pc. style fork (3296-V-178)	1381 & 1399	2	43-X-1007
			All others	0	Not used
177	Spring - Shift shaft		1899	1	2258-N-1262
			All others	-	2258-L-714

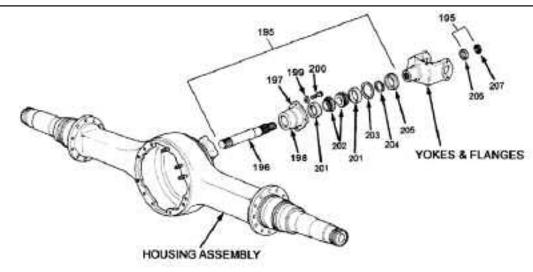
CARRIERS FOR 180/185/186 SERIES SINGLE AXLES & REARS OF 180/185/186 SERIES TANDEM AXLES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
178	Shift shaft		1752 & 1753	1	2244-Z-52
			1899		2244-V-1114
			All others		2244-Y-51
179	Pin - Shift shaft		1899	0	Not used
			All others	1	43-X-1006
180	Washer - piston		1752, 1753 & 1899	0	Not used
			All others	1	42-X-1027
181	Tube - air cylinder		1899	_ 1	3261-A-1067
			All others		3196-F-32
182	Piston		1899	_ 1	2230-T-1190
			All others		2230-N-170
183	O-Ring		1899	_ 1	5-X-1198
			All others		5-X-1153
184	Gasket - Cylinder cover		1899	0	Not used
			All others	1	2208-H-944
185	Capscrew - manual engaging (shipping)		1899	_ 1	41-X-1368
			All others		41-X-1333
185A	O-Ring		1899	1	5-X-521
186	Cover cylinder		1899	0	See Item 181
107	On a survey Ordinate a servey		All others	1	3266-F-1020
187	Capscrew - Cylinder cover		1899	0	Not used
100	Mashau Odinday sayay		All others	4	41-X-1364
188	Washer - Cylinder cover		1899	0	Not used
100	O-aliah mhan		All others	4	MWA-506
189	Gasket - plug		1899	0	Not used
100	Phys. Codinday access		All others	1	2208-L-1000
190	Plug - Cylinder cover		1899	0	Not used
101	Cuitale		All others	1	MS-210016-1
191	Switch - sensor		All	1	3237-W-1167
191A 192	Washer - sensor switch Nut - sensor switch		1752 & 1753 1752, 1753 & 1899	0	1229-U-1503 Not used
192	Truck SCHSOL SWILCH			ļ	
102	Adaptor - Cylinder cover	Converts old metric	All others	1 1	1227-P-1056 No longer available
193	Adaptor - Cylinder cover	converts old metric covers to use American standard threads.		'	ino longer available
194	Gasket - Adapter	Only used with		1	2208-L-1000
	•	Item 193			

CARRIERS FOR 180/185/186 SERIES SINGLE AXLES & REARS OF 180/185/186 SERIES TANDEM AXLES (Cont'd)

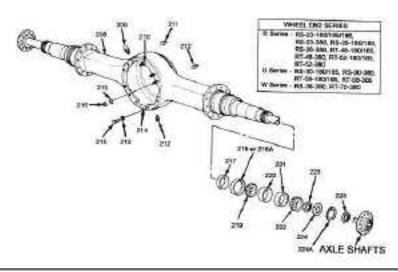
ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
194A	Cover - Cylinder hole		For carriers with DCDL	1	3266-M-897
194B	Capscrew - Cylinder hole cover		bolt holes, but less	4	41-X-1080
194C	Washer - Cylinder hole cover		DCDL	4	MWA-416

OUTPUT (THRU) SHAFT ASSEMBLY PARTS



ITEM	DESCRIPTION	REMARKS	AXLE MODEL	QTY	PART NUMBER
195, 196, 198, 201, 202, 203, 204, 205, 206, 207	Output (thru) shaft, bearing cage and seal assembly		All	1	A1-3226-Q-901
196	Shaft - output (thru)		All	1	3297-W-75
197	Silastic gasket material (not shown)	Use as gasket for Item 198	All	1	2297-A-7021
198	Bearing cage & inner cup assembly	Includes one piece of Item 201	All	1	A-3226-Q-901
199	Washer - output bearing cage		All	6	1229-E-1513
200	Capscrew - output bearing cage		All others	6	S-2711-2
			RT-70-380		S-2710-2
201	Cups - inner & outer output bearing		All	2	382A
202	Cones - inner & outer output bearing		All	2	385A
203	Snap Ring (spacer) output bearing	Incl. in KIT 1536	All	Use 1 as req.	1229-L-2430 1229-M-2431 1229-N-2432 1229-P-2434 1229-Q-2435 1229-R-2436 1229-S-2437 1229-T-2438 1229-U-2439
204	Snap ring spacer - output bearing yoke		All	1	1229-T-3062
205	Oil seal assembly		All	1	415013N
206	Washer - output yoke and shaft		All	1	1229-T-1736
207	Nut - output yoke and shaft		All	1	1227-J-946

OUTPUT (THRU) SHAFT ASSEMBLY PARTS (Cont'd)



ITEM	DESCRIPTION	REMARKS	AXLE OR WHEEL END	QTY	PART NUMBER
208	Axle housing assembly		All	1	As specified
209	Breather assembly - housing		All	1	A-1199-P-1394
210	Stud - housing to carrier	All others	Total of five studs required	2	4-X-1051
				2	SN-1036-1
				1	SN-1020-1
		Single and tandem rears of 180/185/186 series axles		4	4-X-1445
211	Plug - heat indicator		All	1	P-28S
212	Plug - oil fill & drain		Magnetic	2	1250-E-473
			Standard		P-212
213	Washer - carrier to housing		All	14	1229-U-1503
214	Silastic gasket material		All	1	2297-A-7021
215	Capscrew - carrier to housing	All others		9	S-21016-2
		Single and tandem rears of 180 series		4	S-21018-2
		axles		6	S-21038-2
		Single and tandem rears of RS185/186		4	10-X-1595
		or RR185 with 1752 or		2	10-X-1597
		1753 carriers		4	10-X-1599
216	Nut - carrier to housing	All others		5	N-110-1
		Single and tandem rears of 180/185/186 series axles		4	N-110-1
217	Wiper - housing spindle oil seal	Optional item. Use with standard oil seal	R	2	1199-B-1666
			U		1244-U-879
			W	7	2245-E-31

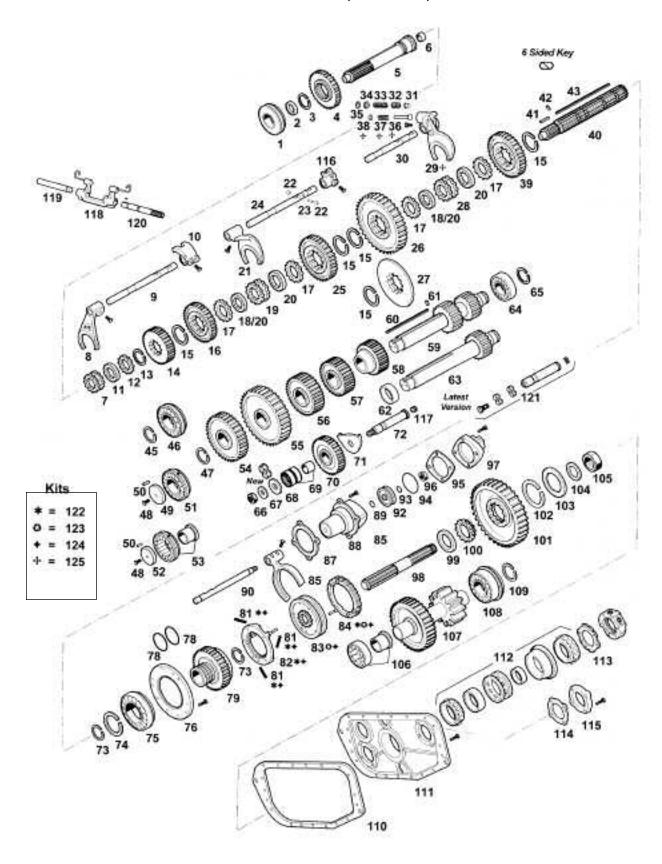
CARRIERS FOR 180/185/186 SERIES SINGLE AXLES & REARS OF 180/185/186 SERIES TANDEM AXLES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
218	Oil seal assembly inner	Standard oil seal, use	U	2	370120A
		with Item 217	W		415072
218A	Oil seal assembly	Unitized oil seal (wiper built in)	R	2	A-1205-R-2410
219	Cone - inner wheel bearing		R	2	598A
			U & W		782
220	Cup - inner wheel bearing		R	2	592A
			U & W		772
221	Cup - outer wheel bearing		R	2	572
			U		742
			W		6535
222	Cone - outer wheel bearing		R	2	580
			U		749
			W		6580
223	Nut - inner wheel bearing adjuster		R & U	2	1227-W-517
			W		1227-A-547
224	Lockwasher - adjuster nut		R & U	2	1229-F-4634S (5)
			W		1229-V-48
224A	Washer - tanged lock		R&U	2	1229-F-4634S (5)
225	Nut - outer wheel bearing (jam)		R & U	2	1227-R-330
			W		1227-F-448

(5) For use with carriers built prior to 9/1/88.

Notes

FULLER® 7 SPEED / 8 SPEED MODELS RTO-11607L, RT-11608, 14608



FULLER[®] 7 SPEED / 8 SPEED

PIC. PART# DESCRIPTION						
1 212SLV BEARING	FIG	ΡΔΒΤ#	DESCRIPTION			
2						
14/26						
3					×	×
3				×	, ,	, ,
4					×	×
4 21026 GEAR MAIN DRIVE				×		
S					×	×
6 16566 BUSHING						
7 14654 SLIDING CLUTCH X X 8 19878 SHIFT YOKE X X 8 16136 SHIFT YOKE X X 9 19988 YOKE BAR X X 9 16134 YOKE BAR X X 10 19078 SHIFTING BLOCK X X 11 14274 WASHER S.6, 299-6, 350 MM (WHITE) X 11 14275 WASHER S.6, 299-6, 350 MM (WHITE) X 11 14276 WASHER S.6, 553-6, 604 MM (ORANGE) X 11 14277 WASHER S.6, 807-6, 858 MM (YELLOW) X 11 14278 WASHER S.6, 807-6, 858 MM (YELLOW) X 11 14279 WASHER S.6, 299-6, 350 MM (WHITE) X X 11 14711 WASHER S.6, 299-6, 350 MM (WHITE) X X 11 14712 WASHER S.6, 600-6, 731 MM (PRENCH) X X 11 14713 WASHER S.6, 600-6, 731 MM (PRENCH) X X				×	×	×
7 16118 SLIDING CLUTCH X X 8 19878 SHIFT YOKE X X 8 16136 SHIFT YOKE X X 9 19988 YOKE BAR X X 10 19078 SHIFTING BLOCK X X 10 14659 SHIFTING BLOCK X X 11 14274 WASHER S.6, 299-6, 350 MM (WHITE) X 11 14275 WASHER S.6, 553-6, 604 MM (ORANGE) X 11 14276 WASHER S.6, 553-6, 604 MM (ORANGE) X 11 14277 WASHER S.6, 80-6, 731 MM (PURPLE) X 11 14278 WASHER S.6, 299-6, 350 MM (WHITE) X 11 14279 WASHER S.6, 299-6, 350 MM (PLACK) X 11 14711 WASHER S.6, 429-6, 477 MM (GREEN) X 11 14712 WASHER S.6, 299-6, 350 MM (PLACK) X 11 14711 WASHER S.6, 299-6, 350 MM (PLACK) X 11 14713 WASHER S.6, 299-						
8 19878 SHIFT YOKE 8 16136 SHIFT YOKE 9 19988 YOKE BAR 9 16134 YOKE BAR 10 19078 SHIFTING BLOCK 10 14659 SHIFTING BLOCK 11 14274 WASHER S.6, 299-6, 350 MM (WHITE) 11 14275 WASHER S.6, 604 MM (ORANGE) 11 14277 WASHER S.6, 604 MM (PURPLE) 11 14278 WASHER S.6, 609-6, 731 MM (PURPLE) 11 14279 WASHER S.6, 807-6, 858 MM (YELLOW) 11 14279 WASHER S.6, 807-6, 858 MM (WHITE) 11 14710 WASHER S.6, 807-6, 858 MM (WHITE) 11 14711 WASHER S.6, 299-6, 350 MM (WHITE) 11 14712 WASHER S.6, 804-6, 477 MM (GREEN) 11 14713 WASHER S.6, 299-6, 350 MM (WHITE) 11 14714 WASHER S.6, 299-6, 350 MM (WHITE) 11 14715 WASHER S.6, 807-6, 858 MM (PURPLE) 11 14716 WASHER S.6, 807-6, 858 MM (PURPLE) 11 14716 WASHER S.6, 807-6, 858 MM (BACK) 11 14716 WASHER S.6, 807-6, 858 MM (BLACK) 11 14716 WASHER S.6, 807-6, 858 MM (SLACK) 11 14719 SPACER 13 14289 SNAP RING 14 19182 GEAR M/S 15 14750 SNAP RING 16 19612 GEAR M/S 16 19612 GEAR M/S SUD SPEED 50T 17 14749 SPACER 18 14711 WASHER S.6, 299-6, 350 MM 19 14709 SLIDING CLUTCH X X X					×	×
8 16136 SHIFT YOKE X X 9 19988 YOKE BAR X X 9 16134 YOKE BAR X X 10 19078 SHIFTING BLOCK X X 11 14269 SHIFTING BLOCK X X 11 14274 WASHER S.6, 299-6, 350 MM (WHITE) X 11 14275 WASHER S.6, 426-6, 477 MM (GREEN) X 11 14276 WASHER S.6, 553-6, 604 MM (ORANGE) X 11 14277 WASHER S.6, 680-6, 731 MM (PURPLE) X 11 14278 WASHER S.6, 934-6, 985 MM (BLACK) X 11 14711 WASHER S.6, 690-6, 850 MM (WHITE) X X 11 14712 WASHER S.6, 553-6, 604 MM (ORANGE) X X 11 14713 WASHER S.6, 806-6, 731 MM (PURPLE) X X 11 14714 WASHER S.6, 807-6, 885 MM (PELOW) X X 11 14715 WASHER S.6, 807-6, 886 MM (YELLOW) X X 11 14716 WASHER S.6, 808-6, 731 MM (PURPLE) X <td></td> <td></td> <td></td> <td>×</td> <td></td> <td></td>				×		
9 19988	1				×	×
9 16134 YOKE BAR				×	, ,	,,
10					×	×
10				×	, ,	, ,
11 14274 WASHER S.6, 299-6, 350 MM (WHITE) X 11 14275 WASHER S.6, 426-6, 477 MM (GREEN) X 11 14276 WASHER S.6, 553-6, 604 MM (ORANGE) X 11 14277 WASHER S.6, 680-6, 731 MM (PURPLE) X 11 14278 WASHER S.6, 807-6, 858 MM (YELLOW) X 11 14279 WASHER S.6, 999-6, 350 MM (WHITE) X 11 14711 WASHER S.6, 299-6, 350 MM (WHITE) X 11 14712 WASHER S.6, 529-6, 030 MM (WHITE) X 11 14713 WASHER S.6, 553-6, 604 MM (ORANGE) X 11 14714 WASHER S.6, 607-6, 858 MM (PURPLE) X 11 14715 WASHER S.6, 807-6, 858 MM (YELLOW) X 11 14716 WASHER S.6, 934-6, 985 MM (BLACK) X 12 14273 SPACER X 12 14749 SPACER X 13 14289 SNAP RING X 14 19182 GEAR M/S X 15 14750 SNAP RING X X 16					×	×
11 14275 WASHER S.6, 426-6, 477 MM (GREEN) X 11 14276 WASHER S.6, 553-6, 604 MM (ORANGE) X 11 14277 WASHER S.6, 680-6, 731 MM (PURPLE) X 11 14278 WASHER S.6, 807-6, 858 MM (YELLOW) X 11 14279 WASHER S.6, 934-6, 985 MM (BLACK) X 11 14711 WASHER S.6, 299-6, 350 MM (WHITE) X X 11 14712 WASHER S.6, 299-6, 350 MM (WHITE) X X 11 14712 WASHER S.6, 299-6, 350 MM (ORANGE) X X 11 14713 WASHER S.6, 680-6, 731 MM (PURPLE) X X 11 14714 WASHER S.6, 880-6, 731 MM (PURPLE) X X 11 14715 WASHER S.6, 807-6, 858 MM (YELLOW) X X 11 14716 WASHER S.6, 934-6, 985 MM (BLACK) X X 12 14273 SPACER X X 13 14289 SNAP RING X X 14 19182 GEAR M/S X X 15 14750 SNAP RING				×	, ,	, ,
11 14276 WASHER S.6, 553-6, 604 MM (ORANGE) X 11 14277 WASHER S.6, 680-6, 731 MM (PURPLE) X 11 14278 WASHER S.6, 807-6, 858 MM (YELLOW) X 11 14279 WASHER S.6, 934-6, 985 MM (BLACK) X 11 14711 WASHER S.6, 299-6, 350 MM (WHITE) X X 11 14712 WASHER S.6, 426-6, 477 MM (GREEN) X X 11 14713 WASHER S.6, 553-6, 604 MM (ORANGE) X X 11 14714 WASHER S.6, 680-6, 731 MM (PURPLE) X X 11 14715 WASHER S.6, 807-6, 858 MM (YELLOW) X X 11 14716 WASHER S.6, 934-6, 985 MM (BLACK) X X 12 14273 SPACER X X 12 14749 SPACER X X 13 14289 SNAP RING X X 14 21923 GEAR M/S X X 14 21023 GEAR M/S X X 16 19612 GEAR M/S X X	1		,			
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11 14278 WASHER S.6, 807-6, 858 MM (YELLOW) X 11 14279 WASHER S.6, 934-6, 985 MM (BLACK) X 11 14711 WASHER S.6, 299-6, 350 MM (WHITE) X X 11 14712 WASHER S.6, 299-6, 350 MM (WHITE) X X 11 14712 WASHER S.6, 426-6, 477 MM (GREEN) X X 11 14713 WASHER S.6, 553-6, 604 MM (ORANGE) X X 11 14714 WASHER S.6, 600-6, 731 MM (PURPLE) X X 11 14715 WASHER S.6, 807-6, 858 MM (YELLOW) X X 11 14716 WASHER S.6, 934-6, 985 MM (BLACK) X X 12 14273 SPACER X X 12 14749 SPACER X X 13 14289 SNAP RING X X 14 21023 GEAR M/S X X 14 21023 GEAR M/S X X 16 19612 GEAR M/S X X 16 19622 GEAR M/S X X </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
11 14279 WASHER S.6, 934-6, 985 MM (BLACK) X 11 14711 WASHER S.6, 299-6, 350 MM (WHITE) X X 11 14712 WASHER S.6, 426-6, 477 MM (GREEN) X X 11 14713 WASHER S.6, 553-6, 604 MM (ORANGE) X X 11 14714 WASHER S.6, 680-6, 731 MM (PURPLE) X X 11 14715 WASHER S.6, 807-6, 858 MM (YELLOW) X X 11 14716 WASHER S.6, 934-6, 985 MM (BLACK) X X 12 14273 SPACER X X 12 14749 SPACER X X 13 14289 SNAP RING X X 13 14750 SNAP RING X X 14 21023 GEAR M/S 52T X X 15 14750 SNAP RING X X 16 19612 GEAR M/S X X 16 19622 GEAR M/S 2ND SPEED 50T X X 17 14749 SPACER X X						
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11 14713 WASHER S.6, 553-6, 604 MM (ORANGE) X X 11 14714 WASHER S.6, 680-6, 731 MM (PURPLE) X X 11 14715 WASHER S.6, 807-6, 858 MM (YELLOW) X X 11 14716 WASHER S.6, 934-6, 985 MM (BLACK) X X 12 14273 SPACER X X 12 14749 SPACER X X 13 14289 SNAP RING X X 13 14750 SNAP RING X X 14 21023 GEAR M/S X X 15 14750 SNAP RING X X 16 19612 GEAR M/S X X 16 19612 GEAR M/S X X 17 14749 SPACER X X X 18 14711 WASHER S.6, 299-6, 350 MM X X X 19 14709 SLIDING CLUTCH X X X	1					
11 14714 WASHER S.6, 680-6, 731 MM (PURPLE) X X 11 14715 WASHER S.6, 807-6, 858 MM (YELLOW) X X 11 14716 WASHER S.6, 934-6, 985 MM (BLACK) X X 12 14273 SPACER X X 12 14749 SPACER X X 13 14289 SNAP RING X X 13 14750 SNAP RING X X 14 21023 GEAR M/S 52T X X 15 14750 SNAP RING X X 16 19612 GEAR M/S X X 16 19612 GEAR M/S 2ND SPEED 50T X X 17 14749 SPACER X X X 18 14711 WASHER S.6, 299-6, 350 MM X X X 19 14709 SLIDING CLUTCH X X X						
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11 14716 WASHER S.6, 934-6, 985 MM (BLACK) X X 12 14273 SPACER X X 12 14749 SPACER X X 13 14289 SNAP RING X X 13 14750 SNAP RING X X 14 21023 GEAR M/S 52T X X 15 14750 SNAP RING X X 16 19612 GEAR M/S X 16 19622 GEAR M/S 2ND SPEED 50T X X 17 14749 SPACER X X 18 14711 WASHER S.6, 299-6, 350 MM X 19 14709 SLIDING CLUTCH X						
12 14273 SPACER X X 12 14749 SPACER X X 13 14289 SNAP RING X X 13 14750 SNAP RING X X 14 21023 GEAR M/S 52T X X 15 14750 SNAP RING X X 16 19612 GEAR M/S X 16 19622 GEAR M/S 2ND SPEED 50T X X 17 14749 SPACER X X 18 14711 WASHER S.6, 299-6, 350 MM X 19 14709 SLIDING CLUTCH X						
12 14749 SPACER X X 13 14289 SNAP RING X X 13 14750 SNAP RING X X 14 19182 GEAR M/S X X 14 21023 GEAR M/S 52T X X 15 14750 SNAP RING X X 16 19612 GEAR M/S X X 16 19622 GEAR M/S 2ND SPEED 50T X X 17 14749 SPACER X X 18 14711 WASHER S.6, 299-6, 350 MM X 19 14709 SLIDING CLUTCH X				×		
13 14289 SNAP RING X 13 14750 SNAP RING X X 14 19182 GEAR M/S X X 14 21023 GEAR M/S 52T X X 15 14750 SNAP RING X X 16 19612 GEAR M/S X 16 19622 GEAR M/S 2ND SPEED 50T X X 17 14749 SPACER X X X 18 14711 WASHER S.6, 299-6, 350 MM X X X 19 14709 SLIDING CLUTCH X X X	1				×	×
13 14750 SNAP RING X X 14 19182 GEAR M/S X X 14 21023 GEAR M/S 52T X X 15 14750 SNAP RING X X 16 19612 GEAR M/S X 16 19622 GEAR M/S 2ND SPEED 50T X X 17 14749 SPACER X X 18 14711 WASHER S.6, 299-6, 350 MM X 19 14709 SLIDING CLUTCH X				×	. ,	. ,
14 19182 GEAR M/S X X 14 21023 GEAR M/S 52T X X 15 14750 SNAP RING X X 16 19612 GEAR M/S X 16 19622 GEAR M/S 2ND SPEED 50T X X 17 14749 SPACER X X 18 14711 WASHER S.6, 299-6, 350 MM X 19 14709 SLIDING CLUTCH X					×	×
14 21023 GEAR M/S 52T X X 15 14750 SNAP RING X X 16 19612 GEAR M/S X 16 19622 GEAR M/S 2ND SPEED 50T X X 17 14749 SPACER X X X 18 14711 WASHER S.6, 299-6, 350 MM X X I 19 14709 SLIDING CLUTCH X X I	1			×	. ,	
15 14750 SNAP RING X X X 16 19612 GEAR M/S X X 16 19622 GEAR M/S 2ND SPEED 50T X X 17 14749 SPACER X X 18 14711 WASHER S.6, 299-6, 350 MM X 19 14709 SLIDING CLUTCH X					×	×
16 19612 GEAR M/S X 16 19622 GEAR M/S 2ND SPEED 50T X X 17 14749 SPACER X X X 18 14711 WASHER S.6, 299-6, 350 MM X X 19 14709 SLIDING CLUTCH X				×		
16 19622 GEAR M/S 2ND SPEED 50T X X 17 14749 SPACER X X 18 14711 WASHER S.6, 299-6, 350 MM X 19 14709 SLIDING CLUTCH X						
17 14749 SPACER X X X 18 14711 WASHER S.6, 299-6, 350 MM X 19 14709 SLIDING CLUTCH X					×	×
18 14711 WASHER S.6, 299-6, 350 MM X 19 14709 SLIDING CLUTCH X				×		
19 14709 SLIDING CLUTCH X						
	1		·			
	19	16118	SLIDING CLUTCH		×	×

FULLER® 7 SPEED / 8 SPEED (Cont'd)

FIG.	PART#	DESCRIPTION	RTO-11607L SERIES	RT-11608 SERIES	14608 SERIES
20	14711	WASHER S.6, 299-6, 350 MM (WHITE)	×	×	×
20	14712	WASHER S.6, 426-6, 477 MM (GREEN)	×	×	×
20	14713	WASHER S.6, 553-6, 604 MM (ORANGE)	×	×	×
20	14714	WASHER S.6, 680-6, 731 MM (PURPLE)	×	×	×
20	14715	WASHER S.6, 807-6, 858 MM (YELLOW)	×	×	×
20	14716	WASHER S.6, 934-6, 985 MM (BLACK)	×	×	×
21	16135	SHIFT YOKE 2ND	×	×	×
22	X-14-1200	BALL	×	×	×
23	1634	PIN	×	×	×
24	19987	YOKE BAR	×		
24	16133	YOKE BAR		×	×
25	19177	GEAR M/S	×		
25	21024	GEAR M/S 1ST SPEED 60T		×	×
26	19082	GEAR M/S	×		
27	16288	STOP MAINSHAFT GEAR		×	×
28	14709	SLIDING CLUTCH	×		
28	16118	SLIDING CLUTCH		×	×
29	19809	REVERSE YOKE	×		
29	16131	REVERSE YOKE		×	×
30	19986	YOKE BAR	×		
30	16132	YOKE BAR		×	×
31	19790	PLUG	×		
32	19791	SPRING	×		
_33	19838	SPRING	×		
34	19792	RETAINER	×		
35	19793	SNAP RING	×		
36	10019	PIN		×	×
37	6392	SPRING		×	×
38	8968	PLUG		×	×
39	19313	GEAR M/S	×		
39	16949	GEAR M/S 46T		×	×
40	S-1411	MAIN SHAFT ASSY	×		
40	S-1341	MAIN SHAFT ASSY 17T		×	×
41	A-3456	KEY & PIN ASSY	×		
42	62511	PIN	×		
42	62504	PIN 3X16		×	×
43	19314	KEY	×		
43	17109	KEY		×	×
45	15253	SNAP RING	×		
46	1309L	BEARING	×		
47	20085	SNAP RING	×		
47	19198	SNAP RING		×	×

FULLER® 7 SPEED / 8 SPEED (Cont'd)

			RTO-11607L		14608
FIG.	PART#	DESCRIPTION	SERIES	SERIES	SERIES
48	X-7-1005	BOLT 5/8"		×	×
49	19548	LOCKING DISK		×	
50	62511	PIN		×	×
51	1309L	BEARING		×	
52	19548	LOCKING DISK		×	×
_53	MS1309GEXR	BEARING		×	
53	207L	BEARING			×
54	20133	GEAR M/S	×		
54	21262	GEAR C/S 73T		×	×
55	14307	GEAR C/S LH (LEFT)	×		
55	14886	GEAR C/S LH (RIGHT)	×		
_55	15953	GEAR C/S PTO 47T, LH PTO (LEFT)		×	×
55	20840	GEAR C/S PTO 45T, RH PTO (RIGHT)		×	×
56	19181	GEAR C/S	×		
56	21018	GEAR C/S 66T		×	×
57	19613	GEAR C/S	×		
57	21264	GEAR C/S 46T		×	×
58	19178	GEAR C/S	×		
58	21025	GEAR C/S 1ST 39T		×	×
59	20134	COUNTERSHAFT	×		
60	16664	KEY	×		
60	19258	KEY		×	×
61	62511	PIN	×		
62	19197	SPACER		×	×
63	19550	COUNTERSHAFT		×	×
64	MU1308TV	BEARING	×	×	×
65	14317	SNAP RING	×	×	×
66	X-1-1008	NUT	×	×	×
67	14283	WASHER	×	×	×
68	14282	WASHER - (OLD)	×	×	×
68	4302982	WASHER - (NEW)	×	×	×
69	FWA1830	BEARING	×	×	×
70	16757	REVERSE GEAR 27T	×		
70	16953	REVERSE GEAR 29T		×	×
71	16403	WASHER	×		
71	19288	WASHER		×	×
72	16405	REVERSE GEAR PIN	×	×	×
73	16763	SNAP RING	×	×	×
74	16628	SNAP RING	×	×	×
75	118L	BEARING	×	×	×
76	16138	RETAINER RING	×	×	×
78	17453	RETAINER RING	×	×	×
			, ,	, ,	, ,

FULLER® 7 SPEED / 8 SPEED (Cont'd)

			RTO-11607L	RT-11608	14608
FIG.	PART#	DESCRIPTION	SERIES	SERIES	SERIES
79	K-1787	AUX. DRIVE GEAR KIT 40T	×	×	×
81	14897	SPRING	×	×	×
82	A-4938	SYNCHRONIZER RING	×	×	×
83	16759	SLIDING CLUTCH - (OLD)	×	×	×
83	20323	SLIDING CLUTCH - (NEW)	×	×	×
84	A-4416	SYNCHRONIZER RING - (OLD)	×	×	×
84	A-4937	SYNCHRONIZER RING - (NEW)	×	×	×
85	16775	SHIFT YOKE	×	×	×
87	14347	GASKET	×	×	×
88	16778	CYLINDER	×	×	×
89	14765	O-RING	×	×	×
90	19652	YOKE BAR	×		×
90	16993	YOKE BAR		×	
92	14341	PISTON	×	×	×
93	14345	O-RING	×	×	×
94	14344	O-RING	×	×	×
95	14349	GASKET	×	×	×
96	X-1-1010	NUT	×	×	×
97	19690	CYLINDER COVER	×	×	×
98	19202	OUTPUT SHAFT	×		×
98	19281	OUTPUT SHAFT 18T		×	
99	14332	WASHER		×	
100	19203	SPACER	×		×
100	14331	SPACER		×	
101	19277	GEAR 42T	×		
101	19665	GEAR 48T		×	
101	19667	GEAR 48T			×
102	14327	SNAP RING		×	
103	16772	WASHER	×		×
103	19466	WASHER		×	
104	16337	WASHER S.4, 76 MM	×		×
105	22254	NUT	×	×	×
106	MR1307EL	BEARING D.80X35X21	×	×	×
107	A-4659	COUNTERSHAFT ASSY	×		
107	A-4727	COUNTERSHAFT ASSY		×	
107	A-4728	COUNTERSHAFT ASSY			×
108	1311L	BEARING	×		
108	1310L	BEARING		×	×
109	11364	SNAP RING	×		×
109	16723	SNAP RING		×	
110	14335	GASKET	×	×	×
111	S-1347	COVER	×		×
					_ ^
111	19469	COVER	I	×	l

FULLER® 7 SPEED / 8 SPEED (Cont'd)

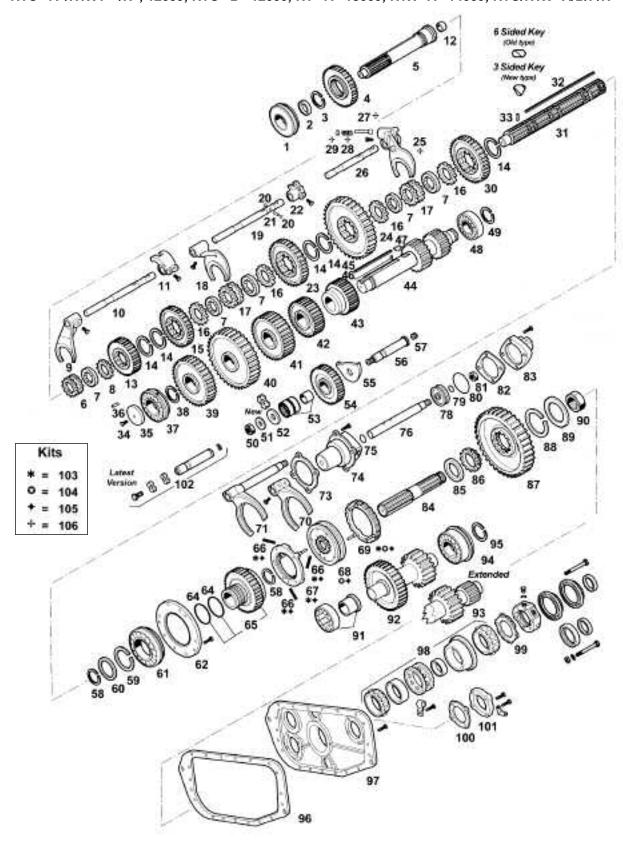
112	A2892	BEARING	×		×
112	A3071	BEARING		×	
113	15532	GASKET	×	×	×
114	17386	GASKET	×		
114	17097	GASKET		×	
114	16784	GASKET			×
115	17252	COVER	×		
115	16724	COVER		×	
115	16770	COVER			×
116	20014	SHIFTING BLOCK	×		
116	14658	SHIFTING BLOCK		×	×
117	5202	PLUG	×	×	×
118	12817	YOKE-CLUTCH RELEASE	×	×	×
119	14494	PEDAL SHAFT	×	×	×
120	1983	PEDAL SHAFT	×	×	×
120	1984	PEDAL SHAFT	×	×	×
122	K-1945	SYNCHRONIZER KIT - (OLD)	×	×	×
122	K-1946	SYNCHRONIZER KIT - (NEW)	×	×	×
123	T20099	SYNCHRO CLUTCH ASSY - (NEW)	×	×	×
124	K-1947	SYNCHRO KIT W/SLIDING CLUTCH (OLD)	×	×	×
124	K-1948	SYNCHRO KIT W/SLIDING CLUTCH (NEW)	×	×	×
125	S-1219	YOKE ASSY		×	×

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FULLER® 9 SPEED

RT8608L, RT"A"-11609, RTO "A"-11609, RTO "B"-11609, RTX "P/R"-11609, RT "A"-12609, RTO "A"/RTX P "/R", 12609, RTO "B"-12609, RT "A"-13609, RTX "A"-14609, RTO/RTX "A/B/P/R"-14609



FULLER® 9 SPEED

S

				AT"A". TE	80	% .	PTX 'P/R",	.77609	,S	5609	5609	§ 3	É,	A70 (A/B), 17.
			, %0	ا 14.5	, , , ,			4,72	, <u>,</u>		,, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	**************************************	,	, *** *********************************
FIG.	PART#	DESCRIPTION	A7.86	AT.	A70	A70	AIX	A7.	770	A70	A7.	X X	A7	A70
1	212SLV	BEARING	×	×	×	×	×	×	×	×	×	×	×	X
2	16463	SPACER	×	×	×	×	×	×	×	×	×	×	×	×
3	14750	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
4	21026	GEAR MAIN DRIVE	×											
4	20458	GEAR MAIN DRIVE 48T		×				×			×		×	
4	21021	GEAR MAIN DRIVE 58T			×									
4	21019	GEAR MAIN DRIVE 52T				×	×							
4	21021	GEAR MAIN DRIVE 58T							×					
4	22028	GEAR MAIN DRIVE 58T							×					
4	21019	GEAR MAIN DRIVE 52T								×				
4	22959	GEAR MAIN DRIVE								×				
4	22028	GEAR MAIN DRIVE 58T										×		
4	22961	GEAR MAIN DRIVE 52T										×		
4	21021	GEAR MAIN DRIVE 58T												×
4	22028	GEAR MAIN DRIVE 58T												×
4	21019	GEAR MAIN DRIVE 52T												×
4	22961	GEAR MAIN DRIVE 52T												×
_5	INPUT SH	IAFTS (SEE PGS. 320-322)												
6	16118	SLIDING CLUTCH	×	×	×	×	×	×			×		×	
6	16118	SLIDING CLUTCH							×	×				×
6	22026	SLIDING CLUTCH							×	×				×
6	22026	SLIDING CLUTCH										×		
7	14711	WASHER S.6, 299-6,	×	×	×	×	×	×	×	×	×	×	×	×
		350 MM (WHITE-OLD)												
7	14712	WASHER S.6, 426-6	×	×	×	×	×	×	×	×	×	×	×	×
		477 MM (GREEN-OLD)												
7	14713	WASHER S.6, 553-6,	×	×	×	×	×	×	×	×	×	×	×	×
		604 MM (ORANGE-OLD)												
7	14714	WASHER S.6, 680-6,	×	×	×	×	×	×	×	×	×	×	×	×
		731 MM (PURPLE-OLD)												
7	14715	WASHER S.6, 807-6,	×	×	×	×	×	×	×	×	×	×	×	×
		858 MM (YELLOW-OLD)												
7	14716	WASHER S.6, 934-6,	×	×	×	×	×	×	×	×	×	×	×	×
		985 MM (BLACK-OLD)												
7	4300830	WASHER (BLUE-NEW)							×		×	×	×	×
7	4300382	WASHER (WHITE-NEW)							×		×	×	×	×
7	4300383	WASHER (GREEN-NEW)							×		×	×	×	×

				SERIES	, 00	609,	609,	609/1-	609	5609	5609	600		PTO "A/B", T
			,809 ₈	A 1 1 1 1 1 1 1 1 1 1	, , , ,	, , , , , , , , , , , , , , , , , , ,		, , , , , , , , , , , , , , , , , , ,	کخ کم	, '8' '8' '8'	, 'A' 'A'', 'S''	* * * * * * * * * * * * * * * * * * *	, 4 , 4 , 1	
FIG.	PART#	DESCRIPTION	R)	Æ	Æ	Æ	Æ	Æ	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Æ	Æ	æ	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Æ .
7	4300384	WASHER (ORANGE-NEW)							×		×	×	×	×
7	4300385	WASHER (PURPLE-NEW)							×		×	×	×	×
7	4300386	WASHER (YELLOW-NEW)							×		×	×	×	×
7	4300387	WASHER (BLACK-NEW)							×		×	×	×	×
8	14749	SPACER	×	×	×	×	×	×			×		×	
8	14749	SPACER							×	×				×
8	22032	SPACER							×	×				×
8	22032	SPACER										×		
9	16136	SHIFT YOKE (RTMODELS)	×	×	×	×		×	×	×	×		×	×
9	20450	SHIFT YOKE (RTX MODELS)					×		×			×		×
10	16134	YOKE BAR (RT MODELS)	×	×	×	×		×	×	×	×		×	×
10	18928	YOKE BAR (RTX MODELS)					×		×			×		×
11	14659	SHIFTING BLOCK	×	×	×	×		×	×	×	×		×	×
		(RT MODELS)												
11	19063	SHIFTING BLOCK					×		×			×		×
		(RTX MODELS)												
12	16566	BUSHING	×	×	×	×	×	×	×	×	×	×	×	×
13	21023	GEAR M/S 52T	×											
13	20391	GEAR M/S 3RD 58T		×				×			×		×	
13	19632	GEAR M/S 48T			×									
13	21261	GEAR M/S 42T				×								
13	21496	GEAR M/S 46T					×							
13	22784	GEAR M/S					×							
13	19632	GEAR M/S 48T							×					
13	22027	GEAR M/S 48T							×					
13	21496	GEAR M/S 46T							×					
13	22962	GEAR M/S							×					
13	22743	GEAR M/S							×					
13	23014	GEAR M/S							×					
13	21261	GEAR M/S 42T								×				
13	23102	GEAR M/S 42T								×				
13	22031	GEAR M/S 48T										×		
13	23102	GEAR M/S 42T										×		
13	22963	GEAR M/S										×		
13	23018	GEAR M/S										×		
13	19632	GEAR M/S 48T												×

			(SER!	§ .	<i>609</i>	%	.776.	န္	2609		80 6		800 .
			% 0%		, X				م م		, ' ' ه د/خ	, * <u>4</u>		, 'A
FIG.	PART#	DESCRIPTION	A7.86	AT	A70	A70	ATX	AT.	A70	A70	A7 is	A A	A7	P70 "4/8", 1,
13	22031	GEAR M/S 48T												×
13	21261	GEAR M/S 42T												×
13	4300190	GEAR M/S 42T												×
13	21496	GEAR M/S 46T												×
13	22963	GEAR M/S												×
13	23018	GEAR M/S												×
14	14750	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
15	19622	GEAR M/S 2ND SPD 50T	×											
15	20390	GEAR M/S 2ND 56T		×	×			×			×		×	
15	19622	GEAR M/S 2ND SPD 50T				×				×				
15	21498	GEAR M/S					×							
15	20390	GEAR M/S 2ND 56T "A"							×					
15	21498	GEAR M/S "P/R"							×					
15	20390	GEAR M/S 2ND 56T "A"										×		×
15	19622	GEAR M/S 2ND SPD 50T										×		×
		"B"												
15	21498	GEAR M/S "P/R"										×		×
16	14749	SPACER	×	×	×	×	×	×	×	×	×	×	×	×
17	16118	SLIDING CLUTCH	×	×	×	×	×	×	×	×	×	×	×	×
18	16135	SHIFT YOKE 2ND	×	×	×	×		×	×	×	×		×	×
		RT MODELS												
18	18922	SHIFT YOKE					×		×			×		×
		RTX MODELS												
19	16133	YOKE BAR	×	×	×	×		×	×	×	×		×	×
		RT MODELS												
19	18927	YOKE BAR					×		×			×		×
		RTX MODELS												
20	X-14-1200	BALL	×	×	×	×	×	×	×	×	×	×	×	×
21	1634	PIN	×	×	×	×	×	×	×	×	×	×	×	×
22	14658	SHIFTING BLOCK	×	×	×	×	×	×	×	×	×	×	×	×
23	21024	GEAR M/S 1ST SPD 60T	×			×				×				
23	20389	GEAR M/S 1ST SPD 60T		×	×			×			×		×	
23	21500	GEAR M/S					×							
23	22778	GEAR M/S 1ST SPD					×							
23	20389	GEAR M/S 1ST 60T "A"							×					
23	21500	GEAR M/S "R/P"							×					
23	20389	GEAR M/S 1ST 60T "A"										×		

				SERIES	<u></u>	609	609	5094	609	5609	5609	တ္ခ်		P70 "4/8"
			,8098,	4.7	, , , , , , , , , , , , , , , , , , ,	, , , , , , , , , , , , , , , , , , ,		چ چ	, , ,	, , , , , , , , , , , , , , , , , , ,	, , , , , , , , , , , , , , , , , , ,		, 'A	, , , ,
FIG.	PART#	DESCRIPTION	18	Æ	& _	4	18	4	A	187	4	12/	187	₩.
23	21024	GEAR M/S 1ST 60T "B"										×		
23	22774	GEAR M/S "P/R"										×		
23	20389	GEAR M/S 1ST 60T "A"												×
23	21024	GEAR M/S 1ST 60T "B"												×
23	22774	GEAR M/S "P/R"												×
24	16754	GEAR M/S LOW 44T	×	×	×	×		×	×	×	×		×	
24	16754	GEAR M/S LOW 44T					×							
24	22780	GEAR M/S LOW					×							
24	16754	GEAR M/S LOW 44T "A/B"										×		
24	22776	GEAR M/S "P/R"										×		
24	16754	GEAR M/S LOW 44T "A/B"												×
24	22776	GEAR M/S "P/R"												×
25	16131	REVERSE YOKE	×	×	×	×	×	×	×	×	×	×	×	×
26	16132	YOKE BAR - RT MODELS	×	×	×	×		×	×	×	×		×	×
26	18926	YOKE BAR - RTX MODELS					×		×			×		×
27	10019	PIN	×	×	×	×	×	×	×	×	×	×	×	×
28	6392	SPRING	×	×	×	×	×	×	×	×	×	×	×	×
29	8968	PLUG	×	×	×	×	×	×	×	×	×	×	×	×
30	16756	REVERSE GEAR M/S 46T	×	×	×	×	×	×	×	×	×	×	×	×
31	S-1341	MAIN SHAFT ASSY 17T	×	×	×	×	×	×	×	×				
31	S-2120	MAIN SHAFT ASSY 17T									×	×	×	×
32	17109	KEY - (OLD)	×	×	×	×	×	×	×	×	×	×	×	×
32	4300120	KEY - (NEW)							×		×	×	×	×
33	62504	PIN 3X16	×	×	×	×	×	×	×	×	×	×	×	×
34	X-7-1005	BOLT	×	×	×	×	×	×	×	×	×	×	×	×
35	19668	LOCKING DISK	×	×		×								
35	19548	LOCKING DISK			×	×	×		×	×	×	×	×	×
36	62511	PIN	×	×	×	×	×	×	×	×	×	×	×	×
37		XR BEARING	×		×	×	×		×	×	×	×	×	×
37	1309L	BEARING		×				×						
38	19198	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
39	21262	GEAR C/S 73T	×											
39	20459	GEAR C/S 69T		×				×			×		×	
39	21020	GEAR C/S 62T			×				×					
39	21018	GEAR C/S 66T				×	×			×				

				ERIES	8	605	609	A7 "A" 17609	%	609	6092	S ,	Ř,	, S
			200,	ار در در د	, , , , , , , , , , , , , , , , , , ,				,5 ,5 ,5	, , ,	,, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	, '4 , '4		
FIG.	PART#	DESCRIPTION	7,6	Ę,	A70	470	X T	7	370	870	<i>t</i> .	XX &	4	470
39	21020	GEAR C/S 62T "A/P/R"		Ì	Ė		Ì				<u> </u>	×		
39	21018	GEAR C/S 66T "B"										×		
39	21020	GEAR C/S 62T "A/P/R"												×
39	21018	GEAR C/S 66T "B"												×
40	15953	GEAR C/S PTO 47T LH	×	×	×	×	×	×	×	×	×	×	×	×
		PTO (LEFT)												
40	20840	GEAR C/S PTO 45T RH	×	×	×	×	×	×	×	×	×	×	×	×
		PTO (RIGHT)												
41	21018	GEAR C/S 66T	×											
41	21020	GEAR C/S 62T		×				×			×		×	
41	20459	GEAR C/S 69T			×									
41	21262	GEAR C/S 73T				×				×				
41	21497	GEAR C/S 59T "P"					×							
41	22785	GEAR C/S "R"					×							
41	20459	GEAR C/S 69T "A"												
41	21497	GEAR C/S 59T "P"							×					
41	22744	GEAR C/S "R"							×					
41	20459	GEAR C/S 69T "A"										×		
41	21262	GEAR C/S 73T "B"										×		
41	21497	GEAR C/S 59T "P"										×		
41	22744	GEAR C/S "R"										×		
41	20459	GEAR C/S 69T "A"												×
41	4300191	GEAR C/S 73T "B"												×
41	21497	GEAR C/S 59T "P"												×
41	22744	GEAR C/S "R"												×
42	21264	GEAR C/S 46T	×			×	×			×				
42	20482	GEAR C/S 2ND 44T		×	×			×			×		×	
42	20482	GEAR C/S 2ND 44T "A"							×					
42	21499	GEAR C/S 41T "P/R"							×					
42	20482	GEAR C/S 2ND 44T "A"										×		
42	21264	GEAR C/S 46T "B"										×		
42	21499	GEAR C/S 41T "P/R"										×		
42	20482	GEAR C/S 2ND 44T "A"												×
42	21264	GEAR C/S 46T "B"												×
42	21499	GEAR C/S 41T "P/R"												×
]		

S

				SERIES	6 0	,609	609	,17609	609	5000	5609	00	, W.	A70 '48",
			,809,	, A	ر گ	, , , , , , , , , , , , , , , , , , ,		, Ž	, , , , , , , , , , , , , , , , , , ,		ک ^ہ ''	.'. S. '4	, , ,	ž 'Š
FIG.	PART#	DESCRIPTION	1 A	T.	A70	A7C	A.	A	A70	A7C	A	ATA	A	A7C
43	21025	GEAR C/S 1ST 39T	×			×				×	1			
43	20471	GEAR C/S 1ST 35T		×	×			×			l _×		×	
43	21501	GEAR C/S					×							
43	22779	GEAR C/S					×							
43	20471	GEAR C/S 1ST 35T "A"							×					
43	21501	GEAR C/S "P/R"							×					
43	20471	GEAR C/S 1ST 35T "A"										×		
43	21025	GEAR C/S 1ST 39T "B"										×		
43	22775	GEAR C/S "P/R"										×		
43	20471	GEAR C/S 1ST 35T "A"												×
43	21025	GEAR C/S 1ST 39T "B"												×
43	22775	GEAR C/S "P/R"												×
44	19549	COUNTERSHAFT 17T	×	×	×	×		×	×	×	×		×	
44	K-2934	COUNTERSHAFT KIT	×	×	×	×		×	×	×	×		×	
44	19549	COUNTERSHAFT 17T					×							
44	K-2934	COUNTERSHAFT KIT					×							
44	22777	COUNTERSHAFT					×							
44	K-2953	COUNTERSHAFT KIT					×							
44	19549	COUNTERSHAFT 17T "A/B"										×		
44	K-2934	COUNTERSHAFT KIT										×		
44	22777	COUNTERSHAFT 'P/R"										×		
44	K-2953	COUNTERSHAFT KIT										×		
		W/KEYS P/R												
44	19549	COUNTERSHAFT 17T "A/B"												×
44	K-2934	COUNTERSHAFT KIT												×
		W/KEYS A/B												
44	22777	COUNTERSHAFT "P/R"												×
44	K-2953	COUNTERSHAFT KIT												×
		W/KEYS P/R												
45	19673	KEY	×	×	×	×	×	×	×	×	×	×	×	×
46	62511	PIN	×	×	×	×	×	×	×	×	×	×	×	×
47	X-6-3	KEY	×	×	×	×	×	×	×	×	×	×	×	×
48	MU1308TV	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
49	14317	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
50	X-1-1008	NUT	×	×	×	×	×	×	×	×	×	×	×	×
51	14283	WASHER	×	×	×	×	×	×	×	×	×	×	×	×

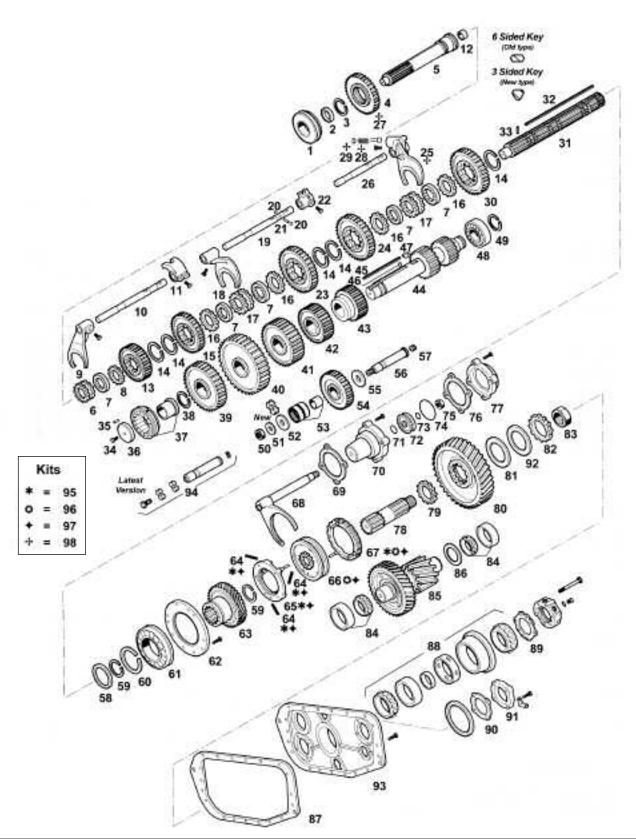
				SERIES	609	,7609	1,609	.,17609	5609	72609	7,2609	909	1/P/P.;	A70 "4609
FIG.	PART#	DESCRIPTION	AT.8600.	AT'A"	A70,4	A70'B.,	, XIA	A7 (*).	A70 6.9.	A70 '8', '8'	R7 "A"	ATA "A	AT "A".	, OTA
52	14282	WASHER - (OLD)	×	×	×	×	×	×	×	×	×	×	×	×
52	4302982	WASHER - (NEW)	×	×	×	×	×	×	×	×	×	×	×	×
53	FWA1830	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
54	16757	REVERSE GEAR 27T	×	×	×	×	×	×	×	×	×	×	×	×
55	16403	WASHER	×	×	×	×	×	×	×	×	×	×	×	×
56	16405	REVERSE GEAR PIN	×	×	×	×	×	×	×	×	×	×	×	×
57	5202	PLUG	×	×	×	×	×	×	×	×	×	×	×	×
58	16763	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
59	16628	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
60	21320	SNAP RING RETAINER									×	×	×	×
61	118L	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
62	16138	RETAINER RING	×	×	×	×	×	×	×	×	×	×	×	×
64	17453	RETAINER RING	×	×	×	×	×	×	×	×	×	×	×	×
65	K-1787	AUX. DRIVE GEAR KIT 40T		×	×			×						
65	K-1786	AUX. DRIVE GEAR KIT 42T							×					
65	K-1786	AUX. DRIVE GEAR KIT							×					
		42T "A"												
66	14897	SPRING	×	×	×	×	×	×	×	×	×	×	×	×
67	A-4938	SYNCHRONIZER RING	×	×	×	×	×	×	×	×	×	×	×	×
68	16759	SLIDING CLUTCH - (OLD)	×	×	×	×	×	×	×	×	×	×	×	×
68	20323	SLIDING CLUTCH - (NEW)	×	×	×	×	×	×	×	×	×	×	×	×
69	A-4416	SYNCHRONIZER RING -	×	×	×	×	×	×	×	×	×	×	×	×
		(OLD)												
69	A-4937	SYNCHRONIZER RING -	×	×	×	×	×	×	×	×	×	×	×	×
		(NEW)												
70	16775	SHIFT YOKE	×	×	×	×	×	×	×	×	×	×	×	×
70	22823	SHIFT YOKE	×	×	×	×	×	×	×	×	×	×	×	×
71	A-6162	SHIFT YOKE ASSY									×	×		
71	A-6160	SHIFT YOKE ASSY											×	$ \times $
73	14347	GASKET	×	×	×	×	×	×	×	×	×	×	×	$ \times $
74	16778	CYLINDER	×	×	×	×	×	×	×	×	×	×	×	×
75	14765	O-RING	×	×	×	×	×	×	×	×	×	×	×	\times
76	16993	YOKE BAR	×	×	×	×	×	×	×	×	×	×		
76	16773	YOKE BAR											×	$ \times $
78	14341	PISTON	×	×	×	×	×	×	×	×	×	×	×	×
					l	l	l		l		l	l	l	

				ERIES	જ	600	609	17609	SO,	609	609	SO,	, A.	A70 "4809
			é	S 786	1977:		, 11, s		,78	4,72	,;v .;v	, ⁷ 36	A A	. 4 8
FIG.	PART#	DESCRIPTION	ا بر برچور	¥.7.				,	₹		7.			
79	14345	O-RING	×	Ι×	Ι×	ı ×	ı ×	×	<u> </u>			×	×	×
80	14344	O-RING	×	×	×	×	×	×	×	×	×	×	×	$ $ \times $ $
81	X-1-1010	NUT	×	×	×	×	×	$ \times $	×	×	×	×	×	$ \times $
82	14349	GASKET	×	×	×	×	×	$\mid \times \mid$	×	×	×	×	×	$ \times $
83	19690	CYLINDER COVER	×	×	×	×	×	×	×	×	×	×	×	×
84	19281	OUTPUT SHAFT 18T	×	×	×	×	×							
84	20472	OUTPUT SHAFT						$ \times $	×	×	×	×		
84	19202	OUTPUT SHAFT											×	×
85	14332	WASHER	×	×	×	×	×	×	×	×	×	×		
86	14331	SPACER	×	×	×	×	×	×	×	×	×	×		
86	19203	SPACER											×	×
87	19665	GEAR 48T	×			×	×							
87	19165	GEAR 42T		×	×									
87	20475	GEAR 42T						×						
87	20475	GEAR 42T "A"							×					
87	20932	GEAR 48T "B/P/R"							×	×				
87	4300318	GEAR									×			
87	4300318	GEAR "A"										×		
87	4300325	GEAR "B/P/R"										×		
87	19277	GEAR 42T											×	
87	19277	GEAR 42T "A"												×
87	19667	GEAR 48T "B/P/R"												×
88	14327	SNAP RING	×	×	×	×	×	×	×	×	×	×		
89	19466	WASHER	×	×	×	×	×	×	×	×	×	×		
89	16772	WASHER											×	×
90	22254	NUT	×	×	×	×	×	×	×	×	×	×	×	×
91	MR1307EI	L BEARING D.80X35X21	×	×	×	×	×	×	×	×	×	×	×	×
92	A-4727	COUNTERSHAFT ASSY	×		×	×								
92	A-4722	COUNTERSHAFT ASSY		×	×									
92	A-4976	COUNTERSHAFT ASSY						×						
92	A-4976	COUNTERSHAFT ASSY"A"							×					
92	A-5051	COUNTERSHAFT ASSY							×	×				
		"B/P/R"												
92	A-5736	COUNTERSHAFT ASSY									×			
92	A-5736	COUNTERSHAFT ASSY"A"										×		
92	A-5735	COUNTERSHAFT ASSY										×		
		"B/P/R"												

S

				SERIL	g Og	609	609/	.,1760	609	'2609	72609	609	AT "A"	609
			,609,	A. 'Y.	, Å		, , , , , , , , , , , , , , , , , , ,	ہ ج کھ	,v	رِي رَقِ رَي رَقِي	, , ,	,	, 'A	, , , , , , , , , , , , , , , , , , ,
FIG.	PART#	DESCRIPTION	A.	A	A7C	A7C	ATA	A	A70	A7C	BY	ATA	BY	A7C
92	A-4723	COUNTERSHAFT ASSY											×	
92	A-4723	COUNTERSHAFT ASSY"A"												×
92	A-4728	COUNTERSHAFT ASSY												×
		"B/P/R"												
93	A-4799	COUNTERSHAFT ASSY	×			×	×							
93	A-4794	COUNTERSHAFT ASSY		×	×									
		51/15T												
93	A-4791	COUNTERSHAFT ASSY											×	
93	A-4791	COUNTERSHAFT ASSY"A"												×
94	1310L	BEARING	×	×	×	×	×	×	×	×				
94	1310SVL	BEARING									×	×		
94	1311L	BEARING											×	×
95	16723	SNAP RING	X	×	×	×	×	×	×	×	×	×		
95	11364	SNAP RING											×	×
96	14335	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
97	19469	COVER	×	×	×	×	×	×	×	×	×	×		
97	S-1347	COVER											×	×
98	A3071	BEARING	×	×	×	×	×	×	×	×	×	×		
98	A2892	BEARING											×	×
99	15532	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
100	17097	GASKET	×	×	×	×	×	×	×	×	×	×		
100	16784	GASKET											×	×
101	16724	COVER	×	×	×	×	×	×	×	×	×	×		
101	16770	COVER											×	×
102	K-3209	IDLER SHAFT REPL. KIT	×	×	×	×	×	×	×	×	×	×	×	×
103	K-1945	SYNCHRONIZER KIT-(OLD)	×	×	×	×	×	×	×	×	×	×	×	×
103	K-1946	SYNCHRONIZER KIT-(NEW)	×	×	×	×	×	×	×	×	×	×	×	×
104	T20099	SYNCHRO CLUTCH ASSY	×	×	×	×	×	×	×	×	×	×	×	×
		NEW												
105	K-1947	SYNCHRO KIT W/SLIDING	×	×	×	×	×	×	×	×	×	×	×	×
		CLUTCH (OLD)												
105	K-1948	SYNCHRO KIT W/SLIDING	×	×	×	×	×	×	×	×	×	×	×	×
		CLUTCH (NEW)												
106	S-1219	YOKE ASSY	×	×	×	×	×	×	×	×	×	×	×	×
				<u> </u>	<u> </u>	<u> </u>		l	L	<u> </u>	l	L	l	l .

RT "A-H"-11709, RTO/RTX "A"-11709, RTO/RTX "B"-11709, RTX "H"-11709, RT "A-H"-12709, RTO-RTX "A"-12709, RTO-RTX "B"-12709, RTX "H"-12709, RTX "H"-13709, RTX "H"-13709, RTX "H"-14709, RTO/RTX "A"-14709, RTO/RTX "B"-14709, RTX "H"-14709, RTX "B-H"-16709



			AT.A.K.	21709	ATOMIX''A".1708	H7.4-H.,	A70.87x	#TORTX'8"	1270g 7270g	ATX"H"X	1,370g HT: _{A-H:} ,	14709	ATO, 14", 14709 ATY, 1410	8079° 14709
FIG	. PART#	DESCRIPTION	47.4.4.	7. 7.8/0/87	7 0 1 X		470.AZ	97.0/P.T.	RF"H"13		47.4.4	A70/A7	970 970 977	A7X'B.
1	212SLV	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
2	16463	SPACER	×	×	×	×	×	×	×	×	×	×	×	×
3	14750	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
4	20458	GEAR MAIN DRIVE 48T	×			×			×		×			
4	22028	GEAR MAIN DRIVE 58T		×			×					×		
_ 4	22959	GEAR MAIN DRIVE			×			×						
4	22961	GEAR MAIN DRIVE 52T								×			×	
4	4300238	GEAR MAIN DRIVE 52T												×
5	INPUT SH	AFTS (SEE PGS. 320-322)												
6	16118	SLIDING CLUTCH	×			×			×		×			
6	22026	SLIDING CLUTCH		×	×		×	×		×		×	×	×
7	14711	WASHER S.6, 299-6, 350 MM (WHITE-OLD)	×	×	×	×	×	×	×	×	×	×	×	×
7	14712	WASHER S.6, 426-6, 477 MM (GREEN-OLD)	×	×	×	×	×	×	×	×	×	×	×	×
7	14713	WASHER S.6, 553-6, 604 MM (ORANGE-OLD)	×	×	×	×	×	×	×	×	×	×	×	×
7	14714	WASHER S.6, 680-6 731 MM (PURPLE-OLD)	×	×	×	×	×	×	×	×	×	×	×	×
7	14715	WASHER S.6, 807-6, 858 MM (YELLOW-OLD)	×	×	×	×	×	×	×	×	×	×	×	×
7	14716	WASHER S.6, 934-6, 985 MM (BLACK-OLD)	×	×	×	×	×	×	×	×	×	×	×	×
7	4300830	WASHER (BLUE-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
_ 7	4300382	WASHER (WHITE-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
7	4300383	WASHER (GREEN-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
7	4300384	WASHER (ORANGE-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
7	4300385	WASHER (PURPLE-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
7	4300386	WASHER (YELLOW-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
7	4300387	WASHER (BLACK-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
8	14749	SPACER	×			×			×		×			
8	22032	SPACER		×	×		×	×		×		×	×	×
9	16136	SHIFT YOKE (RT MODELS)	×	×	×	×	×	×	×		×	×	×	
9	20450	SHIFT YOKE(RTX MODELS)		×	×		×	×		×		×	×	×

				80%	PTO/PTX" B" 1709	2021,500,	ATO-ATX	PTO/PTX" B" 12709 PTX" H" B"	20,530	&	,ô	60/	#10/#17 "14709	A'H", 8", 14709 A'X", 8H", 5
			A7.,A-H.,	1; .	A XXXX	HT: 4-4".	5, 50.00 5 5	00/87X''8	AT"H" 12	90/5' ATX''H'',	1370g RT: 4-H::	¥		A "H", 18", 14 RTX"B.H",
FIG		DESCRIPTION	AZ	\\\\	44	4	- & _	44	<u> </u>	14	- Æ	- Æ	44	_ \
10	16134	YOKE BAR (RT MODELS)	×	×	×	×	×	×	×		×	×	×	
10	18928	YOKE BAR (RTX MODELS)		×	×		×	×		×		×	×	×
11	14659	SHIFTING BLOCK (RT MODELS)	×	×	×	×	×	×	×		×	×	×	
11	19063	SHIFTING BLOCK (RTX MODELS)		×	×		×	×		×		×	×	×
12	16566	BUSHING	×	×	×	×	×	×	×	×	×	×	×	×
13	20391	GEAR M/S 3RD 58T	×			×			×		×			
13	22027	GEAR M/S 48T		×			×							
13	23102	GEAR M/S 42T			×			×		×				
13	22031	GEAR M/S 48T											×	
13	4300190	GEAR M/S 42T											×	×
14	14750	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
15	20390	GEAR M/S 2ND 56T	×	×		×	×		×		×	×		
15	19622	GEAR M/S 2ND SPD 50T			×			×		×			×	
15	4300246	GEAR M/S												×
16	14749	SPACER	×	×	×	×	×	×	×	×	×	×	×	×
17	16118	SLIDING CLUTCH	×	×	×	×	×	×	×	×	×	×	×	×
18	16135	SHIFT YOKE 2ND (RT MODELS)	×	×	×	×	×	×	×		×	×	×	
18	18922	SHIFT YOKE (RTX MODELS)		×	×		×	×		×		×	×	×
19	16133	YOKE BAR (RT MODELS)	×	×	×	×	×	×	×		×	×	×	
19	18927	YOKE BAR (RTX MODELS)		×	×		×	×		×		×	×	×
20	X-14-1200	BALL	×	×	×	×	×	×	×	×	×	×	×	×
21	1634	PIN	×	×	×	×	×	×	×	×	×	×	×	×
22	14658	SHIFTING BLOCK	×	×	×	×	×	×	×	×	×	×	×	×
23	20389	GEAR M/S 1ST 60T "A"	×			×					×			
23	4300064	GEAR M/S "H"	×			×					×		<u> </u>	
23		GEAR M/S 1ST 60T		×			×					×		
23	4300064	GEAR M/S							×					
23	21024	GEAR M/S 1ST SPD 60T			×			×		×			×	
23	4300240	GEAR M/S 60T												×
	16754	GEAR M/S LOW 44T	×	×		×	×		×		×	×		

				<i>&</i>	21709	80,1,00	, 6°	12709	80,760	5	<i>ର</i>	, 60 .	* PTOMTX '8", "	60,450
			AT., 4.4".	(T) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1	**************************************	AT'.4-H".12	A70-A7X".	× ATOMIX'B' 12709	AT"H", 13%	X	AT. 4.1.3.	ATORTX"	7	A7X'B-H".
	. PART#	DESCRIPTION	Æ	Æ	& &	Ŕ.	Æ .	& &	À.	æ	Ŕ .	Ŕ	& & 	~~~
24	16754	GEAR M/S LOW 44T "B"			^								^	
24	4300033	GEAR M/S 46T "H"			×			×					×	
24	4300033	GEAR M/S 46T								×				
24	21502	GEAR M/S 44T "B"												×
24	4300242	GEAR M/S "H"												×
25	16131	REVERSE YOKE	×	×	×	×	×	×	×	×	×	×	×	×
26	16132	YOKE BAR (RT MODELS)	×	×	×	×	×	×	×		×	×	×	
26	18926	YOKE BAR (RTX MODELS)		×	×		×	×		×		×	×	×
27	10019	PIN	×	×	×	×	×	×	×	×	×	×	×	×
28	6392	SPRING	×	×	×	×	×	×	×	×	×	×	×	×
29	8968	PLUG	×	×	×	×	×	×	×	×	×	×	×	×
30	16756	REVERSE GEAR M/S 46T	×	×		×	×		×		×	×		
30	16756	REVERSE GEAR M/S "B" 46T "B"			×			×					×	×
30	23653	REVERSE GEAR "H"			×			×					×	×
30	23653	REVERSE GEAR								×				
31	S-2120	MAIN SHAFT ASSY 17T	×	×	×	×	×	×	×	×	×	×	×	×
32	21326	KEY - (OLD)	×	×	×	×	×	×	×	×	×	×	×	×
32	4300890	KEY - (NEW)	×	×	×	×	×	×	×	×	×	×	×	×
33	62504	PIN 3X16	×	×	×	×	×	×	×	×	×	×	×	×
34	X-7-1005	BOLT 5/8"	×	×	×	×	×	×	×	×	×	×	×	×
35	62511	PIN	×	×	×	×	×	×	×	×	×	×	×	×
36	19668	LOCKING DISK	×			×								
36	19548	LOCKING DISK		×	×		×	×	×	×	×	×	×	×
37	1309L	BEARING	×			×								
37	MS1309GEX	R BEARING		×	×		×	×	×	×	×	×	×	×
38	19198	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
39	20459	GEAR C/S 69T	×			×			×		×			
39	21020	GEAR C/S 62T		×			×					×		
39	21018	GEAR C/S 66T			×			×		×			×	×
40	15953	GEAR C/S PTO 47T LH PTO (LEFT)	×	×	×	×	×	×	×	×	×	×	×	×
40	20840	GEAR C/S PTO 45T RH PTO (RIGHT)	×	×	×	×	×	×	×	×	×	×	×	×

			,	17,709	ATO/RTX''B''	12709709	A70.A7X	#10/RTX:B: 12	270g 270g	8	3709	14709	#10/#1X 'P.	1470g
FIG	. PART#	DESCRIPTION	AT., 4.4"	ATOMY.	A10 X	HT: 4-4F:	#10.47.X	#10/#1X #1X'#"X	PT: W. 730	ATX"H"	A7"A-H"	ATO/AT.	#10#1X #1X#1X	HTX 18.47.
41	21020	GEAR C/S 62T	×			×			×		×			
41	20459	GEAR C/S 69T		×			×							
41	21262	GEAR C/S 73T			×			×						
41	4300191	GEAR C/S 73T								×			×	×
41	20459	GEAR C/S 69T										×		
42	20482	GEAR C/S 2ND 44T	×	×		×	×		×		×	×		
42	21264	GEAR C/S 46T			×			×		×			×	
42	4300247	GEAR C/S												×
43	20471	GEAR C/S 1ST 35T "A"	×			×					×			
43	4300065	GEAR C/S "H"	×			×					×			
43	20471	GEAR C/S 1ST 35T		×			×					×		
43	21025	GEAR C/S 1ST 39T			×			×		×			×	
43	4300065	GEAR C/S							×					
43	4300241	GEAR C/S 39T												×
44	19549	COUNTERSHAFT 17T	×	×		×	×		×		×	×		
44	K-2934	COUNTERSHAFT KIT W/KEYS	×	×		×	×		×		×	×		
44	19549	COUNTERSHAFT 17T "B"			×			×						×
44	K-2934	COUNTERSHAFT KIT W/KEYS "B"			×			×						×
44	K-2956	COUNTERSHAFT KIT "H"			×			×						×
44	K-2956	COUNTERSHAFT KIT								×				
44	K-2937	COUNTERSHAFT KIT "B"												×
_44	K-2958	COUNTERSHAFT KIT "H"												×
45	19673	KEY	×	×	×	×	×	×	×	×	×	×	×	×
46	62511	PIN	×	×	×	×	×	×	×	×	×	×	×	×
47	X-6-3	KEY	×	×	×	×	×	×	×	×	×	×	×	×
48	MU1308TV	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
49	14317	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
50	X-1-1008	NUT	×	×	×	×	×	×	×	×	×	×	×	×
51	14283	WASHER	×	×	×	×	×	×	×	×	×	×	×	×
52	14282	WASHER - (OLD)	×	×	×	×	×	×	×	×	×	×	×	×
52	4302982	WASHER - (NEW)	×	×	×	×	×	×	×	×	×	×	×	×

				&	**************************************	60,500	A70.87X".	**************************************	60,500	S)	60	% %	HTON 14709	7,14709 709
			AT.A.H.		X	AT', 4-H', 1	S. ATA-C	ZAZA KININ	RY: H: 13-	ATX"H"	13709 RT. 4-H.,	41. AC	4 X X	PTX B.H.
FIG	PART#	DESCRIPTION	\$	A7.	A 7.	4	74	A 47.	4	- E	4	A. A.	A 7.	- A
53	FWA1830	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
54	16757	REVERSE GEAR 27T	×	×	×	×	×	×	×	×	×	×	×	×
55	14282	WASHER	×	×	×	×	×	×	×	×	×	×	×	×
56	16405	REVERSE GEAR PIN	×	×	×	×	×	×	×	×	×	×	×	×
57	5202	PLUG	×	×	×	×	×	×	×	×	×	×	×	×
_58	21320	SNAP RING RETAINER	×	×	×	×	×	×	×	×	×	×	×	×
59	16763	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
60	16628	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
61	118L	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
62	16138	RETAINER RING	×	×	×	×	×	×	×	×	×	×	×	×
63	21322	GEAR AUX. DRIVE 34T "A"	×			×								
63	21321	GEAR AUX. DRIVE 34T "H"	×			×								
63	21322	GEAR AUX. DRIVE 34T		×			×							
63	21321	GEAR AUX. DRIVE 34T			×			×						
63	23159	GEAR AUX. DRIVE							×	×				
63	23025	GEAR AUX. DRIVE "A"									×			
63	23159	GEAR AUX. DRIVE "H"									×			
_63	23025	GEAR AUX. DRIVE										×		
63	23159	GEAR AUX. DRIVE											×	×
64	14897	SPRING	×	×	×	×	×	×	×	×	×	×	×	×
65	A-4938	SYNCHRONIZER RING	×	×	×	×	×	×	×	×	×	×	×	×
66	20323	SLIDING CLUTCH	×	×	×	×	×	×	×	×	×	×	×	×
67	A-4937	SYNCHRONIZER RING	×	×	×	×	×	×	×	×	×	×	×	×
_68	A-5474	SHIFT YOKE ASSY	×	×	×	×	×	×	×	×	×	×	×	×
69	14347	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
70	16778	CYLINDER	×	×	×	×	×	×	×	×	×	×	×	×
71	14765	O-RING	×	×	×	×	×	×	×	×	×	×	×	×
72	14341	PISTON	×	×	×	×	×	×	×	×	×	×	×	×
_73	14345	O-RING	×	×	×	×	×	×	×	×	×	×	×	×
74	14344	O-RING	×	×	×	×	×	×	×	×	×	×	×	×
75	X-1-1010	NUT	×	×	×	×	×	×	×	×	×	×	×	×
76	14349	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
77	19690	CYLINDER COVER	×	×	×	×	×	×	×	×	×	×	×	$ \times $

				804,	1".77.09	2,000	%	7.7%	80,00	8 4	, S	°0/,		1708
FIG	. PART#	DESCRIPTION	A7.,4-H.,	ATO/ATX.	H70/H7X'B"	AT. 4-47.3	A70.A7X".A.	ATORIX:8:12	RT"H" 137	ATX"H" 12	HV.4-H.3	ATOMIX	ATO/ATX '8"	8078, 14709 8178, 847, 1
78	22896	OUTPUT SHAFT	×	×	×									
78	23022	OUTPUT SHAFT				×	×	×	×	×				
78	22970	OUTPUT SHAFT									×	×	×	
78	4300312	OUTPUT SHAFT												×
79	22899	SPACER	×	×	×	×	×	×	×	×	×	×	×	×
80	22897	GEAR	×	×										
80	4300034	GEAR			×									
80	23023	GEAR				×	×		×		×	×		
80	4300035	GEAR						×		×			×	×
81	22898	WASHER	×	×	×	×	×	×	×	×	×	×	×	×
82	20192	SPACER	×	×	×	×	×	×	×	×				
82	20191	SPACER									×	×	×	×
83	22254	NUT	×	×	×	×	×	×	×	×	×	×	×	×
84	ST4276	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
85	A-5475	COUNTERSHAFT ASSY "A"	×											
85	A-5672	COUNTERSHAFT ASSY "H"	×											
85	A-5475	COUNTERSHAFT ASSY		×										
85	A-5667	COUNTERSHAFT ASSY			×									
85	A-5490	COUNTERSHAFT ASSY "A"				×								
85	A-5673	COUNTERSHAFT ASSY "H"				×								
85	A-5490	COUNTERSHAFT ASSY					×							
	A-5668	COUNTERSHAFT ASSY						×						
	A-5674	COUNTERSHAFT ASSY							×					
	A-5669	COUNTERSHAFT ASSY								×				
	A-5491	COUNTERSHAFT ASSY "A"									×			
	A-5674	COUNTERSHAFT ASSY "H"									×			
	A-5491	COUNTERSHAFT ASSY										×		
	A-5669	COUNTERSHAFT ASSY										^	×	×
	22903	WASHER	×	×	×	×	×	×	×	×	×	×	×	×
	14335	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
	21355	BEARING	×	×	×	×	×	×	×	^ ×	^	^	^	
	21355	BEARING	^	^	^	^	^	^	^	^		×	_	_
_ 00	۵۱۵۵۵	DEMINU									×	^_	×	×

			AT"A-H". T.	ATOATX"A.	810/87 X 71708 81X (H) X (H) X 11708	4703 09 HT"4-H", 13	PTO-PTX"4"	PTOMTX'B' 12709 PTX'H' 12. 127	47.47.48	ATX"H"XIA	AT"A-H".12	470/47x,,	PTOMTX '8", 14709 PTX 'H", 'B", 3	RIX"BH". 1670.
FIG.	PART#	DESCRIPTION	A	AT.	AA	A	A.T.	A A	RY	A.	Ą	A.	A A	A L
90	21345	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
91	21346	COVER	×	×	×	×	×	×	×	×	×	×	×	×
92	22969	WASHER									×	×	×	×
93	22900	COVER	×	×	×	×	×	×	×	×	×	×	×	×
94	K-3209	IDLER SHAFT REPL. KIT	×	×	×	×	×	×	×	×	×	×	×	×
95	K-1946	SYNCHRONIZER KIT	×	×	×	×	×	×	×	×	×	×	×	×
96	T20099	SYNCHRO CLUTCH ASSY	×	×	×	×	×	×	×	×	×	×	×	×
97	K-1947	SYNCHRO KIT W/SLIDING	×	×	×	×	×	×	×	×	×	×	×	×
		CLUTCH												
97	K-1948	SYNCHRO KIT W/SLIDING	×	×	×	×	×	×	×	×	×	×	×	×
		CLUTCH												
											l			l

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FULLER® 9 SPEED

RTLOL-11707LL SERIES RTO-13707DLL SERIES RTO-13707MLL SERIES

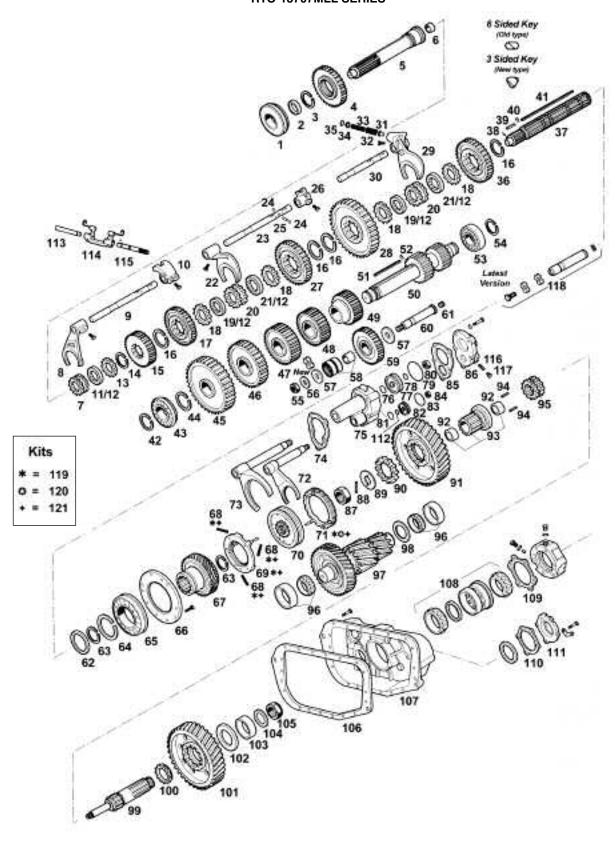


FIG.	PART#	DESCRIPTION	RTLO-11707LL SERIES	RTO-13707DLL SERIES	RTO-13707MLL SERIES
1	212SLV	BEARING	×	×	×
2	16396	SPACER	×	×	×
3	14289	SNAP RING	×	×	×
4	19168	GEAR MAIN DRIVE	×		
4	4300296	GEAR MAIN DRIVE		×	×
_ 5	INPUT SHA	FTS (SEE PGS. 320-322)			
6	16566	BUSHING	×	×	×
7	14654	SLIDING CLUTCH	×		
7	23139	SLIDING CLUTCH		×	×
8	19878	SHIFT YOKE	×		
8	4300536	SHIFT YOKE		×	×
9	19988	YOKE BAR	×	×	×
10	19078	SHIFTING BLOCK	×	×	×
11	14274	WASHER S.6, 299-6, 350 MM (WHITE)	×		
11	14275	WASHER S.6, 426-6, 477 MM (GREEN)	×		
11	14276	WASHER S.6, 553-6, 604 MM (ORANGE)	×		
11	14277	WASHER S.6, 680-6, 731 MM (PURPLE)	×		
11	14278	WASHER S.6, 807-6, 858 MM (YELLOW)	×		
11	14279	WASHER S.6, 934-6, 985 MM (BLACK)	×		
12	14711	WASHER S.6, 299-6, 350 MM (WHITE-OLD)		×	×
12	14712	WASHER S.6, 426-6, 477 MM (GREEN-OLD)		×	×
12	14713	WASHER S.6, 553-6, 604 MM (ORANGE-OLD)		×	×
12	14714	WASHER S.6, 680-6, 731 MM (PURPLE-OLD)		×	×
_12	14715	WASHER S.6, 807-6, 858 MM (YELLOW-OLD)		×	×
12	14716	WASHER S.6, 934-6, 985 MM (BLACK-OLD)		×	×
12	4300830	WASHER (BLUE-NEW)		×	×
12	4300382	WASHER (WHITE-NEW)		×	×
12	4300383	WASHER (GREEN-NEW)		×	×
12	4300384	WASHER (ORANGE-NEW)		×	×
12	4300385	WASHER (PURPLE-NEW)		×	×
12	4300386	WASHER (YELLOW-NEW)		×	×
12	4300387	WASHER (BLACK-NEW)		×	×
13	14273	SPACER	×	×	×
14	14289	SNAP RING	×	×	×
15	19182	GEAR M/S	×		
15	4300297	GEAR M/S		×	×
_16	14750	SNAP RING	×	×	×
17	19612	GEAR M/S	×		
17	4300290	GEAR M/S		×	×
18	14749	SPACER	×	×	×
19	14711	WASHER S.6, 299-6, 350 MM	×		
20	14709	SLIDING CLUTCH	×	×	×
21	14711	WASHER S.6, 299-6, 350 MM (WHITE)	×		

FIG.	PART#	DESCRIPTION	RTLO-11707LL SERIES	SERIES	RTO-13707MLL SERIES
21	14712	WASHER S.6, 426-6, 477 MM (GREEN)	×		
21	14713	WASHER S.6, 553-6, 604 MM (ORANGE)	×		
21	14714	WASHER S.6, 680-6, 731 MM (PURPLE)	×		
21	14715	WASHER S.6, 807-6, 858 MM (YELLOW)	×		
21	14716	WASHER S.6, 934-6, 985 MM (BLACK)	×		
22	16135	SHIFT YOKE 2ND	×	×	×
23	19987	YOKE BAR	×	×	×
24	X-14-1200	BALL	×	×	×
25	1634	PIN	×	×	×
26	20014	SHIFTING BLOCK	×	×	×
27	19177	GEAR M/S	×		
27	4300292	GEAR M/S		×	×
28	19082	GEAR M/S	×		
28	4300294	GEAR M/S		×	×
29	19809	REVERSE YOKE	×	×	×
30	19986	YOKE BAR	×	×	×
31	19790	PLUG	×	×	×
32	19791	SPRING	×	×	×
33	19838	SPRING	×	×	×
34	19792	RETAINER	×	×	×
35	19793	SNAP RING	×	×	×
36	19313	GEAR M/S	×		
36	23213	GEAR M/S		×	×
37	S-1551	MAIN SHAFT ASSY	×		
37	S-1781	MAIN SHAFT ASSY		×	×
38	14382	PIN	×	×	×
39	14884	KEY	×	×	×
40	62511	PIN	×	×	×
41	21339	KEY	×		
41	21339	KEY - (OLD)		×	×
41	4300976	KEY - (NEW)		×	×
42	15253	SNAP RING	×	×	×
43	1309L	BEARING	×	×	×
44	20085	SNAP RING	×	×	×
45	20133	GEAR C/S	×		
45	4300287	GEAR C/S		×	×
46	14307	GEAR C/S LH (LEFT)	×	×	×
46	14886	GEAR C/S RH 45T (RIGHT)	×	×	×
47	19181	GEAR C/S	×		
47	4300289	GEAR C/S		×	×
48	19613	GEAR C/S	×		
48	4300291	GEAR C/S		×	×
49	19178	GEAR C/S	×		

FIG. PART# DESCRIPTION 49 4300293 GEAR C/S 50 20134 COUNTERSHAFT 50 4300295 COUNTERSHAFT 51 16664 KEY 52 62511 PIN	X X X X	× × × ×	RTO-13707MLL SERIES ×
50 20134 COUNTERSHAFT 50 4300295 COUNTERSHAFT 51 16664 KEY	×	×	
50 4300295 COUNTERSHAFT 51 16664 KEY	×		×
51 16664 KEY	×		×
	×	×	
EQ 60511 DIN			×
52 62511 PIN		×	×
_53 MU1308TV BEARING	×	×	×
54 14317 SNAP RING	×	×	×
55 X-1-1008 NUT	×	×	×
56 14283 WASHER	×	×	×
57 14282 WASHER - (OLD)	×	×	×
57 4302982 WASHER - (NEW)	×	×	×
_58 FWA1830 BEARING	×	×	×
59 16757 REVERSE GEAR 27T	×		
59 23214 REVERSE GEAR		×	×
60 16405 REVERSE GEAR PIN	×	×	×
61 5202 PLUG	×	×	×
62 21320 SNAP RING RETAINER	×	×	×
63 16763 SNAP RING	×	×	×
64 16628 SNAP RING	×	×	×
65 118L BEARING	×	×	×
66 16138 RETAINER RING	×	×	×
67 21321 GEAR AUX. DRIVE 34T	×	×	×
68 14897 SPRING	×	×	×
69 A-4938 SYNCHRONIZER RING	×	×	×
70 20323 SLIDING CLUTCH	×	×	×
71 A-4937 SYNCHRONIZER RING	×	×	×
72 A-5160 SELECTOR FORK	×	×	×
73 A-5159 SELECTOR FORK	×	×	×
74 21332 GASKET	×	×	×
	×	×	×
76 14765 O-RING	×	×	×
77 14341 PISTON	×	×	×
78 14345 O-RING	×	×	×
79 14344 O-RING	×	×	×
80 X-1-1010 NUT	X	×	×
81 14644 O-RING	×	×	×
82 21337 PISTON	×		
82 4301320 PISTON		×	×
83 20423 O-RING	×	×	×
84 X-1-803 NUT	×	×	×

FIG.	PART#	DESCRIPTION	RTLO-11707LL SERIES	RTO-13707DLL SERIES	RTO-13707MLL SERIES
85	21331	GASKET	×	×	×
86	21329	CYLINDER COVER	×	×	×
87	21365	NUT	×	×	×
88	17332	PIN	×	×	×
89	21347	WASHER	×	×	×
90	21350	WASHER S.6, 60-6, 55 MM	×	×	×
91	21361	GEAR 48T	×		
91	21319	GEAR 48T		×	×
92	21352	BUSHING	×	×	×
93	A-5156	MAIN SHAFT ASSY 18T	×	×	×
94	21652	PIN	×	×	×
95	21360	SLIDING CLUTCH	×	×	×
96	ST4276	BEARING	×	×	×
97	A-5158	COUNTERSHAFT ASSY		×	×
97	A-5836	COUNTERSHAFT ASSY			×
98	21342	WASHER	×	×	×
99	21325	OUTPUT SHAFT 18T	×	×	×
100	21354	WASHER	×	×	×
101	21361	GEAR 48T	×	×	
101	4300677	GEAR M/S			×
102	21358	WASHER	×	×	×
103	16295	SPACER	×	×	×
104	16337	WASHER S.4, 76 MM	×		
105	22254	NUT	×	×	×
106	14335	GASKET	×	×	×
107	21431	REAR HOUSING	×	×	×
108	21356	BEARING	×	×	×
109	21364	GASKET	×	×	×
110	21345	GASKET	×	×	×
111	21346	COVER	×	×	×
112	4301348	O-RING		×	×
113	14494	PEDAL SHAFT	×		
114	12817	YOKE-CLUTCH RELEASE	×		
115	1984	PEDAL SHAFT	×		
115	1983	PEDAL SHAFT	×		

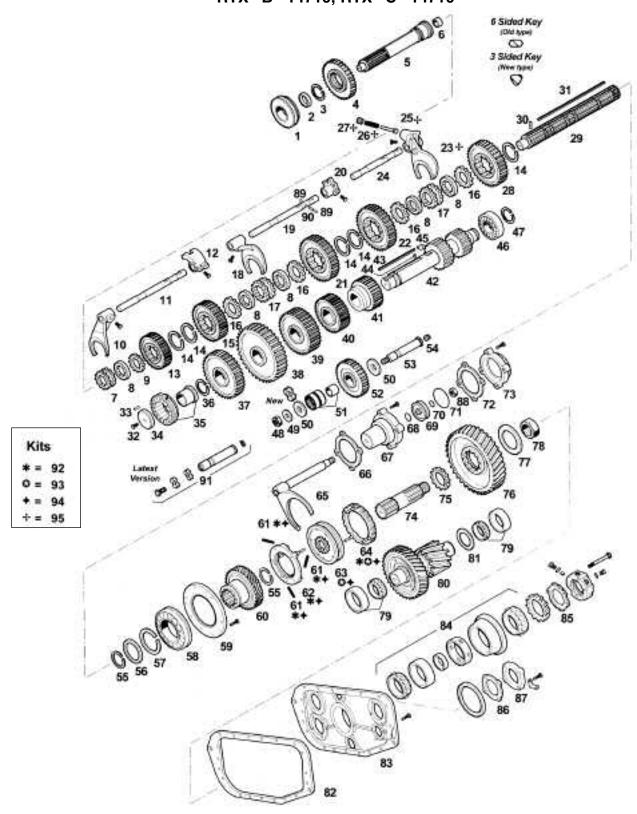
116	19974	INSERT VALVE	×	×	×
117	15719	PLUG	×	×	×
118	K-3209	IDLER SHAFT REPL. KIT	×	×	×
119	K-1946	SYNCHRONIZER KIT	×	×	×
120	T20099	SYNCHRO CLUTCH ASSY	×	×	×
121	K-1947	SYNCHRO KIT W/SLIDING CLUTCH (OLD)	×	×	×
121	K-1948	SYNCHRO KIT W/SLIDING CLUTCH (NEW)	×	×	×

CALL YOUR SALES REP FOR BEARING & SEAL KITS



FULLER® 10 SPEED

MODELS RT "B"-11710, RTX "B"-11710, RTX "C"-11710, RT "B"-12710, RTX "B"-12710
RTX "C"-12710, RT "B"-13710, RTX "B"-13710, RTX "C"-13710, RT "B"-14710,
RTX "B"-14710, RTX "C"-14710



FULLER® 10 SPEED

			•	ATX '8" XTA	0 ₁ Z ₁ ,	AT. 8". 18-	0, ,	0K5, '.'.', XIA	65,10	× ATX "B" XTA	01/5,	AT '8", 10	07.	× ATX (C), 145,
			, Ŝ	، ، ھُ	ڔۛؽؙ	, 8	, . , .	ڔۛؽؙ	'n	, , ,	ڔٛؽؙ	, , , , , , , , , , , , , , , , , , ,	, ھُ	ڔ۫ؽؙ
FIG	. PART#	DESCRIPTION	A7 ".	XIX.	A A	P	A X	AIX	P. 7.	A A	XIX	7. T. T.	XX.	A A
1	212SLV	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
2	16463	SPACER	×	×	×	×	×	×	×	×	×	×	×	×
3	14750	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
4	20458	GEAR MAIN DRIVE 48T	×			×			×			×		
4	22028	GEAR MAIN DRIVE 58T		×			×			×			×	
4	22959	GEAR MAIN DRIVE			×			×						
4	22961	GEAR MAIN DRIVE 52T									×			×
5	INPUT SH	HAFTS (SEE PGS. 323-326)												
6	16566	BUSHING	×	×	×	×	×	×	×	×	×	×	×	×
7	16118	SLIDING CLUTCH	×			×			×			×		
7	22026	SLIDING CLUTCH		×	×		×	×		×	×		×	×
8	14711	WASHER S.6, 299-6,	×	×	×	×	×	×	×	×	×	×	×	×
		350 MM (WHITE-OLD)												
8	14712	WASHER S.6, 426-6,	×	×	×	×	×	×	×	×	×	×	×	×
		477 MM (GREEN-OLD)												
8	14713	WASHER S.6, 553-6,	×	×	×	×	×	×	×	×	×	×	×	×
		604 MM (ORANGE-OLD)												
8	14714	WASHER S.6, 680-6,	×	×	×	×	×	×	×	×	×	×	×	×
		731 MM (PURPLE-OLD)												
8	14715	WASHER S.6, 807-6,	×	×	×	×	×	×	×	×	×	×	×	×
		858 MM (YELLOW-OLD)												
8	14716	WASHER S.6, 934-6,	×	×	×	×	×	×	×	×	×	×	×	×
		985 MM (BLACK-OLD)												
8	4300830	WASHER (BLUE-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
8	4300382	WASHER (WHITE-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
8	4300383	WASHER (GREEN-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
8	4300384	WASHER (ORANGE-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
8	4300385	WASHER (PURPLE-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
8	4300386	WASHER (YELLOW-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
8	4300387	WASHER (BLACK-NEW)	×	×	×	×	×	×	×	×	×	×	×	×
9	14749	SPACER	×			×			×			×		
9	22032	SPACER		×	×		×	×		×	×		×	×
10	16136	SHIFT YOKE	×			×			×			×		
10	20450	SHIFT YOKE		×	×		×	×		×	×		×	×
				1	l	l	l				I	l l		

			0,77	01/11	01/11	12>10	1270	12>10	3>10	13>10	13>10	04570	14710
FIG. PART#	DESCRIPTION	,	,					, , , ,			, , , , , , , , , , , , , , , , , , ,		PTX "C", XTA
11 16134	YOKE BAR	×	_		×	<u> </u>		<u> </u>			×	_	
11 18928	YOKE BAR		×	×		×	×		×	×		×	$\mid \times \mid$
12 14659	SHIFTING BLOCK	×			×			×			×		
12 19063	SHIFTING BLOCK		×	×		×	×		×	×		×	×
13 20391	GEAR M/S 3RD 58T	l ×			×			×			×		
13 22027	GEAR M/S 48T		×			×			×			×	
13 23102	GEAR M/S 42T			×			×			×			
13 4300190	GEAR M/S 42T												×
14 14750	SNAP RING	l ×	×	×	×	×	×	×	×	×	×	×	×
15 20390	GEAR M/S 2ND 56T	×	×		×	×		×	×		×	×	
15 19622	GEAR M/S 2ND SPD 50T			×			×			×			$\mid \times \mid$
16 14749	SPACER	×	×	×	×	×	×	×	×	×	×	×	×
17 16118	SLIDING CLUTCH	×	×	×	×	×	×	×	×	×	×	×	×
18 16135	SHIFT YOKE 2ND	×			×			×			×		
18 18922	SHIFT YOKE		×	×		×	×		×	×		×	×
19 16133	YOKE BAR	×			×			×			×		
19 18927	YOKE BAR		×	×		×	×		×	×		×	$\mid \times \mid$
20 14658	SHIFTING BLOCK	×	×	×	×	×	×	×	×	×	×	×	×
21 20389	GEAR M/S 1ST 60T	×	×		×	×		×	×		×	×	
21 20381	GEAR M/S 58T			×			×			×			×
22 4300859	GEAR M/S	×	×			×							
22 4301219	GEAR M/S			×			×						
22 4300858	GEAR M/S				×			×	×		×	×	
22 4301220	GEAR M/S									×			×
23 16131	REVERSE YOKE	×	×	×	×	×	×	×	×	×	×	×	×
24 16132	YOKE BAR	×			×			×			×		
24 18926	YOKE BAR		×	×		×	×		×	×		×	$ \times $
25 10019	PIN	×	×	×	×	×	×	×	×	×	×	×	$ $ \times $ $
26 6392	SPRING	×	×	×	×	×	×	×	×	×	×	×	$ \times $
27 8968	PLUG	×	×	×	×	×	×	×	×	×	×	×	×
28 23653	REVERSE GEAR	×	×		×	×		×	×		×	×	
28 4301222	REVERSE GEAR			×			×			×			×
29 S-2120	MAIN SHAFT ASSY 17T	×	×	×	×	×	×	×	×	×	×	×	\times
30 62504	PIN 3X16	×	×	×	×	×	×	×	×	×	×	×	\times

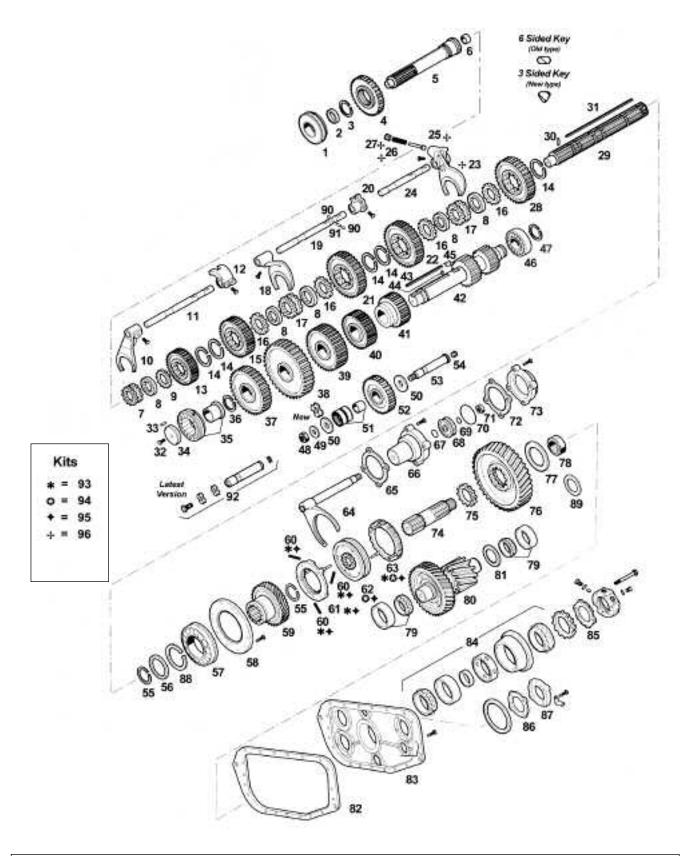
				01/21/0	01/11	01/11	0,470	0,4%	12>10	3>10	0,4%	0,75	01/4	01/8/
FIG.	PART#	DESCRIPTION	A7 "B",	× A7X '8", X1A		A7 "B",	A74. 8., XA	, * *	(A7 "B" .	A7X "B",		A7 "B" 14	,	PTX "C", XTA
31	21326	KEY - (OLD)	×	×	×	×	×	×	×	×	×	×	×	×
31	4300890	KEY - (NEW)	×	×	×	×	×	×	×	×	×	×	×	×
32	X-7-1005	BOLT 5/8"	×	×	×	×	×	×	×	×	×	×	×	×
33	62511	PIN	×	×	×	×	×	×	×	×	×	×	×	×
34	19668	LOCKING DISK	×			×								
34	19548	LOCKING DISK		×	×		×	×	×	×	×	×	×	×
35	1309L	BEARING	×			×								
35	MS1309GE	KR BEARING		×	×		×	×	×	×	×	×	×	×
36	19198	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
37	22271	GEAR C/S	×											
37	21020	GEAR C/S 62T		×			×			×			×	
37	21018	GEAR C/S 66T			×			×			×			×
37	21586	GEAR C/S 69T				×			×			×		
38	15953	GEAR C/S PRO 47T	×	×	×	×	×	×	×	×	×	×	×	×
		LH PTO (LEFT)												
38	20840	GEAR C/S PTO 45T	×	×	×	×	×	×	×	×	×	×	×	×
		RH PTO (RIGHT)												
39	21020	GEAR C/S 62T	×			×			×			×		
39	20459	GEAR C/S 69T		×			×			×			×	
39	21262	GEAR C/S 73T			×			×			×			
39	4300191	GEAR C/S 73T												×
40	20482	GEAR C/S 2ND 44T	×	×		×	×		×	×		×	×	
40	21264	GEAR C/S 46T			×			×			×			×
41	20471	GEAR C/S 1ST 35T	×	×		×	×		×	×		×	×	
41	20382	GEAR C/S 39T			×			×			×			×
42	4300861	COUNTERSHAFT	×	×		×								
42	4301224	COUNTERSHAFT			×			×						
42	4300860	COUNTERSHAFT				×			×	×		×	×	
42	4301225	COUNTERSHAFT									×			×
43	19673	KEY	×	×	×	×	×	×	×	×	×	×	×	×
44	62511	PIN	×	×	×	×	×	×	×	×	×	×	×	×
45	X-6-E	KEY	×	×	×	×	×	×	×	×	×	×	×	×
46	MU1308TV	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
47	14317	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
48	X-1-1008	NUT	×	×	×	×	×	×	×	×	×	×	×	×

FIG. PART# DESCRIPTION					01/1	01411	01/11	1270	1270	1270	13>10	1370	1370	04/2/0	014210	14710
49 14283 WASHER				وُ ا		ئي أه بحم	ِ مُ	b' &		ئ پۇ		ئي رُ خر		هُ جم	ِنْ ج	
50 14282 WASHER - (OLD) X				€	<u>&</u>	<u>&</u>	Æ	- (2 2	<u>&</u>	<i>₹</i>	<u>&</u>	<u>&</u>	<u>&</u>	<u>&</u>	<u>&</u>	1
50											1		_ ^	×	×	
51 FWA1830 BEARING X																
52 16757 REVERSE GEAR 27T X																
52 4301229 REVERSE GEAR X				×		×		×	×			×			×	
53 16405 REVERSE GEAR PIN X	52			×	×		×	×		×	×		×	×		
54 5202 PLUG X<	_52	4301229	REVERSE GEAR			×			×						×	-
55 16763 SNAP RING X	53	16405	REVERSE GEAR PIN	×	×	×	×	×	×	×	×	×	×	×	×	
56 21320 SNAP RING RETAINER X	54	5202	PLUG	×	×	×	×	×	×	×	×	×	×	×	×	
57 16628 SNAP RING X	55	16763	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×	
58 118L BEARING X <	56	21320	SNAP RING RETAINER	×	×	×	×	×	×	×	×	×	×	×	×	
59 16138 RETAINER RING X	57	16628	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×	
60 21321 GEAR AUX. DRIVE 34T X <td>_58</td> <td>118L</td> <td>BEARING</td> <td>×</td> <td></td>	_58	118L	BEARING	×	×	×	×	×	×	×	×	×	×	×	×	
60 23159 GEAR AUX. DRIVE 61 14897 SPRING	59	16138	RETAINER RING	×	×	×	×	×	×	×	×	×	×	×	×	
61 14897 SPRING X <td< td=""><td>60</td><td>21321</td><td>GEAR AUX. DRIVE 34T</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>	60	21321	GEAR AUX. DRIVE 34T	×	×	×	×	×	×							
62 A-4938 SYNCHRONIZER RING X	60	23159	GEAR AUX. DRIVE							×	×	×	×	×	×	
63 20323 SLIDING CLUTCH X	61	14897	SPRING	×	×	×	×	×	×	×	×	×	×	×	×	
64 A-4937 SYNCHRONIZER RING X	62	A-4938	SYNCHRONIZER RING	×	×	×	×	×	×	×	×	×	×	×	×	
65 A-5474 SHIFT YOKE ASSY X	63	20323	SLIDING CLUTCH	×	×	×	×	×	×	×	×	×	×	×	×	
66 14347 GASKET X <td< td=""><td>64</td><td>A-4937</td><td>SYNCHRONIZER RING</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td></td></td<>	64	A-4937	SYNCHRONIZER RING	×	×	×	×	×	×	×	×	×	×	×	×	
67 16778 CYLINDER X	65	A-5474	SHIFT YOKE ASSY	×	×	×	×	×	×	×	×	×	×	×	×	
68 14765 O-RING X <	66	14347	GASKET	×	×	×	×	×	×	×	×	×	×	×	×	
69 14341 PISTON X <td< td=""><td>67</td><td>16778</td><td>CYLINDER</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td></td></td<>	67	16778	CYLINDER	×	×	×	×	×	×	×	×	×	×	×	×	
70 14345 O-RING X <td< td=""><td>68</td><td>14765</td><td>O-RING</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td></td></td<>	68	14765	O-RING	×	×	×	×	×	×	×	×	×	×	×	×	
70 14345 O-RING X <td< td=""><td>69</td><td>14341</td><td>PISTON</td><td>$$ $_{\times}$</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td></td></td<>	69	14341	PISTON	$ $ $_{\times} $	×	×	×	×	×	×	×	×	×	×	×	
71 14344 O-RING X <td< td=""><td>70</td><td>14345</td><td></td><td>×</td><td></td><td></td><td></td><td></td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td>×</td><td></td></td<>	70	14345		×					×	×	×	×	×	×	×	
72 14349 GASKET X				$ $ $_{\times} $	×	×		×	×	×	×	×		×	×	
73 19690 CYLINDER COVER							×	×	×	×	×	×		×	×	
74 22300 0011011011111								, ,		, ,	, ,				, ,	
74 23022 OUTPUT SHAFT				^								V	_			
74 4300312 OUTPUT SHAFT X X X X X X X X X X X X X X X X X X X									^	_ ^						
75 22899 SPACER						_ \	_					~				
						^			^			^			_ ^	
				^	^		^	^		_ ^	^	V	_ ^	_ ^		
76 4301227 GEAR																

				01/2	01/210	01211	04,	12>10	1270	3770	13/10	01/5/	0//	1970
FIG	. PART#	DESCRIPTION	A7 'B',	ATX'E		A7 '8', '	PTX '8"	, (,,, X ₁ , X ₁ , Y ₂ , Y ₂ , Y ₂ , Y ₃ , Y ₄ , Y ₄ , Y ₄ , Y ₅ ,	A7 (B)	ATX '8",	ATX "C".	A7 '8" 1A	A74.	PTX "C", 14710
78	22254	NUT	×	×	×	×	×	×	×	×	×	×	×	×
79	ST4276	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
80	A-5923	COUNTERSHAFT ASSY	×	×		×	×							
80	A-6074	COUNTERSHAFT ASSY			×			×						
80	A-5626	COUNTERSHAFT ASSY							×	×		×	×	
80	A-6073	COUNTERSHAFT ASSY									×			×
81	22903	WASHER	×	×	×	×	×	×	×	×	×	×	×	×
82	14335	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
83	22900	COVER	×	×	×	×	×	×	×	×	×	×	×	×
84	21355	BEARING	×	×	×	×	×	×	×	×	×			
84	21356	BEARING										×	×	×
85	21364	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
86	21345	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
87	21346	COVER	×	×	×	×	×	×	×	×	×	×	×	×
88	X-1-1010	NUT	×	×	×	×	×	×	×	×	×	×	×	×
89	X-14-1200	BALL	×	×	×	×	×	×	×	×	×	×	×	×
90	1634	PIN	×	×	×	×	×	×	×	×	×	×	×	×
91	K-3209	IDLER SHAFT REPL. KIT	×	×	×	×	×	×	×	×	×	×	×	×
92	K-1946	SYNCHRONIZER KIT	×	×	×	×	×	×	×	×	×	×	×	×
93	T20099	SYNCHRO CLUTCH ASSY	×	×	×	×	×	×	×	×	×	×	×	×
94	K-1947	SYNCHRO KIT W/	×	×	×	×	×	×	×	×	×	×	×	×
		SLIDING CLUTCH (OLD)												
94	K-1948	SYNCHRO KIT W/	×	×	×	×	×	×	×	×	×	×	×	×
		SLIDING CLUTCH (NEW)												
95	S-1219	YOKE ASSY	×	×	×	×	×	×	×	×	×	×	×	×

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FULLER® 10 SPEED RTX "B"-15710, RTX "C"-15710, RTX "B"-16710, RTX "C"-16710



FULLER® 10 SPEED

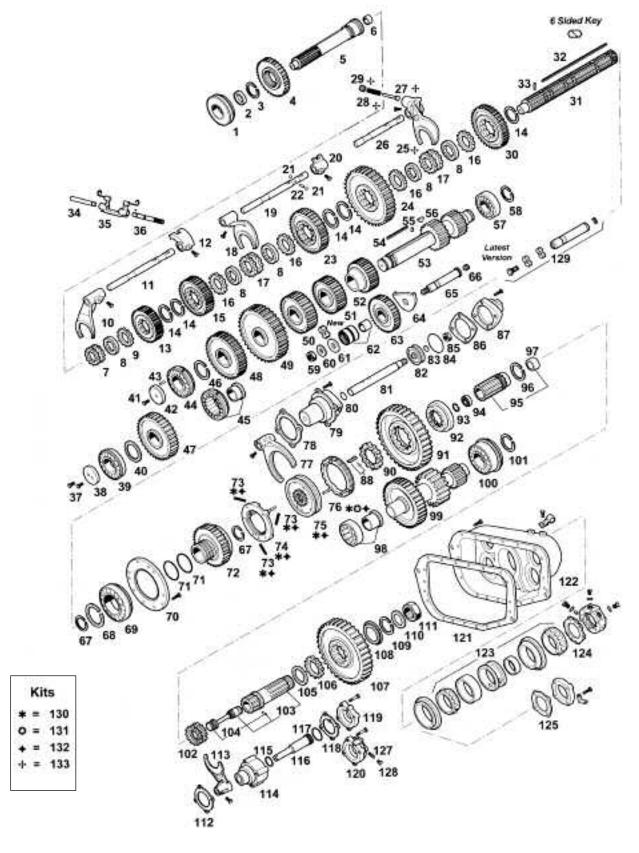
FIG.	PART#	DESCRIPTION	RTX "B" - 15710	RTX "C" - 15710	RTX "B" - 16710	RTX "C" - 16710
1	212SLV	BEARING	×	×	×	×
2	16463	SPACER	×	×	×	×
3	14750	SNAP RING	×	×	×	×
4	4302086	GEAR MAIN DRIVE	×		×	
4	4300238	GEAR MAIN DRIVE 52T		×		×
5	INPUT SHA	AFTS (SEE PGS. 323-326)				
6	16566	BUSHING	×	×	×	×
7	22026	SLIDING CLUTCH	×	×	×	×
8	14711	WASHER S.6, 299-6,				
		350 MM (WHITE-OLD)				
8	14712	WASHER S.6, 426-6,	×	×	×	×
		477 MM (GREEN-OLD)				
8	14713	WASHER S.6, 553-6,	×	×	×	×
		604 MM (ORANGE-OLD)				
8	14714	WASHER S.6, 680-6,	×	×	×	×
		731 MM (PURPLE-OLD)		·		
8	14715	WASHER S.6, 807-6,	×	×	×	×
	14710	858 MM (YELLOW-OLD)		^`	^`	^
8	14716	WASHER S.6, 934-6,	×	×	×	×
"	14710	985 MM (BLACK-OLD)	^	^	^	^
8	4300830	WASHER (BLUE-NEW)	×	×	×	×
8	4300330		×	×	×	×
1		WASHER (CREEN NEW)	×	×		
8	4300383	WASHER (GREEN-NEW)	×		×	×
8	4300384	WASHER (ORANGE-NEW)	×	×	×	×
8	4300385	WASHER (YELL OW NEW)	1			
8	4300386	WASHER (YELLOW-NEW)	×	×	×	×
8	4300387	WASHER (BLACK-NEW)	×	×	×	×
9	22032	SPACER	×	×	×	×
10	20450	SHIFT YOKE	×	×	×	×
11	18928	YOKE BAR	×	×	×	×
12	19063	SHIFTING BLOCK	×	×	×	×
13	4302088	GEAR M/S	×		×	
13	4300190	GEAR M/S 42T	×		×	
14	14750	SNAP RING	×	×	×	×
15	20390	GEAR M/S 2ND 56T	×		×	
15	19622	GEAR M/S 2ND SPD 50T		×		
15	4300246	GEAR M/S		, .	, .	×
16	14749	SPACER	×	×	×	×
17	16118	SLIDING CLUTCH	×	×	×	×
18	18922	SHIFT YOKE	×	×	×	×
19	18927	YOKE BAR	×	×	×	×
	14658	SHIFTING BLOCK	×	×	×	×
21	20389	GEAR M/S 1ST 60T	×		×	
21	20381	GEAR M/S 58T	×			
21	4302104	GEAR M/S				×
22	4300858	GEAR M/S	×		×	
22	4301220	GEAR M/S		×		×
23	16131	REVERSE YOKE	×	×	×	×
24	18926	YOKE BAR	×	×	×	×
			I			

FIC	DA DT#	DESCRIPTION	RTX "B" -	RTX "C" -	RTX "B" -	RTX "C" -
FIG.	PART#	DESCRIPTION	15710	15710	16710	16710
25	10019	PIN	×	×	×	×
26	6392	SPRING	×	×	×	×
27	8968	PLUG	×	×	×	×
28	23653	REVERSE GEAR	×		×	
28	4301222	REVERSE GEAR		×		×
_29	S-2120	MAIN SHAFT ASSY 17T	×	×		
29	S-1884	MAIN SHAFT ASSY			×	×
30	62504	PIN 3X16	×	×	×	×
31	21326	KEY - (OLD)	×	×	×	×
31	4300890	KEY - (NEW)	×	×	×	×
32	X-7-1005	BOLT 5/8"	×	×	×	×
33	62511	PIN	×	×	×	×
34	19548	LOCKING DISK	×	×	×	×
35	MS1309GEXF		×	×	×	×
36	19198	SNAP RING	×	×	×	×
37	4302087	GEAR C/S	×	^	×	^
		GEAR C/S 66T	×			
37	21018			<u></u>	×	
38	15953	GEAR C/S PTO 47T	×	×	×	×
	20040	LH PTO (LEFT)	.,	.,		
38	20840	GEAR C/S PTO 45T	×	×	×	×
		RH PTO (RIGHT)				
39	4302089	GEAR C/S	×		×	
39	4300191	GEAR C/S 73T	×		×	
40	20482	GEAR C/S 2ND 44T	×			
_40	21264	GEAR C/S 46T	×			
40	20482	GEAR C/S 2ND 44T			×	
40	4300247	GEAR C/S				×
41	20471	GEAR C/S 1ST 35T	×		×	
41	20382	GEAR C/S 39T	×			
41	4302103	GEAR C/S				×
42	4300860	COUNTERSHAFT	×		×	
42	4301225	COUNTERSHAFT		×		×
43	19673	KEY	×	×	×	×
44	62511	PIN	×	×	×	×
45	X-6-3	KEY	×	×	×	×
46	MU1308TV	BEARING	×	×	×	×
47	14317	SNAP RING	×	×	×	×
48	X-1-1008	NUT	×	×	×	×
49	14283	WASHER	×	×	×	×
50	14282	WASHER - (OLD)	×	×	×	×
50	4302982	WASHER - (NEW)	×	×	×	×
51	4302962 FWA1830	BEARING	×	×	×	×
52		REVERSE GEAR 27T	×	^		^
	16757	REVERSE GEAR 271	^	~	×	
52	4301229			×	~	×
53	16405	REVERSE GEAR PIN	×	×	×	×
54	5202	PLUG	×	×	×	×
55	16763	SNAP RING	×	×	×	×
56	21320	SNAP RING RETAINER	×	×	×	×
57	118L	BEARING	×	×	×	×
58	16138	RETAINER RING	×	×	×	×

FIG.	PART#	DESCRIPTION	RTX "B" - 15710	RTX "C" - 15710	RTX "B" - 16710	RTX "C" - 16710
59	23159	GEAR AUX. DRIVE	×	×	×	×
60	14897	SPRING	×	×	×	×
61	A-4938	SYNCHRONIZER RING	×	×	×	×
62	20323	SLIDING CLUTCH	×	×	×	×
63	A-4937	SYNCHRONIZER RING	×	×	×	×
64	A-5474	SHIFT YOKE ASSY	×	×	×	×
65	14347	GASKET	×	×	×	×
66	16778	CYLINDER	×	×	×	×
67	14765	O-RING	×	×	×	×
68	14341	PISTON	×	×	×	×
69	14345	O-RING	×	×	×	×
70	14344	O-RING	×	×	×	×
71	X-1-1010	NUT	×	×	×	×
72	14349	GASKET	×	×	×	×
73	19690	CYLINDER COVER	×	×	×	×
74	4300312	OUTPUT SHAFT	×	×	×	×
75	22899	SPACER	×	×	×	×
76	23661	GEAR	×	^	^	_ ^
76	4301227	GEAR	_ ^	×		
76	4302092	GEAR		^	×	
76	4302092	GEAR			^	×
77	22969	WASHER	×	×	×	×
78	22254	NUT	×	×	×	×
79	ST4276	BEARING	×	×	×	×
80	A-5626	COUNTERSHAFT ASSY	×	^	^	^
80	A-5020 A-6073	COUNTERSHAFT ASSY	_ ^	×		
80	A-6073 A-6338	COUNTERSHAFT ASSY		^	×	
	A-6339	COUNTERSHAFT ASSY			^	_
80	22903	WASHER		~	~	×
81			×	×	×	×
82	14335	GASKET	×	×	X	×
83	22900	COVER	×	×	×	×
84	21356	BEARING	×	×	×	×
85	21364	GASKET	×	×	×	×
86	21345	GASKET	×	×	×	×
87	21346	COVER	×	×	×	×
88	16628	SNAP RING	×	×	X	X
89	22969	WASHER	×	×	×	×
90	X-14-1200	BALL	×	×	×	×
91	1634	PIN	×	×	×	×
92	K-3209	IDLER SHAFT REPL. KIT	×	×	×	×
93	K-1946	SYNCHRONIZER KIT	×	×	×	×
94	T20099	SYNCHRO CLUTCH ASSY	×	×	×	×
95	K-1947	SYNCHRO KIT W/SLIDING CLUTCH (OLD)	×	×	×	×
95	K-1948	SYNCHRO KIT W/SLIDING CLUTCH (NEW)	×	×	×	×
96	S-1219	YOKE ASSY	×	×	×	×

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FULLER® 10 SPEED MODELS RTO-958LL, RTO-958LLB, RT-1258LL, RTO-11608LL, RTO-14608LL SERIES



FULLER® 10 SPEED

FIG.	PART#	DESCRIPTION	RTO-958LL SERIES	RTO-958LLB SERIES	RT-1258LL SERIES	RTO-11608LL SERIES	RTO-14608L SERIES
1	212SLV	BEARING	×	×	×	×	×
2	16396	SPACER	×	×			
2	16463	SPACER			×	×	×
3	14289	SNAP RING	×	×			
3	14750	SNAP RING			×	×	×
4	16886	GEAR MAIN DRIVE 34T	×				
4	16727	GEAR MAIN DRIVE 30T		×			
4	18518	GEAR MAIN DRIVE			×		
4	19565	GEAR MAIN DRIVE			×		
4	21021	GEAR MAIN DRIVE 58T				×	×
4	22028	GEAR MAIN DRIVE 58T				×	×
5	INPUT SHA	AFTS (SEE PGS. 323-326)					
6	16566	BUSHING	×	×	×	×	×
7	16021	SLIDING CLUTCH	×	×			
7	16118	SLIDING CLUTCH			×		
7	16118	SLIDING CLUTCH				×	×
7	22026	SLIDING CLUTCH				×	×
8	14274	WASHER S.6, 299-6,	×	×			
		350 MM (WHITE)					
8	14275	WASHER S.6, 426-6,	×	×			
		477 MM (GREEN)					
8	14276	WASHER S.6, 553-6,	×	×			
		605 MM (ORANGE)					
8	14277	WASHER S.6, 680-6,	×	×			
		731 MM (PURPLE)					
8	14278	WASHER S.6, 807-6,	×	×			
		858 MM (YELLOW)					
8	14279	WASHER S.6, 934-6,	×	×			
		985 MM (BLACK)					
8	14711	WASHER S.6, 299-6,			×	×	×
		350 MM (WHITE)					
8	14712	WASHER S.6, 426-6,			×	×	×
		477 MM (GREEN)					
8	14713	WASHER S.6, 553-6,			×	×	×
		604 MM (ORANGE)					
8	14714	WASHER S.6, 680-6,			×	×	×
		731 MM (PURPLE)		<u> </u>			
8	14715	WASHER S.6, 807-6,			×	×	×
		858 MM (YELLOW					
8	14716	WASHER S.6, 934-6,			×	×	×
		985 MM (BLACK)					
9	14273	SPACER	×	×			

FIG.	PART#	DESCRIPTION	RTO-958LL SERIES	RTO-958LLB SERIES	RT-1258LL SERIES	RTO-11608LL SERIES	RTO-14608L SERIES
9	14749	SPACER			×		
9	14749	SPACER				×	×
9	22032	SPACER				×	×
10	16267	SHIFT YOKE	×	×			
10	16136	SHIFT YOKE			×	×	×
10	20450	SHIFT YOKE -"X" MODELS			×	×	×
11	14354	YOKE BAR	×	×			
11	16134	YOKE BAR			×	×	×
11	18928	YOKE BAR - "X" MODELS			×	×	×
12	14659	SHIFTING BLOCK	×	×	×	×	×
12	19063	SHIFTING BLOCK -			×	×	×
		"X" MODELS					
13	16888	GEAR M/S 28T	×				
13	16729	GEAR M/S 26T	×				
13	18520	GEAR M/S O/D		×			
13	19567	GEAR M/S O/D 40T			×		
13	19632	GEAR M/S 48T			×	×	
13	22027	GEAR M/S 48T			×	×	
14	14289	SNAP RING	×	×			
14	14750	SNAP RING			×	×	×
15	16707	GEAR M/S 2ND SPD 38T	×				
15	16731	GEAR M/S 36T	×				
15	18522	GEAR M/S 2ND			×		
_15	20390	GEAR M/S 2ND 56T				×	×
16	14273	SPACER	×	×			
16	14749	SPACER			×	×	×
17	16021	SLIDING CLUTCH	×	×			
17	16118	SLIDING CLUTCH			×	×	×
18	15404	SHIFT YOKE	×	×			
_18	16135	SHIFT YOKE 2ND			X	×	×
18	18922	SHIFT YOKE -"X"MODELS			×	×	×
19	14353	YOKE BAR	×	×			
19	16133	YOKE BAR			×	×	×
19	18927	YOKE BAR - "X" MODELS			×	×	×
20	14658	SHIFTING BLOCK	×	×	×	×	×
_21	X-14-1200	BALL	×	×	×	×	×
22	1634	PIN	×	×	×	×	×
23	16709	GEAR M/S 38T	×				
23	16733	GEAR M/S 42T	×				
23	16752	GEAR M/S 1ST SPD 38T			×		
23	20389	GEAR M/S 1ST 60T				×	×
24	16711	GEAR M/S LOW 44T	×	×			

FIG.	PART#	DESCRIPTION	RTO-958LL SERIES	RTO-958LLB SERIES	RT-1258LL F	RTO-11608LL SERIES	RTO-14608L SERIES
24	16754	GEAR M/S LOW 44T			×	×	×
25	15403	REVERSE YOKE	×	×			
25	15644	REVERSE YOKE	×	×			
		"F" MODELS					
25	16131	REVERSE YOKE			×	×	×
26	14352	YOKE BAR	×	×			
_26	16132	YOKE BAR			×	×	×
26	18926	YOKE BAR - "X" MODELS			×	×	×
27	10019	PIN	×	×	×	×	×
28	6392	SPRING	×	×	×	×	×
29	8968	PLUG	×	×	×	×	×
30	16713	REVERSE GEAR M/S 46T	×	×			
_30	16756	REVERSE GEAR M/S 46T			×	×	×
31	S-1340	MAIN SHAFT ASSY 15T	×	×			
31	S-1341	MAIN SHAFT ASSY 17T			×	×	×
32	17109	KEY	×	×	×	×	×
33	62504	PIN 3X16	×	×	×	×	×
34	14494	PEDAL SHAFT	×	×	×	×	×
35	12817	YOKE-CLUTCH RELEASE	×	×	×	×	×
36	1984	PEDAL SHAFT	×	×	×	×	×
36	1983	PEDAL SHAFT	×	×	×	×	×
37	X-7-603	BOLT 3/8"	×	×			
37	X-7-802	BOLT 1/2"	×	×			
37	X-7-603	BOLT 3/8"			×		
_37	X-7-802	BOLT 1/2"			×		
38	16112	LOCKING DISK 3/8"	×	×			
38	7484	LOCKING DISK 1/2"	×	×			
38	16112	LOCKING DISK 3/8"			×		
38	7484	LOCKING DISK 1/2"			×		
39	MSN1211REX	BEARING	×	×			
_39	MSN1211REX	BEARING			×		
40	15949	SPACER			×		
41	X-7-1005	BOLT 5/8"			×	×	×
42	19548	LOCKING DISK 5/8"			×		×
42	19668	LOCKING DISK 5/8"				×	
42	19548	LOCKING DISK 5/8"				×	
_43	62511	PIN			×	×	×
44	1309L	BEARING				×	
45	MS1309GEXR	BEARING				×	
45	MS1309GEXR	BEARING			×		×
46	19198	SNAP RING			×	×	×
47	16887	GEAR C/S 36T	×				
47	16728	GEAR C/S 38T	×				
47	18519	GEAR C/S			×		

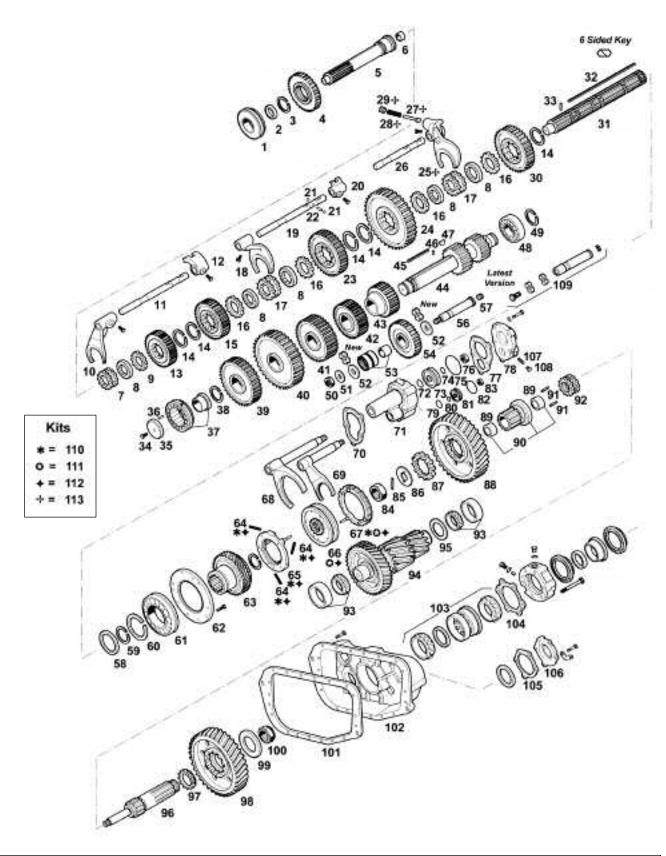
FIG.	PART#	DESCRIPTION	RTO-958LL SERIES	RTO-958LLB SERIES	RT-1258LL SERIES	RTO-11608LL SERIES	RTO-14608L SERIES
48	19553	GEAR C/S			×		
48	19566	GEAR C/S			×		
48	21020	GEAR C/S 62T			×	×	
49	14307	GEAR C/S LH (LEFT)	×	×			
49	14886	GEAR C/S RH 45T (RIGHT)	×	×			
49	15953	GEAR C/S PTO 47T			×	×	×
		LH PTO (LEFT)					
49	20840	GEAR C/S PTO 45T			×	×	×
		RH PTO (RIGHT)					
50	16889	GEAR C/S 40T	×				
50	16730	GEAR C/S 45T	×				
50	18521	GEAR C/S O/D 40T			×		
_50	19568	GEAR C/S			×		
50	20459	GEAR C/S 69T			×	×	
51	16708	GEAR C/S 2ND SPD	×				
51	16732	GEAR C/S 33T	×				
51	18523	GEAR C/S 2ND			×		
51	20482	GEAR C/S 2ND 44T				×	×
_52	16710	GEAR C/S 1ST 22T	×				
52	16734	GEAR C/S 27T	×				
52	16753	GEAR C/S 1ST 22T			×		
52	20471	GEAR C/S 1ST 35T				×	×
53	K-1597	COUNTERSHAFT KIT	×	×			
53	18796	COUNTERSHAFT			×		
_53	K-1599	COUNTERSHAFT KIT			×		
53	19549	COUNTERSHAFT 17T			×	×	×
53	K-2953	COUNTERSHAFT KIT			×	×	×
		W/KEYS					
54	16662	KEY	×	×			
54	19673	KEY			×	×	×
_55	62511	PIN	×	×	×	×	×
56	X-6-D	KEY	×	×			
56	X-6-3	KEY			×	×	×
57	MU1308TV	BEARING	×	×	×	×	×
58	14317	SNAP RING	×	×	×	×	×
59	X-1-1008	NUT	×	×	×	×	×
_60	14283	WASHER	X	×	×	×	×
61	14282	WASHER - (OLD)	×	×	×	×	×
61	4302982	WASHER - (NEW)	×	×	×	×	×
62	FWA1830	BEARING	×	×	×	×	×
53	16714	REVERSE GEAR 27T	×	×			
63	16757	REVERSE GEAR 27T			×	×	×
64	16403	WASHER	×	×	×	×	×
65	16405	REVERSE GEAR PIN	×	×	×	×	×

FIG.	PART#	DESCRIPTION	RTO-958LL SERIES	RTO-958LLB SERIES	RT-1258LL SERIES	RTO-11608LL SERIES	RTO-14608L SERIES
66	5202	PLUG	×	×	×	×	×
67	16723	SNAP RING	×	×			
67	16763	SNAP RING			×	×	×
68	16722	SNAP RING	×	×			
68	16628	SNAP RING			×	×	×
_69	117L	BEARING	×	×			
69	118L	BEARING			×	×	×
70	15408	RETAINER RING	×	×			
70	16138	RETAINER RING			×	×	×
71	17453	RETAINER RING			×	×	×
72	17078	GEAR AUX. DRIVE 28T	×	×			
_72	18725	GEAR AUX. DRIVE 32T	×	×			
72	K-1848	AUX. DRIVE GEAR KIT 30T			×		
72	K-1786	AUX. DRIVE GEAR KIT 42T				×	×
73	14897	SPRING	×	×	×	×	×
74	A-4938	SYNCHRONIZER RING	×	×	×	×	×
75	16716	SLIDING CLUTCH - (OLD)	×	×			
_75	20336	SLIDING CLUTCH - (NEW)	×	×			
75	16759	SLIDING CLUTCH - (OLD)			×	×	×
75	20323	SLIDING CLUTCH - (NEW)			×	×	×
76	A-4416	SYNCHRONIZER RING -	×	×	×	×	×
		(OLD)					
76	A-4937	SYNCHRONIZER RING -	×	×	×	×	×
		(NEW)					
77	16775	SHIFT YOKE	×	×	×	×	×
77	22823	SHIFT YOKE (LATEST)	×	×	×	×	×
78	14347	GASKET	×	×	×	×	×
79	16777	AUXILIARY CYLINDER	×	×	×	×	×
80	14765	O-RING	×	×	×	×	×
81	16776	YOKE BAR	×	×		×	
81	17251	YOKE BAR			×		
81	19306	YOKE BAR					×
82	14341	PISTON	×	×	×	×	×
83	14345	O-RING	×	×	×	×	×
84	14344	O-RING	×	×	×	×	×
85	X-1-1010	NUT	×	×	×	×	X
86	14349	GASKET	×	×	×	×	×
87	14799	CYLINDER COVER	×	×	×		
87	19690	CYLINDER COVER				×	×
88	A-3697	KEY & PIN ASSY	×	×	×	×	×
90	15385	WASHER S.5, 13-5, 18 MM	×	×			
90	17255	WASHER S.5, 23-5, 28 MM	×	×			
90	17256	WASHER S.5, 33-5, 38 MM	×	×			
90	15932	WASHER S.5, 13-5, 18 MM			×	×	×

FIG.	PART#	DESCRIPTION	RTO-958LL SERIES	RTO-958LLB SERIES	RT-1258LL I SERIES	RTO-11608LL SERIES	RTO-14608L SERIES
90	17257	WASHER S.5, 23-5, 28 MM			×	×	×
90	17258	WASHER S.5, 33-5, 38 MM			×	×	×
91	16519	GEAR 42T	×	×			
91	17217	GEAR 42T			×		
91	19315	GEAR 42T				×	
91	19277	GEAR 42T					×
92	18192	COUPLER M/S	×	×			
92	18193	COUPLER M/S		×	×	×	
93	14291	SNAP RING	×	×	×	×	×
94	204	BEARING	×	×	×	×	×
95	K-1545	MAIN SHAFT KIT	×	×			
95	K-1546	MAIN SHAFT KIT			×	×	×
96	14624	LOCK RING	×	×			
96	18135	SNAP RING			×	×	×
97	16516	BUSHING	×	×	×	×	×
98	MR1307EL	BEARING D.80X35X21	×	×	×	×	×
99	A-4127	COUNTERSHAFT ASSY	×	×			
99	A-4520	COUNTERSHAFT ASSY	×	×			
99	A-4467	COUNTERSHAFT ASSY			×		
99	A-4817	COUNTERSHAFT ASSY				×	
99	A-4818	COUNTERSHAFT ASSY					×
100	1310L	BEARING	×	×		×	
100	5310WL	BEARING			×		
100	5310WLB	BEARING					×
101	16723	SNAP RING	×	×	×	×	
101	15253	SNAP RING					×
102	16258	SLIDING CLUTCH	×	×			
102	17242	SLIDING CLUTCH			×		×
102	15959	SLIDING CLUTCH				×	
103	A-4413	OUTPUT SHAFT 13T	×	×			
103	A-4389	OUTPUT SHAFT 18T			×		
103	A-4738	OUTPUT SHAFT 18T				×	
103	A-4736	OUTPUT SHAFT 18T					×
104	K-1644	REPL. QUILL KIT	×	×	×	×	×
105	14332	WASHER	×	×		×	
106	18250	SPACER	×	×		×	
106	17248	WASHER			×		×
107	20022	GEAR 46T	×	×			
107	17247	GEAR 48T			×		
107	20022	GEAR 46T				×	
107	20024	GEAR 48T					×
108	19544	WASHER		×		×	
109	14327	SNAP RING	×	×		×	
109	18114	SNAP RING		<u> </u>	×		×

FIG.	PART#	DESCRIPTION	RTO-958LL SERIES	RTO-958LLB SERIES	RT-1258LL SERIES	RTO-11608LL SERIES	RTO-14608L SERIES
110	16310	WASHER S.7, 93 MM	×	×		×	
110	16337	WASHER S.4, 76 MM			×		×
111	22254	NUT	×	×	×	×	×
112	14632	GASKET	×	×	×	×	×
113	16517	SHIFT YOKE	×	×		×	
113	17245	SHIFT YOKE			X		×
114	17070	AUXILIARY CYLINDER	×	×	×	×	×
114	21210	AUXILIARY CYLINDER				×	×
115	14644	O-RING	×	×	×	×	×
115	21208	O-RING				×	×
116	16962	YOKE BAR	×	×		×	
116	17244	YOKE BAR			×		
116	19287	YOKE BAR					×
116	21233	YOKE BAR				×	
116	21251	YOKE BAR					×
117	14621	O-RING	×	×	×	×	×
117	21209	O-RING				×	×
118	17073	GASKET	×	×	×	×	×
119	17072	CYLINDER COVER	×	×	×	×	×
120	4300927	CYLINDER COVER	×	×	×	×	×
121	14335	GASKET	×	×	×	×	×
122	K-1567	REAR HOUSING	×	×		×	
122	17250	REAR HOUSING			×		×
123	A3071	BEARING	×	×		×	
123	A2892	BEARING			×		×
124	15532	GASKET	×	×	×	×	×
125	17097	GASKET	×	×		×	
125	17386	GASKET			×		×
127	19974	INSERT VALVE	×	×	×	×	×
128	15719	PLUG	×	×	×	×	×
129	K-3209	IDLER SHAFT REPL. KIT	×	×	×	×	×
130	K-1945	SYNCHRONIZER KIT - (OLD)	×	×	×	×	×
130	K-1946	SYNCHRONIZER KIT - (NEW)	×	×	×	×	×
131	T20098	SYNCHRO CLUTCH ASSY - (NEW)	×	×			
131	T20099	SYNCHRO CLUTCH ASSY - (NEW)			×	×	×
132	K-1947	SYNCHRO KIT W/SLIDING CLUTCH	×	×			
132	K-1948	SYNCHRO KIT W/SLIDING CLUTCH			×	×	×

FULLER® 10 SPEED MODELS RTO-11708LL, RTO-14708LL



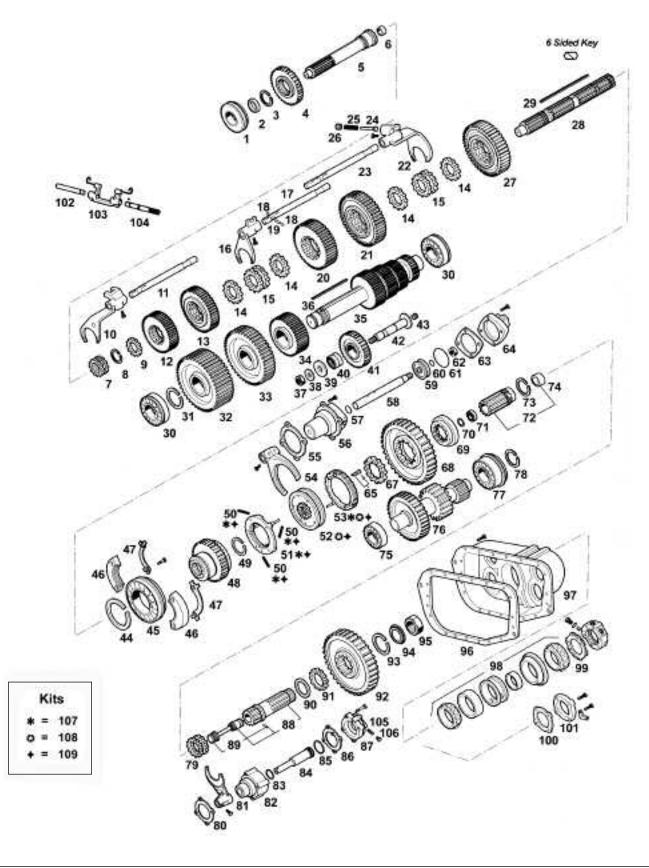
FULLER® 10 SPEED

FIG.	PART#	DESCRIPTION	RTO-11708LL SERIES	RTO-14708 SERIES
1	212SLV	BEARING	×	×
2	16463	SPACER	×	×
3	14750	SNAP RING	×	×
4	22028	GEAR MAIN DRIVE 58T	×	×
5	INPUT SHAFTS (S	EE PGS. 323-326)	×	×
6	16566	BUSHING	×	×
7	22026	SLIDING CLUTCH	×	×
8	14711	WASHER S.6, 299-6, 350 MM (WHITE)	×	×
8	14712	WASHER S.6, 426-6, 477 MM (GREEN)	×	×
8	14713	WASHER S.6, 553-6, 604 MM (ORANGE)	×	×
8	14714	WASHER S.6, 680-6, 731 MM (PURPLE)	×	×
8	14715	WASHER S.6, 807-6, 858 MM (YELLOW)	×	×
8	14716	WASHER S.6, 934-6, 985 MM (BLACK)	×	×
9	22032	SPACER	×	×
10	16136	SHIFT YOKE	×	×
10	20450	SHIFT YOKE - "X" MODELS	×	×
11	16134	YOKE BAR	×	×
_11	18928	YOKE BAR - "X" MODELS	×	×
12	14659	SHIFTING BLOCK	×	×
12	19063	SHIFTING BLOCK - "X" MODELS	×	×
13	22027	GEAR M/S 48T	×	×
14	14750	SNAP RING	×	×
15	20390	GEAR M/S 2ND 56T	×	×
_16	14749	SPACER	×	×
17	16118	SLIDING CLUTCH	×	×
18	16135	SHIFT YOKE 2ND	×	×
18	18922	SHIFT YOKE - "X" MODELS	×	×
19	16133	YOKE BAR	×	×
19	18927	YOKE BAR - "X" MODELS	×	×
_20	14658	SHIFTING BLOCK	×	×
21	X-14-1200	BALL	×	×
22	1634	PIN	×	×
23	20389	GEAR M/S 1ST 60T	×	×
24	16754	GEAR M/S LOW 44T	×	×
25	16131	REVERSE YOKE	×	×
_26	16132	YOKE BAR	×	×
26	18926	YOKE BAR - "X" MODELS	×	×
27	10019	PIN	×	×
28	6392	SPRING	×	×
29	8968	PLUG	×	×
30	16756	REVERSE GEAR M/S 46T	×	×
31	S-2120	MAIN SHAFT ASSY 17T	×	×
32	21326	KEY	×	×

FIG.	PART#	DESCRIPTION	RTO-11708LL SERIES	RTO-14708 SERIES
33	62504	PIN 3X16	×	×
34	X-7-1005	BOLT 5/8"	×	×
35	19548	LOCKING DISK	×	×
36	62511	PIN	×	×
37	MS1309GEXR	BEARING	×	×
38	19198	SNAP RING	×	×
39	21020	GEAR C/S 62T	×	×
40	15953	GEAR C/S PTO 47T - LH PTO (LEFT)	×	×
40	20840	GEAR C/S PTO 45T - RH PTO (RIGHT)	×	×
41	20459	GEAR C/S 69T	×	×
42	20482	C/S 2ND 44T	×	×
43	20471	GEAR C/S 1ST 35T	×	×
44	19549	COUNTERSHAFT 17T	×	×
44	K-2953	COUNTERSHAFT KIT W/KEYS	×	×
45	19673	KEY	×	×
46	62511	PIN	×	×
47	X-6-E	KEY	×	×
48	MU1308TV	BEARING	×	×
49	14317	SNAP RING	×	×
50	X-1-1008	NUT	×	×
51	14283	WASHER	×	×
52	14282	WASHER - (OLD)	×	×
52	4302982	WASHER - (NEW)	×	×
53	FWA1830	BEARING	×	×
54	16757	REVERSE GEAR 27T	×	×
56	16405	REVERSE GEAR PIN	×	×
57	5202	PLUG	×	×
58	21320	SNAP RING RETAINER	×	×
59	16763	SNAP RING	×	×
60	16628	SNAP RING	×	×
61	118L	BEARING	×	×
62	16138	RETAINER RING	×	×
63	21322	GEAR AUX. DRIVE 34T	×	×
64	14897	SPRING	×	×
65	A-4938	SYNCHRONIZER RING	×	×
66	20323	SLIDING CLUTCH	×	×
67	A-4937	SYNCHRONIZER RING	×	×
68	A-5159	SELECTOR FORK	×	×
69	A-5160	SELECTOR FORK	×	×
70	21332	GASKET	×	×
71	21330	CYLINDER	×	×
72	14765	O-RING	×	×

FIG.	PART#	DESCRIPTION	RTO-11708LL SERIES	RTO-14708 SERIES
73	14341	PISTON	×	×
74	14345	O-RING	×	×
75	14344	O-RING	×	×
76	X-1-1010	NUT	×	×
77	21331	GASKET	×	×
_78	21329	CYLINDER COVER	×	×
79	14644	O-RING	×	×
80	21338	GASKET	×	×
81	21337	PISTON	×	×
82	20423	O-RING	×	×
83	X-1-803	NUT	×	×
84	21365	NUT	×	×
85	17332	PIN	×	×
86	21347	WASHER	×	×
87	21350	WASHER S.6, 60-6, 55 MM	×	×
88	21319	GEAR 48T	×	×
89	21352	BUSHING	×	×
90	A-5156	MAIN SHAFT ASSY 18T	×	×
91	21652	PIN	×	×
92	21360	SLIDING CLUTCH	×	×
93	ST4276	BEARING	×	×
94	A-5157	COUNTERSHAFT ASSY	×	×
95	21342	WASHER	×	×
96	21323	OUTPUT SHAFT	×	
96	21325	OUTPUT SHAFT 18T		×
97	21353	WASHER	×	
97	21354	WASHER		×
98	21361	GEAR 48T	×	×
99	21357	WASHER	×	
99	21358	WASHER		×
100	22254	NUT	×	×
101	14335	GASKET	×	×
102	21431	REAR HOUSING	×	×
103	21356	BEARING	×	×
104	21364	GASKET	×	×
105	21345	GASKET	×	×
106	21346	COVER	×	×
107	19974	INSERT VALVE	×	×
108	15719	PLUG	×	×
109	K-3209	IDLER SHAFT REPL. KIT	×	×
110	K-1946	SYNCHRONIZER KIT	×	×
111	T20099	SYNCHRO CLUTCH ASSY	×	×
112	K-1947	SYNCHRO KIT W/SLIDING CLUTCH (OLD)	×	×

FULLER® 10 SPEED MODEL 7608LL SERIES



FULLER® 10 SPEED

FIG.	PART#	DESCRIPTION	7608LL SERIES
1	81568	BEARING	×
_ 2	20778	SPACER	×
3	15973	SNAP RING	×
4	20671	GEAR MAIN DRIVE	×
5	INPUT SHA	FTS (SEE PGS. 323-326)	
6	15977	BUSHING	×
_ 7	21662	SLIDING CLUTCH	×
8	15980	SNAP RING	×
9	21664	WASHER S.6, 58-6, 63 MM	×
		(ORANGE)	
9	21665	WASHER S.6, 68-6, 73 MM	×
		(PURPLE)	
9	21666	WASHER S.6, 81-6, 86 MM	×
		(YELLOW)	
9	21667	WASHER S.6, 93-6, 98 MM	×
		(BLACK)	
9	21668	WASHER S.7, 7.06-7,11 MM	×
		(RED)	
10	20622	SHIFT YOKE 3RD	×
_11	15101	YOKE BAR	×
12	21672	GEAR M/S	×
13	20833	GEAR M/S	×
_14	20617	WASHER (ORANGE)	×
14	20618	WASHER (PURPLE)	×
14	20619	WASHER (YELLOW)	×
_14	20620	WASHER (BLACK)	×
_14	20621	WASHER (RED)	×
_15	20615	SLIDING CLUTCH	×
_16	20624	SHIFT YOKE	×
_17	15100	YOKE BAR	×
18	X-14-1200	BALL	×
19	1634	PIN	×
20	20593	GEAR M/S	×

FIG.	PART# D	ESCRIPTION	7608LL SERIES
21	20794	GEAR M/S	×
_22	20626	SHIFT YOKE	×
23	15910	YOKE BAR	×
_24	10019	PIN	×
25	6392	SPRING	×
_26	8968	PLUG	×
_27	20597	REVERSE GEAR	×
28	20614	MAIN SHAFT	×
29	A-4989	KEY & PIN ASSY	×
30	MU1307GUM	BEARING	×
31	14286	SNAP RING	×
32	20576	GEAR C/S	×
_33	20583	GEAR C/S	×
34	20587	GEAR C/S	×
35	A-5030	COUNTERSHAFT ASSY	×
36	20604	KEY	×
37	X-1-1008	NUT	×
38	20613	WASHER	×
39	20612	WASHER	×
40	WJ162116	BEARING	×
41	20608	REVERSE GEAR	×
42	20610	REVERSE GEAR PIN	×
43	5202	PLUG	×
44	15994	SNAP RING	×
45	117L	BEARING	×
46	23064	RETAINER	×
47	23066	LOCK WASHER	×
48	22371	GEAR AUX. DRIVE	×
49	14993	SNAP RING	×
50	14897	SPRING	×
51	A-4938	SYNCHRONIZER RING	×
52	20323	SLIDING CLUTCH	
53	A-4937	SYNCHRONIZER RING	×

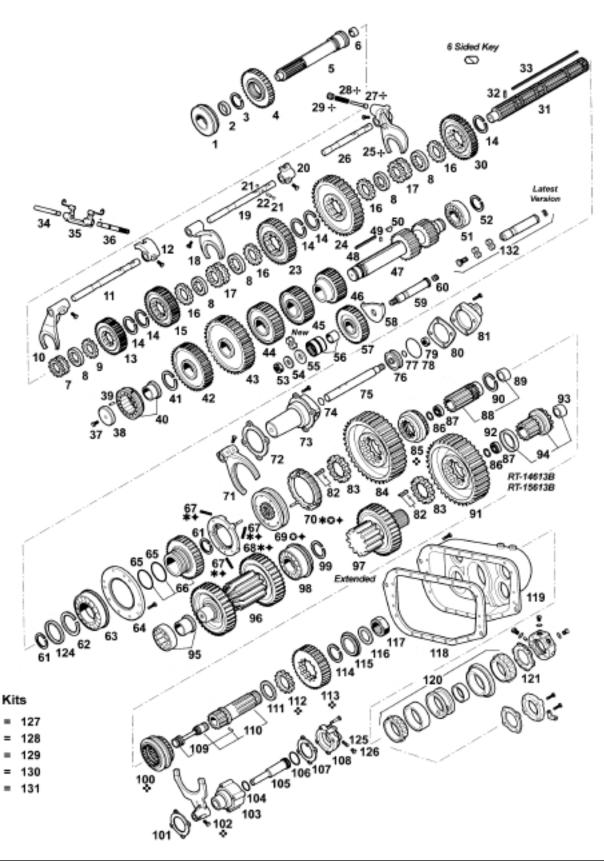
FIG.	PART#	DESCRIPTION	7608LL SERIES
_54	16775	SHIFT YOKE	×
_54	22823	SHIFT YOKE (LATEST)	×
_55	14347	GASKET	×
_56	16777	AUXILIARY CYLINDER	×
_57	14765	O-RING	×
_58	16776	YOKE BAR	×
59	14341	PISTON	×
60	14345	O-RING	×
61	14344	O-RING	×
62	X-1-1010	NUT	×
63	14349	GASKET	×
64	19690	CYLINDER COVER	×
65	A-3697	KEY & PIN ASSY	×
67	15932	WASHER S.5, 13-5, 18 MM	×
		(BLACK)	
67	17257	WASHER S.5, 23-5, 28 MM	×
		(PURPLE)	
67	17258	WASHER S.5, 33-5, 38 MM	×
		(YELLOW)	
_68	22370	GEAR M/S	×
69	18193	COUPLER M/S	×
70	14291	SNAP RING	×
71	204	BEARING	×
72	K-1546	MAIN SHAFT KIT	×
73	18135	SNAP RING	×
_74	16516	BUSHING	×
_75	23261	BEARING	×
_76	A-5317	COUNTERSHAFT ASSY	×
_77	1310L	BEARING	×
78	16723	SNAP RING	×
79	15959	SLIDING CLUTCH	×
80	14632	GASKET	×
81	16517	SHIFT YOKE	×

FIG.	PART#	DESCRIPTION	7608LL SERIES
82	21210	AUXILIARY CYLINDER	×
_83	21208	O-RING	×
_84	21233	YOKE BAR	×
85	21209	O-RING	×
_86	17073	GASKET	×
87	4300927	CYLINDER COVER	×
_88	A-4738	OUTPUT SHAFT 18T	×
89	K-1644	REPL. QUILL KIT	×
90	14332	WASHER	×
91	18250	SPACER	×
92	20022	GEAR 46T	×
93	14327	SNAP RING	×
94	16310	WASHER S.7, 93 MM	×
95	22254	NUT	×
96	14335	GASKET	×
97	S-1300	REAR HOUSING	×
98	A3071	BEARING	×
99	15532	GASKET	×
100	17097	GASKET	×
101	16724	COVER	×
102	14494	PEDAL SHAFT	×
103	12817	YOKE-CLUTCH RELEASE	×
104	1984	PEDAL SHAFT	×
104	1983	PEDAL SHAFT	×
105	19974	INSERT VALVE	×
106	15719	PLUG	×
107	K-1946	SYNCHRONIZER KIT	×
108	T20099	SYNCHRO CLUTCH ASSY	×
109	K-1947	SYNCHRO KIT W/	×
		SLIDING CLUTCH (OLD)	
109	K-1948	SYNCHRO KIT W/	×
		SLIDING CLUTCH (NEW)	

Notes

FULLER® 13 SPEED

MODELS RT-11613, RTO-11613, RTOO-11613, RT-14613, RT-14613B, RTO-14613, RTOO-14613, RT-14813, RT-15613, RT-15613B, RTO-15613



FULLER® 13 SPEED

			3,3	A70.71612	A700.77	57.3	A7.7467.35	A70.74672	A700.74E	°0/3 8/3	57,3	, ,	AT. 15613.	A70.75673
FIG	. PART#	DESCRIPTION	AT. 1767.3	, , ,	, 00,	PT-14613	37.74	70,	ž	RT-14813	AT. 15613	A7. 1567.3	77.75	70,1
1	212SLV	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
2	16463	SPACER	×	×	×	×	×	×	×	×	×	×	×	×
3	14750	SNAPRING	×	×	×	×	×	×	×	×	×	×	×	×
4	20458	GEAR MAIN DRIVE 48T	×	×		×	×	×		×	×			×
_4	21019	GEAR MAIN DRIVE 52T			×									
4	21019	GEAR MAIN DRIVE 52T							×					
4	22961	GEAR MAIN DRIVE 52T							×					
4	F96482	GEAR MAIN DRIVE											×	×
5	INPUT SH	AFTS (SEE PGS. 327-328)												
6	16566	BUSHING	×	×	×	×	×	×	×	×	×			×
7	16118	SLIDING CLUTCH	×	×	×	×	×	×		×	×	×	×	×
7	16118	SLIDING CLUTCH							×					
7	22026	SLIDING CLUTCH							×					
8	14711	WASHER S.6, 299-6,	×	×	×	×	×	×	×	×	×	×	×	×
		350 MM (WHITE)												
8	14712	WASHER S.6, 426-6	×	×	×	×	×	×	×	×	×	×	×	×
		477 MM (GREEN)												
8	14713	WASHER S.6, 553-6,	×	×	×	×	×	×	×	×	×	×	×	×
		604 MM (ORANGE)												
8	14714	WASHER S.6, 680-6,	×	×	×	×	×	×	×	×	×	×	×	×
		731 MM (PURPLE)												
8	14715	WASHER S.6, 807-6,	×	×	×	×	×	×	×	×	×	×	×	×
		858 MM (YELLOW)												
8	14716	WASHER S.6, 934-6,	×	×	×	×	×	×	×	×	×	×	×	×
		985 MM (BLACK)												
9	14749	SPACER	×	×	×	×	×	×		×	×	×	×	×
9	14749	SPACER							×					
_ 9	22032	SPACER							×					
10	16136	SHIFT YOKE	×	×	×	×	×	×	×	×	×	×	×	×
11	16134	YOKE BAR	×	×	×	×	×	×	×	×	×	×	×	×
12	14659	SHIFTING BLOCK	×	×	×	×	×	×	×	×	×	×	×	×
13	20391	GEAR M/S 3RD 58T	×	×		×	×	×		×	×			×
13	21261	GEAR M/S 42T			×									
13	21261	GEAR M/S 42T							×					
13	23102	GEAR M/S 42T							×					

			ç	9, 9	? .	679	, ,		56.73	6/3 7.3	, ,	·	, ,	80 %
FIG.	PART#	DESCRIPTION	AT. 17673	PTO_77612	A700.77	PT. 7467.3	A7.74673.	A70.746.	A700.14	PT. 14813	Ar. 15673	A7.7567.3	AT. 1567.35	A70.75673
13	F96480	GEAR M/S							· ·	,		×	×	
14	14750	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
15	20390	GEAR M/S 2ND 56T	×	×			×	×	×		×	×		×
15	19622	GEAR M/S 2ND SPD 50T			×				×					
15	F96478	GEAR M/S										×	×	
_16	14749	SPACER	×	×	×	×	×	×	×	×	×	×	×	×
17	16118	SLIDING CLUTCH	×	×	×	×	×	×	×	×	×	×	×	×
18	16135	SHIFT YOKE 2ND	×	×	×	×	×	×	×	×	×	×	×	×
19	16133	YOKE BAR	×	×	×	×	×	×	×	×	×	×	×	×
20	14658	SHIFTING BLOCK	×	×	×	×	×	×	×	×	×	×	×	×
21	X-14-1200	BALL	×	×	×	×	×	×	×	×	×	×	×	×
_22	1634	PIN	×	×	×	×	×	×	×	×	×	×	×	×
23	20389	GEAR M/S 1ST 60T	×	×		×	×	×		×	×			×
23	21024	GEAR M/S 1ST SPD 60T			×				×					
23	F96476	GEAR M/S											×	×
24	16754	GEAR M/S LOW 44T	×	×	×	×	×	×	×	×	×			×
24	F96309	GEAR M/S										×	×	
_25	16131	REVERSE YOKE	×	×	×	×	×	×	×	×	×	×	×	×
26	16132	YOKE BAR	×	×	×	×	×	×	×	×	×	×	×	×
27	10019	PIN	×	×	×	×	×	×	×	×	×	×	×	×
28	6392	SPRING	×	×	×	×	×	×	×	×	×	×	×	×
29	8968	PLUG	×	×	×	×	×	×	×	×	×	×	×	×
30	16756	REVERSE GEAR M/S 46T	×	×	×	×	×	×	×	×	×			×
30	F96310	REVERSE GEAR										×	×	
31	S-1341	MAIN SHAFT ASSY 17T	×	×	×	×	×	×	×	×	×	×	×	×
32	62504	PIN 3X16	×	×	×	×	×	×	×	×	×	×	×	×
33	17109	KEY	×	×	×	×	×	×	×	×	×	×	×	×
34	14494	PEDAL SHAFT	×	×	×	×	×	×	×	×				
35	12817	YOKE-CLUTCH RELEASE	×	×	×	×	×	×	×	×				
36	1984	PEDAL SHAFT	×	×	×	×	×	×	×	×				
36	1983	PEDAL SHAFT	×	×	×	×	×	×	×	×				
37	X-7-1005	BOLT 5/8"	×	×	×	×	×	×	×	×	×	×	×	×
38	19668	LOCKING DISK	×											
38	19548	LOCKING DISK		×	×	×	×	×	×	×	×	×	×	×

			7,3	, , , , , , , , , , , , , , , , , , ,	A700.776	, o73	, ,	A70.7467	A700.14	°°73 873	, ₍ ,	2,00	, , ,	2673
FIG	. PART#	DESCRIPTION	AT. 7167.3	A70,77672	A700.	10. 10. 10. 10. 10. 10. 10. 10. 10. 10.	A7.7467.35	A70.1	A700.	707 RT-14873	AT. 15673	AT. 15673	47.78	P70-75673
39	62511	PIN	×	×	×	×	×	×	×	×	×	×	×	
40	1309L	BEARING	×											
40	MS1309GEX	KR BEARING		×	×	×	×	×	×	×	×	×	×	×
41	19198	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
_42	20459	GEAR C/S 69T	×	×		×	×	×		×	×			×
42	21018	GEAR C/S 66T			×				×					
42	F96483	GEAR C/S										×	×	
43	15953	GEAR C/S PTO 47T LH	×	×	×	×	×	×	×	×	×	×	×	×
		PTO - (LEFT)												
43	20840	GEAR C/S PTO 45T RH	×	×	×	×	×	×	×	×	×	×	×	×
		PTO - (RIGHT)												
44	21020	GEAR C/S 62T	×	×		×	×	×		×	×			×
44	21262	GEAR C/S 73T			×				×					
44	F96481	GEAR C/S										×	×	
45	20482	GEAR C/S 2ND 44T	×	×		×	×	×		×	×			×
45	21264	GEAR C/S 46T			×				×					
45	F96479	GEAR C/S										×	×	
46	20471	GEAR C/S 1ST 35T	×	×		×	×	×		×	×			×
46	21025	GEAR C/S 1ST 39T			×				×					
46	F96477	GEAR C/S										×	×	
47	19549	COUNTERSHAFT 17T	×	×	×	×	×	×	×	×	×			×
47	K-2953	COUNTERSHAFT KIT	×	×	×	×	×	×	×	×	×			×
		W/KEYS												
47	F96315	COUNTERSHAFT										×	×	
48	19673	KEY	×	×	×	×	×	×	×	×	×	×	×	×
49	62511	PIN	×	×	×	×	×	×	×	×	×	×	×	×
50	X-6-E	KEY	×	×	×	×	×	×	×	×	×	×	×	×
51	MU1308TV	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
_52	14317	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
53	X-1-1008	NUT	×	×	×	×	×	×	×	×	×	×	×	×
54	14283	WASHER	×	×	×	×	×	×	×	×	×	×	×	×
55	14282	WASHER (OLD)	×	×	×	×	×	×	×	×	×	×	×	×
55	4302982	WASHER - (NEW)	×	×	×	×	×	×	×	×	×	×	×	×
56	FWA1830	BEARING	×	×	×	×	×	×	×	×	×	×	×	×

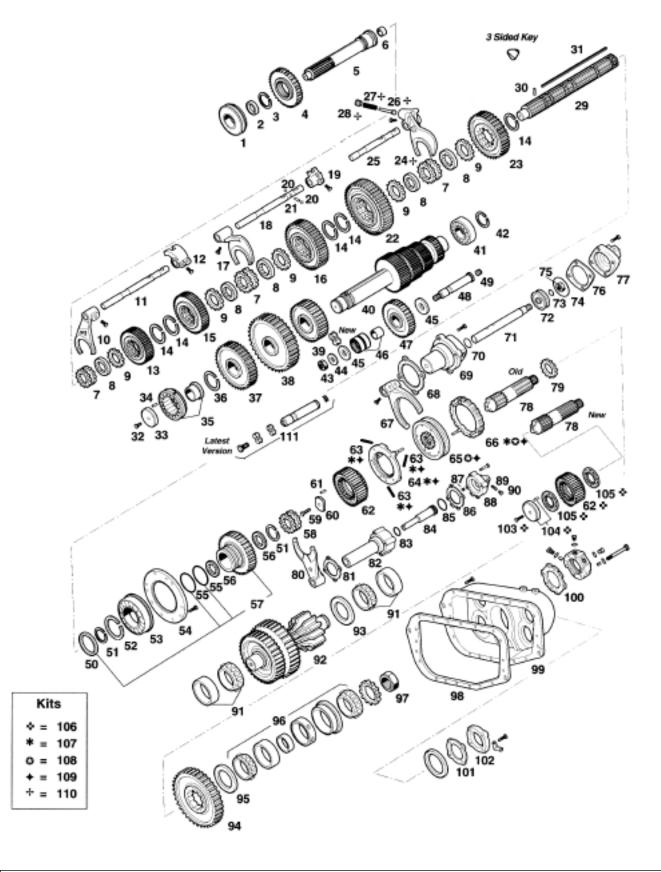
			8,3	A70-77673	A700.776	, o/3	37.30	A70.14613	A700.1463	, , , , , , , , , , , , , , , , , , ,	37.3	, , ,	, , , ,	^{A7} O. ⁷⁵⁶ 7 ₃
FIG.	PART#	DESCRIPTION	AT. 17673	A70.1	A700,	PT-14613	AT. 146135	A70.1	A700,	RT-14873	A7.75673	A7.75673	AT. 1561.3E	A70-1
57	16757	REVERSE GEAR 27T	×	×	×	×	×	×	×	×	×			×
57	F96316	REVERSE GEAR										×	×	
58	16403	WASHER	×	×	×	×	×	×	×	×	×	×	×	×
59	16405	REVERSE GEAR PIN	×	×	×	×	×	×	×	×	×	×	×	×
60	5202	PLUG	×	×	×	×	×	×	×	×	×	×	×	×
61	16763	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
62	16628	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
63	118L	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
64	16138	RETAINER RING	×	×	×	×	×	×	×	×	×	×	×	×
65	17453	RETAINER RING	×	×	×	×	×	×	×	×	×	×	×	×
66	K-1788	AUX. DRIVE GEAR KIT	×	×		×		×			×			×
		40T												
66	K-1789	AUX. DRIVE GEAR KIT			×				×					
		44T												
66	21234	GEAR AUX. DRIVE 40T					×							
66	T20303	AUX. DRIVE GEAR KIT					×							
		40T												
_66	K-2316	AUX. DRIVE GEAR KIT 40T								×				
66	F96474	AUX. DRIVE GEAR KIT										×	×	
67	14897	SPRING	×	×	×	×	×	×	×	×	×	×	×	×
68	A-4938	SYNCHRONIZER RING	×	×	×	×	×	×	×	×	×	×	×	×
69	16759	SLIDING CLUTCH - (OLD)	×	×	×	×	×	×	×	×	×	×	×	×
69	20323	SLIDING CLUTCH - (NEW)	×	×	×	×	×	×	×	×	×	×	×	×
70	A-4416	SYNCHRONIZER RING -	×	×	×	×	×	×	×	×	×	×	×	×
		(OLD)												
70	A-4937	SYNCHRONIZER RING -	×	×	×	×	×	×	×	×	×	×	×	×
		(NEW)												
71	16775	SHIFT YOKE	×	×	×	×	×	×	×	×	×	×	×	×
71	22823	SHIFT YOKE (LATEST)	×	×	×	×	×	×	×	×	×	×	×	×
72	14347	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
_73	16777	AUXILIARY CYLINDER	×	×	×	×	×	×	×	×	×	×	×	×
74	14765	O-RING	×	×	×	×	×	×	×	×	×	×	×	×
75	16776	YOKE BAR	×	×	×	×	×	×	×	×	×	×	×	×
76	14341	PISTON	×	×	×	×	×	×	×	×	×	×	×	×
77	14345	O-RING	×	×	×	×	×	×	×	×	×	×	×	×

			57.5	A70,7763	A700.73	A7. 14673	A7.1467.	870-1464	A700.74	°5/3 8/3	2,5	° ′′	A7.7567.2	P70.75673
FIG	. PART#	DESCRIPTION	A7.11613	, 'o'	Ź	77.74	77.74	, 0, 0, 1	o O	PT. 14873	AT. 15613	AT. 1567.3	77.75	, ',
	14344	O-RING	×	×	×	×	×	×	×	×	×	×	×	×
79	X-1-1010	NUT	×	×	×	×	×	×	×	×	×	×	×	×
80	14349	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
81	19690	CYLINDER COVER	×	×	×	×	×	×	×	×	×	×	×	×
82	A-3697	KEY & PIN ASSY	×	×	×	×	×	×	×	×	×	×	×	×
83	15932	WASHER S.5, 13-5,	×	×	×	×	×	×	×	×	×	×	×	×
		18 MM (BLACK)												
83	17257	WASHER S.5, 23-5,	×	×	×	×	×	×	×	×	×	×	×	×
		28 MM (PURPLE)												
83	17258	WASHER S.5, 33-5,	×	×	×	×	×	×	×	×	×	×	×	×
		38 MM (YELLOW)												
84	19221	GEAR M/S 56T	×	×										
84	19257	GEAR M/S 48T			×									
84	20388	GEAR M/S 56T				×		×		×	×			×
84	19214	GEAR M/S 48T							×					
85	19131	COUPLER M/S	×	×	×	×		×	×	×	×	×		×
86	14291	SNAP RING	×	×	×	×		×	×	×	×	×		×
87	204	BEARING	×	×	×	×		×	×	×	×	×		×
88	K-1546	MAIN SHAFT KIT	×	×	×	×		×	×	×	×	×		×
89	16516	BUSHING	×	×	×	×		×	×	×	×	×		×
90	18135	SNAP RING	×	×	×	×		×	×	×	×	×		×
91	F96414	GEAR M/S 56T					×							
91	F96472	GEAR M/S										×	×	
92	F96528	RING					×						×	
93	F96526	BUSHING					×						×	
94	T20213	MAIN SHAFT KIT					×						×	
95	MR1307EL	BEARING D.80X35X21	×	×	×	×	×	×	×	×	×	×	×	×
96	A-4956	AUX. COUNTERSHAFT	×			×					×			
		ASSY												
96	A-4957	AUX. COUNTERSHAFT		×				×						×
		ASSY												
96	A-4726	AUX. COUNTERSHAFT			×				×					
		ASSY												
96	A-5466	AUX. COUNTERSHAFT								×				
		ASSY												

			6,	, 6,	5 1	× Ar. 14613		8 4	6/0	.¥673 37.2	,	و ج	ლ კ	A70, 15E
FIG.	PART#	DESCRIPTION	AT. 1767.3	A70,1	A700,	AT. 146	A7.74	R70.746	A700.	A7.74	A7.15	A7.156	, RT-156	, A70.1,
97	A-5105	AUX. COUNTERSHAFT	×			×								
		ASSY												
97	A-5106	AUX. COUNTERSHAFT		×				×						
		ASSY												
97	A-5107	AUX. COUNTERSHAFT			×				×					
		ASSY												
97	U14622	AUX. COUNTERSHAFT					×							
		ASSY												
97	U-15043	AUX. COUNTERSHAFT										×	×	
		ASSY												
98	1310L	BEARING	×	×	×	×	×	×	×	×	×	×	×	×
99	16723	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
100	19132	SLIDING CLUTCH	×	×	×	×	×	×	×	×	×	×	×	×
101	14632	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
102	19128	SHIFT YOKE	×	×	×	×	×	×	×	×	×	×	×	×
103	17070	AUXILIARY CYLINDER	×	×	×	×	×	×	×	×	×	×	×	×
103	21210	AUXILIARY CYLINDER	×	×	×	×	×	×	×	×	×	×	×	×
104	14644	O-RING	×	×	×	×	×	×	×	×	×	×	×	×
104	21208	O-RING	×	×	×	×	×	×	×	×	×	×	×	×
105	16961	YOKE BAR	×	×	×	×	×	×	×	×	×	×	×	×
105	21211	YOKE BAR	×	×	×	×	×	×	×	×	×	×	×	×
106	14621	O-RING	×	×	×	×	×	×	×	×	×	×	×	×
106	21209	O-RING	×	×	×	×	×	×	×	×	×	×	×	×
107	17073	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
108	4300927	CYLINDER COVER	×	×	×	×	×	×	×	×	×	×	×	×
109	K-1644	REPL. QUILL KIT	×	×	×	×	×	×	×	×	×	×	×	×
110	A-4738	OUTPUT SHAFT 18T -	×	×	×									
		10 SPL.												
110	A-4414	OUTPUT SHAFT 18T -				×		×	×	×				
		10 SPL.												
110	T20201	OUTPUT SHAFT ASSY					×					×	×	
		18/54T - 54 SPL.												
110	A-4975	OUTPUT SHAFT 18T -									×			×
		10 SPL.												
111	14332	WASHER	×	×	×									

			ي	673	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	e, e,	, 6	g	ور و	4673	5	უ		8, 61,9
EIG	. PART#	DESCRIPTION	AT. 17673	A70.77673	A700.7163	AT. 14613	AT.14673.	PTO.14E.	A700,	1461, PT. 14813	AT. 1561.	AT. 150	Pr. 15613	85. 870.15613
111	18019	WASHER		Ì		l ×	×	×		×	l ×	×	×	×
112	18250	SPACER	×	×	×									
112	18251	SPACER				×	×	×	×	×	×	×	×	×
113	20918	GEAR 52T	×			×	×			×	×			
113	20917	GEAR 40T		×	×			×	×					×
113	F96470	GEAR										×	×	
114	14327	SNAP RING	×	×	×	×	×	×	×	×	×	×	×	×
115	16310	WASHER S.7, 93 MM	×	×	×									
115	16315	WASHER				×	×	×	×	×	×	×	×	×
116	16337	WASHER S.4, 76 MM				×	×	×	×	×	×	×	×	×
117	22254	NUT	×	×	×	×	×	×	×	×	×	×	×	×
118	14335	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
119	18700	REAR HOUSING	×	×	×									
119	18786	REAR HOUSING				×	×	×	×	×	×	×	×	×
120	A3071	BEARING	×	×	×									
120	A2892	BEARING				×	×	×	×	×	×	×	×	×
121	15532	GASKET	×	×	×	×	×	×	×	×	×	×	×	×
124	21320	SNAP RING RETAINER	×	×	×	×	×	×	×	×	×			×
125	19974	INSERT VALVE	×	×	×	×	×	×	×	×	×	×	×	×
126	15719	PLUG	×	×	×	×	×	×	×	×	×	×	×	×
127	K-1945	SYNCHRONIZER KIT- (OLD)	×	×	×	×	×	×	×	×	×	×	×	×
127	K-1946	SYNCHRONIZER KIT-(NEW)	×	×	×	×	×	×	×	×	×	×	×	×
128	T20099	SYNCHRO CLUTCH ASSY	×	×	×	×	×	×	×	×	×	×	×	×
		(NEW)												
129	K-1947	SYNCHRO KIT W/SLIDING	×	×	×	×	×	×	×	×	×	×	×	×
		CLUTCH (OLD)												
129	K-1948	SYNCHRO KIT W/SLIDING	×	×	×	×	×	×	×	×	×	×	×	×
		CLUTCH (NEW)												
130	S-1219	YOKE ASSY	×	×	×	×	×	×	×	×	×	×	×	×
131	K-1959	GEAR KIT - SPLITTER	×											
131	K-1960	GEAR KIT - SPLITTER		×	×									
131	K-1961	GEAR KIT - SPLITTER				×				×	×			
131	K-1962	GEAR KIT - SPLITTER						×	×					×
132	K-3209	IDLER SHAFT REPL. KIT	×	×	×	×	×	×	×	×	×	×	×	×
														i

FULLER® 13 SPEED MODEL RTLO "B" 14613



FULLER® 13 SPEED

FIG.	PART#	P DESCRIPTION	RTLO"B" 14613
1	212SLV	BEARING	×
2	16463	SPACER	×
3	14750	SNAP RING	×
4	20458	GEAR MAIN DRIVE 48T	×
_ 5	INPUT SHAF	TS (SEE PGS. 327-328)	
6	16566	BUSHING	×
7	16118	SLIDING CLUTCH	×
8	4300830	WASHER (BLUE)	×
8	4300382	WASHER (WHITE)	×
8	4300383	WASHER (GREEN)	×
8	4300384	WASHER (ORANGE)	×
8	4300385	WASHER (PURPLE)	×
8	4300386	WASHER (YELLOW)	×
8	4300387	WASHER (BLACK)	×
9	14749	SPACER	×
10	16136	SHIFT YOKE	×
11	16134	YOKE BAR	×
12	14659	SHIFTING BLOCK	×
13	21587	GEAR M/S 58T	×
14	14750	SNAP RING	×
15	21589	GEAR M/S 24T	×
16	21591	GEAR M/S 60T	×
17	16135	SHIFT YOKE 2ND	×

FIG.	PART#	R DESCRIPTION	TLO"B" 14613
_18	16133	YOKE BAR	×
19	14658	SHIFTING BLOCK	×
_20	X-14-1200	BALL	×
21	1634	PIN	×
_22	4300654	GEAR M/S 46T	×
_23	16756	REVERSE GEAR M/S 46T	×
_24	16131	REVERSE YOKE	×
_25	16132	YOKE BAR	×
_26	10019	PIN	×
_27	6392	SPRING	×
_28	8968	PLUG	×
_29	S-1561	MAIN SHAFT ASSY 17T	×
30	62504	PIN 3X16	×
31	4300890	KEY	×
_32	X-7-1005	BOLT 5/8"	×
_33	19548	LOCKING DISK	×
_34	62511	PIN	×
35	MS1309GEXR	BEARING	×
_36	19198	SNAP RING	×
37	21586	GEAR C/S 69T	×
_38	21588	GEAR C/S 60T	×
39	15953	GEAR C/S PTO 47T -	×
		LH PTO - LEFT	

FIG.	PART#	DESCRIPTION	RTLO"B" 14613
39	20840	GEAR C/S PTO 45T -	×
		RH PTO - (RIGHT)	
40	A-6689	COUNTERSHAFT ASSY	×
_41	MU1308TV	BEARING	×
42	14317	SNAP RING	×
_43	X-1-1008	NUT	×
44	14283	WASHER	×
45	14282	WASHER (OLD)	×
45	4302982	WASHER (NEW)	×
_46	FWA1830	BEARING	×
_47	16757	REVERSE GEAR 27T	×
_48	16405	REVERSE GEAR PIN	×
49	5202	PLUG	×
50	21320	SNAP RING RETAINER	×
_51	16763	SNAP RING	×
52	16628	SNAP RING	×
_53	118L	BEARING	×
_54	16138	RETAINER RING	×
_55	17453	RETAINER RING	×
_56	21599	WASHER	×
_57	K-3189	AUX. GEAR KIT	×
_58	21930	SLIDING CLUTCH 29T	×
59	X-7-1005	BOLT	×

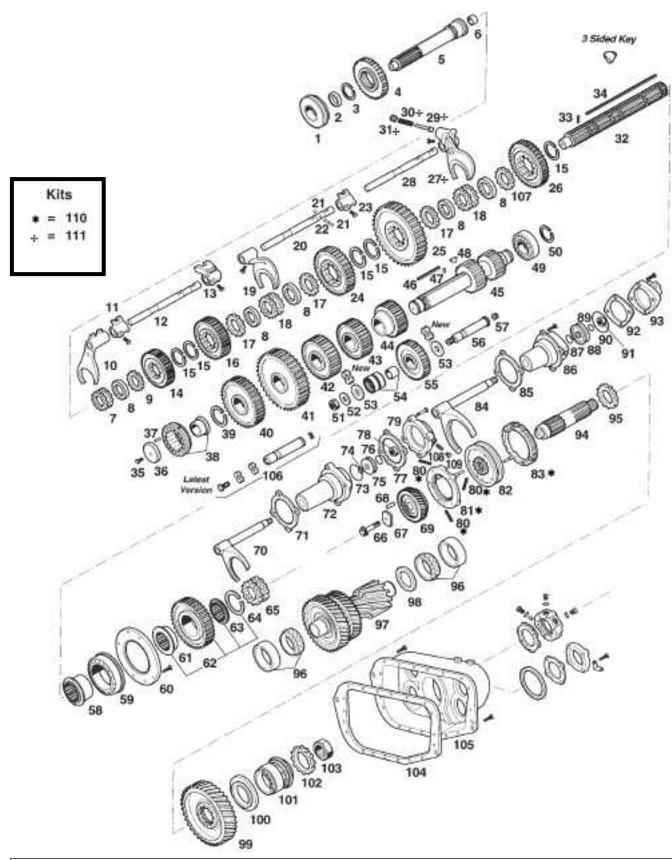
FIG.	PART#	DESCRIPTION	RTLO"B" 14613
60	21606	RETAINER	×
61	62511	PIN	×
62	21931	GEAR M/S 38T	×
_63	14897	SPRING	×
64	A-4938	SYNCHRONIZER RING	×
65	20323	SLIDING CLUTCH	×
_66	A-4937	SYNCHRONIZER RING	×
_67	16775	SHIFT YOKE	×
67	22823	SHIFT YOKE (LATEST)	×
_68	14347	GASKET	×
69	16778	CYLINDER	×
70	14765	O-RING	×
71	4300183	YOKE BAR	×
72	14341	PISTON	×
_73	14345	O-RING	×
74	14344	O-RING	×
75	X-1-1010	NUT	×
_76	14349	GASKET	×
_77	19690	CYLINDER COVER	×
_78	21604	MAIN SHAFT - (OLD)	×
_78	4302059	OUTPUT SHAFT - (NEW)	×
79	19203	SPACER	×
80	21607	SHIFT YOKE	×

FIG.	PART#	DESCRIPTION	RTLO"B" 14613
81	14632	GASKET	×
82	21609	CYLINDER	×
83	21208	O-RING	×
84	4300182	YOKE BAR	×
85	21209	O-RING	×
86	17073	GASKET	×
87	X-12-101	PLUG	×
_88	21760	CYLINDER COVER	×
89	19974	INSERT VALVE	×
90	4301233	REDUCER BUSHING	×
91	ST4276	BEARING	×
92	A-5747	AUX. COUNTERSHAFT	×
		ASSY	
93	4300184	WASHER	×
94	21918	GEAR M/S 50T	×
95	16772	WASHER	×
96	A2892	BEARING	×
97	22254	NUT	×
98	14335	GASKET	×
99	4300863	REAR COVER	×
100	15532	GASKET	×
101	4300186	GASKET	×
102	4300185	REAR COVER	×

FIG.	PART#	DESCRIPTION	RTLO"B" 14613
103	X-7-1005	BOLT	×
104	A-6340	LOCKING DISK	×
105	4302058	BEARING	×
106	K-2616	MAINSHAFT REPL. KIT	×
107	K-1946	SYNCHRONIZER KIT	×
108	T20099	SYNCHRO CLUTCH ASSY	×
109	K-1947	SYNCHRO KIT W/SLIDING	×
		CLUTCH (OLD)	
109	K-1948	SYNCHRO KIT W/SLIDING	×
		CLUTCH (NEW)	
110	S-1219	YOKE ASSY	×
111	K-3209	IDLER SHAFT REPL. KIT	×

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FULLER® 13 SPEED MODEL RTLO-12713, RTLO-14713, RTLO-16713



FULLER® 13 SPEED

FIG.	PART#	DESCRIPTION	RTLO- 12713	RTLO- 14713	RTLO- 16713
1	212SLV	BEARING	×	×	×
2	16463	SPACER	×	×	×
3	14750	SNAP RING	×	×	×
4	22959	GEAR MAIN DRIVE	×		
4	22961	GEAR MAIN DRIVE 52T		×	
4	4300238	GEAR MAIN DRIVE 52T			×
5	INPUT SHAF	TS (SEE PGS. 327-328)			
6	16566	BUSHING	×	×	×
7	22026	SLIDING CLUTCH	×	×	×
8	4300830	WASHER (BLUE)	×	×	×
8	4300382	WASHER (WHITE)	×	×	×
8	4300383	WASHER (GREEN)	×	×	×
8	4300384	WASHER (ORANGE)	×	×	×
8	4300385	WASHER (PURPLE)	×	×	×
8	4300386	WASHER (YELLOW)	×	×	×
8	4300387	WASHER (BLACK)	×	×	×
9	22032	SPACER	×	×	×
_10	20450	SHIFT YOKE	×	×	×
11	20120	SHIFTING BLOCK	×	×	×
12	18928	YOKE BAR	×	×	×
13	19063	SHIFTING BLOCK	×	×	×
14	23102	GEAR M/S 42T	×		
14	4300190	GEAR M/S 42T		×	×
_15	14750	SNAP RING	×	×	×
16	19622	GEAR M/S 2ND SPEED 50T	×	×	×
17	14749	SPACER	×	×	×
18	16118	SLIDING CLUTCH	×	×	×
19	18922	SHIFT YOKE	×	×	×
20	18927	YOKE BAR	×	×	×
_21	X-14-1200	BALL	×	×	×
22	1634	PIN	×	×	×
23	14658	SHIFTING BLOCK	×	×	×
24	21024	GEAR M/S 1ST SPEED 60T	×	×	

FIG.	PART#	DESCRIPTION	RTLO- 12713	RTLO- 14713	RTLO- 16713
24	4300240	GEAR M/S 60T			×
25	4300033	GEAR M/S 46T	×	×	
25	4300242	GEAR M/S			×
26	23653	REVERSE GEAR	×	×	×
27	16131	REVERSE YOKE	×	×	×
_28	18926	YOKE BAR	×	×	×
29	10019	PIN	×	×	×
30	6392	SPRING	×	×	×
31	8968	PLUG	×	×	×
32	S-2562	MAIN SHAFT 17T	×	×	×
33	62504	PIN 3X16	×	×	×
_34	4300120	KEY	×	×	×
35	X-7-1005	BOLT 5/8"	×	×	×
36	19548	LOCKING DISK	×	×	×
37	62511	PIN	×	×	×
38	MS1309GEXR	BEARING	×	×	×
39	19198	SNAP RING	×	×	×
_40	21018	GEAR C/S 66T	×	×	
40	21018	GEAR C/S 66T			×
41	15953	GEAR C/S PTO 47T - LH PTO (LEFT)	×	×	×
41	20840	GEAR C/S PTO 45T - RH PTO (RIGHT)	×	×	×
42	21262	GEAR C/S 73T	×		
42	4300191	GEAR C/S 73T		×	×
_43	21264	GEAR C/S 46T	×	×	×
44	21025	GEAR C/S 1ST 39T	×	×	
44	4300241	GEAR C/S 39T			×
45	K-2956	COUNTERSHAFT KIT	×	×	
45	K-2958	COUNTERSHAFT KIT			×
_46	19673	KEY	×	×	×
47	62511	PIN	×	×	×
48	X-6-E	KEY	×	×	×
49	MU1308TV	BEARING	×	×	×
50	14317	SNAP RING	×	×	×

FIG.	PART#	DESCRIPTION	RTLO- 12713	RTLO- 14713	RTLO- 16713
51	X-1-1008	NUT	×	×	×
52	14283	WASHER	×	×	×
53	14282	WASHER - (OLD)	×	×	×
53	4302982	WASHER - (NEW)	×	×	×
54	FWA1830	BEARING	×	×	×
_55	16757	REVERSE GEAR 27T	×	×	×
56	16405	REVERSE GEAR PIN	×	×	×
57	5202	PLUG	×	×	×
58	4302046	SPACER	×	×	×
59	5566503	BEARING	×	×	×
60	4300894	RETAINER RING	×	×	×
61	4300911	SPACER	×	×	×
62	K-2807	GEAR AUX. DRIVE	×	×	
62	K-2808	GEAR AUX. DRIVE			×
63	4303185	WASHER	×	×	×
64	4301254	SNAP RING	×	×	×
65	4300907	SLIDING CLUTCH	×	×	×
_66	X-7-1007	BOLT 5/8"	×	×	×
67	4302334	LOCKING DISK	×	×	×
68	62511	PIN	×	×	×
69	4301838	GEAR 38T	×	×	
69	4302041	GEAR			×
70	A-6304	WELDED YOKE ASSY	×	×	
70	A-6303	WELDED YOKE ASSY			×
71	14632	GASKET	×	×	×
72	21609	CYLINDER	×	×	×
73	21208	O-RING	×	×	×
74	13653	O-RING	×	×	×
75	4301964	PISTON	×	×	×
_76	21209	O-RING	×	×	×
77	17073	GASKET	×	×	×
78	X-1-805	NUT	×	×	×
79	4300927	CYLINDER COVER	×	×	×

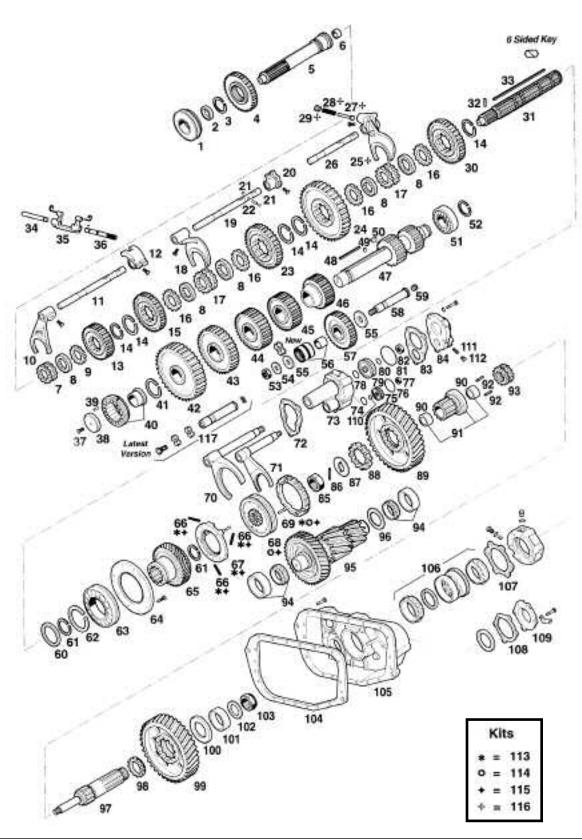
			RTLO-	RTLO-	RTLO-
FIG.	PART#	DESCRIPTION	12713	14713	16713
80	14897	SPRING	×	×	×
81	A-4938	SYNCHRONIZER RING	×	×	×
82	4303386	SLIDING CLUTCH	×	×	×
83	A-4937	SYNCHRONIZER RING	×	×	×
84	A-6188	WELDED YOKE ASSY	×	×	
84	A-6224	WELDED YOKE ASSY			×
85	14347	GASKET	×	×	×
86	430184	CYLINDER	×	×	×
87	14765	O-RING	×	×	×
88	14341	PISTON	×	×	×
89	14345	O-RING	×	×	×
90	14344	O-RING	×	×	×
91	X-1-1010	NUT	×	×	×
92	14349	GASKET	×	×	×
93	19690	CYLINDER COVER	×	×	×
94	4301079	MAIN SHAFT	×		
94	4301075	MAIN SHAFT		×	×
95	4301842	WASHER	×	×	×
96	ST4276	BEARING	×	×	
96	4301851	BEARING			×
97	A-5942	AUX. SHAFT	×	×	
97	A-6604	AUX. SHAFT			×
98	21342	WASHER	×	×	
98	4300897	WASHER			×
99	4300934	GEAR 56T	×	×	
99	4300940	GEAR 56T			×
100	4300912	SPACER	×	×	×
101	21355	BEARING	×		
101	21356	BEARING		×	×
102	20192	SPACER	×		
102	20191	SPACER		×	×
103	22254	NUT	×	×	×

FIG.	PART#	DESCRIPTION	RTLO- 12713	RTLO- 14713	RTLO- 16713
105	4300915	REAR COVER			×
106	K-3209	IDLER SHAFT REPL. KIT	×	×	×
107	4302047	SPACER	×	×	×
108	19974	INSERT VALVE	×	×	×
109	15719	PLUG	×	×	×
110	K-1946	SYNCHRONIZER KIT	×	×	×
111	S-1219	YOKE ASSY	×	×	×
112	K-1947	SYNCHRO KIT W/SLIDING CLUTCH (OLD)	×	×	×
112	K-1948	SYNCHRO KIT W/SLIDING CLUTCH (NEW)	×	×	×

CALL YOUR SALES REP FOR BEARING & SEAL KITS

FULLER® 15 SPEED

MODEL RT-11715, RTO-11715, RTX-11715, RT-14715, RTO-14715, RTO-14715, RTO-15715, RTX-15715



FULLER® 15 SPEED

			AT.11715	A70,11715	ATX-11715	(AT. 14715	A70.74275	A7x.14715	AT. 15715	A70.75715	A7X-15715
FIG	. PART#	DESCRIPTION	A	£ .	£,	47,	- A.	A	A7.	A L	&
1	212SLV	BEARING	×	×	×	×	×	×	×	×	×
2	16463	SPACER	×	×	×	×	×	×	×	×	×
3	14750	SNAP RING	×	×	×	×	×	×	×	×	×
4	20458	GEAR MAIN DRIVE 48T	×			×			×		
4	22025	GEAR MAIN DRIVE 54T		×	×		×	×		×	×
_ 5	INPUT SH	AFTS (SEE PGS. 329-330)									
6	16566	BUSHING	×	×	×	×	×	×	×	×	×
7	16118	SLIDING CLUTCH	×			×			×		
7	22026	SLIDING CLUTCH		×	×		×	×			
8	14711	WASHER S.6, 299-6, 350 MM (WHITE)	×	×	×	×	×	×	×	×	×
8	14712	WASHER S.6, 426-6, 477 MM (GREEN)	×	×	×	×	×	×	×	×	×
_ 8	14713	WASHER S.6, 553-6, 604 MM (ORANGE)	×	×	×	×	×	×	×	×	×
8	14714	WASHER S.6, 680-6, 731 MM (PURPLE)	×	×	×	×	×	×	×	×	×
8	14715	WASHER S.6, 807-6, 858 MM (YELLOW)	×	×	×	×	×	×	×	×	×
8	14716	WASHER S.6, 934-6, 985 MM (BLACK)	×	×	×	×	×	×	×	×	×
9	14749	SPACER	×			×			×		
9	22032	SPACER		×	×		×	×		×	×
10	16136	SHIFT YOKE	×	×		×	×		×	×	
10	20450	SHIFT YOKE			×			×			×
11	16134	YOKE BAR	×	×		×	×		×	×	
11	18928	YOKE BAR			×			×			×
12	14659	SHIFTING BLOCK	×	×		×	×		×	×	
12	19063	SHIFTING BLOCK			×			×			×
	20377	GEAR M/S 54T	×			×			×		
	22027	GEAR M/S 48T		×	×		×	×			
13	22031	GEAR M/S 48T								×	×
14	14750	SNAP RING	×	×	×	×	×	×	×	×	×
15		GEAR M/S 54T	×	×	×	×	×	×	×	×	×
	14749	SPACER	×	×	×	×	×	×	×	×	×
	16118	SLIDING CLUTCH	×	×	×	×	×	×	×	×	×
18	16135	SHIFT YOKE 2ND	×	×		×	×		^	×	
18	18922	SHIFT YOKE 2ND	^	_ ^	×	^	^	×	^	^	×
					^			^	V		^
19	16133	YOKE BAR	×	×		×	×		×	×	

FIG. PARTIF DESCRIPTION	FIC	DADT# DE	CORUNTION	AT-11715	A70-11715	ATX. 11715	14715	70.14715	A7X-14715	AT-15715	A70.15715	A7X-15715
20 14659 SHIFTING BLOCK				Œ.	₹	&	<u>&</u>	<i>₹</i>	& ` ✓	<u>φ</u>	Œ.	&
21				~	_					~	~	
22 1634												
23 20381 GEAR M/S 58T X												
24 20383 GEAR M/S 66T X												
25												
26 16132 YOKE BAR X <												
26 18926 YOKE BAR X <												
27 10019 PIN X<				^		×		^	×	^	^	
28 6392 SPRING X <t< td=""><td></td><td></td><td></td><td>~</td><td>_</td><td></td><td>~</td><td>_</td><td></td><td>~</td><td>~</td><td></td></t<>				~	_		~	_		~	~	
29 8968												
30 16949 GEAR M/S 46T												
31 S-2120 MAIN SHAFT ASSY 17T X <td></td>												
32 62504												
33 21326 KEY												
34 14494 PEDAL SHAFT X												
35 12817 YOKE-CLUTCH RELEASE X X X X X X X X X												
36 1984 PEDAL SHAFT X												
36 1983 PEDAL SHAFT X												
37 X-7-1005 BOLT X <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>												
38 19668 LOCKING DISK X												
38 19548 LOCKING DISK X					^	^	^	^	^	^	^	
39 62511 PIN X				^		\ \ \	~	_	_	~	~	
40 1309L BEARING X <t< td=""><td></td><td></td><td></td><td>~</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>				~								
40 MS1309GEXR BEARING X					^_	^_	^	^_	^	^_	^	
41 19198 SNAP RING X				^		\ \ \	~	_	_	~	~	
42 20459 GEAR C/S 69T X				~								
42 20461 GEAR C/S 61T X					_ ^	^		^	^		^	$ \hat{\ } $
43 15953 GEAR C/S PTO 47T- LH PTO (LEFT) X				^			^			^	~	
43 20840 GEAR C/S PTO 45T- RH PTO (RIGHT) X X X X X X X X X X				~			~					
			` '									
44 20401 GEAR C/S 611 X X X X X X X X			, ,		_ ^	^		_ ^	^		^	^
	44	∠U40 I	GLAN U/S OTT	^			^			^		

E O	D 4 D 7 //	DE CODIDEION	AT. 11715	A70.71715	ATX-11715	A7.74715	ATO.14715	A7X-14715	AT-15715	A70.15715	A7X-15715
FIG.	PART# 20459	DESCRIPTION	\&\cdot\	×	& `	- & -	&	& ∵	<i>&</i>	Æ ×	×
		GEAR C/S 69T GEAR C/S 47T	×		×	×	×	×	×	×	
45	20380			×	×		×				×
46	20382	GEAR C/S 39T	×	×	×	×	×	×	×	×	×
47	K-1925	COUNTERSHAFT KIT	×	×	×	×	×	×			
47	K-1926	COUNTERSHAFT KIT					.,		×	×	×
48	19673	KEY	X	×	X	X	X	×	×	X	×
49	62511	PIN	×	×	×	×	×	×	×	×	×
50	X-6-E	KEY	×	×	×	×	×	×	×	×	×
51	MU1308TV	BEARING	×	×	×	×	×	×	×	×	×
52	14317	SNAP RING	×	×	×	×	×	×	×	×	×
53	X-1-1008	NUT	×	×	×	×	×	×	×	×	×
_54	14283	WASHER	×	×	×	×	×	×	×	×	×
55	14282	WASHER - (OLD)	×	×	×	×	×	×	×	×	×
55	4302982	WASHER - (NEW)	×	×	×	×	×	×	×	×	×
56	FWA1830	BEARING	×	×	×	×	×	×	×	×	×
57	16953	REVERSE GEAR 29T	×	×	×	×	×	×	×	×	×
58	16405	REVERSE GEAR PIN	×	×	×	×	×	×	×	×	×
_59	5202	PLUG	×	×	×	×	×	×	×	×	×
60	21320	SNAP RING RETAINER	×	×	×	×	×	×	×	×	×
61	16763	SNAP RING	×	×	×	×	×	×	×	×	×
62	16628	SNAP RING	×	×	×	×	×	×	×	×	×
63	118L	BEARING	×	×	×	×	×	×	×	×	×
64	16138	RETAINER RING	×	×	×	×	×	×	×	×	×
65	21321	GEAR AUX. DRIVE 34T	×	×	×	×	×	×	×	×	×
66	14897	SPRING	×	×	×	×	×	×	×	×	×
67	A-4938	SYNCHRONIZER RING	×	×	×	×	×	×	×	×	×
68	20323	SLIDING CLUTCH	×	×	×	×	×	×	×	×	×
69	A-4937	SYNCHRONIZER RING	×	×	×	×	×	×	×	×	×
70	A-5159	SELECTOR FORK	×	×	×	×	×	×	×	×	×
71	A-5160	SELECTOR FORK	×	×	×	×	×	×	×	×	×
72	21332	GASKET	×	×	×	×	×	×	×	×	×
73	21330	CYLINDER	×	×	×	×	×	×	×	×	×
	-										

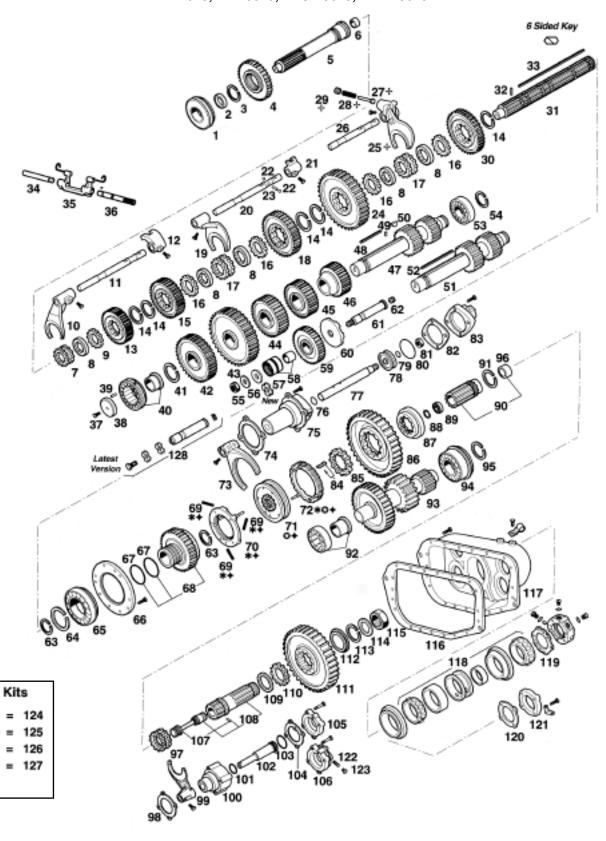
			A7-11715	1777	ATX.11715	1715	14715	14715	57.5	A70.15715	ATX-15715
FIG.	PART#	DESCRIPTION	AT-1	A7O,	ATA	A7.1	A7O,	AX.	A7.74	A70,	A.X.
74	14644	O-RING	×	×	×	×	×	×	×	×	×
75	21337	PISTON	×	×	×	×	×	×	×	×	$ \times $
76	20423	O-RING	×	×	×	×	×	×	×	×	$ \times $
77	X-1-803	NUT	×	×	×	×	×	×	×	×	$ \times $
78	14765	O-RING	×	×	×	×	×	×	×	×	$ \times $
79	14341	PISTON	×	×	×	×	×	×	×	×	×
80	14345	O-RING	×	×	×	×	×	×	×	×	×
81	14344	O-RING	×	×	×	×	×	×	×	×	$ \times $
82	X-1-1010	NUT	×	×	×	×	×	×	×	×	$ \times $
83	21331	GASKET	×	×	×	×	×	×	×	×	×
84	21329	CYLINDER COVER	×	×	×	×	×	×	×	×	$ \times $
85	21365	NUT	×	×	×	×	×	×	×	×	×
86	17332	PIN	×	×	×	×	×	×	×	×	×
87	21347	WASHER	×	×	×	×	×	×	×	×	×
88	21350	WASHER S.6, 60-6, 55 MM	×	×	×	×	×	×	×	×	×
89	21361	GEAR 48T	×	×	×	×	×	×	×	×	×
90	21352	BUSHING	×	×	×	×	×	×	×	×	$ \times $
91	A-5156	MAIN SHAFT ASSY 18T	×	×	×	×	×	×	×	×	×
92	21652	PIN	×	×	×	×	×	×	×	×	$ \times $
93	21360	SLIDING CLUTCH	×	×	×	×	×	×	×	×	$ \times $
94	ST4276	BEARING	×	×	×	×	×	×	×	×	×
95	A-5158	COUNTERSHAFT ASSY	×	×	×	×	×	×	×	×	$ \times $
96	21342	WASHER	×	×	×	×	×	×	×	×	$ \times $
97	21325	OUTPUT SHAFT 18T	×	×	×	×	×	×	×	×	×
98	21353	WASHER	×	×	×						
98	21354	WASHER				×	×	×	×	×	$ \times $
99	21361	GEAR 48T	×	×	×	×	×	×	×	×	$ \times $
100	21357	WASHER	×	×	×						
100	21358	WASHER				×	×	×	×	×	×
101	16295	SPACER				×	×	×	×	×	×
102	16337	WASHER S.4, 76 MM				×	×	×			
103	22254	NUT	×	×	×	×	×	×	×	×	×
104	14335	GASKET	×	×	×	×	×	×	×	×	$ \times $

			PT. 117.15	870-117-	ATX. 172.	81. AT.17.	ATO.147.	47X-14715	.3 AT. 75715	A70.752	FTX-15715
FIG.	PART#	DESCRIPTION	AT.	A70.	A. A.	AT.1	A70,	AX	AT. T	A7O,	A. A.
105	21431	REAR HOUSING	×	×	×	×	×	×	×	×	×
106	21355	BEARING	×	×	×						
106	21356	BEARING				×	×	×	×	×	×
107	21364	GASKET	×	×	×	×	×	×	×	×	×
108	21345	GASKET	×	×	×	×	×	×	×	×	×
109	21346	COVER	×	×	×	×	×	×	×	×	×
110	21338	GASKET				×	×	×	×	×	×
111	19974	INSERT VALVE	×	×	×	×	×	×	×	×	×
112	15719	PLUG	×	×	×	×	×	×	×	×	×
113	K-1946	SYNCHRONIZER KIT	×	×	×	×	×	×	×	×	×
114	T20099	SYNCHRO CLUTCH ASSY	×	×	×	×	×	×	×	×	×
115	K-1947	SYNCHRO KIT W/SLIDING CLUTCH	×	×	×	×	×	×	×	×	×
		(OLD)									
115	K-1948	SYNCHRO KIT W/SLIDING CLUTCH	×	×	×	×	×	×	×	×	×
		(NEW)									
116	S-1219	YOKE ASSY	×	×	×	×	×	×	×	×	×
117	K-3209	IDLER SHAFT REPL. KIT	×	×	×	×	×	×	×	×	×

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FULLER® 15 SPEED

MODEL RT-11615, RTO-11615, RTX-11615, RT-14615, RTO-14615, RTX-14615, RTX-14615, RTX-15615



FULLER® 15 SPEED

			AT. 17615	ATO. 1761E	47X-77675	AT. 14615	A70.14615	ATX.14615	AT. 15615	A70.15615	A7X-15615
FIG.		DESCRIPTION		\ \tilde{\alpha}	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		æ	- (18/	8	
1	212SLV	BEARING	×	×	×	×	×	×	×	×	×
2	16463	SPACER	×	×	×	×	×	×	×	×	×
3	14750	SNAP RING	×	×	×	×	×	×	×	×	×
4	20458	GEAR MAIN DRIVE 48T	×			×			×		
4	20460	GEAR MAIN DRIVE 54T		×	×		×	×		×	×
4	22029	GEAR MAIN DRIVE		×	×						
4	22025	GEAR MAIN DRIVE 54T					×	×		×	×
5	INPUT SI	HAFTS (SEE PGS. 329-330)									
6	16566	BUSHING	×	×	×	×	×	×	×	×	×
7	16118	SLIDING CLUTCH	×			×			×		
7	16118	SLIDING CLUTCH		×	×		×	×		×	×
_ 7	22026	SLIDING CLUTCH		×	×		×	×		×	×
8	14711	WASHER S.6, 299-6, 350 MM (WHITE)	×	×	×	×	×	×	×	×	×
8	14712	WASHER S.6, 426-6, 477 MM (GREEN)	×	×	×	×	×	×	×	×	×
8	14713	WASHER S.6, 553-6, 604 MM (ORANGE)	×	×	×	×	×	×	×	×	×
8	14714	WASHER S.6, 680-6, 731 MM (PURPLE)	×	×	×	×	×	×	×	×	×
8	14715	WASHER S.6, 807-6, 858 MM (YELLOW)	×	×	×	×	×	×	×	×	×
8	14716	WASHER S.6, 934-6, 985 MM (BLACK)	×	×	×	×	×	×	×	×	×
9	14749	SPACER	×			×			×		
9	14749	SPACER		×	×		×	×		×	×
9	22032	SPACER		×	×		×	×		×	×
10	16136	SHIFT YOKE	×	×		×	×		×	×	
10	20450	SHIFT YOKE			×			×			×
11	16134	YOKE BAR	×	×		×	×		×	×	
11	18928	YOKE BAR			×			×			×
12	14659	SHIFTING BLOCK	×	×		×	×		×	×	
12	19063	SHIFTING BLOCK			×			×			×
13	20377	GEAR M/S 54T	×			×			×		
13	19632	GEAR M/S 48T		×	×		×	×			
13	22027	GEAR M/S 48T		×	×		×	×			
13	20480	GEAR M/S 48T								×	×
13	22031	GEAR M/S 48T								×	×
14	14750	SNAP RING	×	×	×	×	×	×	×	×	×
15	20379	GEAR M/S 54T	×	×	×	×	×	×	×	×	×
16	14749	SPACER	×	×	×	×	×	×	×	×	×
17	16118	SLIDING CLUTCH	×	×	×	×	×	×	×	×	×
18	20381	GEAR M/S 58T	×	×	×	×	×	×	×	×	×
19	16135	SHIFT YOKE 2ND	×	×		×	×		×	×	``
19	18922	SHIFT YOKE	<u> </u>		×	^`		×			$ \times $
	10022	5 7 TOKE			^			^			^

FIG.	PART#	DESCRIPTION	A _{L,11615}	A70-17675	ATX-17675	A7.74615	A70.74615	A1X-14615	AT. 15615	A70.15615	47x.75675
20	16133 \	OKE BAR	×	×		×	×		×	×	
20	18927	YOKE BAR			×			×			×
21	14658	SHIFTING BLOCK	×	×	×	×	×	×	×	×	×
22	X-14-1200	BALL	×	×	×	×	×	×	×	×	×
23	1634	PIN	×	×	×	×	×	×	×	×	×
24	20383	GEAR M/S 66T	×	X	×	×	×	×	×	×	×
25	16131	REVERSE YOKE	×	×	×	×	×	×	×	×	×
26	16132	YOKE BAR	×	×		×	×		×	×	
26	18926	YOKE BAR			×			×			×
27	10019	PIN	×	×	×	×	×	×	×	×	×
28	6392	SPRING	×	×	×	×	×	×	×	×	×
29	8968	PLUG	×	×	×	×	×	×	×	X	×
30	16949	GEAR M/S 46T	×	×	×	×	×	×	×	×	×
31	S-1341	MAIN SHAFT ASSY 17T	×	×	×	×	×	×	×	×	×
32	62504	PIN 3X16	×	×	×	×	×	×	×	×	×
33	17109	KEY	×	×	×	×	×	×	×	×	×
34	14494	PEDAL SHAFT	×	×	×						
35	12817	YOKE-CLUTCH RELEASE	×	X	×						
36	1984	PEDAL SHAFT	×	×	×						
36	1983	PEDAL SHAFT	×	×	×						
37	X-7-1005	BOLT 5/8"	×	×	×	×	×	×	×	×	×
38	19668	LOCKING DISK	×	×	×						
38	19548	LOCKING DISK	×	×	×	×	×	×	×	×	×
39	62511	PIN	×	X	×	×	×	×	×	×	×
40	1309L	BEARING	×	×	×						
40	MS1309GEXI	R BEARING	×	×	×	×	×	×	×	×	×
41	19198	SNAP RING	×	×	×	×	×	×	×	×	×
42	20459	GEAR C/S 69T	×			×			×		
42	20461	GEAR C/S 61T		×	×		×	×		×	×
_43	15953	GEAR C/S PTO 47T-LH PTO (LEFT)	×	X	×	×	×	×	×	×	×
43	20840	GEAR C/S PTO 45T-RH PTO (RIGHT)	×	×	×	×	×	×	×	×	×
44	20461	GEAR C/S 61T	×			×			×		
44	20459	GEAR C/S 69T		×	×		×	×		×	×
45	20380	GEAR C/S 47T	×	×	×	×	×	×	×	×	×
46	20382	GEAR C/S 39T	×	×	×	×	×	×	×	×	×
_47	K1925	COUNTERSHAFT KIT	×	×	×	×	×	×			
47	K-1926	COUNTERSHAFT KIT							×	×	×
48	19673	KEY	×	×	×	×	×	×	×	×	×
49	62511	PIN	×	×	×	×	×	×	×	×	×

FIG.	PART#	DESCRIPTION	AT. 17615	A70.77675	ATX, 1761E	87.74615	ATO.14615	A7X-14615	AT. 15615	A70.75675	A7X-15615
50	X-6-E	KEY	ξ *	×	×	×	×	×	ξ *	ξ *	×
51	K-1925	COUNTERSHAFT KIT	×	×	×	×	×	×	^	^	^
52	19258	KEY	×	×	×	×	×	×			
53	MU1308TV	BEARING	×	×	×	×	×	×	×	×	×
54		SNAP RING	×			×		×	×	×	
	14317			×	×		×				×
<u>55</u> 56	X-1-1008 14283	NUT WASHER	×	×	×	×	×	×	×	×	×
57	14282		×	×	×	×	×	×	×	×	×
57	4302982	WASHER - (OLD) WASHER - (NEW)	×	×	×	×	×	×	×	×	×
58	4302962 FWA1830	BEARING	×	×	×	×	×	×	×	×	×
			×			×		×	×	×	
59 60	16953 19288	REVERSE GEAR 29T WASHER	×	×	×		×			×	×
61	16405	REVERSE GEAR PIN	×	×	×	×	×	×	×	×	×
62	5202	PLUG	×	×	×	×	×	×	×	×	×
63	16763	SNAP RING	×	×	×	×	×	×	×	×	×
64	16628	SNAP RING	×	×	×	×	×	×	×	×	×
			×			×		×	×	×	
65	118L	BEARING DETAINED DING		×	×		×				×
66	16138 17453	RETAINER RING RETAINER RING	×	×	×	×	×	×	×	×	×
		AUX. DRIVE GEAR KIT 40T	×								
68	K-1787	SPRING	×	×	×	×	×	×	×	×	×
69	14897			×	×	×	×	×	×	×	×
70	A-4938	SYNCHRONIZER RING	×	×	×	×	×	×	×	×	×
71	16759	SLIDING CLUTCH - (OLD)	×	×	×	×	×	×	×	×	×
71	20323	SLIDING CLUTCH - (NEW)	X	X	X	X	X	X	X	×	×
72	A-4416	SYNCHRONIZER RING - (OLD)	×	×	×	×	×	×	×	×	×
72	A-4937	SYNCHRONIZER RING - (NEW)	×	×	×	×	×	×	×	×	×
73	16775	SHIFT YOKE	×	×	×	×	×	×	×	×	×
73	22823	SHIFT YOKE	×	×	×	×	×	×	×	×	×
74	14347	GASKET	×	×	×	×	×	×	×	×	×
75	16777	AUXILIARY CYLINDER	X	X	X	×	X	X	X	X	×
76	14765	O-RING	×	×	×	×	×	×	×	×	×
77	16776	YOKE BAR	×	×	×						
77	19306	YOKE BAR				×	×	X	×	X	×
78	14341	PISTON	×	×	×	×	×	×	×	×	×
79	14345	O-RING	×	×	×	×	×	×	×	×	×
80	14344	O-RING	X	X	X	X	X	X	X	X	×
81	X-1-1010	NUT	×	×	×	×	×	×	×	×	×
82	14349	GASKET	×	×	×	×	×	×	×	X	×
83	19690	CYLINDER COVER	×	×	×	×	×	×	×	×	×
84	A-3697	KEY & PIN ASSY	×	×	×	×	×	×	×	×	×

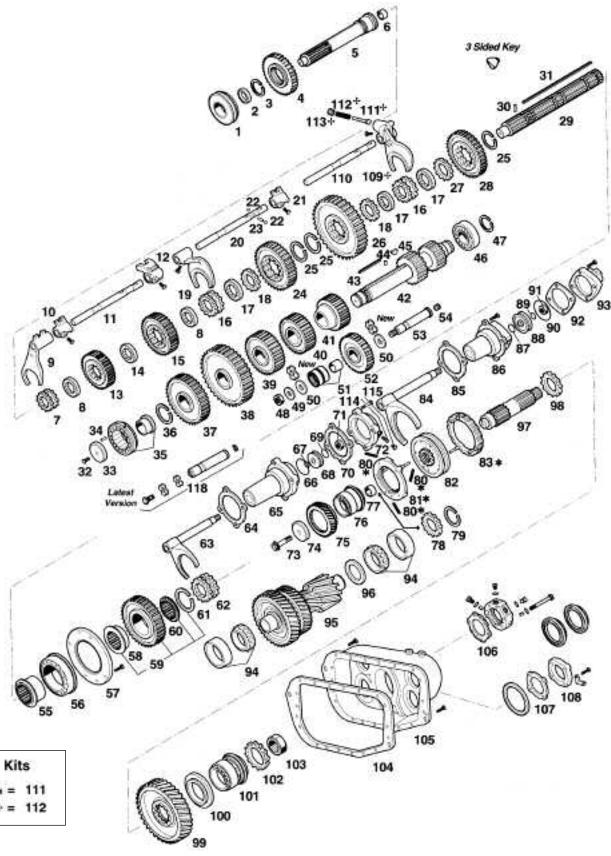
				75	675	675	75	1675	675	75	5675	5/90
FIG.	PART#	DESCRIPTION		AT-17615	A70.77615	A7X-77615	AT. 14615	A70.14615	A7X-14615	AT. 15615	ATO. 15615	A7X-15615
85	15932	WASHER S.5, 13-5, 18 MM (BLACK)		\overline{x}	$\overrightarrow{}$	$\overrightarrow{\star}$	$\overline{\mathbf{x}}$	$\overrightarrow{}$		$\overline{}$		×
85	17257	WASHER S.5, 23-5, 28 MM (PURPLE	=)	X	$\frac{1}{k}$	$\frac{1}{x}$	×	\downarrow	Ţ	¥	K	×
85	17258	WASHER S.5, 33-5, 38 MM (YELLOW	•	X	$\frac{1}{k}$	$\frac{1}{x}$	X	$\stackrel{T}{\star}$	Ţ.	X	K	×
86	19315	GEAR 42T	-,	×	$\frac{1}{k}$	\star				T		
86	19277	GEAR 42T					×	\star	\star	\star	k	×
87	18193	COUPLER M/S		×	\star	×	×	\star	*	\star	\mathbf{k}	×
88	14291	SNAP RING		×	\star	×	×	*	*	*	×	×
89	204	BEARING		×	\star	×	×	\star	\downarrow	\star	\downarrow	×
90	K-1546	MAIN SHAFT KIT		×	\star	×	×	\star	*	\star	\mathbf{k}	×
91	18135	SNAP RING		×	\star	×	×	\star	*	\star	\mathbf{k}	×
92	MR1307EL	BEARING D.80X35X21		×	\star	×	×	\star	\star	\star	k	×
93	A-4820	COUNTERSHAFT ASSY		×	$\frac{1}{k}$	\star				T		
93	A-4819	COUNTERSHAFT ASSY					×	$\overline{}$	*	\star	×	×
94	1310L	BEARING		×	\star	×						
94	5310WLB	BEARING					×	\star	\star	\star	k	×
95	16723	SNAP RING		×	\star	×						
95	15253	SNAP RING					×	\star	*	\star	k	×
96	16516	BUSHING		×	\star	×	×	*	*	*	$\frac{1}{k}$	×
97	15959	SLIDING CLUTCH		×	\star	×						
97	17242	SLIDING CLUTCH					×	\star	\star	\star	k	×
98	14632	GASKET		×	\star	×	×	*	*	*	$\frac{1}{k}$	×
99	16517	SHIFT YOKE		×	\star	×						
99	17245	SHIFT YOKE					×	\star	*	\star	k	×
100	17070	AUXILIARY CYLINDER		×	\star	×	×	*	*	*	$\frac{1}{k}$	×
100	21210	AUXILIARY CYLINDER		×	\mathbf{x}	×	×	*	*	*	\mathbf{x}	×
101	14644	O-RING		X	\star	\star	×	\star	*	\star	\downarrow	×
101	21208	O-RING		×	\star	×	×	\star	\downarrow	\star	\downarrow	×
102	16962	YOKE BAR		×	\star	\star						
102	21233	YOKE BAR		×	\star	×						
102	19287	YOKE BAR					×	\star	*	\star	k	×
102	21251	YOKE BAR					×	*	*	*	ж	×
103	14621	O-RING		×	\star	\star	×	\star	$ \downarrow $	\star	\downarrow	×
103	21209	O-RING		×	\star	\star	×	\star	$ \downarrow $	\star	\downarrow	×
104	17073	GASKET		×	\star	\star	×	\star	\star	\star	\star	×
105	17072	CYLINDER COVER		×	\star	\star	×	\star	$ \downarrow $	\star	\downarrow	×
106	4300927	CYLINDER COVER		×	×	×	×	*	*	*	$\overline{}$	×
107	K-1644	REPL. QUILL KIT		×	\star	\star	×	\star	$ \downarrow $	\star	k	×
108	A-4738	OUTPUT SHAFT 18T		×	\star	\star						
108	A-4736	OUTPUT SHAFT 18T					×	\star	$ \downarrow $			

			Ar. 17615	70,71	ATX-17615	A7.74675	A70.74675	ATX-14615	AT. 15615	ATO. TSETS	ATX-15615
	PART#	DESCRIPTION	&	&	&	~ 	æ	~ 		&	
	A-4973	OUTPUT SHAFT 18T							×	×	×
	14332	WASHER	×	×	×						
	18250	SPACER	×	×	×						
110 1	17248	WASHER				×	×	×	×	×	×
111 2	20022	GEAR 46T	×	×	×						
111 2	20024	GEAR 48T				×	×	×	×	×	×
112 1	19544	WASHER				×	×	×	×	×	×
113 1	14327	SNAP RING	×	×	×						
113 1	18114	SNAP RING				×	×	×	×	×	×
114 1	16310	WASHER S.7, 93 MM	×	×	×						
114 1	16337	WASHER S.4, 76 MM				×	×	×	×	×	×
115 2	22254	NUT	×	×	X	×	X	×	X	×	×
116 1	14335	GASKET	×	×	×	×	×	×	×	×	×
117 K	K-1567	REAR HOUSING	×	×	×						
117 1	17250	REAR HOUSING				×	×	×	×	×	×
118 A	A3071	BEARING	×	×	×						
118 A	A2892	BEARING				×	×	×	×	×	×
119 1	15532	GASKET	×	×	×	×	×	×	×	×	×
120 1	17097	GASKET	×	×	×						
120 1	17386	GASKET				×	×	×	×	×	×
121 1	16724	COVER	×	×	×						
121 1	17252	COVER				×	×	×	×	×	×
122 1	19974	INSERT VALVE	×	×	×	×	×	×	×	×	×
123 1	15719	PLUG	×	×	×	×	×	×	×	×	×
124 K	K-1945	SYNCHRONIZER KIT - (OLD)	×	×	×	×	×	×	×	×	×
124 K	K-1946	SYNCHRONIZER KIT - (NEW)	×	×	×	×	×	×	×	×	×
	T20099	SYNCHRO CLUTCH ASSY - (NEW)	×	×	×	×	×	×	×	×	×
126 K	K-1947	SYNCHRO KIT W/SLIDING CLUTCH	×	×	×	×	×	×	×	×	×
		(OLD)									
126 K	K-1948	SYNCHRO KIT W/SLIDING CLUTCH	×	×	×	×	×	×	×	×	×
		(NEW)				, ,			, ,		
127 S	S-1219	YOKE ASSY	×	×	×	×	×	×	×	×	×
	K-3209	IDLER SHAFT REPL. KIT	×	×	×	×	×	×	×	×	×

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FULLER® 18 SPEED

MODEL RTLO-14718, RTLO-16718, RTLO-18718



FULLER® 18 SPEED

			RTLO-	RTLO-	RTLO-
FIG.	PART#	DESCRIPTION	14718	16718	18718
1	212SLV	BEARING	×	×	×
2	16463	SPACER	×	×	×
3	14750	SNAP RING	×	×	×
4	4300238	GEAR MAIN DRIVE 52T	×	×	
4	4302662	GEAR MAIN DRIVE			×
5	INPUT SHAFTS	(SEE PG. 331)			
6	16566	BUSHING	×	×	×
7	22026	SLIDING CLUTCH	×	×	×
8	4302398	WASHER	×	×	×
9	20450	SHIFT YOKE	×	×	×
10	20120	SHIFTING BLOCK	×	×	×
11	18928	YOKE BAR	×	×	
11	4302760	YOKE BAR			×
12	19063	SHIFTING BLOCK	×	×	×
13	4302393	GEAR 42T	×	×	
13	4302664	GEAR			×
14	4303603	WASHER	×	×	×
15	4302395	GEAR M/S 50T	×		
15	4302394	GEAR M/S 50T		×	
15	4302670	GEAR			×
16	16118	SLIDING CLUTCH	×	×	×
17	4300830	WASHER (BLUE)	×	×	×
17	4300382	WASHER (WHITE)	×	×	×
17	4300383	WASHER (GREEN)	×	×	×
17	4300384	WASHER (ORANGE)	×	×	×
17	4300385	WASHER (PURPLE)	×	×	×
17	4300386	WASHER (YELLOW)	×	×	×
17	4300387	WASHER (BLACK)	×	×	×
18	14749	SPACER	×	×	×
19	18922	SHIFT YOKE	×	×	×
20	18927	YOKE BAR	×	×	×
21	14658	SHIFTING BLOCK	×	×	×
22	X-14-1200	BALL	×	×	×
23	1634	PIN	×	×	×
24	21024	GEAR M/S 1ST SPEED 60T	×		

FIG.	PART#	DESCRIPTION	RTLO- 14718	RTLO- 16718	RTLO- 18718
24	4300240	GEAR M/S 60T		×	×
25	14750	SNAP RING	×	×	×
26	16754	GEAR M/S LOW 44T	×		
26	21502	GEAR M/S 44T		×	×
27	4302047	SPACER	×	×	×
_28	16756	REVERSE GEAR M/S 46T	×	×	×
29	S-2562	MAIN SHAFT 17T	×	×	
30	S-2560	MAIN SHAFT			×
31	62504	PIN 3X16	×	×	×
32	4300120	KEY	×	×	×
33	X-7-1005	BOLT - 5/8"	×	×	×
_34	19548	LOCKING DISK	×	×	×
35	62511	PIN	×	×	×
35	MS1309GEXR	BEARING	×	×	
36	BS500192S	BEARING			×
37	19198	SNAP RING	×	×	×
37	21018	GEAR C/S 66T	×	×	
_38	4302666	GEAR			×
38	15953	GEAR C/S PTO 47T - LH PTO (LEFT)	×	×	×
39	20840	GEAR C/S PTO 45T - RH PTO (RIGHT)	×	×	×
39	4300191	GEAR C/S 73T	×	×	
40	4302668	GEAR C/S			×
40	21264	GEAR C/S 46T	×	×	
41	4300247	GEAR C/S			×
41	21025	GEAR C/S 1ST 39T	×		
42	4300241	GEAR C/S 39T		×	×
42	19549	COUNTERSHAFT 17T	×		
42	K-2953	COUNTERSHAFT KIT W/KEYS	×		
42	K-2937	COUNTERSHAFT KIT		×	
_43	K-2947	COUNTERSHAFT KIT			×
44	19673	KEY	×	×	×
45	62511	PIN	×	×	×
46	X-6-E	KEY	×	×	×
46	MU1308TV	BEARING	×	×	

FIG.	PART#	DESCRIPTION	RTLO- 14718	RTLO- 16718	RTLO- 18718
46	4302712	BEARING		×	
47	14317	SNAP RING	×	×	
47	4302082	SNAP RING			×
48	X-1-1008	NUT	×	×	×
49	14283	WASHER	×	×	×
_50	14282	WASHER - (OLD)	×	×	×
50	4302982	WASHER - (NEW)	×	×	×
51	FWA1830	BEARING	×	×	×
52	16757	REVERSE GEAR 27T	×	×	×
53	16405	REVERSE GEAR PIN	×	×	×
54	5202	PLUG	×	×	×
_55	4302046	SPACER	×	×	×
56	5566503	BEARING	×	×	×
57	4300894	RETAINER RING	×	×	×
58	4300911	SPACER	×	×	×
59	K-2807	GEAR AUX. DRIVE	×		
59	4300901	WASHER	×	×	×
_61	4301254	SNAP RING	×	×	×
62	4300907	SLIDING CLUTCH	×	×	×
63	A-6303	WELDED YOKE ASSY	×	×	×
64	14632	GASKET	×	×	×
65	21609	CYLINDER	×	×	×
66	21208	O-RING	×	×	×
_67	13653	O-RING	×	×	×
68	4301964	PISTON	×	×	×
69	21209	O-RING	×	×	×
70	17073	GASKET	×	×	×
71	X-1-805	NUT	×	×	×
72	4300927	CYLINDER COVER	×	×	×
_73	X-7-1007	BOLT	×	×	×
74	4301843	RETAINER	×	×	×
75	K-3122	GEAR	×	×	
75	4302659	GEAR			×
76	4300902	BEARING	×	×	×
					l

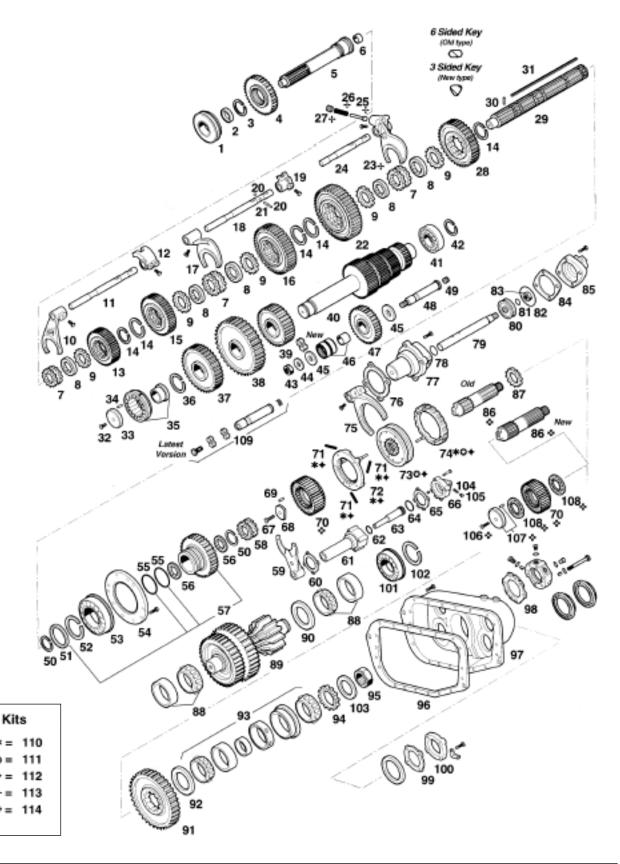
FIG.	PART#	DESCRIPTION	RTLO- 14718	RTLO- 16718	RTLO- 18718
77	4301844	BEARING SLEEVE	×	×	×
78	4301846	SPACER	×	×	×
79	4301845	SNAP RING	×	×	×
80	14897	SPRING	×	×	×
81	A-4938	SYNCHRONIZER RING	×	×	×
82	4303386	SLIDING CLUTCH	×	×	×
83	A-4937	SYNCHRONIZER RING	×	×	×
84	A-6224	WELDED YOKE ASSY	×	×	×
85	14347	GASKET	×	×	×
86	4301847	CYLINCER	×	×	×
87	14765	O-RING	×	×	×
_88	14341	PISTON	×	×	×
89	14345	O-RING	×	×	×
90	14344	O-RING	×	×	×
91	X-1-1010	NUT	×	×	×
92	14349	GASKET	×	×	×
93	19690	CYLINDER COVER	×	×	×
94	4301851	BEARING	×	×	×
95	K-3221	AUX. COUNTERSHAFT ASSY	×		
95	K-3220	AUX. COUNTERSHAFT ASSY		×	×
96	4300897	WASHER	×	×	×
97	4300904	MAIN SHAFT	×	×	×
98	4301842	WASHER	×	×	×
_99	4301794	GEAR M/S	×		
99	4301795	GEAR M/S 52T		×	×
100	4300912	SPACER	×	×	×
101	21356	BEARING	×	×	×
102	20191	SPACER	×	×	×
103	22254	NUT	×	×	×
104	14335	GASKET	×	×	×
105	4300915	REAR COVER	×	×	×
106	21364	GASKET	×	×	×
107	4300186	GASKET	×	×	×
108	4300925	COVER	×	×	×
109	16131	REVERSE YOKE	×	×	×

FIG.	PART#	DESCRIPTION	RTLO- 14718	RTLO- 16718	RTLO- 18718
110	18926	YOKE BAR	×	×	×
111	10019	PIN	×	×	×
112	6392	SPRING	×	×	×
113	8968	PLUG	×	×	×
114	19974	INSERT VALVE	×	×	×
115	15719	PLUG	×	×	×
116	K-1946	SYNCHRONIZER KIT	×	×	×
117	S-1219	YOKE ASSY	×	×	×
118	K-1947	SYNCHRO KIT W/SLIDING CLUTCH (OLD)	×	×	×
118	K-1948	SYNCHRO KIT W/SLIDING CLUTCH (NEW)	×	×	×

CALL YOUR SALES REP FOR BEARING & SEAL KITS

FULLER® 18 SPEED

MODEL RTO-15618, RTLO "A" 14618, RTLO "A" 16618



FULLER® 18 SPEED

FIG.	PART#	DESCRIPTION	RTLORTLO- RTLO- 15618	RTLO- RTLO "A" 14618	RTLO- RTLO "A" 16618
1	212SLV	BEARING	×	×	×
2	16463	SPACER	×	×	×
3	14750	SNAP RING	×	×	×
4	20458	GEAR MAIN DRIVE 48T	×	×	×
5	INPUT SHAFTS	(SEE PG. 331)			
6	16566	BUSHING	×	×	×
7	16118	SLIDING CLUTCH	×	×	×
8	14711	WASHER S.6, 229-6, 350 MM (WHITE-OLD)	×	×	×
8	14712	WASHER S.6, 426-6, 477 MM (GREEN-OLD)	×	×	×
8	14713	WASHER S.6, 553-6, 604 MM (ORANGE-OLD)	×	×	×
8	14714	WASHER S.6, 680-6, 731 MM (PURPLE-OLD)	×	×	×
8	14715	WASHER S.6, 807-6, 858 MM (YELLOW-OLD)	×	×	×
8	14716	WASHER S.6, 934-6, 985 MM (BLACK-OLD)	×	×	×
8	4300830	WASHER (BLUE-EW)	×	×	×
8	4300382	WASHER (WHITE-NEW)	×	×	×
8	4300383	WASHER (GREEN-NEW)	×	×	×
8	4300384	WASHER (ORANGE-NEW)	×	×	×
8	4300385	WASHER (PURPLE-NEW)	×	×	×
8	4300386	WASHER (YELLOW-NEW)	×	×	×
8	4300387	WASHER (BLACK-NEW)	×	×	×
9	14749	SPACER	×	×	×
10	16136	SHIFT YOKE	×	×	×
11	16134	YOKE BAR	×	×	×
12	14659	SHIFTING BLOCK	×	×	×
13	21587	GEAR M/S 58T	×	×	×
14	14750	SNAP RING	×	×	×
15	21589	GEAR M/S 24T	×	×	×
16	21591	GEAR M/S 60T	×	×	×
17	16135	SHIFT YOKE 2ND	×	×	×
18	16133	YOKE BAR	×	×	×
19	14658	SHIFTING BLOCK	×	×	×

FIG.	PART#	DESCRIPTION	RTLORTLO- RTLO- 15618	RTLO- RTLO "A" 14618	RTLO- RTLO "A" 16618
20	X-14-1200	BALL	×	×	×
21	1634	PIN	×	×	×
22	4300654	GEAR M/S 46T	×	×	×
23	16131	REVERSE YOKE	×	×	×
24	16132	YOKE BAR	×	×	×
25	10019	PIN	×	×	×
26	6392	SPRING	×	×	×
27	8968	PLUG	×	×	×
28	16756	REVERSE GEAR M/S 46T	×	×	×
29	S-1561	MAIN SHAFT ASSY 17T	×	×	×
30	62504	PIN 3 X 16	×	×	×
31	21595	KEY - (OLD)	×		
31	21326	KEY - (OLD)		×	×
31	4300890	KEY - (NEW)	×	×	×
32	X-7-1005	BOLT (5/8")	×	×	×
33	19548	LOCKING DISK	×	×	×
34	62511	PIN	×	×	×
35	MS1309GEXR	BEARING	×	×	×
36	19198	SNAP RING	×	×	×
37	21586	GEAR C/S 69T	×	×	×
38	15953	GEAR C/S PTO 47T - LH PTO (LEFT)	×	×	×
38	20840	GEAR C/S PTO 45T - RH PTO (RIGHT)	×	×	×
39	21588	GEAR C/S 60T	×	×	×
40	A-6689	COUNTERSHAFT ASSY	×	×	×
41	MU1308TV	BEARING	×	×	×
42	14317	SNAP RING	×	×	×
43	X-1-1008	NUT	×	×	×
44	14283	WASHER	×	×	×
45	14282	WASHER	×	×	×
45	4302982	WASHER	×	×	×
46	FWA1830	BEARING	×	×	×

FIG.	PART#	DESCRIPTION	RTLORTLO- RTLO- 15618	RTLO- RTLO "A" 14618	RTLO- RTLO "A" 16618
47	16757	REVERSE GEAR 27T	×	×	×
48	16405	REVERSE GEAR PIN	×	×	×
49	5202	PLUG	×	×	×
50	16763	SNAP RING	×	×	×
51	21320	SNAP RING RETAINER	×	×	×
_52	16628	SNAP RING	×	×	×
53	118L	BEARING	×	×	×
54	16138	RETAINER RING	×	×	×
55	17453	RETAINER RING	×	×	×
56	21599	WASHER	×	×	×
57	K-3189	AUX. GEAR KIT	×	×	×
_58	21930	SLIDING CLUTCH 29T	×	×	×
59	21607	SHIFT YOKE	×	×	×
60	14632	GASKET	×	×	×
61	21609	CYLINDER	×	×	×
62	21208	O-RING	×	×	×
63	21608	YOKE BAR	×	×	×
_63	4300182	YOKE BAR	×		
64	21209	O-RING		×	×
65	17073	GASKET	×	×	×
66	21760	CYLINDER COVER	×	×	×
67	X-7-1005	BOLT 5/8"	×	×	×
68	21606	RETAINER	×	×	×
_69	62511	PIN	×	×	×
70	21931	GEAR M/S 38T	×	×	×
71	14897	SPRING	×	×	×
72	A-4938	SYNCHRONIZER RING	×	×	×
73	20323	SLIDING CLUTCH	×	×	×
74	A-4937	SYNCHRONIZER RING	×	×	×
75	16775	SHIFT YOKE	×	×	×
75	22823	SHIFT YOKE (LATEST)	×	×	×

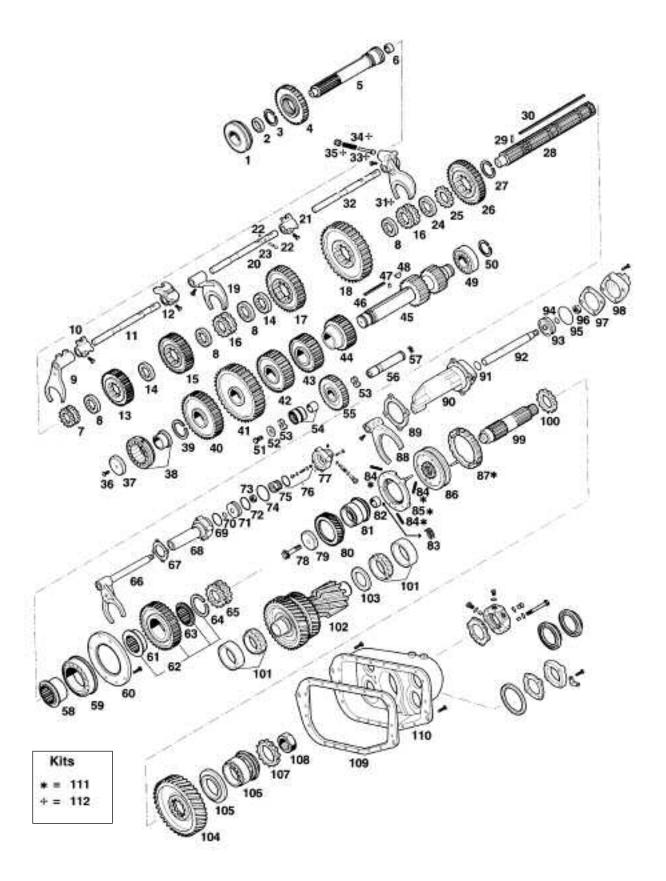
FIG.	PART#	DESCRIPTION	RTLORTLO- RTLO-	RTLO- RTLO "A"	RTLO- RTLO "A"
76	14347	GASKET	×	×	×
77	16778	CYLINDER	×	×	×
78	14765	O-RING	×	×	×
79	19652	YOKE BAR	×		
79	4300183	YOKE BAR		×	×
80	14341	PISTON	×	×	×
81	14345	O-RING	×	×	×
82	14344	O-RING	×	×	×
83	X-1-1010	NUT	×	×	×
84	14349	GASKET	×	×	×
85	19690	CYLINDER COVER	×	×	×
86	21604	MAIN SHAFT - (OLD)	×	×	×
86	4302059	OUTPUT SHAFT	×	×	×
87	19203	SPACER	×	×	×
88	MR1307EX	BEARING	×		
88	ST4276	BEARING		×	×
89	A-5882	AUX. COUNTERSHAFT ASSY	×		
89	A-5899	AUX. COUNTERSHAFT ASSY		×	×
90	4300184	WASHER		×	×
91	21918	GEAR M/S 50T	×	×	×
92	16772	WASHER	×	×	×
93	A2892	BEARING	×	×	×
94	20191	SPACER		×	×
95	22254	NUT	×	×	×
96	14335	GASKET	×	×	×
97	18786	REAR HOUSING	×		
97	4300863	COVER		×	
97	4300181	COVER			×
98	15532	GASKET	×	×	×
99	17097	GASKET	×		
99	4300186	GASKET		×	×
100	16724	COVER	×		

FIG.	PART#	DESCRIPTION	RTLORTLO- RTLO-	RTLO- RTLO "A"	RTLO- RTLO "A"
100	4300185	REAR COVER		×	×
101	1310SVL	BEARING	×		
102	16723	SNAP RING	×		
103	16337	WASHER S.4, 76 MM	×		
104	19974	INSERT VALVE	×	×	×
105	4301233	REDUCER BUSHING	×	×	×
106	X-7-1005	BOLT	×	×	×
107	A-6340	LOCKING DISK	×	×	×
108	4302058	BEARING	×	×	×
109	K-3209	IDLER SHAFT REPL. KIT	×	×	×
110	K-1946	SYNCHRONIZER KIT	×	×	×
111	T20099	SYNCHRO CLUTCH ASSY	×	×	×
112	K-1947	SYNCHRO KIT W/SLIDING CLUTCH (OLD)	×	×	×
112	K-1948	SYNCHRO KIT W/SLIDING CLUTCH (NEW)	×	×	×
113	S-1219	YOKE ASSY	×	×	×
114	K-2616	MAINSHAFT REPL. KIT	×	×	×

CALL YOUR SALES REP FOR BEARING & SEAL KITS

FULLER® 18 SPEED

MODEL RTLO-14918, RTLO16918, RTLO-18918, RTLO-20918, RTLO-20918-T2



FULLER® 18 SPEED

FIG.	PART#	DESCRIPTION	RTLO- 14918	RTLO- 16918	RTLO- 18918	RTLO- 20918	RTLO- 20918-T2
1	212SLV	BEARING			×	×	×
2	16463	SPACER	×	×	×	×	×
3	14750	SNAP RING	×	×	×	×	×
4	4300238	GEAR MAIN DRIVE 52T	×				
4	4304510	GEAR MAIN DRIVE		×	×	×	×
5	INPUT SHAFTS	S (SEE PG. 331)	×	×	×	×	×
6	16566	BUSHING	×	×	×	×	×
7	22026	SLIDING CLUTCH	×	×	×	×	×
8	4302398	WASHER	×	×	×	×	×
9	20450	SHIFT YOKE	×	×	×	×	×
10	20120	SHIFTING BLOCK	×	×	×	×	×
11	18928	YOKE BAR	×	×	×	×	×
12	19063	SHIFTING BLOCK	×	×	×	×	×
13	4302393	GEAR M/S 42T	×				
13	4304514	GEAR M/S	×	×	×	×	
14	4303603	WASHER	×	×	×	×	×
15	4302394	GEAR M/S 50T	×	×			
15	4302670	GEAR M/S		×			
15	4304516	GEAR M/S 50T				×	×
16	16118	SLIDING CLUTCH	×	×	×	×	×
17	4303420	GEAR M/S	×	×			
17	4303701	GEAR M/S		×	×	×	
18	4303409	GEAR M/S	×	×	×	×	×
19	18922	SHIFT YOKE	×	×	×	×	×
20	18927	YOKE BAR	×	×	×	×	×
21	14658	SHIFTING BLOCK	×	×	×	×	×
22	X-14-1200	BALL	×	×	×	×	×
23	1634	PIN	×	×	×	×	×
24	4300382	WASHER	×	×	×	×	×
25	4302047	SPACER	×	×	×	×	×
26	16756	REVERSE GEAR M/S 46T	×	×	×	×	×
27	14750	SNAP RING	×	×	×	×	×
28	S-2562	MAIN SHAFT 17T	×	×			
28	S-2560	MAIN SHAFT			×	×	×
29	62504	PIN 3X16	×	×	×	×	×
30	4300120	KEY	×	×	×	×	×
31	16131	REVERSE YOKE	×	×	×	×	×
32	18926	YOKE BAR	×	×	×	×	×
33	10019	PIN	×	×	×	×	×
34	6392	SPRING	×	×	×	×	×
35	8968	PLUG	×	×	×	×	×
36	X-7-1005	BOLT 5/8"	×	×	×	×	×

FIG.	PART#	DESCRIPTION	RTLO- 14918	RTLO- 16918	RTLO- 18918	RTLO- 20918	RTLO- 20918-T2
37	19548	LOCKING DISK	×	×	×	×	×
38	BS500192S	BEARING	×	×	×	×	×
39	19198	SNAP RING	×	×	×	×	×
40	21018	GEAR C/S 66T	×				
40	4304060	GEAR C/S	×				
40	4302666	GEAR C/S		×			
40	4304512	GEAR C/S			×	×	
41	15953	GEAR C/S PTO 47T LH PTO (LEFT)	×	×	×	×	×
41	20840	GEAR C/S PTO 45T RH PTO (RIGHT)	×	×	×	×	×
42	4300191	GEAR C/S 73T	×				
42	4303666	GEAR C/S	×	×			
42	4304508	GEAR C/S			×	×	
43	21264	GEAR C/S 46T	×	×			
43	4300247	GEAR C/S		×			
43	4304518	GEAR C/S			×	×	
44	21025	GEAR C/S 1ST 39T	×	×			
44	4304520	GEAR C/S		×	×	×	
45	19549	COUNTERSHAFT 17T	×				
45	K-2953	COUNTERSHAFT KIT W/KEYS	×				
45	K-2947	COUNTERSHAFT KIT		×	×	×	×
46	19673	KEY	×	×	×	×	×
47	62511	PIN	×	×	×	×	×
48	X-6-E	KEY	×	×	×	×	×
49	MU1308TV	BEARING	×				
49	4302712	BEARING		×	×	×	×
50	14317	SNAP RING	×				
50	4302082	SNAP RING		×	×	×	×
51	X-7-1008	SCREW 5/8"	×	×	×	×	×
52	14283	WASHER	×	×	×	×	×
53	4302982	WASHER	×	×	×	×	×
54	FWA1830	BEARING	×	×	×	×	×
55	16757	REVERSE GEAR 27T	×	×	×	×	×
56	4302981	REVERSE GEAR PIN	×	×	×	×	×
57	4303336	RETAINING RING					
58	4303673	SPACER	×				
_58	4304499	SPACER		×	×	×	×
59	6217-3BBN	BEARING	×				
59	5566510	BEARING		×	×	×	×
60	4300894	RETAINER RING	×				
60	4304497	RETAINER RING		×	×	×	×
61	4300911	SPACER	×				
61	4304500	SPACER		×	×	×	×
62	K-2808	GEAR AUX. DRIVE	×	×	×		

FIG.	PART#	DESCRIPTION	RTLO- 14918	RTLO- 16918	RTLO- 18918	RTLO- 20918	RTLO- 20918-T2
62	4304084	GEAR AUX. DRIVE (ONLY GEAR)				×	×
63	4303185	WASHER	×	×	×	×	×
64	4301254	SNAP RING	×	×	×	×	×
65	4300907	SLIDING CLUTCH	×	×	×	×	×
_66	A-6304	WELDED YOKE ASSY	×	×	×	×	×
67	4303583	GASKET	×	×	×	×	×
68	4303582	CYLINDER	×	×	×	×	×
69	21208	O-RING	×	×	×	×	×
70	13653	O-RING	×	×	×	×	×
71	4301964	PISTON	×	×	×	×	×
_72	21209	O-RING	×	×	×	×	×
73	X-1-805	NUT	×	×	×	×	×
74	5568534	O-RING	×	×	×	×	×
75	4304033	SEAL PLATE	×	×	×	×	×
76	K-3329	REPAIR KIT	×	×	×	×	×
77	K-3331	REPAIR KIT	×	×	×	×	×
_78	X-7-1007	BOLT	×	×	×	×	×
79	4301843	RETAINER	×	×	×	×	×
80	4303421	GEAR	×	×	×		
80	4304086	GEAR				×	×
81	4300902	BEARING	×	×	×	×	×
82	4301844	BEARING SLEEVE	×	×	×	×	×
83	4303424	SNAP RING	×	×	×	×	×
84	14897	SPRING	×	×	×	×	×
85	A-4938	SYNCHRONIZER RING	×	×	×	×	×
86	4303386	SLIDING CLUTCH	×	×	×	×	×
87	A-4937	SYNCHRONIZER RING	×	×	×	×	×
88	22823	SHIFT YOKE	×	×	×	×	×
89	14347	GASKET	×	×	×	×	×
90	A-6690	CYLINDER ASSY	×	×	×	×	×
91	14765	O-RING	×	×	×	×	×
92	4303596	YOKE BAR	×	×	×	×	×
93	14341	PISTON	×	×	×	×	×
94	14345	O-RING	×	×	×	×	×
95	14344	O-RING	×	×	×	×	×
96	X-1-1010	NUT 5/8"	×	×	×	×	×
97	22826	GASKET	×	×	×	×	×
98	4303926	COVER	×	×	×	×	×
99	4303705	MAIN SHAFT	×	×	×	×	×
100	4301842	WASHER	×	×	×	×	×
101	4301851	BEARING	×				
102	K-3221	AUX. COUNTERSHAFT ASSY W/WASHER		×	×		

FIG.	PART#	DESCRIPTION	RTLO- 14918	RTLO- 16918	RTLO- 18918	RTLO- 20918	RTLO- 20918-T2
102	K-3220	AUX. COUNTERSHAFT ASSY				×	×
		W/WASHER					
102	A-6888	AUX. COUNTERSHAFT ASSY	×	×	×	×	×
103	4303124	WASHER	×	×	×	×	×
104	4301795	GEAR M/S 52T	×	×	×	×	×
105	4300912	SPACER	×	×	×	×	×
106	5556503	BEARING	×	×	×	×	×
107	20191	SPACER	×	×	×	×	×
108	4302321	NUT	×	×	×	×	×
109	14335	GASKET	×	×	×	×	×
110	4303586	COVER	×	×	×	×	×
111	K-1946	SYNCHRONIZER KIT	×	×	×	×	×
112	S-1219	YOKE ASSY	×	×	×	×	×
113	K-1947	SYNCHRO KIT W/SLIDING CLUTCH (OLD)	×	×	×	×	×
113	K-1948	SYNCHRO KIT W/SLIDING CLUTCH (NEW)	×	×	×	×	×

CALL YOUR SALES REP FOR BEARING & SEAL KITS

NUTS, SNAP RINGS, OIL SEALS AND FRONT BEARING COVERS

Nut Pull

Nut Push







Snap Ring



Oil Seal

TABLE Z1 NUT OR SNAP RING										
<u>ITEM</u>	PART NO.	DESCRIPTION								
Α	15253	SNAP RING								
В	16723	SNAP RING								
С	8858	NUT PUSH								
D	8997	NUT PUSH								
E	11466	NUT PUSH								
F	16980	SNAP RING								

TABLE Z2 OIL SEAL		
<u>ITEM</u>	PART NO.	DESCRIPTION
Α	18386	OIL SEAL
В	450094N	OIL SEAL - 1-3/4"
С	470737N	OIL SEAL - 2"
D	471571	OIL SEAL
E	452554N	OIL SEAL

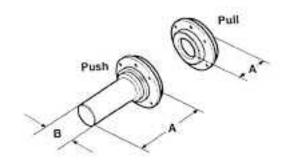


TABLE FRONT B	Z3 EARING COVER	MODELS: 66			
<u>ITEM</u>	PART NO.	DESCRIPTION	A <u>INCHES</u>	B <u>INCHES</u>	SEAL
Α	15020	PUSH - 1-3/4"	6.22	2.25	
Α	16324	PUSH - 1-3/4"	6.87	2.25	
В	15491	PUSH - 1-1/2"	5.78	1.87	E
В	15647	PUSH - 1-1/2"	7.25	1.94	E
В	15727	PUSH - 1-1/2"	6.22	1.87	E
В	15265	PUSH - 1-1/2"	7.06	1.87	E
В	16277	PUSH - 1-1/2"	6.25	1.94	E
С	15019	PULL - 1-3/4"	1.04		
Е	22288	PUSH - 1-1/2"	6.91	1.87	E

TABLE FRONT B	Z3 EARING COVER	MODELS	: 8609, 7608LL		
ITEM	PART NO.	DESCRIPTION	A <u>INCHES</u>	B <u>INCHES</u>	SEAL
D	20785	PULL - 2"	1.04		
D	20777	PULL - 1-3/4"	1.04		

NUTS, SNAP RINGS, OIL SEALS AND FRONT BEARING COVERS

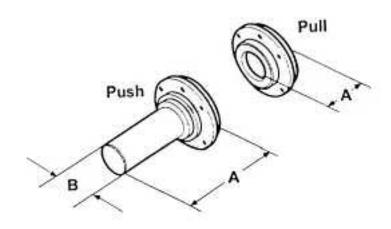


TABLE Z3 MODELS: 8607, 8608L, 900, 9500, 11500, 11600, 11700, 11800, 12500, 12600, 12700, 14600, 14700, 14800, 15600, 15700, 15800, 16600, 16700, 18700

FRONT BEARING COVER

<u>ITEM</u>	PART NO.	DESCRIPTION	A <u>INCHES</u>	B <u>INCHES</u>	SEAL
F	14370	PUSH - 1-3/4"	6.22	2.24	
G	14267	PULL - 1-3/4"	1.04		
<u>H</u>	18699	PULL - 1-3/4" & 2"	1.03		B-C
1	14994	PUSH - 2"	6.00	2.46	
J	15111	PULL - 2"	1.03		
K	15113	PUSH - 2"	6.00	2.46	D
L	20551	PUSH - 1-3/4"	6.22	2.25	
_M	20552	PULL - 1-3/4"	1.04		
N	20550	PULL - 2"	1.04		
0	20549	PUSH - 2"	6.00	2.46	
Q	17017	PUSH - 1-3/4"	6.22	2.25	D
_R	18791	PUSH - 1-3/4"	6.58	2.12	Α
S	18846	PUSH - 2"	6.58	2.36	D
U	18388	PUSH - 1-3/4"	7.09	2.24	A
V	18424	PUSH - 1-3/4"	6.22	2.25	Α
W	15458	PUSH - 1-1/2"	5.78	1.87	
Χ	15459	PUSH - 1-1/2"	6.19	1.87	

NUT OR SNAP RING SEE TABLE Z1

COVER SEE TABLE Z3

SEAL SEE TABLE Z2

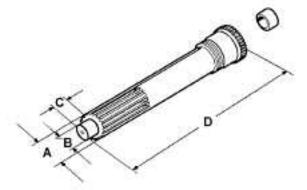
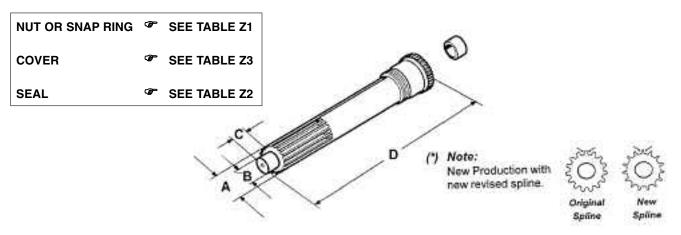


TABLE INPUT SHAFTS FOR 6 SPEEDS INPUT KIT NUT/ PART NO. PART NO. Α В С D **MODELS Only Shaft** W/BUSH **TYPE Inches Inches Inches Inches** SR COVER SEAL RT-906 14660 S-1130 **PUSH** 1.75 0.81 12.12 1.18 C T-1056 14661 S-1131 **PULL** 1.75 1.18 0.81 12.12 D G T-1056 A PUSH 14995 S-1132 2.00 1.18 0.81 12.12 С ---T11605 15110 S-1133 PULL D 2.00 1.18 0.81 12.12 15112 S-1134 **PUSH** 2.00 1.18 0.81 12.12 Ε D PULL 12.12 16983 S-1343 1.75 1.18 0.81 F Н В S-1344 PULL 2.00 1.18 0.81 12.12 F Н 16984 С 20530 S-1496 **PUSH** 1.75 1.18 0.81 12.12 F L PULL 0.81 12.12 F 20531 S-1497 1.75 1.18 М 23569 S-1661 **PULL** 2.00 1.18 0.81 12.12 Ν PUSH F 23570 S-1662 2.00 1.18 0.81 12.12 0

	INPUT KIT									
	PART NO.	PART NO.		Α	В	С	D	NUT/		
<u>MODELS</u>	Only Shaft	W/BUSH	TYPE	<u>Inches</u>	<u>Inches</u>	<u>Inches</u>	<u>Inches</u>	SR	COVER	<u>SEAL</u>
T-8607	20530	S-1496	PUSH	1.75	1.18	0.81	12.12	F	L	
T-8607 B	20531	S-1497	PULL	1.75	1.18	0.81	12.12	F	М	
	23569	S-1661	PULL	2.00	1.18	0.81	12.12	F	N	
	23570	S-1662	PUSH	2.00	1.18	0.81	12.12	F	0	
T-11607	14660	S-1130	PUSH	1.75	1.18	0.81	12.12	С	F	
T-11607 A	14661	S-1131	PULL	1.75	1.18	0.81	12.12	D	G	
T-11607 B	14995	S-1132	PUSH	2.00	1.18	0.81	12.12	С	I	
	15110	S-1133	PULL	2.00	1.18	0.81	12.12	D	J	
	15112	S-1134	PUSH	2.00	1.18	0.81	12.12	E	K	D
	16983	S-1343	PULL	1.75	1.18	0.81	12.12	F	H	В
	16984	S-1344	PULL	2.00	1.18	0.81	12.12	F	H	С
	20530	S-1496	PUSH	1.75	1.18	0.81	12.12	F	L	
	20531	S-1497	PULL	1.75	1.18	0.81	12.12	F	M	
	23569	S-1661	PULL	2.00	1.18	0.81	12.12	F	N	
	23570	S-1662	PUSH	2.00	1.18	0.81	12.12	F	0	
T-14607 A	23569	S-1661	PULL	2.00	1.18	0.81	12.12	F	N	
T/TX-14607 B	23570	S-1662	PUSH	2.00	1.18	0.81	12.12	F	0	

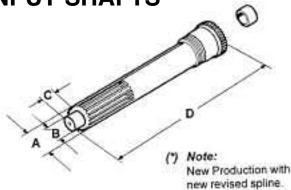


MODELS	INPUT KIT PART NO. Only Shaft	PART NO. W/BUSH	TYPE	A Inches	B Inches	C Inches	D Inches	NUT/ SR_	COVER	SEAL
RTO-1157DL	15110	S-1133	PULL	2.00	1.18	0.81	12.12	D	J	
ITTO-1137DL	16984	S-11344	PULL	2.00	1.18	0.81	12.12	F	H	C
	23569	S-1661	PULL	2.00	1.18	0.81	12.12	F	N	
RT-9508	14660	S-1130	PUSH	1.75	1.18	0.81	12.12	С	F	
RTO-11607L	14661	S-1131	PULL	1.75	1.18	0.81	12.12	D	G .	
	14995	S-1132	PUSH	2.00	1.18	0.81	12.12	C	<u> </u>	
	15110	S-1133	PULL	2.00	1.18	0.81	12.12	D	J	
	15112	S-1134	PUSH	2.00	1.18	0.81	12.12	Ē	K	D
	16983	S-1343	PULL	1.75	1.18	0.81	12.12	F	Н	В
	16984	S-1344	PULL	2.00	1.18	0.81	12.12	F	Н	С
	20530	S-1496	PUSH	1.75	1.18	0.81	12.12	F	L	
	20531	S-1497	PULL	1.75	1.18	0.81	12.12	F	М	
	23569	S-1661	PULL	2.00	1.18	0.81	12.12	F	N	
	23570	S-1662	PUSH	2.00	1.18	0.81	12.12	F	0	
RT-11608	16465	S-1128	PULL	2.00	1.18	0.81	11.94	D	J	
	16466	S-1129	PUSH	2.00	1.18	0.81	11.94	C	i	
	18837	S-1409	PULL	2.00	1.18	0.81	11.94	F	Н	С
	19316	S-1406	PULL	1.75	1.18	0.81	11.94		G	
	19714		PUSH	1.75	1.18	0.81	11.94	C	F	
	19716		PUSH	2.00	1.18	0.81	11.94	Ě	K	D
	20532	S-1498	PUSH	1.75	1.18	0.81	11.94	F	L	
	20538	S-1504	PULL	1.75	1.18	0.81	11.94	F	M	
	23566	S-1659*	PULL	2.00	1.18	0.81	11.94	F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
14608 SERIES	16465	S-1128	PULL	2.00	1.18	0.81	11.94	D	J	
	16466	S-1129	PUSH	2.00	1.18	0.81	11.94	C	ĭ	
	18837	S-1409	PULL	2.00	1.18	0.81	11.94	F	H	С
	19716	0 1 100	PUSH	2.00	1.18	0.81	11.94	 E	<u></u> К	D
	23566	S-1659*	PULL	2.00	1.18	0.81	11.94	<u>_</u>	N N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	

NUT OR SNAP RING F SEE TABLE Z1

COVER SEE TABLE Z3

SEAL SEE TABLE Z2







Origin
Sollar

TABLE INPU	JT SHAFTS INPUT KIT	S FOR 9 SP	EEDS							
	PART NO.	PART NO.		Α	В	C D	NUT/			
MODELS	Only Shaft	W/BUSH	TYPE	<u>Inches</u>	<u>Inches</u>	Inches	Inches	SR	COVER	<u>SEAL</u>
RT-909A	14660	S-1130	PUSH	1.75	1.18	0.81	12.12	С	F	
RTO-909 A/B	14661	S-1131	PULL	1.75	1.18	0.81	12.12	D	G	
RT-9509 A/C	14995	S-1132	PUSH	2.00	1.18	0.81	12.12	С	I	
RTO-9509 A/B	15110	S-1133	PULL	2.00	1.18	0.81	12.12	D	J	
	15112	S-1134	PUSH	2.00	1.18	0.81	12.12	Е	K	D
	16983	S-1343	PULL	1.75	1.18	0.81	12.12	F	Н	В
	16984	S-1344	PULL	2.00	1.18	0.81	12.12	F	Н	С
	20530	S-1496	PUSH	1.75	1.18	0.81	12.12	F	L	
	20531	S-1497	PULL	1.75	1.18	0.81	12.12	F	M	
	23569	S-1661	PULL	2.00	1.18	0.81	12.12	F	N	
	23570	S-1662	PUSH	2.00	1.18	0.81	12.12	F	0	
	F88983		PUSH	1.75	0.98	1.50	14.25	С	R	
RT-11509	16465	S-1128	PULL	2.00	1.18	0.81	11.94	D	J	
RTO/RTX-11509		S-1128	PULL	2.00	1.18	0.81	11.94	F	<u>у</u> Н	C
MIO/MIX-11309	23566	S-1409 S-1659*	PULL	2.00	1.18	0.81	11.94	F	N N	
	20000	3-1039	TOLL	2.00	1.10	0.01	11.54	ı	IN	
RT-12509	16465	S-1128	PULL	2.00	1.18	0.81	11.94	D	J	
RTO/RTX-12509	16466	S-1129	PUSH	2.00	1.18	0.81	11.94	С	l	
	18837	S-1409	PULL	2.00	1.18	0.81	11.94	F	H	С
	23566	S-1659*	PULL	2.00	1.18	0.81	11.94	F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
RT/RTX-6609	U66002									
RT/RTX-7609	F99715		PUSH							
	F99779									
	F99869		PULL							
	U66002									
RT-8609	20787	A-5021	PULL	2.00	1.18	0.81	12.50	В	D	
111-0009	20787	A-5021 A-5022	PULL	1.75	1.18	0.81	12.50	В В	<u></u> D	
	21001	A-5022 A-5083	PULL	1.75	1.18	0.81	12.50	В	<u></u> D	
	21001	A-3003	1-OLL	1.75	1.10	0.01	12.00	D	D	
RT-8608L	20532	S-1498	PUSH	1.75	1.18	0.81	11.94	F	L	
	20538	S-1504	PULL	1.75	1.18	0.81	11.94	F	М	
	23566	S-1659*	PULL	2.00	1.18	0.81	11.94	F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
RT/RTO-11609	16465	S-1128	PULL	2.00	1.18	0.81	11.94	D	J	
RTX-11609	16466	S-1129	PUSH	2.00	1.18	0.81	11.94	С	ı	
RT/RTO-12609	F96031	T20085		2.00	1.18	0.81	11.94			
RTX-12609	18837	S-1409	PULL	2.00	1.18	0.81	11.94	F	Н	С

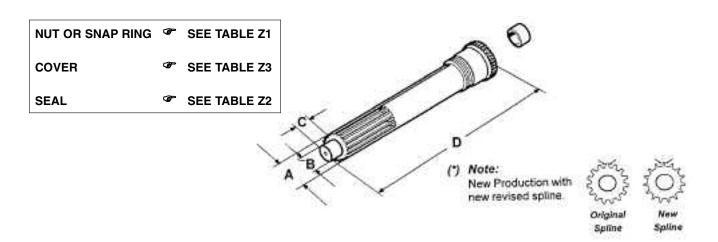


TABLE INPUT SHAFTS FOR 9 SPEEDS (Cont'd)

INPUT KIT

MODELS	PART NO. Only Shaft	PART NO. <u>W/BUSH</u>	TYPE	A <u>Inches</u>	B <u>Inches</u>	C <u>Inches</u>	D <u>Inches</u>	NUT/ SR	COVER	SEAL
	19316	S-1406	PULL	1.75	1.18	0.81	11.94	D	G	
	19714		PUSH	1.75	1.18	0.81	11.94	С	F	
	19716		PUSH	2.00	1.18	0.81	11.94	E	K	D
	20532	S-1498	PUSH	1.75	1.18	0.81	11.94	<u> </u>	L	
	20538	S-1504	PULL	1.75	1.18	0.81	11.94	<u>F</u>	M	
l ————	23566	S-1659*	PULL	2.00	1.18	0.81	11.94	F	<u>N</u>	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
RT/RTX-13609		S-1659*	PULL	2.00	1.18	0.81	11.94	F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
RT/RTO-14609	16465	S-1128	PULL	2.00	1.18	0.81	11.94	D	J	
RTX-14609	16466	S-1129	PUSH	2.00	1.18	0.81	11.94	C	ĭ	
11	18837	S-1409	PULL	2.00	1.18	0.81	11.94	F	H	С
	23566	S-1659*	PULL	2.00	1.18	0.81	11.94	F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
RT/RTO-11709 RTX-11709	23566 23567	S-1659* S-1660	PULL PUSH	2.00 2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RT/RTO-12709 RTX-12709	23566 23567	S-1659* S-1660	PULL PUSH	2.00 2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RT/RTO-13709 RTX-13709	23566 23567	S-1659* S-1660	PULL PUSH	2.00 2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RT/RTO-14709 RTX-14709	23566 23567	S-1659* S-1660	PULL PUSH	2.00 2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RT/RTO-16709 RTX-16709	23566 23567	S-1659* S-1660	PULL PUSH	2.00 2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	

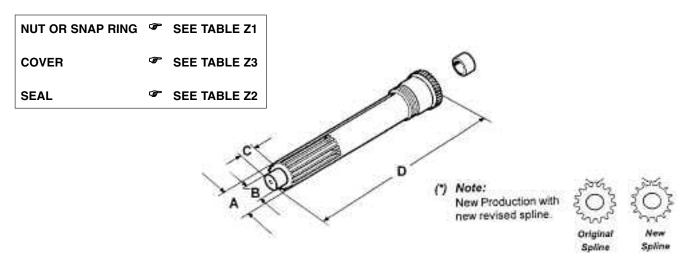


TABLE INPUT SHAFTS FOR 9 SPEEDS (Cont'd)

MODELS	INPUT KIT PART NO. Only Shaft	PART NO. <u>W/BUSH</u>	<u>TYPE</u>	A <u>Inches</u>	B Inches	C Inches	D Inches	NUT/ SR	COVER	<u>SEAL</u>
RTO-1157DLL	15110	S-1133	PULL	2.00	1.18	0.81	12.12	D	J	
	16984	S-1344	PULL	2.00	1.18	0.81	12.12	F	Н	С
RTO-1157DLL	23569	S-1661	PULL	2.00	1.18	0.81	12.12	F	N	
RTO-11607LL	14660	S-1130	PUSH	1.75	1.18	0.81	12.12	С	F	
	14661	S-1131	PULL	1.75	1.18	0.81	12.12	D	G	
	14995	S-1132	PUSH	2.00	1.18	0.81	12.12	С	I	
	15110	S-1133	PULL	2.00	1.18	0.81	12.12	D	J	
	15112	S-1134	PUSH	2.00	1.18	0.81	12.12	Е	K	D
-	16983	S-1343	PULL	1.75	1.18	0.81	12.12	F	H	B
	16984	S-1344	PULL	200	1.18	0.81	12.12	F	H	C
	20530	S-1496	PUSH	1.75	1.18	0.81	12.12	F	L	
	20531	S-1497	PULL	1.75	1.18	0.81	12.12	F	М	
	23569	S-1661	PULL	2.00	1.18	0.81	12.12	F	N	
	23570	S-1662	PUSH	2.00	1.18	0.81	12.12	F	0	
RTLO-11707LL	20530	S-1496	PUSH	1.75	1.18	0.81	12.12	F	L	
	20531	S-1497	PULL	1.75	1.18	0.81	12.12	F	М	
-	23569	S-1661	PULL	2.00	1.18	0.81	12.12	F	N	
	23570	S-1662	PUSH	2.00	1.18	0.81	12.12	F	0	
RTLO-13707LL	23569	S-1661	PULL	2.00	1.18	0.81	12.12	F	N	

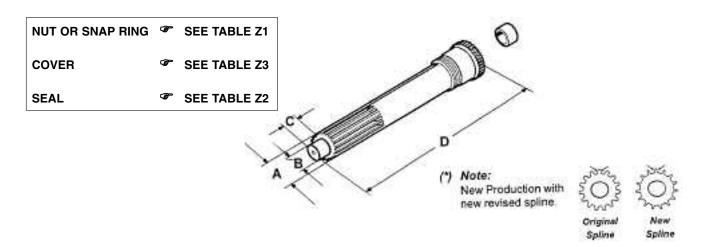


TABLE IN	PUT SHA	FTS FOR	10 SPI	EEDS						
	KIT									
	PART NO.	PART NO.		Α	В	С	D	NUT/		
MODELS	Only Shaft	W/BUSH	<u>TYPE</u>	<u>Inches</u>	<u>Inches</u>	<u>Inches</u>	<u>Inches</u>	SR	COVER	<u>SEAL</u>
RT-RTO-610	18441	S-1250	PUSH	1.75	1.18	0.81	12.28	Α	Α	
RT-RTO-6610	18442	S-1251	PUSH	1.75	0.98	0.81	12.28	Α	Α	
	18443	S-1252	PUSH	1.50	0.98	0.81	11.42	Α	В	
	18444	S-1253	PULL	1.75	1.18	0.81	12.28	Α	С	
	18445	S-1254	PUSH	1.50	0.98	0.81	12.28	Α	В	
	18446	S-1255	PULL	1.75	0.98	0.81	12.28	Α	С	
		_						_		
RT/RTO-910	15110	S-1133	PULL	2.00	1.18	0.81	12.12	D	J	
	15112	S-1134	PUSH	2.00	1.18	0.81	12.12	Е	K	D
	16983	S-1343	PULL	1.75	1.18	0.81	12.12	F	Н	B
	16984	S-1344	PULL	2.00	1.18	0.81	12.12	F	H	C
-	20530	S-1496	PUSH	1.75	1.18	0.81	12.12	F	L	
	20531	S-1497	PULL	1.75	1.18	0.81	12.12	F	M	
	23569	S-1661	PULL	2.00	1.18	0.81	12.12	F	N	
	23570	S-1662	PUSH	2.00	1.18	0.81	12.12	F	0	
RT/RTO-1110	16465	S-1128	PULL	2.00	1.18	0.01	11.94	_	1	
	18837	S-1128 S-1409	PULL	2.00	1.18	0.81 0.81	11.94	D F	J H	
RTX-1110	23566	S-1409 S-1659*	PULL	2.00	1.18	0.81	11.94	<u>г</u> F	<u>п</u> N	
	23300	5-1009	PULL	2.00	1.10	0.81	11.94	Г	IN	
RT/RTO-11610	16465	S-1128	PULL	2.00	1.18	0.81	11.94	D	J	
RTX-11610	16466	S-1129	PUSH	2.00	1.18	0.81	11.94	С	ī	
RT/RTO-12610	18837	S-1409	PULL	2.00	1.18	0.81	11.94	F	H	
RTX-12610	19316	S-1406	PULL	1.75	1.18	0.81	11.94	D	G	
RT/RTO-14610	19714		PUSH	1.75	1.18	0.81	11.94	C	F	
RTX-14610	19716		PUSH	2.00	1.18	0.81	11.94	Ē	K	
	20532	S-1498	PUSH	1.75	1.18	0.81	11.94	F	L	
	20538	S-1504	PULL	1.75	1.18	0.81	11.94	F	M	
	23566	S-1659*	PULL	2.00	1.18	0.81	11.94	F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
RT/RTO-12510	16465	S-1128	PULL	2.00	1.18	0.81	11.94	D	J	
RTX-12510	16466	S-1129	PUSH	2.00	1.18	0.81	11.94	С	I	
	18837	S-1409	PULL	2.00	1.18	0.81	11.94	F	Н	С

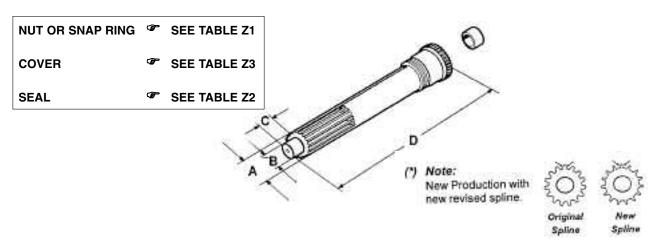


TABLE INPUT SHAFTS FOR 10 SPEEDS (Cont'd)

INPUT KIT NUT/ PART NO. PART NO. Α В С D **MODELS TYPE COVER** SEAL W/BUSH **Inches** SR Only Shaft **Inches Inches Inches** PULL RT/RTO-12510 23566 2.00 11.94 S-1659* 1.18 0.81 Ν RTX-12510 PUSH F 23567 S-1660 2.00 1.18 0.81 11.94 0 RT/RTX-11710 23566 S-1659* **PULL** 2.00 1.18 0.81 11.94 F Ν 23567 PUSH 0.81 11.94 0 S-1660 2.00 1.18 ---RT/RTX-12710 23566 S-1659* **PULL** 2.00 1.18 0.81 11.94 Ν 23567 S-1660 **PUSH** 2.00 1.18 0.81 11.94 F 0 RT/RTX-13710 **PULL** 2.00 F 23566 S-1659* 1.18 0.81 11.94 Ν 23567 S-1660 **PUSH** 2.00 1.18 0.81 11.94 F 0 RT/RTX-14710 23566 S-1659* **PULL** 2.00 1.18 0.81 11.94 F Ν **PUSH** F 0 23567 S-1660 2.00 1.18 0.81 11.94 ---RT/RTX-15710 23566 S-1659* **PULL** 2.00 1.18 0.81 11.94 Ν **PUSH** F 23567 S-1660 2.00 1.18 0.81 11.94 0 RT/RTX-16710 23566 S-1659 **PULL** 2.00 1.18 0.81 11.94 Ν 23567 S-1660 **PUSH** 2.00 1.18 0.81 11.94 F 0 ---RTLO-11610B 23566 S-1659* **PULL** 2.00 1.18 0.81 11.94 F Ν 23567 S-1660 PUSH 2.00 1.18 0.81 11.94 F 0 **PULL** 2.00 RTLO-12610B 23566 S-1659* 1.18 0.81 11.94 Ν PUSH 0.81 F 23567 S-1660 2.00 1.18 11.94 0 ---RTLO-13610B 23566 S-1659* **PULL** 2.00 1.18 0.81 11.94 Ν 23567 S-1660 PUSH 2.00 1.18 0.81 11.94 F 0

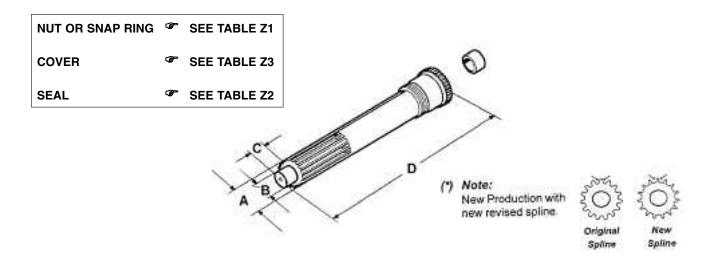


TABLE INPUT SHAFTS FOR 10 SPEEDS (Cont'd)

INPUT KIT PART NO. PART NO. С D NUT/ R **MODELS TYPE Only Shaft** W/BUSH Inches Inches Inches Inches SR COVER SEAL RTLO-14610B 23566 S-1659* **PULL** 2.00 1.18 0.81 11.94 Ν F PUSH 2.00 1.18 0.81 23567 S-1660 11.94 0 RTLO-15610B 23566 S-1659* **PULL** 2.00 1.18 0.81 11.94 F Ν 23567 S-1660 **PUSH** 2.00 1.18 0.81 11.94 F 0 ---RTLO-16610B 23566 S-1659* **PULL** 2.00 1.18 0.81 11.94 F Ν 23567 S-1660 **PUSH** 2.00 1.18 0.81 11.94 F 0 RTO-958LL/LLB 14660 S-1130 **PUSH** 1.75 1.18 0.81 12.12 С F **PULL** 1.75 12.12 14661 S-1131 1.18 0.81 D G 14995 S-1132 **PUSH** 2.00 1.18 0.81 12.12 С 15110 S-1133 **PULL** 2.00 1.18 0.81 12.12 D J. ---PUSH 2.00 1.18 0.81 12.12 F D 15112 S-1134 K S-1343 PULL 16983 1.75 1.18 0.81 12.12 Н В **PULL** 2.00 F 16984 S-1344 1.18 0.81 12.12 Н С 12.12 **PUSH** 0.81 F 20530 S-1496 1.75 1.18 20531 S-1497 **PULL** 1.75 1.18 0.81 12.12 F Μ F PULL 23569 S-1661 2.00 1.18 0.81 12.12 Ν ---23570 S-1662 PUSH 2.00 1.18 0.81 12.12 0 ---RTO-1258LL 16465 S-1128 **PULL** 2.00 1.18 0.81 11.94 D **PUSH** 2.00 С 16466 S-1129 1.18 0.81 11.94 18837 S-1409 **PULL** 2.00 1.18 0.81 11.94 F Н С F 23566 S-1659* PULL 2.00 1.18 0.81 11.94 Ν ---PUSH 23567 S-1660 2.00 1.18 0.81 11.94 0 ---RTO-11608LL 16465 S-1128 **PULL** 2.00 1.18 0.81 11.94 D 16466 S-1129 PUSH 2.00 1.18 0.81 11.94 С ı S-1406 **PULL** 0.81 11.94 D 19316 1.75 1.18 G 19714 **PUSH** С 1.75 1.18 0.81 11.94

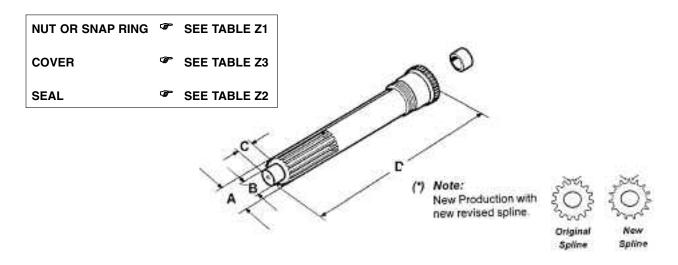
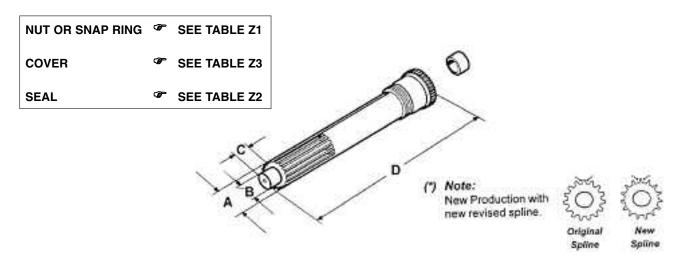


TABLE INPUT SHAFTS FOR 10 SPEEDS (Cont'd)

MODELS	INPUT KIT PART NO. Only Shaft	PART NO. W/BUSH	TYPE	A Inches	B <u>Inches</u>	C Inches	D Inches	NUT/ SR	COVER	SEAL
	19716		PUSH	2.00	1.18	0.81	11.94	E	K	D
	18837	S-1409	PULL	2.00	1.18	0.81	11.94	F	Н	С
	20532	S-1498	PUSH	1.75	1.18	0.81	11.94	F	L	
RTO-11608LL	20538	S-1504	PULL	1.75	1.18	0.81	11.94	F	M	
	23566	S-1659*	PULL	2.00	1.18	0.81	11.94	F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
RTO-14608LL	16465	S-1128	PULL	2.00	1.18	0.81	11.94	D	J	
	16466	S-1129	PUSH	2.00	1.18	0.81	11.94	С	Ī	
	19716		PUSH	2.00	1.18	0.81	11.94	Е	K	D
-	23566	S-1659*	PULL	2.00	1.18	0.81	11.94	F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
RTO-11708LL	20532	S-1498	PUSH	1.75	1.18	0.81	11.94	F	- 1	
TITO-TITOOLL	20538	S-1504	PULL	1.75	1.18	0.81	11.94	F	M	
	23566	S-1659*	PULL	2.00	1.18	0.81	11.94	F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
8608LL Series		A-5021	PULL	2.00	1.18	0.81	12.50	В	D	
	20788	A-5022	PULL	1.75	1.18	0.81	12.50	В	D	
	21001	A-5083	PULL	1.75	0.98	0.81	12.50	В	D	
l										



	INPUT KIT									
MODELS	PART NO. Only Shaft	PART NO. <u>W/BUSH</u>	<u>TYPE</u>	A <u>Inches</u>	B <u>Inches</u>	C <u>Inches</u>	D <u>Inches</u>	NUT/ SR	COVER	SEAL
RT/RTO-613	18441	S-1250	PUSH	1.75	1.18	0.81	12.28	Α	Α	
RT/RTO-6613	18442	S-1251	PUSH	1.75	0.98	0.81	12.28	Α	Α	
	18443	S-1252	PUSH	1.50	0.98	0.81	11.42	Α	В	
	18444	S-1253	PULL	1.75	1.18	0.81	12.28	Α	С	
	18445	S-1254	PUSH	1.50	0.98	0.81	12.28	Α	В	
	18446	S-1255	PULL	1.75	0.98	0.81	12.28	Α	С	
RTO/RTOO-913	3 14660	S-1130	PUSH	1.75	1.18	0.81	12.12	С	F	
RT/RTO-9513	14661	S-1130 S-1131	PULL	1.75	1.18	0.81	12.12	D	G	
RTOO-9513	14995	S-1131 S-1132	PUSH	2.00	1.18	0.81	12.12	C	<u> </u>	
n100-9313	15110	S-1132 S-1133	PULL	2.00	1.18	0.81	12.12	D		
	15112	S-1134	PUSH	2.00	1.18	0.81	12.12	E	K	D
	16983	S-1134 S-1343	PULL	1.75	1.18	0.81	12.12	F	<u> </u>	<u>В</u>
	16984	S-1343 S-1344	PULL	2.00	1.18	0.81	12.12	F	<u>п</u> Н	C
	20530	S-1344 S-1496	PUSH	1.75	1.18	0.81	12.12	F	<u>п</u> L	
	20530	S-1496 S-1497	PULL	1.75	1.18	0.81	12.12	F	M	
	23569	S-1497 S-1661	PULL	2.00	1.18	0.81	12.12	F	N N	
	23570	S-1662	PUSH	2.00	1.18	0.81	12.12	F	0	
	F88983	3-1002	PUSH	1.75	0.98	1.50	14.25	C	O R	
	1 00000		1 0011	1.70	0.00	1.00	11.20			
RTO-1213	16465	S-1128	PULL	2.00	1.18	0.81	11.94	D	J	
RT/RTO-12513	16466	S-1129	PUSH	2.00	1.18	0.81	11.94	С	l	
	19716		PUSH	2.00	1.18	0.81	11.94	E	K	D
	18387	T20078	PUSH	1.75	0.98	1.23	12.92	<u>C</u>	U	Α_
	23566	S-1659	PULL	2.00	1.18	0.81	11.94	<u>F</u>	N	
	23567	S-1660*	PUSH	2.00	1.18	0.81	11.94	F	0	
RT/RTO-11613	16465	S-1128	PULL	2.00	1.18	0.81	11.94	D	J	
RTOO-11613	16466	S-1129	PUSH	2.00	1.18	0.81	11.94	C	ı	
	19316	S-1406	PULL	1.75	1.18	0.81	11.94	D	G .	
	19716	0 1 100	PUSH	2.00	1.18	0.81	11.94	E	K	D
	18387	T20078	PUSH	1.75	0.98	1.23	12.92	C	U	A

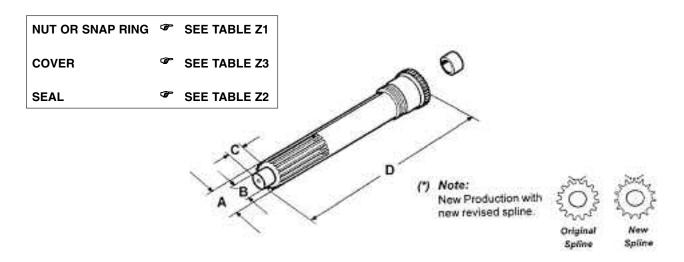


TABLE INPUT SHAFTS FOR 13 SPEEDS (Cont'd)

INPUT KIT PART NO. PART NO. В С D NUT/ **MODELS Only Shaft** W/BUSH **TYPE Inches Inches Inches Inches** SR COVER **SEAL** RT/RTO-11613 20532 **PUSH** 1.75 0.81 11.94 S-1498 1.18 RTOO-11613 **PULL** 11.94 F М 20538 S-1504 1.75 0.81 1.18 S-1659* PULL 2.00 11.94 F 23566 1.18 0.81 Ν **PUSH** F 23567 S-1660 2.00 1.18 0.81 11.94 0 ---16465 RT/RTO-14613 **PULL** 2.00 0.81 11.94 D S-1128 1.18 RT-14613B 16466 S-1129 **PUSH** 2.00 1.18 0.81 11.94 С RTOO-14613 11.94 19716 **PUSH** 2.00 1.18 0.81 Ε Κ D 18387 T20078 **PUSH** 0.98 1.23 12.92 С 1.75 U Α 23566 S-16597 **PULL** 2.00 1.18 0.81 11.94 F Ν **PUSH** F 23567 S-1660 2.00 1.18 0.81 11.94 0 ---23566 S-1659* **PULL** 2.00 0.81 11.94 RTO-14813 1.18 Ν 23567 S-1660 **PUSH** 2.00 1.18 0.81 11.94 F 0 RT/RTO-15613 18387 T20078 **PUSH** 0.98 1.23 12.92 С 1.75 Α RT-15613B 23566 S-1659* **PULL** 2.00 0.81 F 1.18 11.94 Ν RTLO-14613 23566 S-1659* **PULL** 2.00 1.18 0.81 11.94 Ν PUSH F 23567 0.81 11.94 0 S-1660 2.00 1.18 RTLO-12713 23566 S-1659* **PULL** 2.00 1.18 0.81 11.94 Ν 23567 S-1660 **PUSH** 2.00 1.18 0.81 11.94 F 0 **PULL** 2.00 RTLO-14713 23566 S-1659* 0.81 11.94 1.18 N 23567 S-1660 **PUSH** 2.00 1.18 0.81 11.94 F 0 **PULL** RTLO-16713 23566 S-1659* 2.00 0.81 11.94 1.18 Ν 23567 S-1660 PUSH 2.00 1.18 0.81 11.94 O

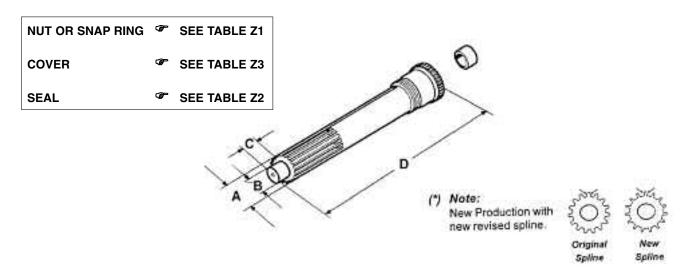


TABLE INPUT SHAFTS FOR 15 SPEEDS										
	INPUT KIT									
MODELS	PART NO. Only Shaft	PART NO. <u>W/BUSH</u>	TYPE	A <u>Inches</u>	B <u>Inches</u>	C <u>Inches</u>	D <u>Inches</u>	NUT/ SR	COVER	SEAL
RT/RTO-915	15110	S-1133	PULL	2.00	1.18	0.81	12.12	D	J	
	15112	S-1134	PUSH	2.00	1.18	0.81	12.12	Е	K	D
-	16983	S-1343	PULL	1.75	1.18	0.81	12.12	F	Н	В
	16984	S-1344	PULL	2.00	1.18	0.81	12.12	F	Н	С
	20530	S-1496	PUSH	1.75	1.18	0.81	12.12	F	L	
	20531	S-1497	PULL	1.75	1.18	0.81	12.12	F	М	
	23569	S-1661	PULL	2.00	1.18	0.81	12.12	F	N	
	23570	S-1662	PUSH	2.00	1.18	0.81	12.12	F	0	
DT/DTO 10515	10405	0.1100	DUIL	0.00	4.40	0.01	11.04	<u> </u>		
RT/RTO-12515		S-1128 S-1129	PULL PUSH	2.00	1.18	0.81	11.94	D C	J I	
	16466			2.00	1.18	0.81	11.94		<u> </u>	
	18837	S-1409	PULL	2.00	1.18	0.81	11.94	<u>F</u>	H	С
	23566	S-1659	PULL	2.00	1.18	0.81	11.94	F F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	<u> </u>	0	
RT/RTO-11615	16465	S-1128	PULL	2.00	1.18	0.81	11.94	D	J	
RTX-11615	16466	S-1129	PUSH	2.00	1.18	0.81	11.94	C	Ī	
RT/RTO-14615	18837	S-1409	PULL	2.00	1.18	0.81	11.94	F	H	С
RTX-14615	19316	S-1406	PULL	1.75	1.18	0.81	11.94		G	
	19714	0 1.00	PUSH	1.75	1.18	0.81	11.94	C	F	
	19716		PUSH	2.00	1.18	0.81	11.94	Ē	K	D
	20532	S-1498	PUSH	1.75	1.18	0.81	11.94	F	Ĺ	
	20538	S-1504	PULL	1.75	1.18	0.81	11.94	F	M	
	23566	S-1659	PULL	2.00	1.18	0.81	11.94	F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
RT/RTO-15615		S-1409	PULL	2.00	1.18	0.81	11.94	F	Н	С
RTX-15615	23566	S-1659	PULL	2.00	1.18	0.81	11.94	F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
RT/RTO-11715	20532	S-1498	PUSH	1.75	1.18	0.81	11.94	F	L	
RTX-11715	20538	S-1504	PULL	1.75	1.18	0.81	11.94	F	М	

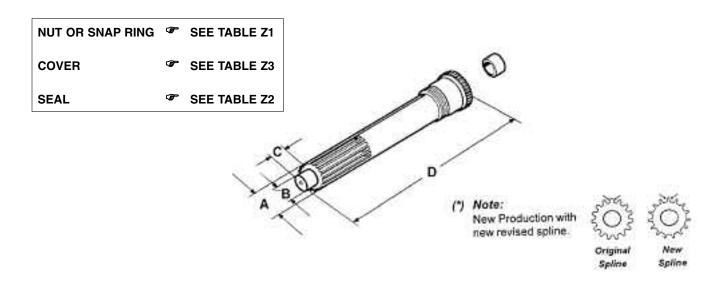


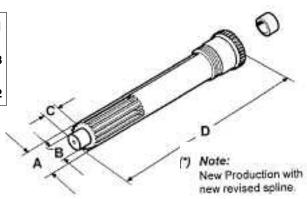
TABLE INPUT SHAFTS FOR 15 SPEEDS

MODELS	INPUT KIT PART NO. Only Shaft	PART NO. W/BUSH	TYPE	A Inches	B Inches	C Inches	D Inches	NUT/ SR	COVER	<u>SEAL</u>
	23566	S-1659	PULL	2.00	1.18	0.81	11.94	F	N	
	23567	S-1660	PUSH	2.00	1.18	0.81	11.94	F	0	
RT/RTO-14715 RTX-14715	23566 23567	S-1659 S-1660	PULL PUSH	2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RT/RTO-15715 RTX-15715	23566 23567	S-1659 S-1660	PULL PUSH	2.00 2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	

NUT OR SNAP RING * SEE TABLE Z1

COVER SEE TABLE Z3

SEAL SEE TABLE Z2





Spline

NILIT/



Spline

TABLE INPUT SHAFTS FOR 18 SPEEDS

INPUT KIT

MODELS	PART NO. Only Shaft	PART NO. W/BUSH	<u>TYPE</u>	A <u>Inches</u>	B <u>Inches</u>	C <u>Inches</u>	D <u>Inches</u>	NUT/ SR	COVER	SEAL
RTO-15618	23566 23567	S-1659* S-1660	PULL PUSH	2.00 2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RTLO-14618	23566 23567	S-1659* S-1660	PULL PUSH	2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RTLO-16618	23566 23567	S-1659* S-1660	PULL PUSH	2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RTLO-14718	23566 23567	S-1659* S-1660	PULL PUSH	2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RTLO-16718	23566 23567	S-1659* S-1660	PULL PUSH	2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RTLO-18718	4302661	S-2265	PULL	2.00				F	N	
RTLO-14918	23566 23567	S-1659* S-1660	PULL PUSH	2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RTLO-16918	23566 23567	S-1659* S-1660	PULL PUSH	2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RTLO-18918	23566 23567	S-1659* S-1660	PULL PUSH	2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	
RTLO-20918 RTLO-20918-TX	23566 X 23567	S-1659* S-1660	PULL PUSH	2.00	1.18 1.18	0.81 0.81	11.94 11.94	F F	N O	



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